

# Recent Advances in Oligo Purity and Sequence Determinations by LCMS: Maximizing throughput, confidence, and coverage

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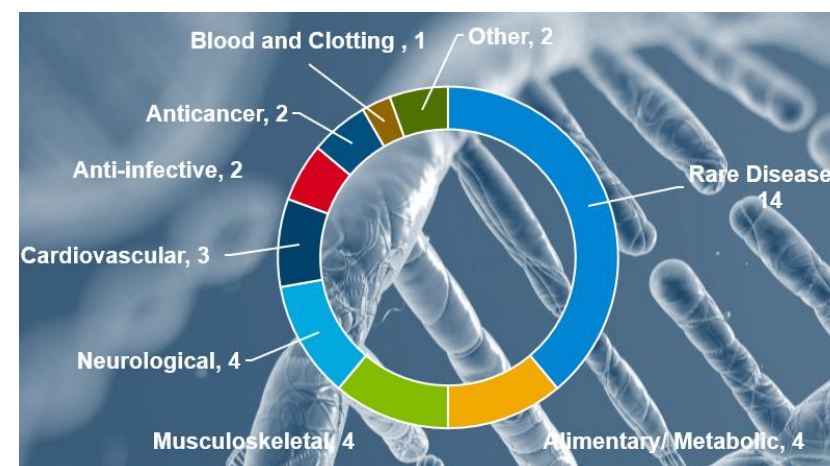
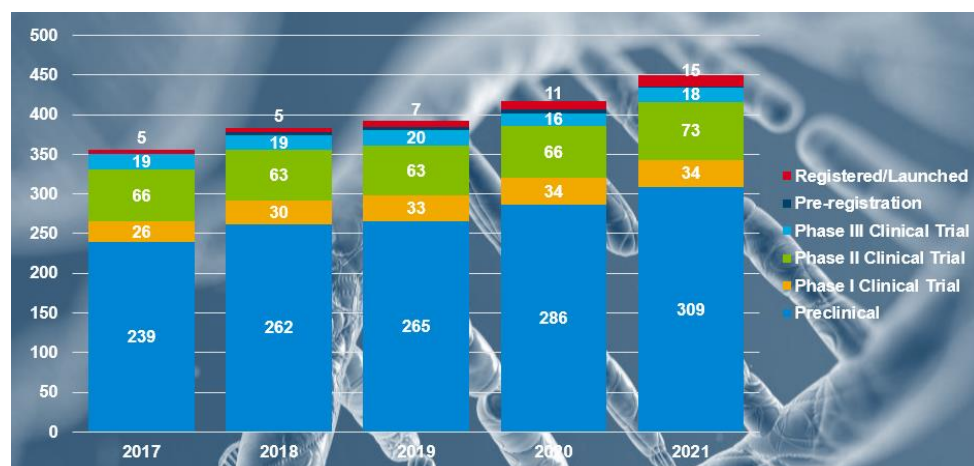
September 28, 2022

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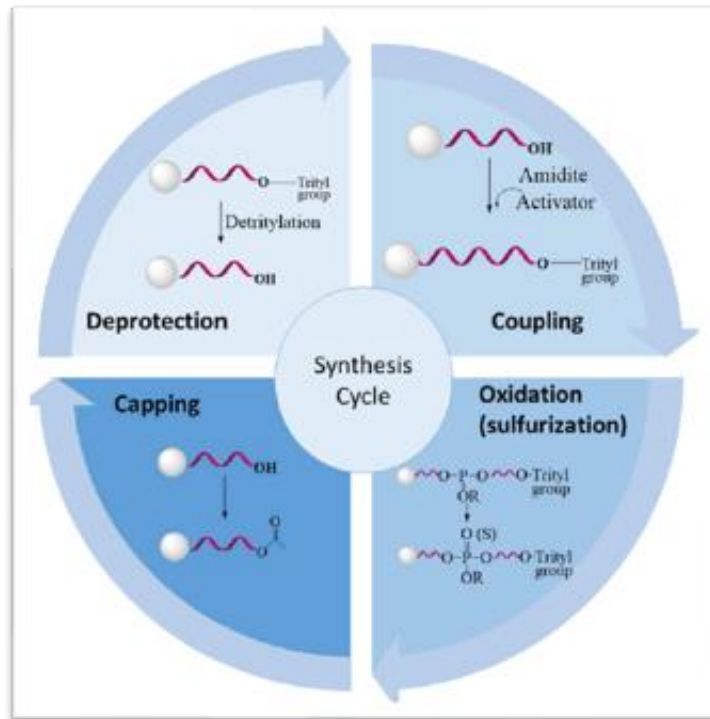
# Introduction to Oligonucleotides (Oligos)

| type        | characteristics   |
|-------------|---|
| miRNA       | microRNA (~ 22 nt) with partial complementarity to mRNA that inhibits translation           |
| siRNA       | 20 – 24 bp dsRNA forms part of RISC complex that results in slicing of mRNA (complementary) |
| ASO         | Allele-specific, 15 – 20 nt   |
| Aptamer     | 20 – 80 nt, ss  |
| CRISPR/Cas9 | gRNA ~ 100 nt   |
| asRNA       | Short (< 200 nt) or Long (> 200 nt), antisense ss complementary to mRNA                     |
| mRNA        | ~ 800-4500 nt   |



Data from Informa database

# Manufacturing Challenges Associated with Synthetic Oligos



- The manufacturing batch consists of both the target and failed closely related sequences
- Imperfections in the manufacturing process leads to the formation of the impurities.

Shortmers (N-1) – oligonucleotides missing one or more nucleotides

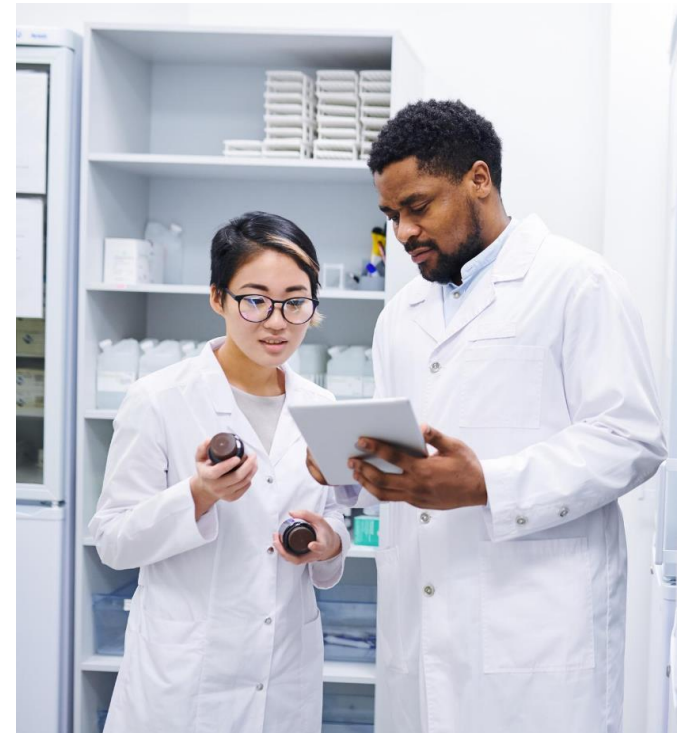
Longmers (N+1) – oligonucleotides that include more than the intended number of nucleotides

Oligos with incomplete deprotections (benzoyl, isobutyryl, cyanoethyl, etc.

Other product related species from events including depurination, depyrimidation, oxidation, PS to PO, and nuclease degradation

*You are asked to characterize a handful of synthetic oligos for purity and confirm that the nucleotides are in the correct order.*

What do you do?



# Appropriate Agilent LCMS Hardware for Characterizing Oligos

BioLC

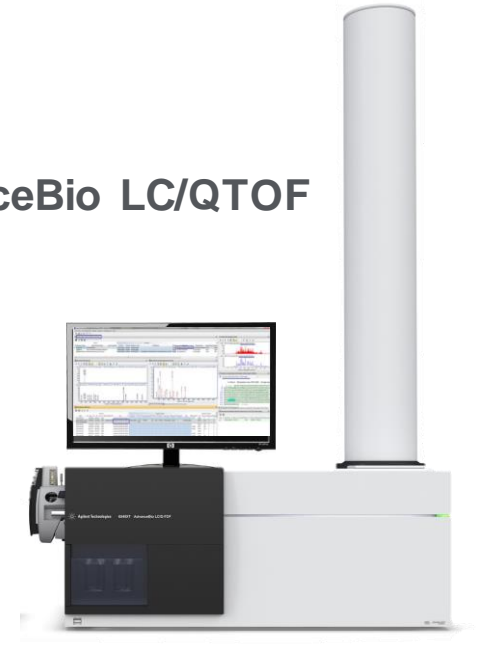


6230 LC/TOF



*Oligo impurity analysis*

6545XT AdvanceBio LC/QTOF



*Oligo impurity and sequencing analysis*

- BioLC mitigates bio-oxidation and non-specific binding of oligos throughout flow-path
- TOF/QTOF single-click tuning for all synthetic oligo types
- 5 orders of in-spectra dynamic range making it possible to see very low abundance impurities, even when they coelute
- Constant MS resolution, even when running fast chromatography

# Oligo Target Plus Impurities (TPI) Workflow

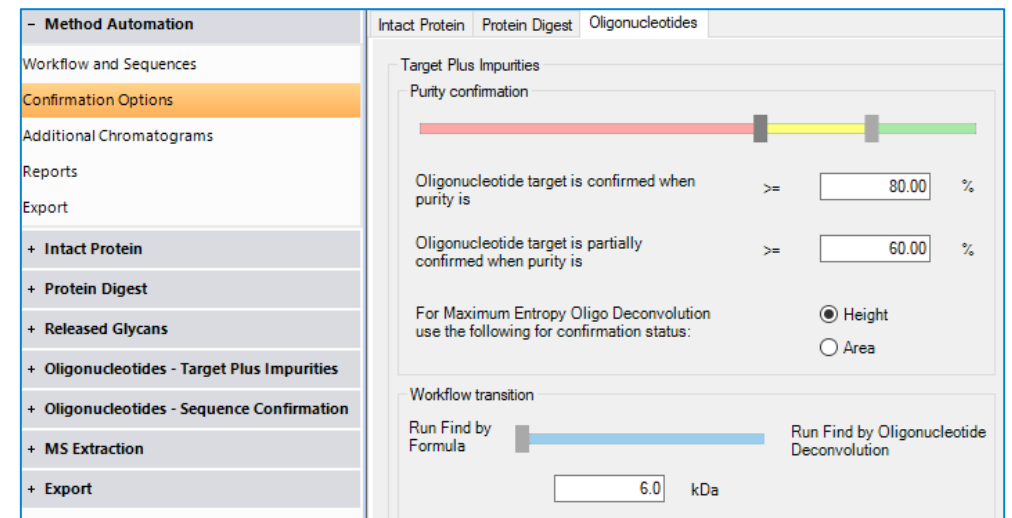
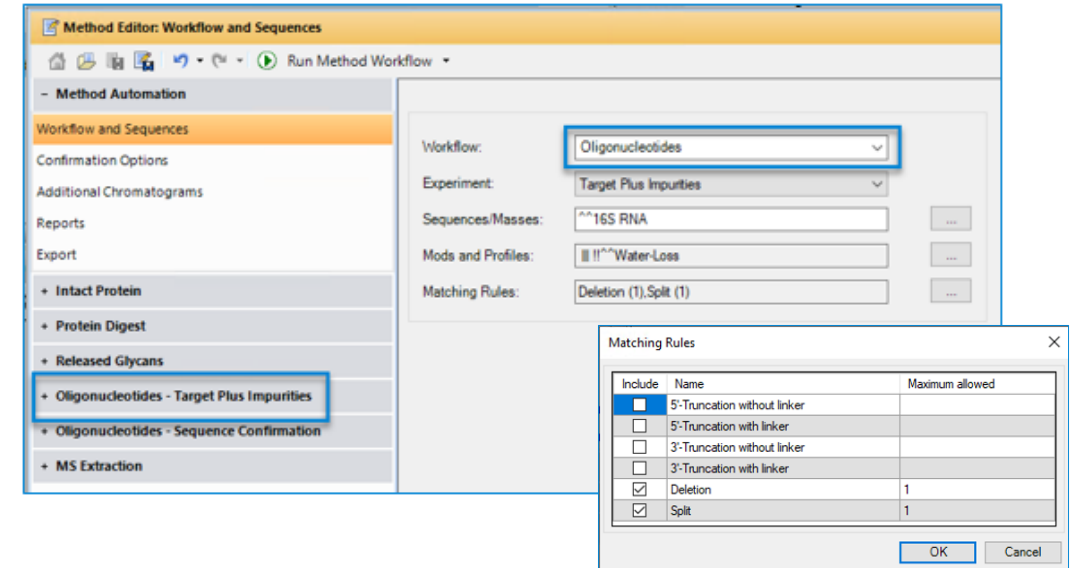


Find by formula (FBF) for targeted impurity analysis looks for defined impurities.

Maximum Entropy Deconvolution for untargeted impurity analysis finds all peaks and matches against impurity list.

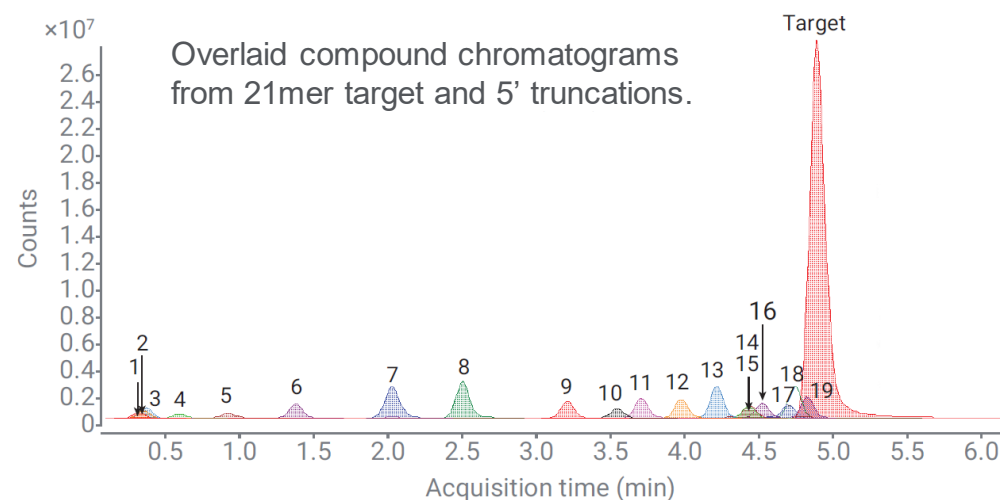
Color-coded purity results – by height or area.

*Please refer to Agilent application note 5994-4817EN*



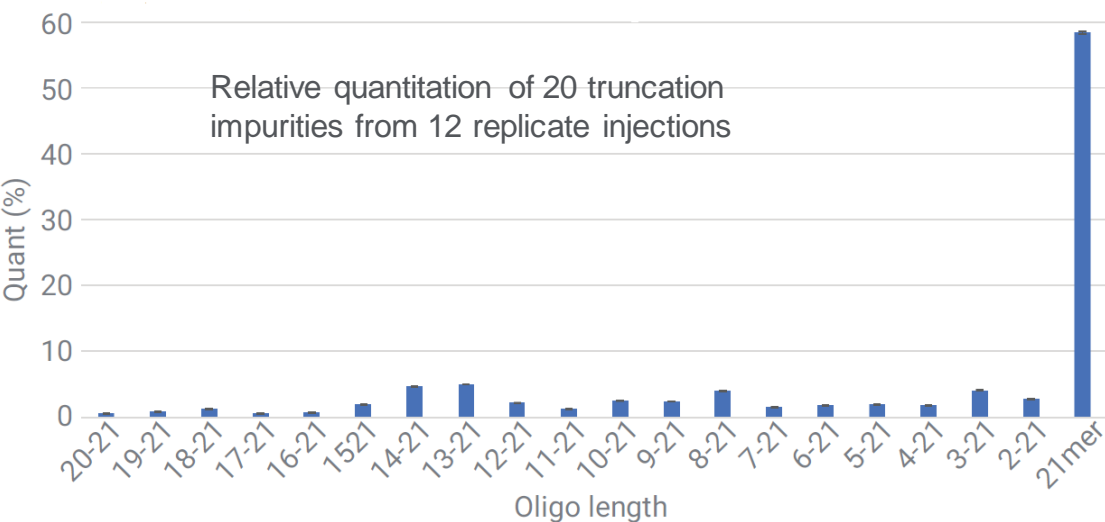


# Example TPI Experiment Data from Targeted FBF Analysis



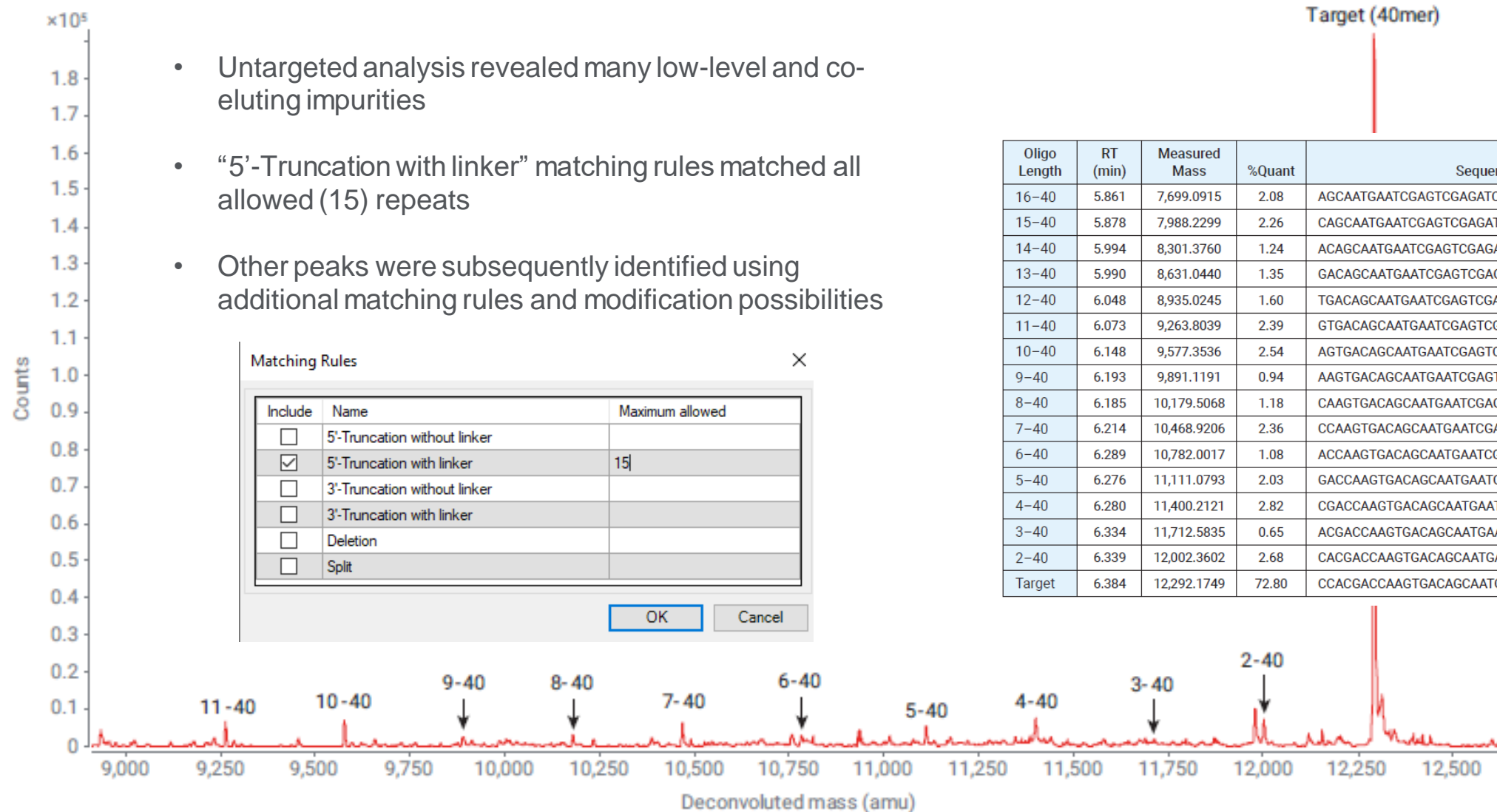
- Targeted analysis found complete set of 5' truncation impurities
- Many low abundance truncations were chromatographically separated and undetectable in TIC.
- Excellent mass accuracy (average < 1 ppm)
- Reproducible relative quant from 12 replicates

| Impurity Peak | Oligo Length | RT (min) | Calculated Mono Mass | Measured Mass | Avg Mass Accuracy (ppm)(n = 12) | Avg % Quant (n = 12) | Std Dev | RSD (%) | Sequence                                  |
|---------------|--------------|----------|----------------------|---------------|---------------------------------|----------------------|---------|---------|---|
| 1             | 20-21        | 0.321    | 555.1479             | 555.1486      | 1.21                            | 0.57                 | 0.01    | 2.39    | TpA                                       |
| 2             | 19-21        | 0.354    | 859.1939             | 859.1950      | 1.09                            | 0.89                 | 0.02    | 1.76    | TrTpA                                     |
| 3             | 18-21        | 0.371    | 1,148.2403           | 1,148.2410    | 0.81                            | 1.28                 | 0.02    | 1.44    | CpTrTpA                                   |
| 4             | 17-21        | 0.604    | 1,461.2979           | 1,461.2978    | 0.15                            | 0.53                 | 0.01    | 1.18    | ApCpTrTpA                                 |
| 5             | 16-21        | 0.920    | 1,765.3439           | 1,765.3442    | 0.57                            | 0.72                 | 0.01    | 1.72    | TrApCpTrTpA                               |
| 6             | 15-21        | 1.386    | 2,094.3964           | 2,094.3969    | 0.65                            | 1.86                 | 0.01    | 0.66    | GpTrApCpTrTpA                             |
| 7             | 14-21        | 2.018    | 2,398.4425           | 2,398.4438    | 0.69                            | 4.61                 | 0.04    | 0.91    | TrGpTrApCpTrTpA                           |
| 8             | 13-21        | 2.500    | 2,687.4889           | 2,687.4916    | 0.73                            | 4.98                 | 0.04    | 0.72    | CpTrGpTrApCpTrTpA                         |
| 9             | 12-21        | 3.199    | 3,000.5465           | 3,000.5483    | 0.33                            | 2.14                 | 0.02    | 0.75    | ApCpTrGpTrApCpTrTpA                       |
| 10            | 11-21        | 3.531    | 3,304.5925           | 3,304.5928    | 0.04                            | 1.23                 | 0.01    | 1.05    | TrApCpTrGpTrApCpTrTpA                     |
| 11            | 10-21        | 3.698    | 3,633.6450           | 3,633.6453    | 0.21                            | 2.55                 | 0.02    | 0.93    | GpTrApCpTrGpTrApCpTrTpA                   |
| 12            | 9-21         | 3.964    | 3,937.6911           | 3,937.6929    | 0.15                            | 2.45                 | 0.02    | 0.76    | TrGpTrApCpTrGpTrApCpTrTpA                 |
| 13            | 8-21         | 4.213    | 4,241.7371           | 4,241.7380    | 0.47                            | 3.97                 | 0.03    | 0.70    | TrTpGpTrApCpTrGpTrApCpTrTpA               |
| 14            | 7-21         | 4.430    | 4,554.7947           | 4,554.7973    | 0.33                            | 1.49                 | 0.01    | 0.97    | ApTrTpGpTrApCpTrGpTrApCpTrTpA             |
| 15            | 6-21         | 4.430    | 4,883.8472           | 4,883.8468    | -0.23                           | 1.74                 | 0.01    | 0.85    | GpApTrTpGpTrApCpTrGpTrApCpTrTpA           |
| 16            | 5-21         | 4.513    | 5,172.8936           | 5,172.8945    | 0.05                            | 1.91                 | 0.02    | 0.80    | CpGpApTrTpGpTrApCpTrGpTrApCpTrTpA         |
| 17            | 4-21         | 4.696    | 5,476.9396           | 5,476.9458    | 1.22                            | 1.81                 | 0.01    | 0.79    | TrCpGpApTrTpGpTrApCpTrGpTrApCpTrTpA       |
| 18            | 3-21         | 4.729    | 5,805.9921           | 5,806.0001    | 1.51                            | 4.04                 | 0.04    | 0.99    | GpTrCpGpApTrTpGpTrApCpTrGpTrApCpTrTpA     |
| 19            | 2-21         | 4.812    | 6,119.0498           | 6,119.0490    | -0.32                           | 2.75                 | 0.05    | 1.92    | ApGpTrCpGpApTrTpGpTrApCpTrGpTrApCpTrTpA   |
| Target        | 21-mer       | 4.879    | 6,408.0961           | 6,408.1044    | 1.29                            | 58.49                | 0.20    | 0.34    | CpApGpTrCpGpApTrTpGpTrApCpTrGpTrApCpTrTpA |



# Example TPI Experiment Data from Untargeted MaxEnt Deconvolution

- Untargeted analysis revealed many low-level and co-eluting impurities
- “5'-Truncation with linker” matching rules matched all allowed (15) repeats
- Other peaks were subsequently identified using additional matching rules and modification possibilities



Matching Rules

| Include                             | Name                         | Maximum allowed |
|-------------------------------------|------------------------------|-----------------|
| <input type="checkbox"/>            | 5'-Truncation without linker |                 |
| <input checked="" type="checkbox"/> | 5'-Truncation with linker    | 15              |
| <input type="checkbox"/>            | 3'-Truncation without linker |                 |
| <input type="checkbox"/>            | 3'-Truncation with linker    |                 |
| <input type="checkbox"/>            | Deletion                     |                 |
| <input type="checkbox"/>            | Split                        |                 |

OK Cancel

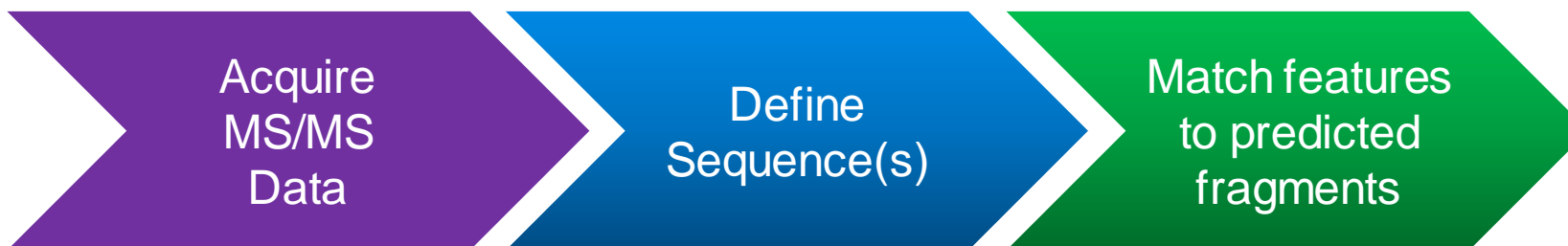
| Oligo Length | RT (min) | Measured Mass | %Quant | Sequence                                 |
|--------------|----------|---------------|--------|--|
| 16-40        | 5.861    | 7,699.0915    | 2.08   | AGCAATGAATCGAGTCGAGATCCAT                |
| 15-40        | 5.878    | 7,988.2299    | 2.26   | CAGCAATGAATCGAGTCGAGATCCAT               |
| 14-40        | 5.994    | 8,301.3760    | 1.24   | ACAGCAATGAATCGAGTCGAGATCCAT              |
| 13-40        | 5.990    | 8,631.0440    | 1.35   | GACAGCAATGAATCGAGTCGAGATCCAT             |
| 12-40        | 6.048    | 8,935.0245    | 1.60   | TGACAGCAATGAATCGAGTCGAGATCCAT            |
| 11-40        | 6.073    | 9,263.8039    | 2.39   | GTGACAGCAATGAATCGAGTCGAGATCCAT           |
| 10-40        | 6.148    | 9,577.3536    | 2.54   | AGTGACAGCAATGAATCGAGTCGAGATCCAT          |
| 9-40         | 6.193    | 9,891.1191    | 0.94   | AAGTGACAGCAATGAATCGAGTCGAGATCCAT         |
| 8-40         | 6.185    | 10,179.5068   | 1.18   | CAAGTGACAGCAATGAATCGAGTCGAGATCCAT        |
| 7-40         | 6.214    | 10,468.9206   | 2.36   | CCAAGTGACAGCAATGAATCGAGTCGAGATCCAT       |
| 6-40         | 6.289    | 10,782.0017   | 1.08   | ACCAAGTGACAGCAATGAATCGAGTCGAGATCCAT      |
| 5-40         | 6.276    | 11,111.0793   | 2.03   | GACCAAGTGACAGCAATGAATCGAGTCGAGATCCAT     |
| 4-40         | 6.280    | 11,400.2121   | 2.82   | CGACCAAGTGACAGCAATGAATCGAGTCGAGATCCAT    |
| 3-40         | 6.334    | 11,712.5835   | 0.65   | ACGACCAAGTGACAGCAATGAATCGAGTCGAGATCCAT   |
| 2-40         | 6.339    | 12,002.3602   | 2.68   | CACGACCAAGTGACAGCAATGAATCGAGTCGAGATCCAT  |
| Target       | 6.384    | 12,292.1749   | 72.80  | CCACGACCAAGTGACAGCAATGAATCGAGTCGAGATCCAT |



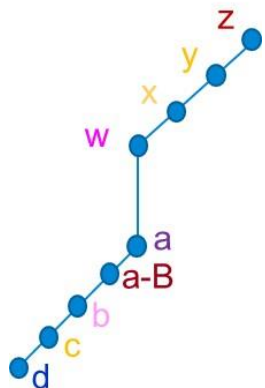
*How do you really know the oligo sequences are correct?*



# Sequencing Workflow in MassHunter BioConfirm 12.0



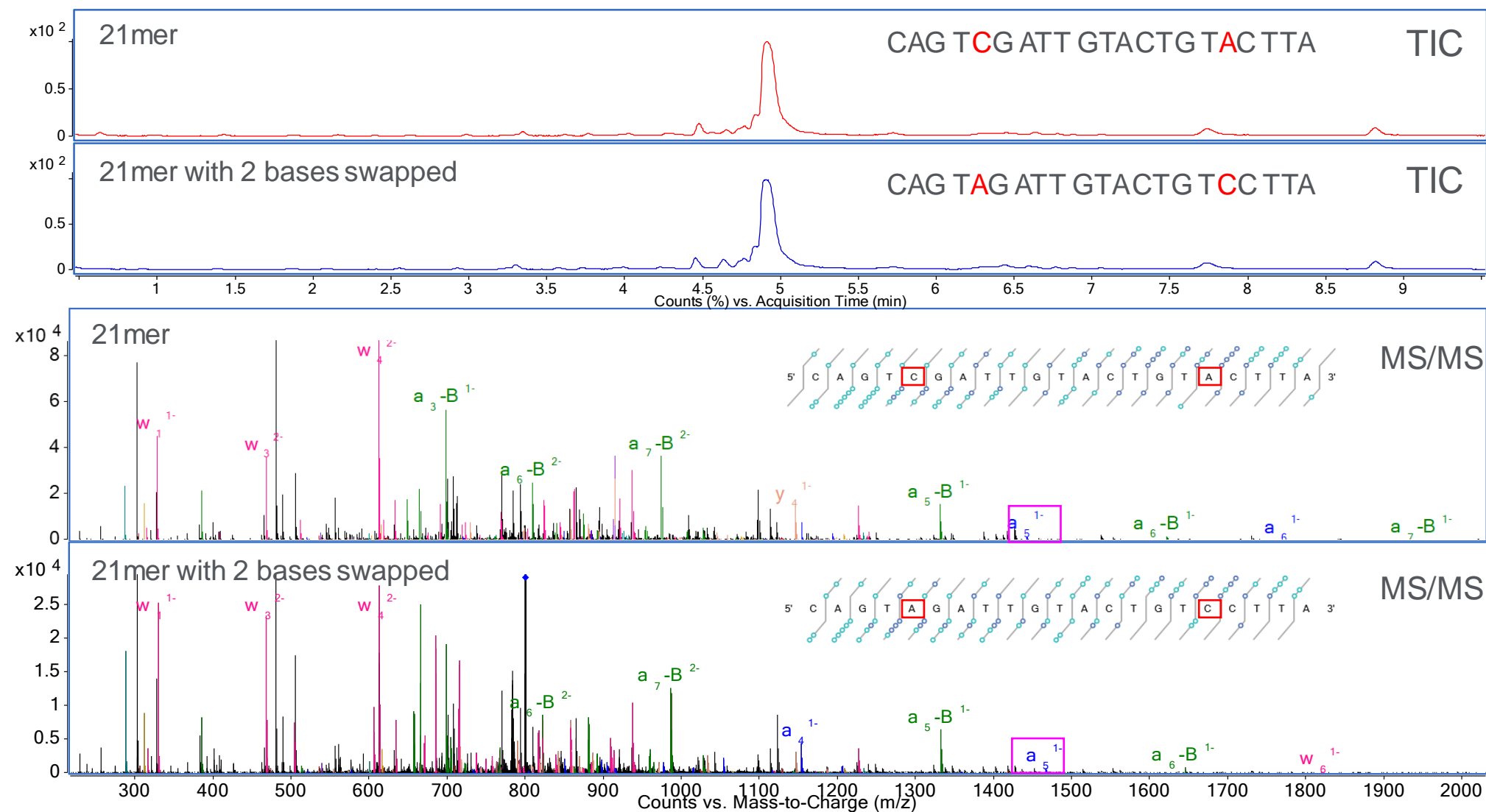
Sequencing results are displayed using a fragment confirmation ladder



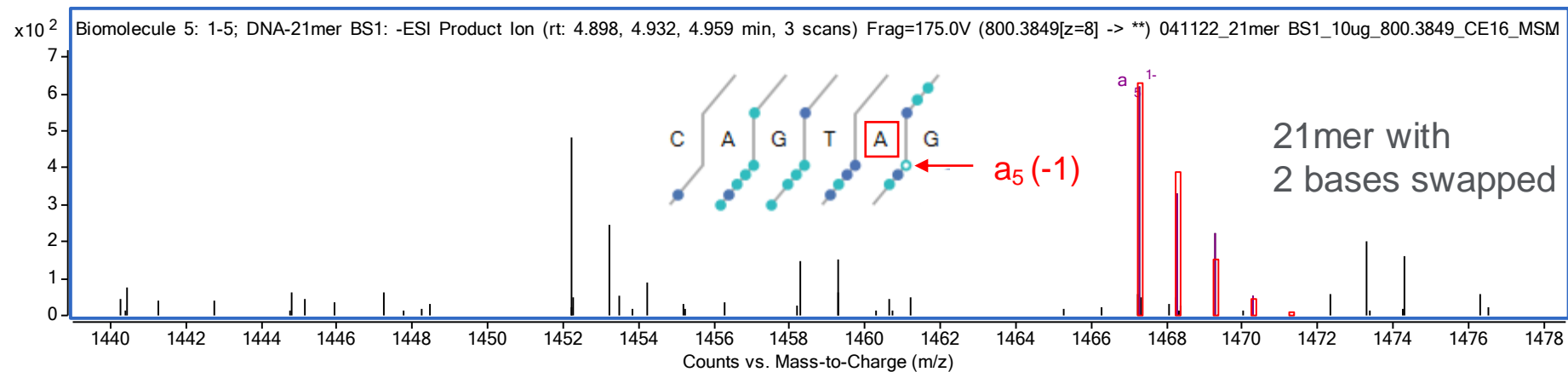
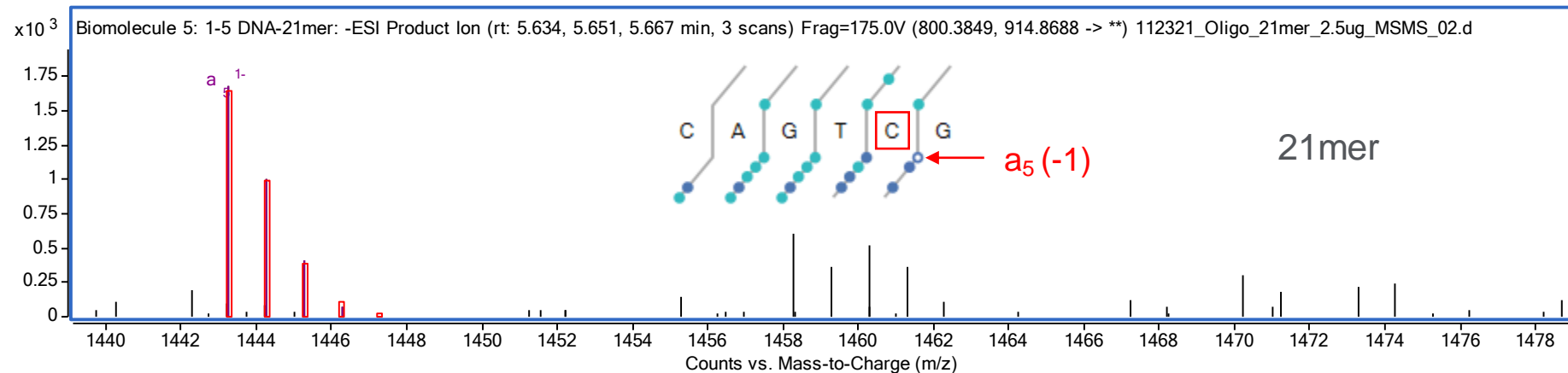
- Dots indicate found fragments
- Dot position indicates fragment type (d, c, b, etc)
- Dot color indicates number of times that fragment was found (e.g. from different files or charge states)
  - Dark blue means found 2+ times
  - Any other color indicates file from which the fragment was found once
- Open dots indicate fragment(s) selected for view in MSMS spectrum

*Please refer to Agilent application note 5994-5071EN*

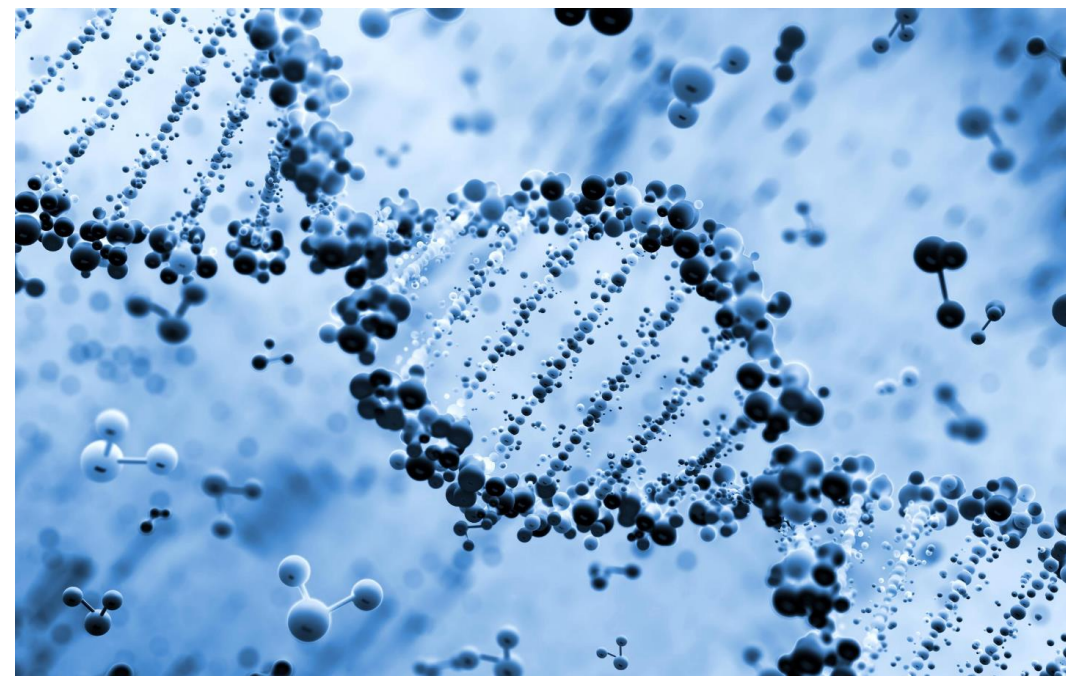
# Sequence Data for Isomeric Oligos



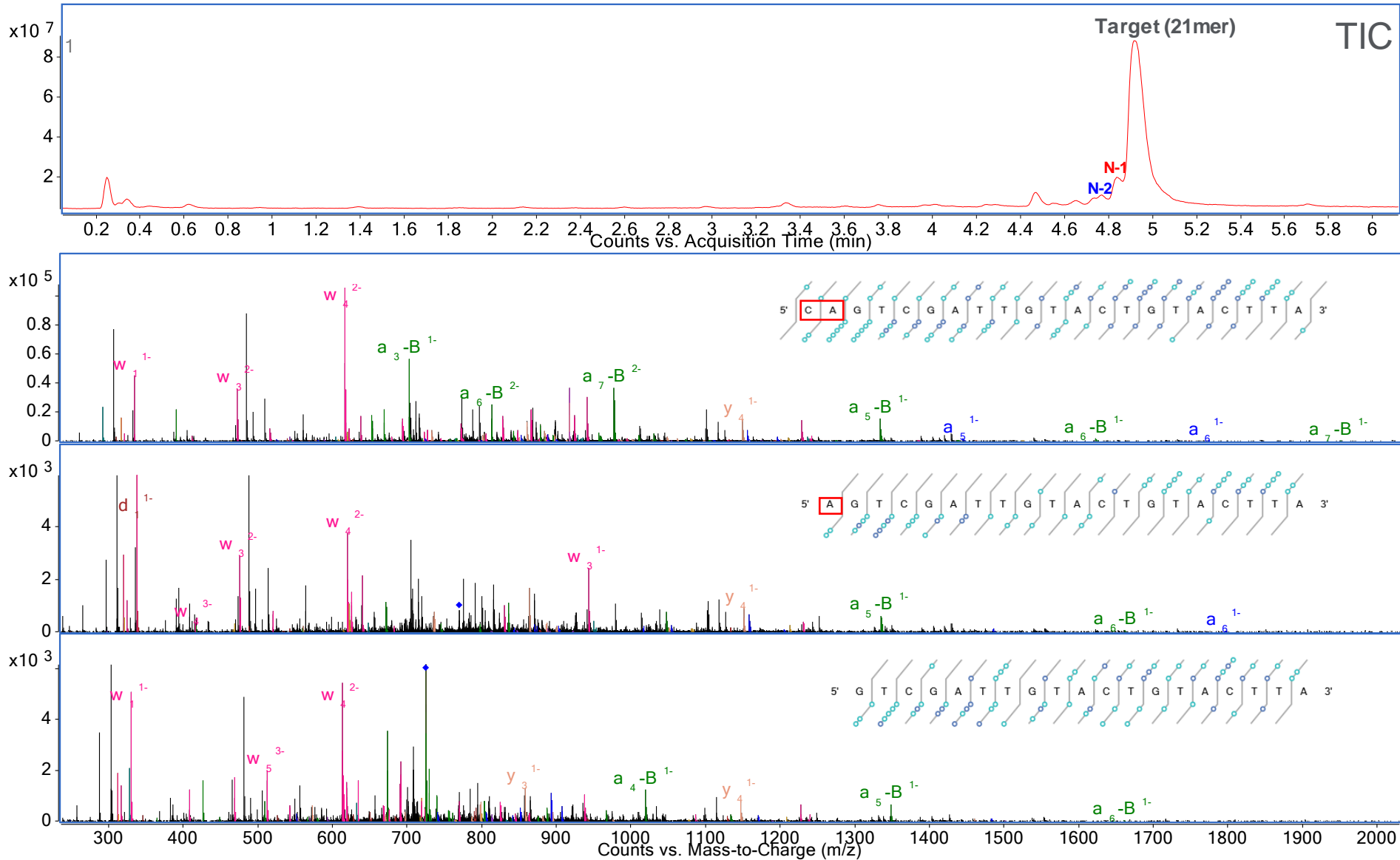
# Sequence Data for Isomeric Oligos



*What if you need to confirm the sequence of an impurity identified from the TPI workflow?*



# Identification of Truncation Impurities





*You were successful in profiling the impurities of the oligos and confirming the sequence!*

*Your success brings more requests – this time on more complex samples.*

### ASO

*/52MOErT/\*i2MOErC/\*i2MOErA/\*i2MOErC/\*i2MOErT/\*i2MOErT/\*i2MOErT/\*i2MOErC/\*i2MOErA/\*i2MOErT/\*i2MOErA/\*i2MOErA/\*i2MOErT/\*i2MOErG/\*i2MOErC/\*i2MOErT/\*i2MOErG/\*32MOErG/*

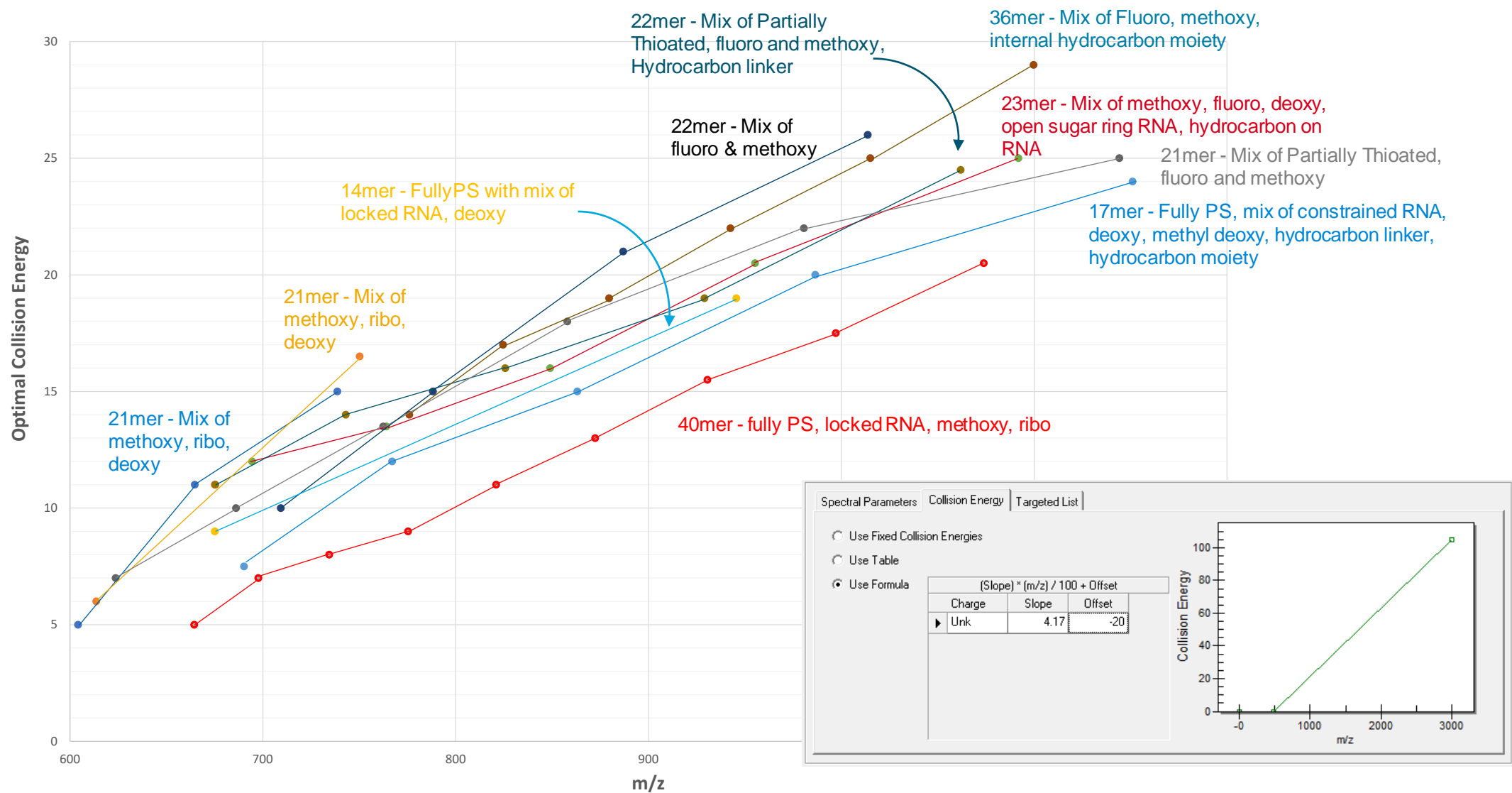
### Aptamer

*/52FC/mGmGrArA/i2FU//i2FC/mAmG/i2FU/mGmAmA/i2FU/mG/i2FC/  
/i2FU//i2FU/mA/i2FU/mA/i2FC/mA/i2FU//i2FC//i2FC/mG/3InvdT/*

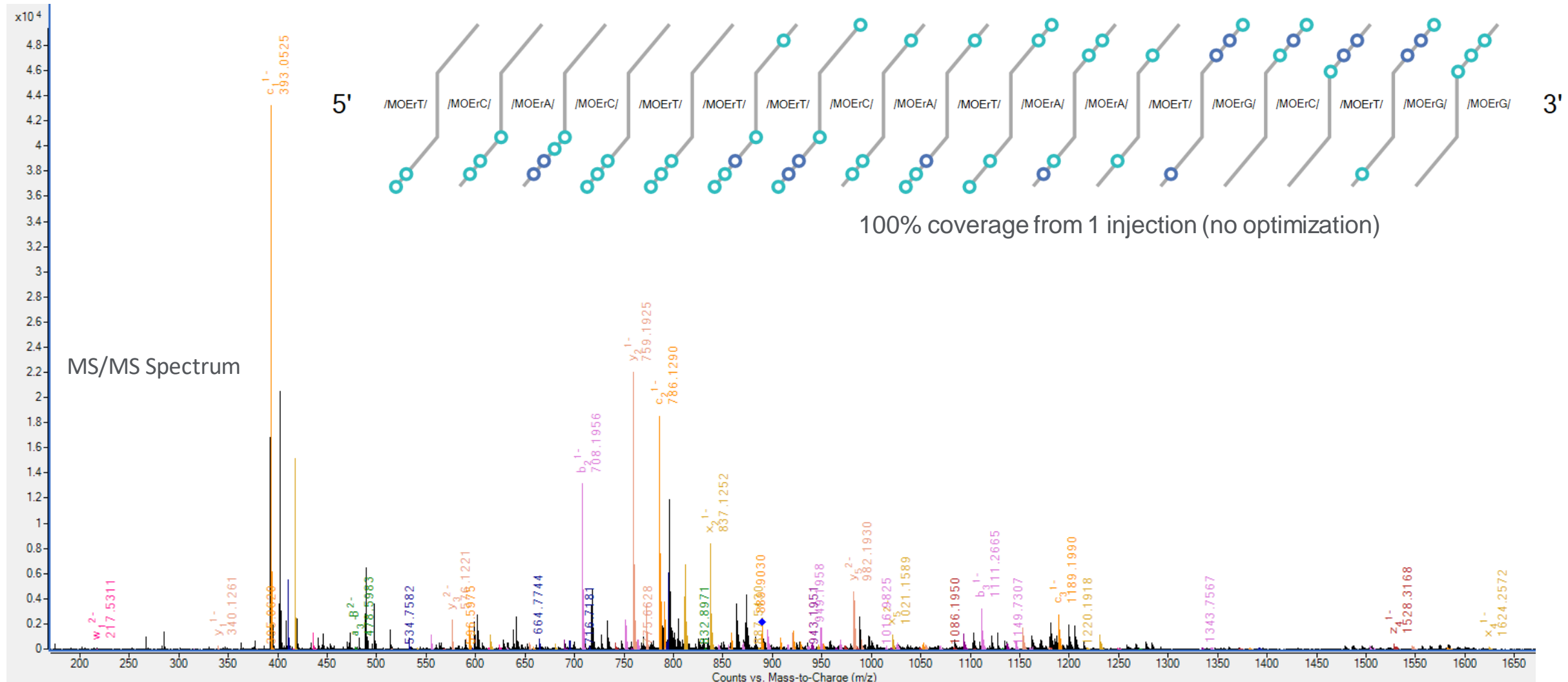
*You're wondering if these samples will also work  
and if they will be harder to characterize.*



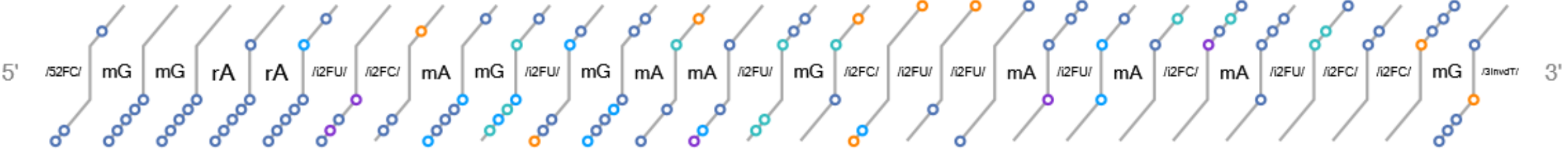
# $m/z$ vs. Optimal Collision Energy



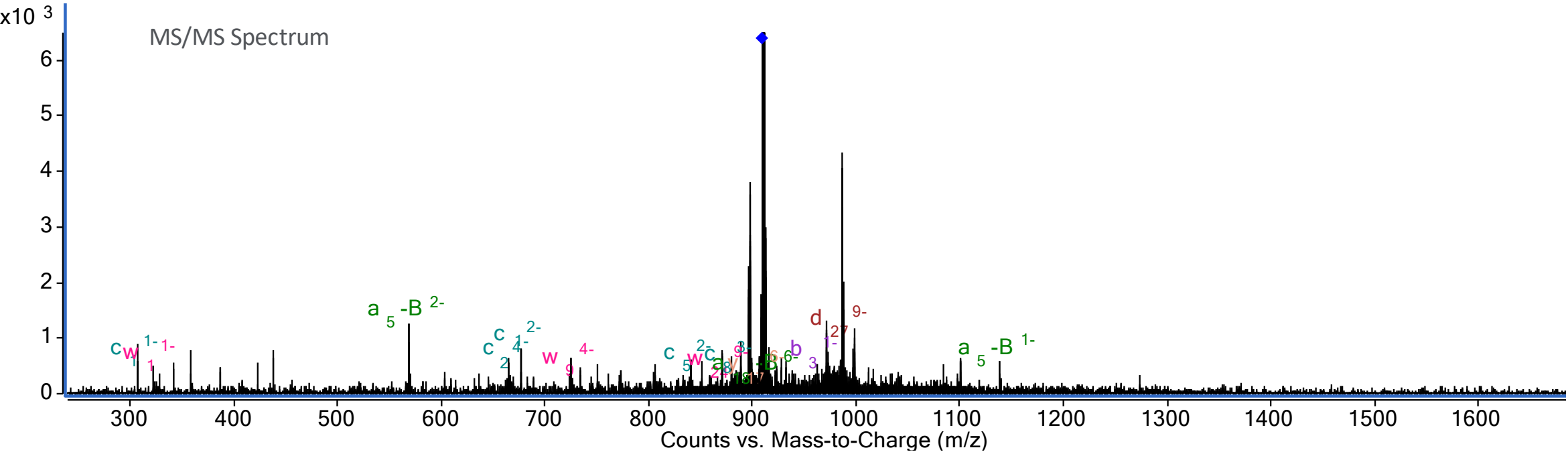
# Sequence Data for Heavily Modified ASO run by IPRP LCMS



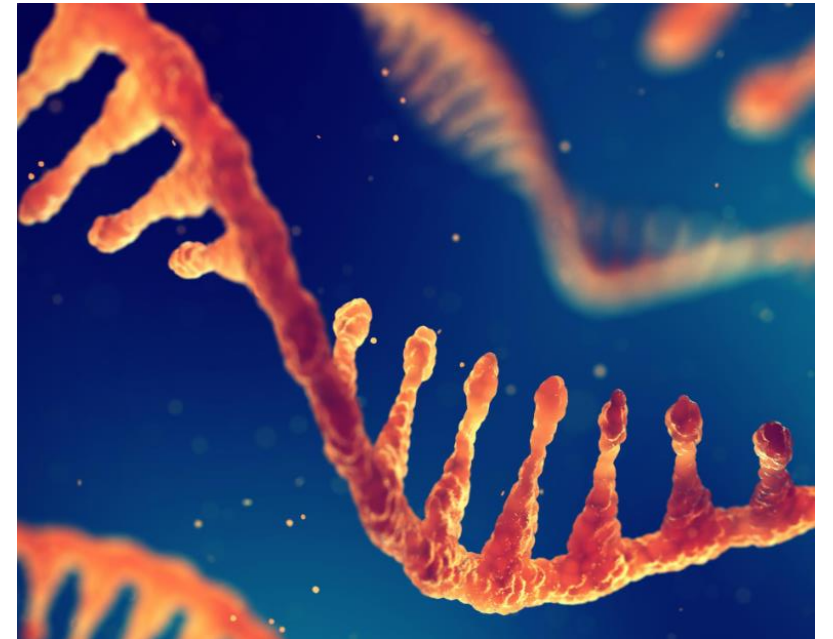
# Sequence Data for Modified Aptamer run by HILIC LCMS



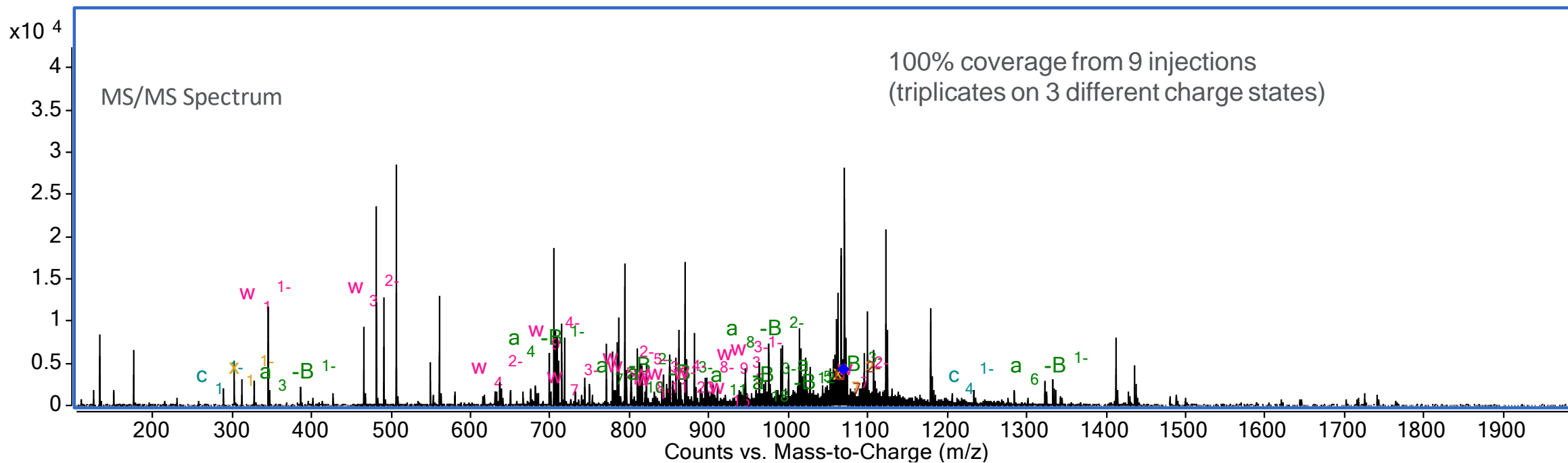
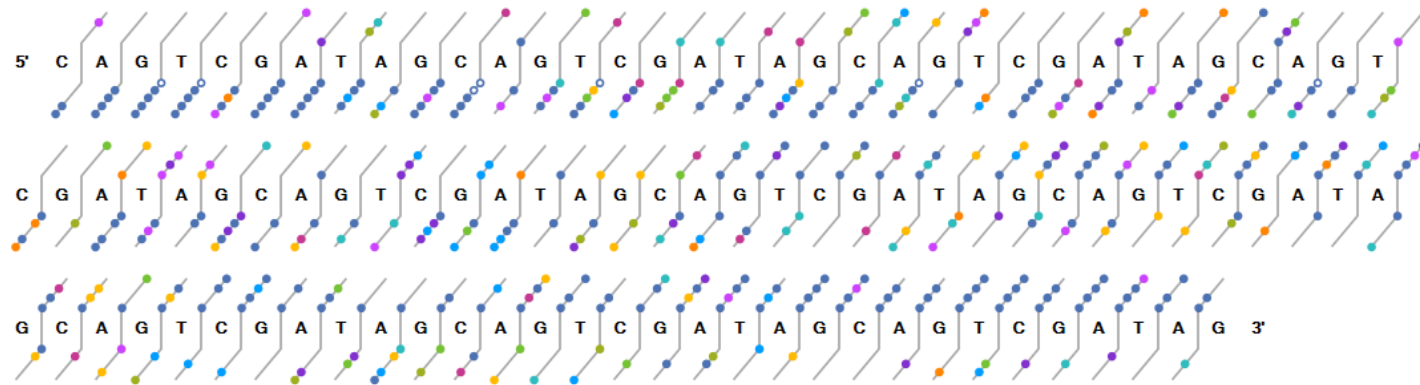
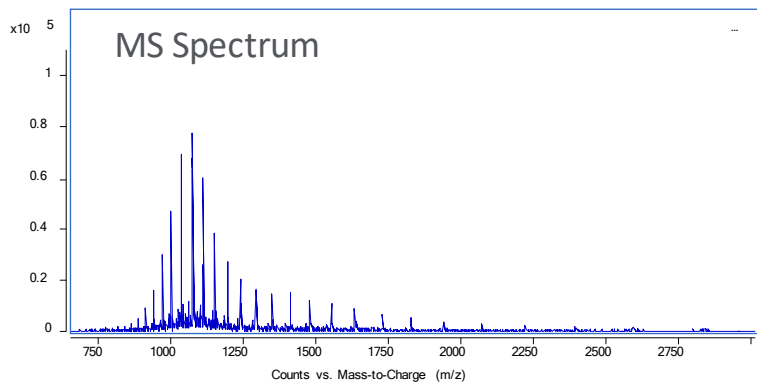
100% coverage from 1 injection (no optimization)



*What if you work with longer synthetic oligos and can't digest them?*



# Sequence Data for a Long (100mer) Synthetic Oligo





# Compliance-Ready LCMS

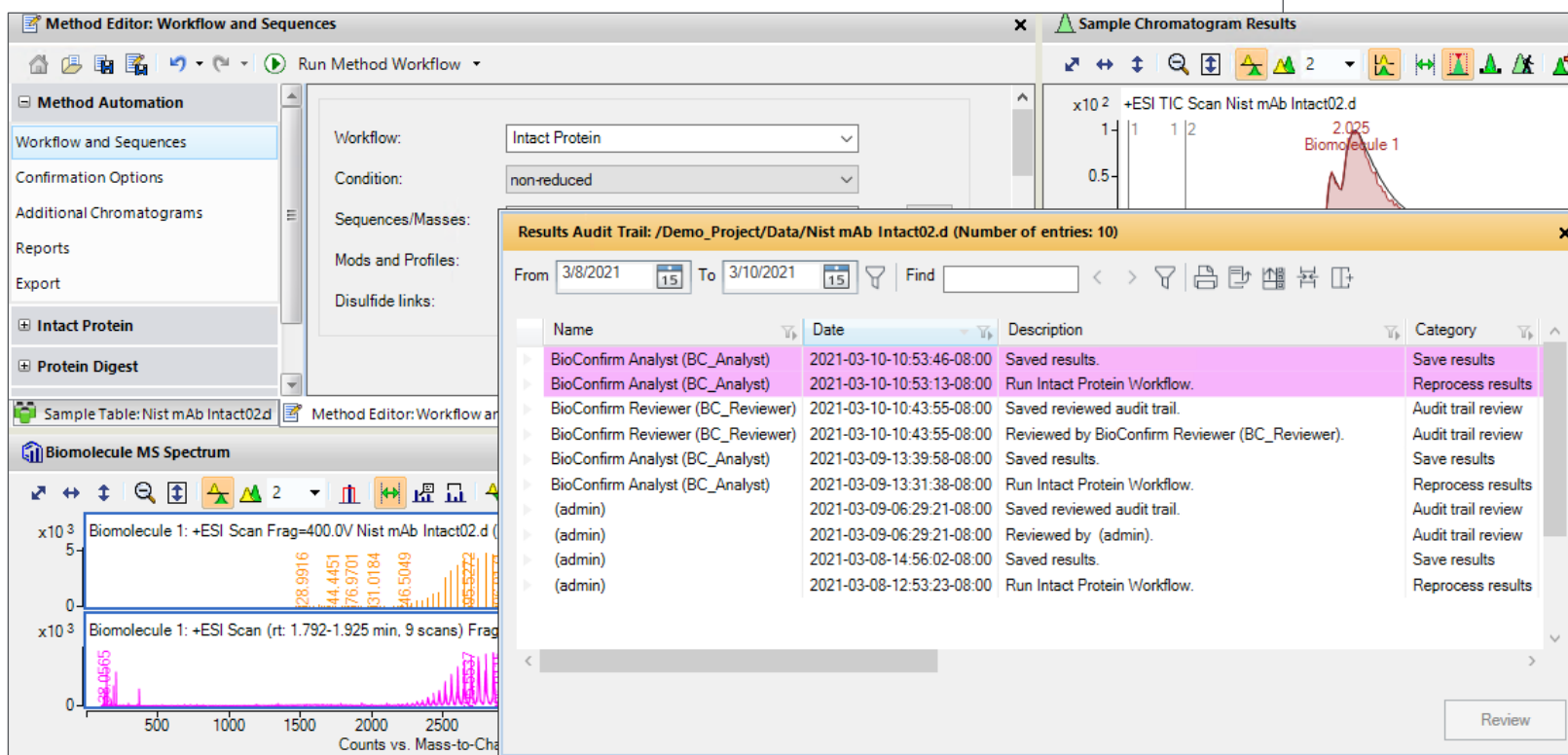
MassHunter offers technical controls for customers to meet the requirements of 21 CFR Part 11 compliance

Agilent also has offerings for Data integrity, Instrument qualification, Computer system validation, consulting, and Validation starter kits

White Paper



Support for Title 21 CFR Part 11 and Annex 11 Compliance:  
Agilent MassHunter for LC/TOF and LC/Q-TOF Systems



## Overview

US FDA Part 11 in Title 21 of the Code of Federal Regulations (CFR), and its EU analog, Eudralex Chapter 4, Annex 11, describe the requirements for electronic records and electronic signatures for regulated pharmaceutical organizations. Released in 1997, 21 CFR Part 11 has been enforced since 1999. The intent of these guidelines is to ensure that all appropriate electronic records are attributable, legible, contemporaneous, original, accurate, and maintained with integrity.

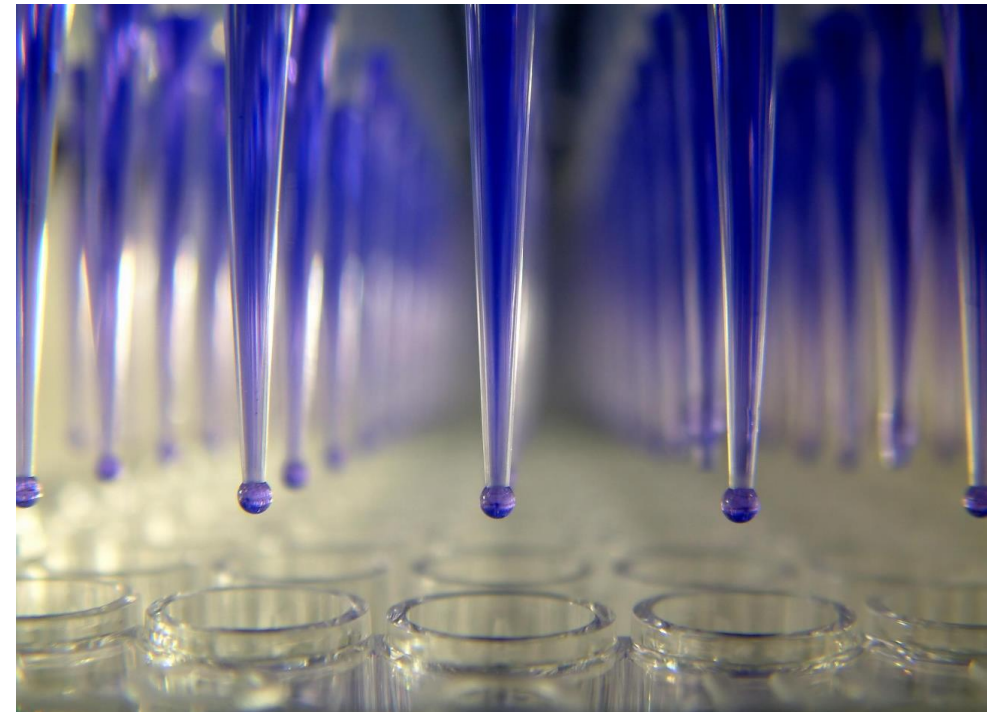
This white paper is a resource for users of Agilent MassHunter Workstation Plus or MassHunter Networked Workstation for TOF and Q-TOF LC/MS systems revision 11.0 or higher whose organizations must comply with these regulations. MassHunter Workstation Plus and MassHunter Networked Workstation consists of:

- MassHunter Acquisition for TOF and Q-TOF LC/MS systems 11.0 controls and acquires data from Agilent's Time of Flight (TOF) or Quadrupole Time of Flight (Q-TOF) LC/MS systems.
- MassHunter Quantitative Analysis 11.0 which is used to quantitatively analysis samples.
- MassHunter BioConfirm 11.0 which is used to characterize proteins and peptides from bio-pharmaceutical sources. This software is an additional option and may or may not be installed.
- OpenLab ECM XT 2.5 or higher which is used for content management and data integrity.

Please also refer to Agilent tech note 5994-3546EN



*What if you have a large number of oligos to run each week?*

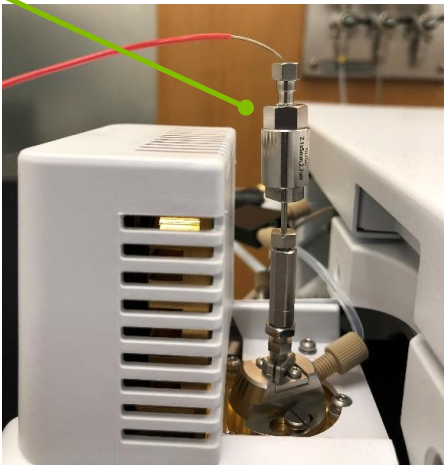


# Fast LC using Dual Needles with Smart Overlap and a Guard Column

HPLC: Agilent 1290 Infinity II Binary pump, Multi-sampler with Dual Needles

| LC Conditions      |  |            |       |
|--------------------|--|------------|-------|
| Column             | AdvanceBio Oligo UHPLC Guard column, 1.7 $\mu$ m, 2.1 x 5mm pn: 821725-921 |            |       |
| Column temperature | room temperature   |            |       |
| Injection volume   | 1 $\mu$ L  |            |       |
| Smart Overlap      | Enabled, alternating needle  |            |       |
| Autosampler temp   | 4 $^{\circ}$ C   |            |       |
| Needle wash        | MeOH:Water 50:50   |            |       |
| Mobile phase       | A = 15 mM TEA and 400 mM HFIP in water<br>B = MeOH                         |            |       |
| Flow rate          | 1.00 mL/min  |            |       |
| Gradient program   | Time (min)   | Time (sec) | B (%) |
|                    | 0.00   | 0.00       | 20    |
|                    | 0.03   | 1.80       | 20    |
|                    | 0.24   | 14.4       | 50    |
|                    | 0.25   | 15.0       | 100   |
|                    | 0.30   | 18.0       | 100   |
|                    | 0.31   | 18.6       | 20    |
|                    | 0.59   | 35.0       | 20    |
|                    |  |            |       |
| Stop time          | 0.60 min   |            |       |
| Post time          | 0.00 min   |            |       |

*~40 seconds per sample,  
over 2,000 samples a day*



Please refer to Agilent application note 5994-3753

# High-throughput MS by RapidFire

Ultrafast autosampler & online solid phase extraction (SPE) system

- No chromatography .. high-throughput desalter
- Couples directly to mass spec (just like an LC)

Made to handle large sample sets

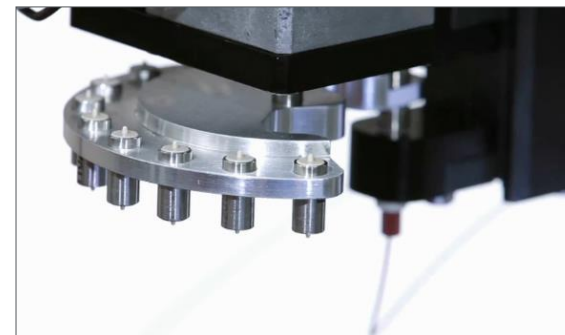
- Can run up to 90 x 1536-well plates (=138,240 samples) without intervention
- Has temperature-controlled sample storage unit
- Integrated plate handler and bar code scanner
- Plates can be heat sealed
- SPE cartridges are good for thousands of injections each
- 12 cartridge changer with automatic switching features

Made to go fast

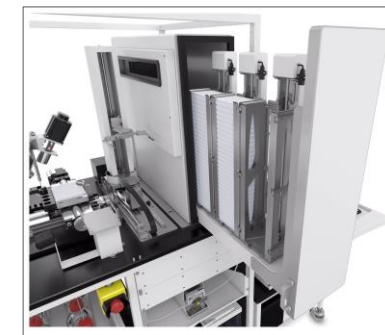
- Multiple pumps and valves to switch instantly from desalt to elute conditions
- MS acquisition is constant through sample set

IPRP or HILIC methods available

*~15 seconds per sample,  
over 5,000 samples a day*



Automated cartridge changer



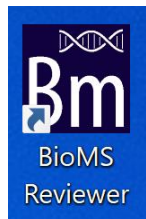
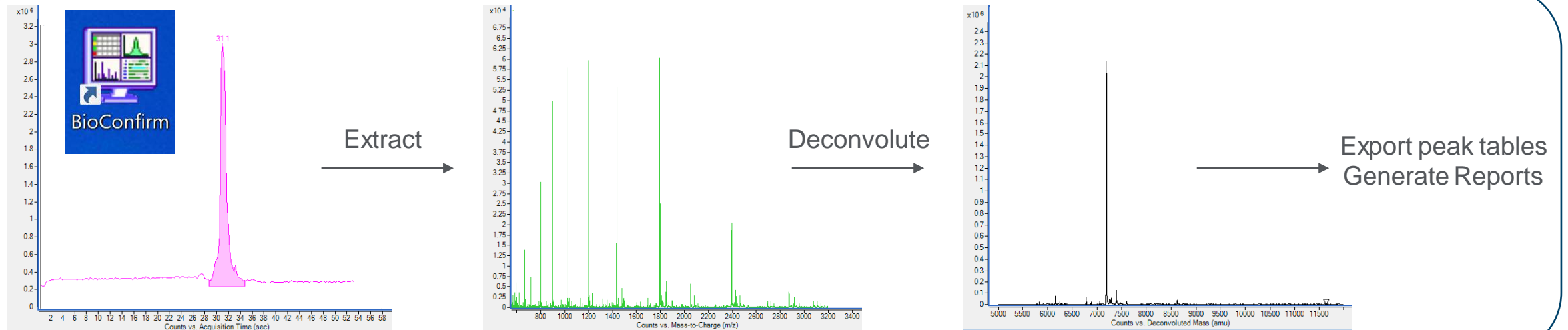
Temperature controlled  
sample storage



RapidFire  
400

*Please refer to Agilent application notes 5994-3753 and 5994-4945*

# TPI – Automated DA in BioConfirm and Review in BioMS Reviewer



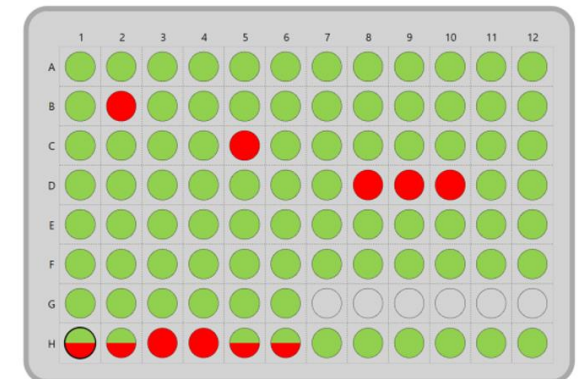
Open results in BioMS Reviewer

Color codes each sample position for “target confirmed” (top color) and “target meets purity threshold” (bottom color)

Displays full sample details/report for position selected

Supports sample pass/fail

exporting/printing of results for whole rack



54, 96, and 384-well formats



# Summary

The high-resolution 6230 LC/TOF combined with BioConfirm 12.0 provides rich TPI results using multiple data mining techniques including Find-by-formula (targeted) and Maximum Entropy Deconvolution (untargeted).



The high-resolution 6545XT AdvanceBio LC/Q-TOF combined with BioConfirm 12.0 provides maximal performance and capabilities, supporting both TPI and oligo sequencing workflows.

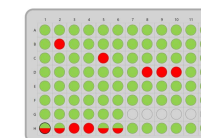


Agilent supports both ion-pair reverse-phase and HILIC (non-ion-pairing) oligo methods on canonical, heavily modified, and long synthetic samples.



Multiple high-throughput options for TPI are supported including Fast LC and RapidFire HRAM MS.

Data analysis is automated in BioConfirm 12.0 and data review is streamlined by the BioMS Reviewer software.





# Acknowledgements

Jim Lau, Guannan Li, and Yannan Yang in the LCMS AE group, AFO



Andrew Coffey and Andrea Tripodi in the Chemistries and Supplies Division



Jason Epps and Todd Kreutzian in the Analytical Development Group at the Nucleic Acid Solutions Division



Cody Schwarzer, Senior Scientist at Foghorn Therapeutics



Richard Blankley and Andy Wright in the LCMS AE group, EMEA



Patrick Cronan and Lisa Zhang in the LC AE group, AFO



David Wong and Steve Madden in Biopharma/Product Marketing



Crystal Cody and Gordon Slyszy in R&D





# Agilent

Trusted Answers