

Agenda

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2

3

Introduction

Cell & Developability Sciences
Cell line selection process

Automated SVA

Minimal manual intervention

Less manual validation

Spent Media Analysis

Verification

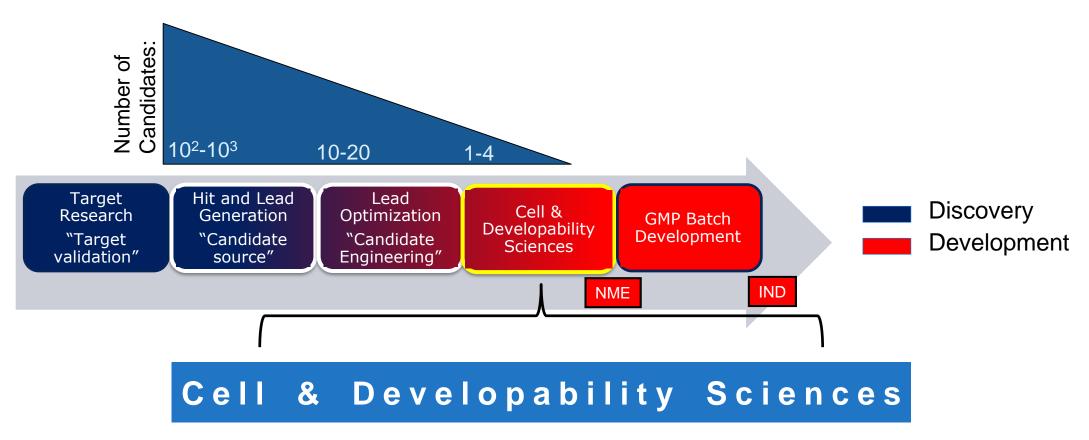
Cell line selection support



Introduction

1

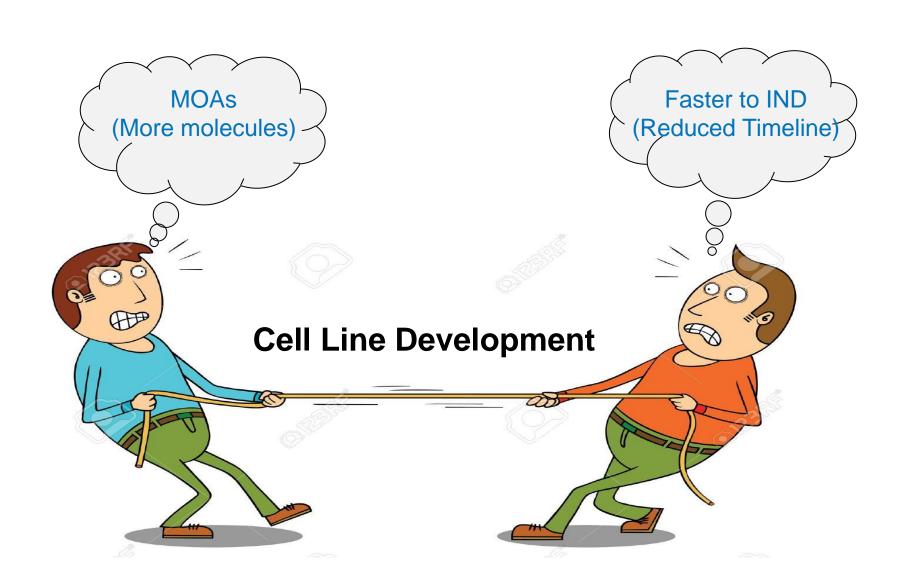
Large Molecule Early Development



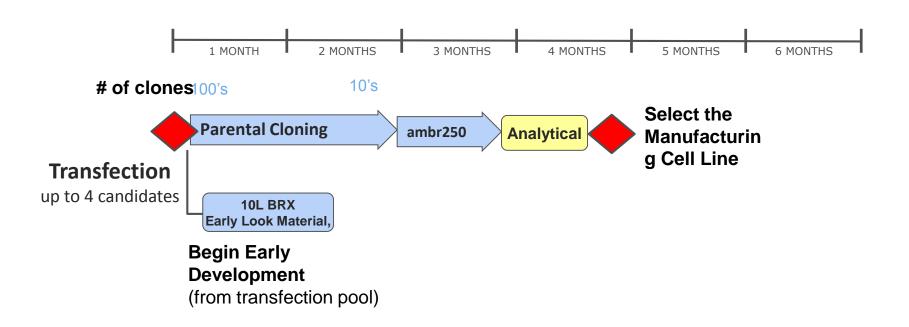
Cell Line Development | Early Formulation | pre-NME Analytical Support

Drive candidate selection and development of the manufacturing cell line

More Molecules and Reduced Timeline

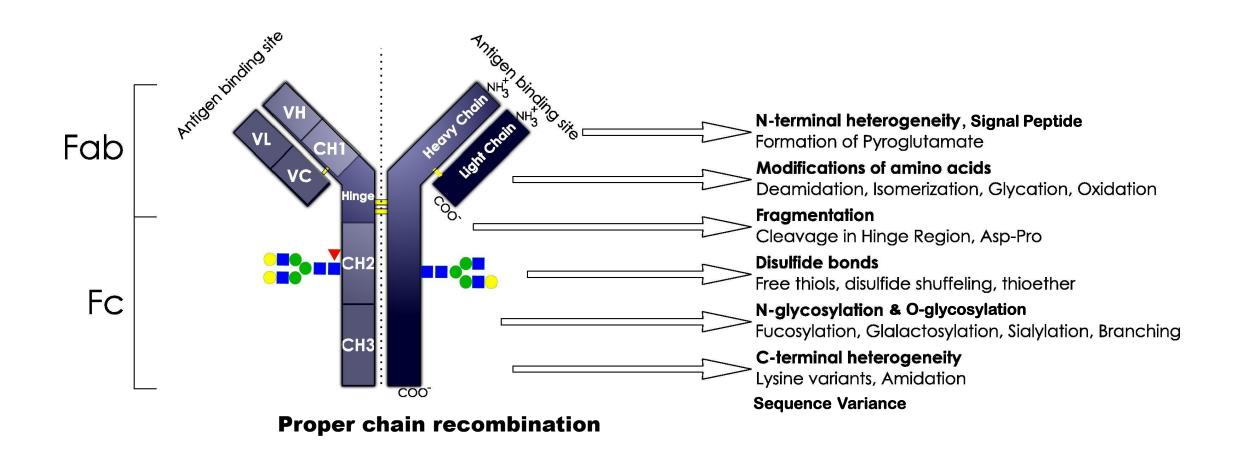


New Cell Line / New Process



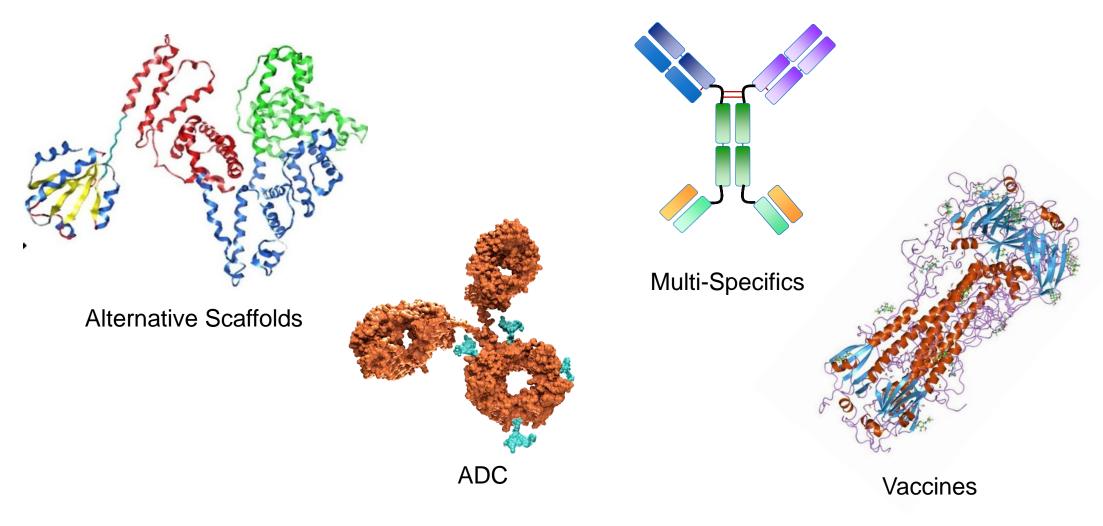
- Eliminated subcloning reduced timeline by 1.5 months (VIPS Technology)
- Site directed integration. Titers are more predictable, screen fewer clones.
- 'Early Look Material' produced from transfection pool (not clonal): Start Development Sooner.

In Depth Characterization and Key Analytical Readouts

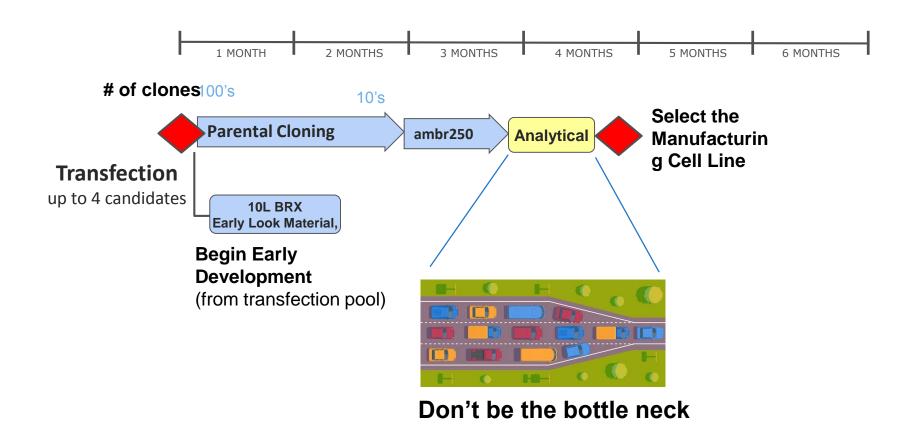


Off-Platform Programs Present New Challenges

>50% of the Early Pipeline are not mAb

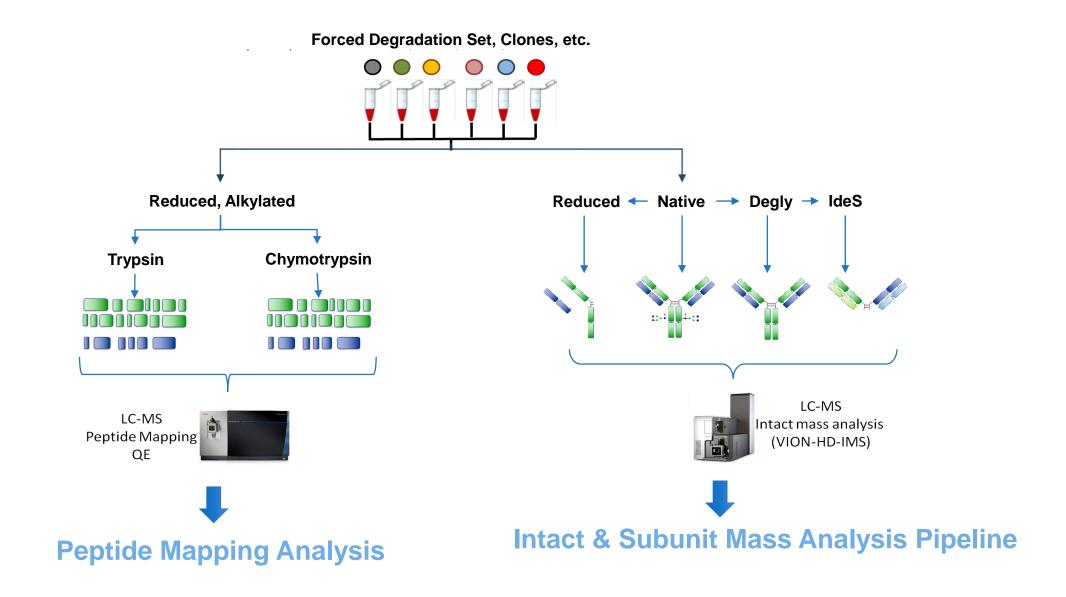


Don't be the bottle neck

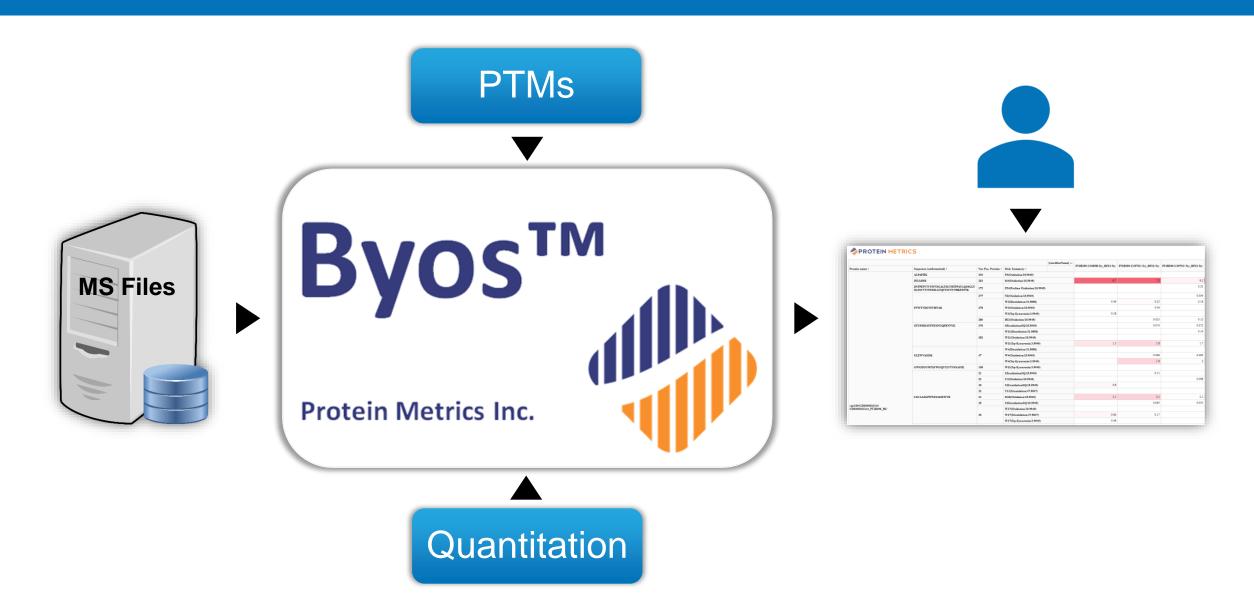


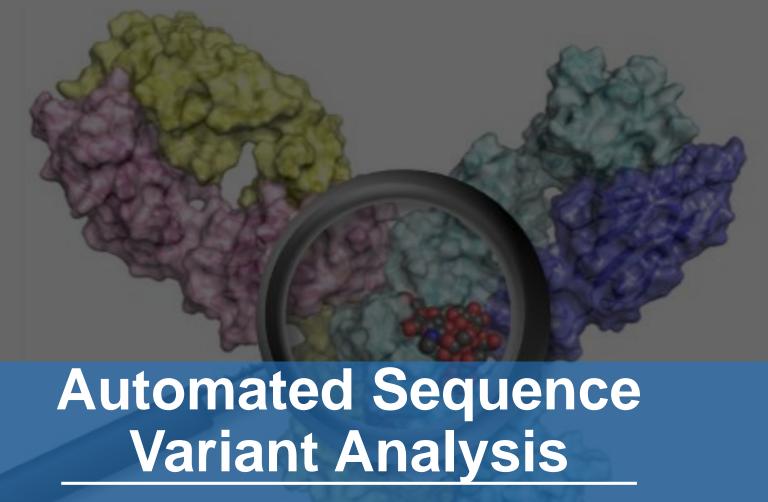
- Comprehensive characterization, high product quality in the lead cell line
- Analytical also has to shorten timelines and increase bandwidth

Bottom Up and Intact & Subunit Mass Approach



Peptide Mapping Auto Workflow with ByosTM





Sequence Variant and Causes

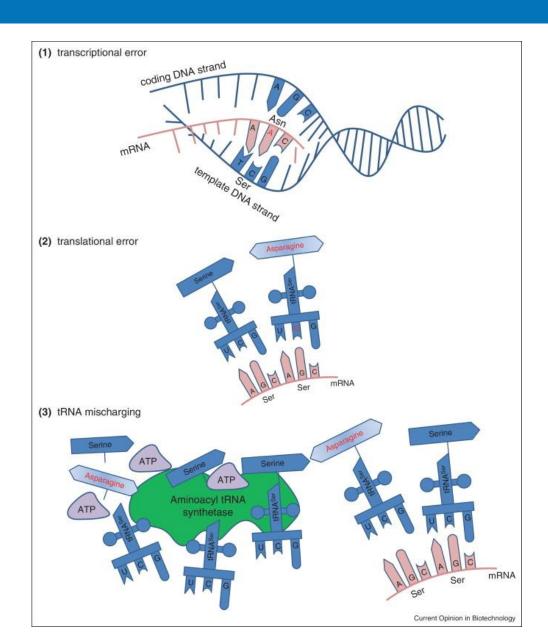
Unintended change in the amino acids sequences that could potentially contribute to efficacy, product safety and immunogenicity.

DNA mutations

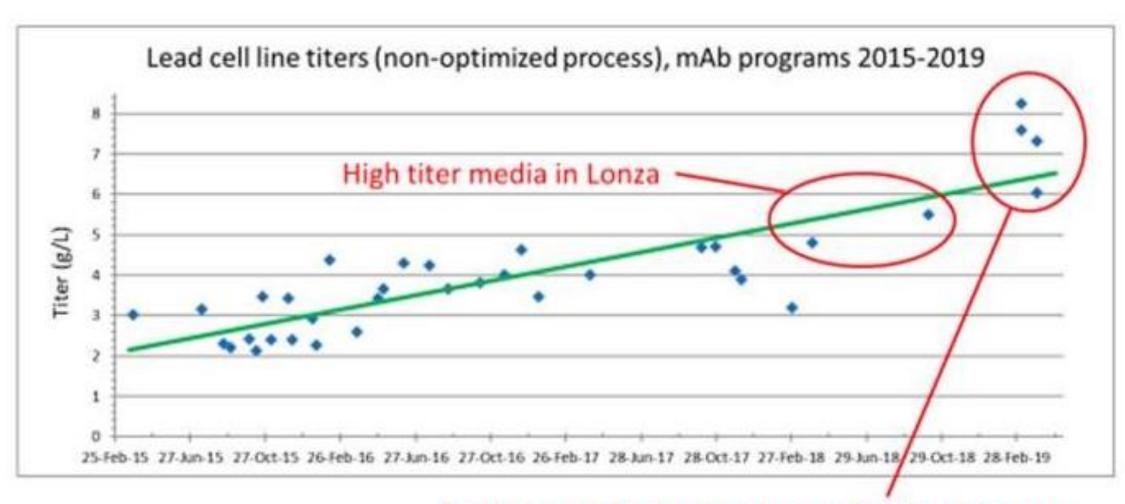
- Replication error
- DNA damage

mRNA mistranslation

- Codon misreading (most common): incorrect tRNA is recruited during mRNA translation
- tRNA mischarging: incorrect amino acid is attached to the correct tRNA
- 1) Feeney, Lauren. et. al. (2013).. Biotechnology and Bioengineering. 110 (4)
- 2) Harris, Robert., Kilby, Peter. (2014) Current Opinion in Biotechnology. 30



Proprietary High Titer Media Improves Productivity



First three CLD programs in new host and process

Sequence Variants Identified

Peptide	Position Mod. Names	Clone 1	Clone 2	Clone 3	Clone 4	Clone 5	Clone 6	Clone 7	Clone 8
ETYGEMADCCAK	139/140 Cys->Tyr/3.0327	0.11	0.07	0.07	0.12	0.04	0.10	0.14	0.06
AAFTECCQAADK	217 Cys->Tyr/3.0327							0.10	
VHTECCHGDLLECADDR	302 Cys->Tyr/3.0327							0.22	
YICENGOSISSK	314 Cys->Tyr/3.0327	0.09	0.05	0.04	0.08	0.03	0.08	0.10	0.04
LKECCEKPLLEK	327 Cys->Tyr/3.0327		0.04	0.04	0.06		0.05	0.12	
LKECCEKPLLEK	328 Cys->Tyr/3.0327		0.04						

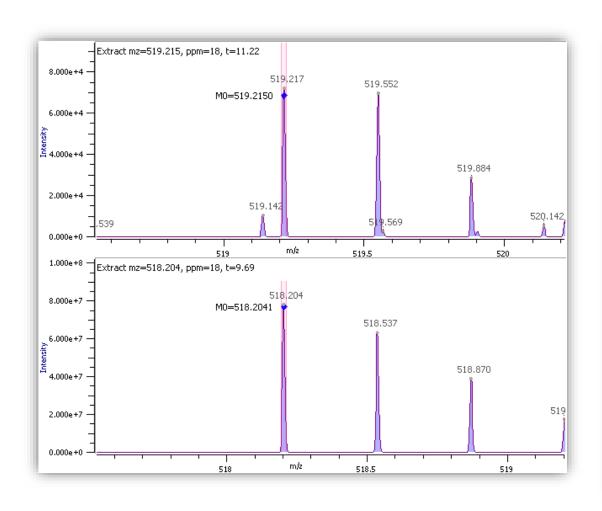
Peptide	Position	Mod. Names	Clone A	Clone B	Clone C	Clone D	Clone E	Clone F	Clone G	Clone H
TVAMPSVFFFPSDEQLK	119	Pro->Ala/-26.0157	0.26							
VYACEVTHQGLSSPVTK	204	Pro->Ala/-26.0157	0.24				0.05	5		
ALPAPIEK	330	Pro->Ala/-26.0157	0.35		0.10			0.18		
ALPAPIEK	332	Pro->Ala/-26.0157	0.27					0.13		
ASQDINR	30	Asn->Ser/-27.0109					0.04	ļ		0.39
FNWYVDGVEVHNAK	287	'Asn->Ser/-27.0109								0.52
NOVSLLCLVK	362	Asn->Ser/-27.0109								0.50

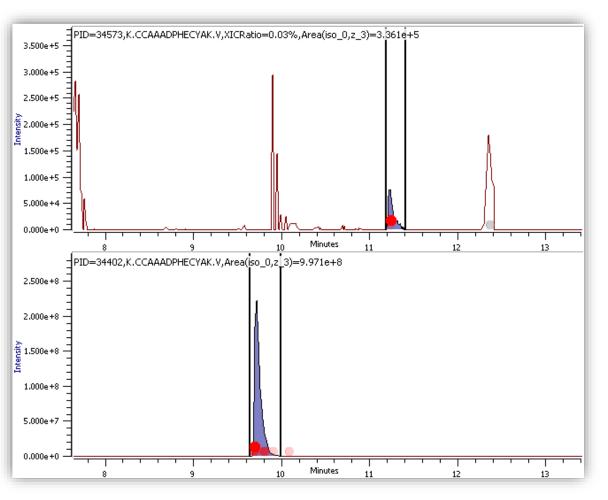
				Pro Co	CT Ala	GCT
Cys	TGC	Tyr	TAT	CO	CA	GCA
	TGT		TAC	CO	CG	GCG
				CO	CC	GCC

Initial Report on Sequence Variants

PROTEIN N	METRICS						
				Digest name →			
				MS Id ←	9	10	11
				[runAliasName] ←	GGDW53-331714-RCN-10-Try_RP11-Try	GGDW53-331714-RCN-5-Try_RP11-Try	GGDW53-331715-RCN-13-Try_RP11-Tr
Protein name ↑	Sequence (unformatted) ↑	Var. Pos. Protein ↑	Mod. Names ↑		(%)	(%)	(%)
	Management and the second	224	Ala->Pro/26.0157			0.03	
	See The Commission of	217	Cys->Tyr/3.0327		0.06	0.07	
		222	Asp->Asn/-0.9840		0.34	0.31	
	No. 1 Control of Processing	704	Ala->Pro/26.0157		0.05	0.03	
	Market annual Control of State and	616	Cys->Tyr/3.0327		0.02		
		70	Ala->Pro/26.0157		0.03	0.02	
	- Charles I Design H. Charles Processes, and	87	Asp->Asn/-0.9840				
		90	Lys->Arg/28.0062				
	THE REPORT OF THE PROPERTY OF	680	Ala->Ser/15.9949				
	Manually files x 2	262	Ala->Ser/15.9949				
		409	Cys->Tyr/3.0327		0.03	0.02	
	(A) 100mm - CO 100mm	410	Cys->Tyr/3.0327		0.03	0.01	
		418	Cys->Tyr/3.0327		0.06	0.05	
	्च स ्करम्भातं सर्वः	526	Cys->Tyr/3.0327		0.08	0.04	
	The course of the control of the con	530	Leu->Pro/-16.0313		18.14	16.90	
	* 0 1 · · · · · · · · · · · · · · · · · ·	530	Leu->Pro/-16.0313				
	,算 41 F.集、器等温。	540	Leu->Pro/-16.0313				
	De Carrier To Hall H. Carl.	376	Leu->His/23.9748		1.70	1.72	
		380	Leu->His/23.9748				
	20 to 10 20 10 10 10 10 10 10 10 10 10 10 10 10 10	565	Leu->His/23.9748			1.55	
	TO THE MANNEY AND THE PROPERTY OF THE PROPERTY OF	568	Lys->Arg/28.0062			0.17	
	No SERVICE A THRESHELD IN THE	594	Lys->Arg/28.0062				
		595	Ala->Glu/58.0055		0.70	2.28	

Cys->Tyr Variant Manual Validation

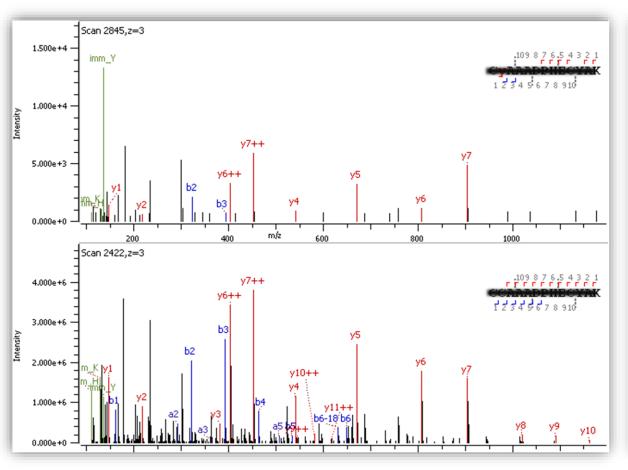


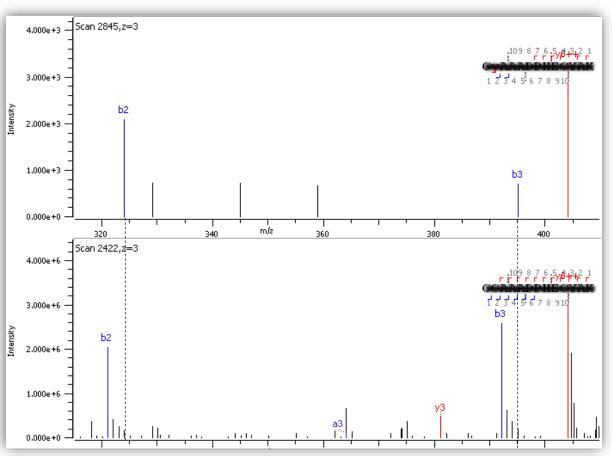


MS1

XIC

Cys->Tyr Variant Manual Validation

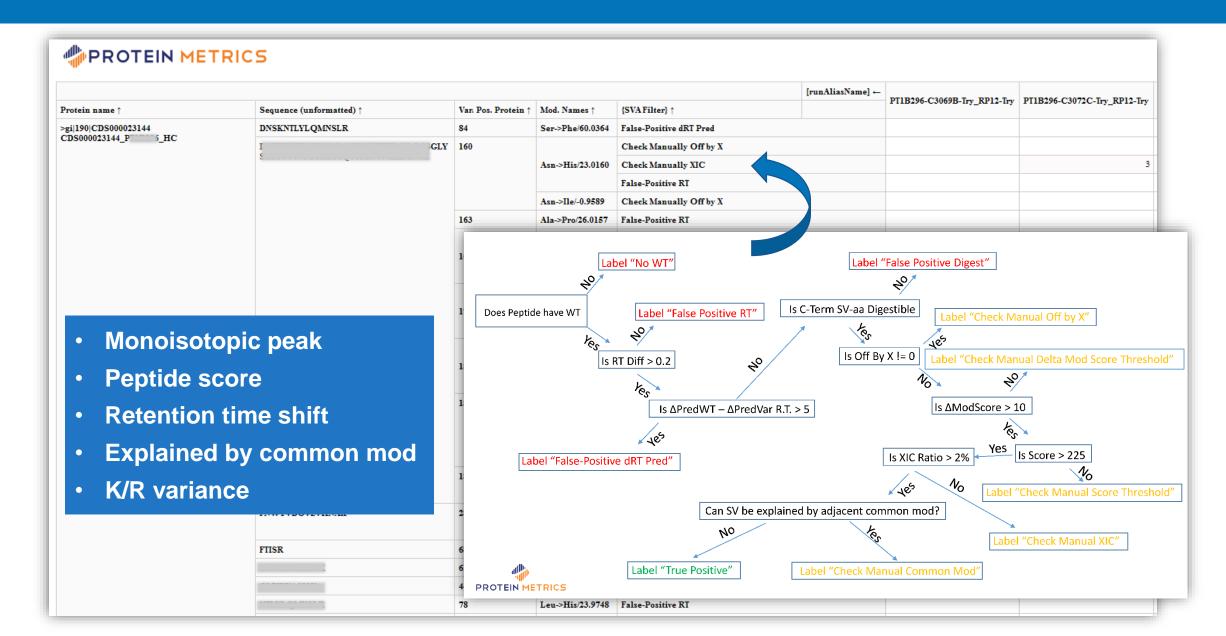




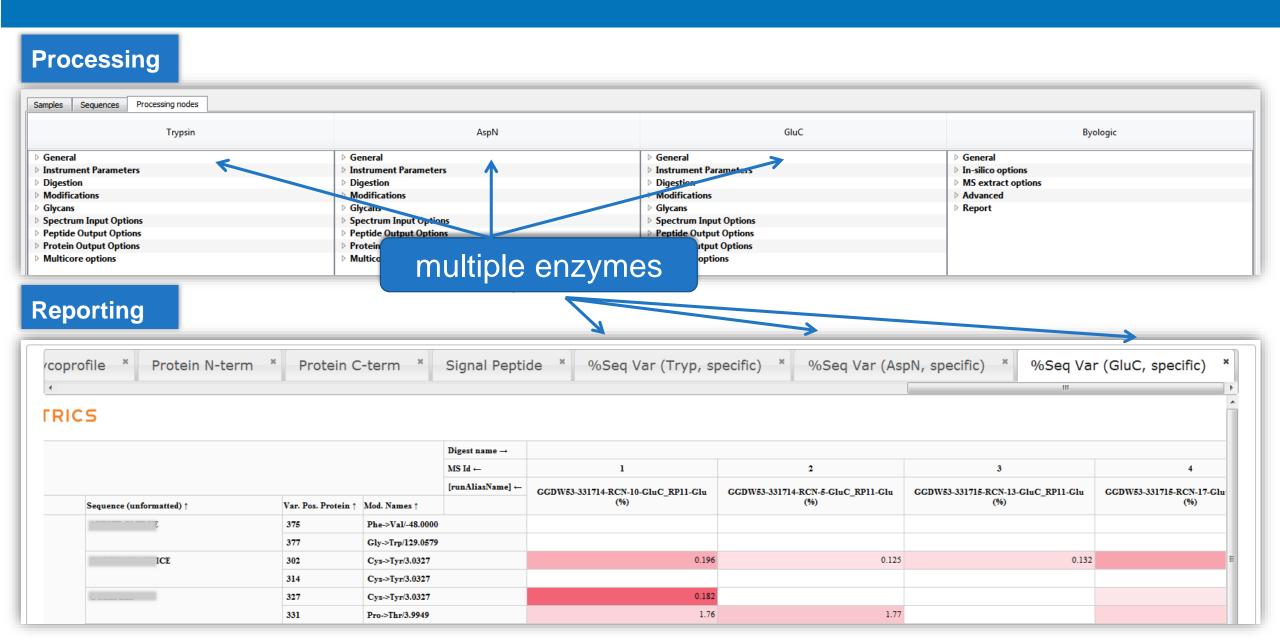
MSMS

MSMS

Sequence Variant Annotated Based on Filter Logic



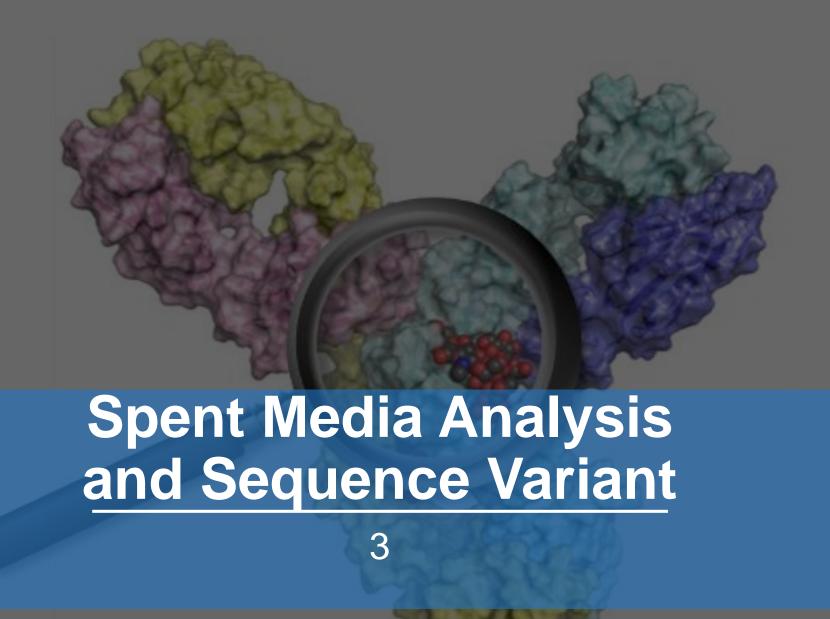
Cross validation with multiple enzymes



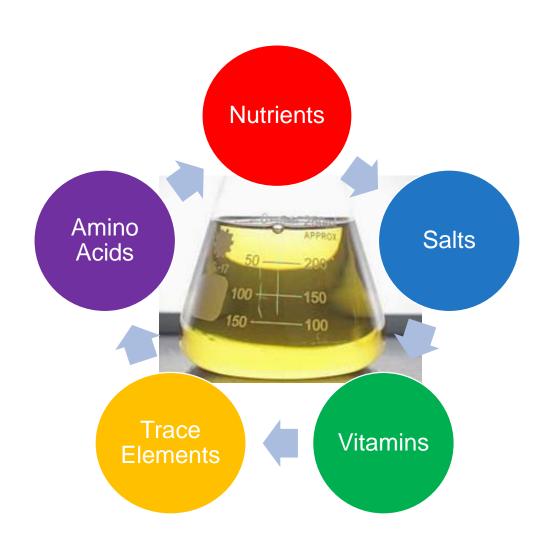
Cross validation with multiple enzymes

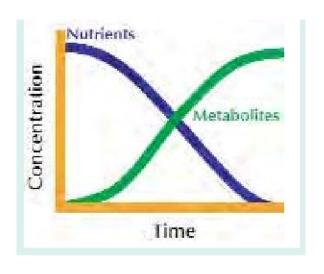
Peptide (Trypsin)	Position	Mod. Names	Clone 1	Clone 2	Clone 3	Clone 4	Clone 5	Clone 6	Clone 7	Clone 8
ETYGEMADCCAK	139/140	Cys->Tyr/3.0327	0.11	0.07	0.07	0.12	0.04	0.1	0.14	0.06
AAFTECCQAADK	217	Cys->Tyr/3.0327							0.1	
VHTECCHGDLLECADDR	302	Cys->Tyr/3.0327							0.22	
YICENQDSISSK	314	Cys->Tyr/3.0327	0.09	0.05	0.04	0.08	0.03	0.08	0.1	0.04
LKECCEKPLLEK	327	Cys->Tyr/3.0327		0.04	0.04	0.06		0.05	0.12	
LKECCEKPLLEK	328	Cys->Tyr/3.0327		0.04						

Peptide (GluC)	Position Mod. Names	Clone 1	Clone 2	Clone 3	Clone 4	Clone 5	Clone 6	Clone 7	Clone 8
MADCCAKGEPERNE	139/140 Cys->Tyr/3.0327	0.09	0.05	0.06	0.10	0.04	0.08	0.11	0.05
CADDRADLAKYICE	314 Cys->Tyr/3.0327	0.20	0.13	0.13	0.21	0.08	0.19	0.30	0.12
CADDRADLAKYICE	302 Cys->Tyr/3.0327							0.11	
CCEKPLLE	327 Cys->Tyr/3.0327	0.19			0.06		0.07	0.09	0.04



Introduction of Spent Media Analysis





- Amino acids and nutrients consumed
- Metabolites and by-products secreted

Purpose of Spent Media Analysis

- Optimize the growth conditions for clones
- Promote high cell viability
- Maximize productivity (titer)
- Ensure high quality product (Minimize clipping, PTM)
- Reduce/eliminate misincorporations (sequence variant)

Spent Media LC-MS Workflow (Scheduled MRM)









1290 Infinity II LC

UHPLC separation

AdvanceBio MS Spent Media HILIC Column

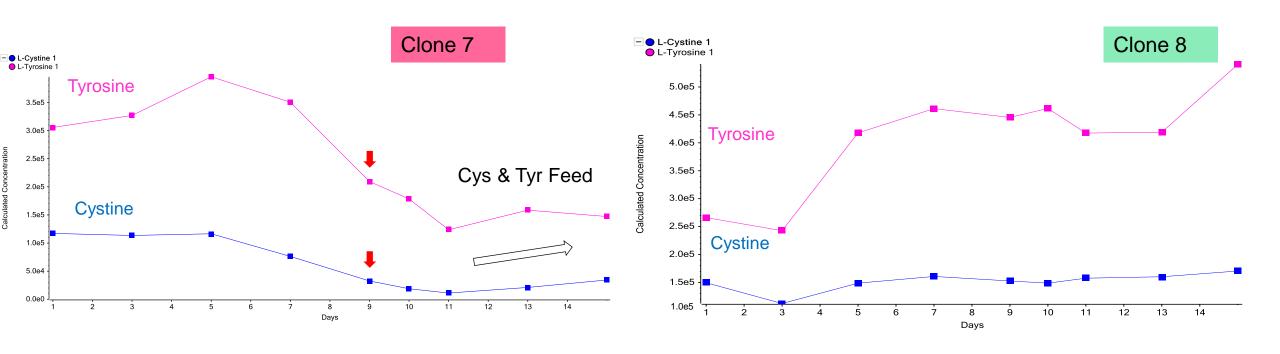
A wide range of compound classes

SCIEX QTRAP 6500+

Speed and Sensitivity

P-119-T: Andrew Mahan

Correlating the C->Y to Amino Acids Depletion



Trend plots show the timepoint the depletion started.

LC-MS Spent Media Analysis and Clone Selection

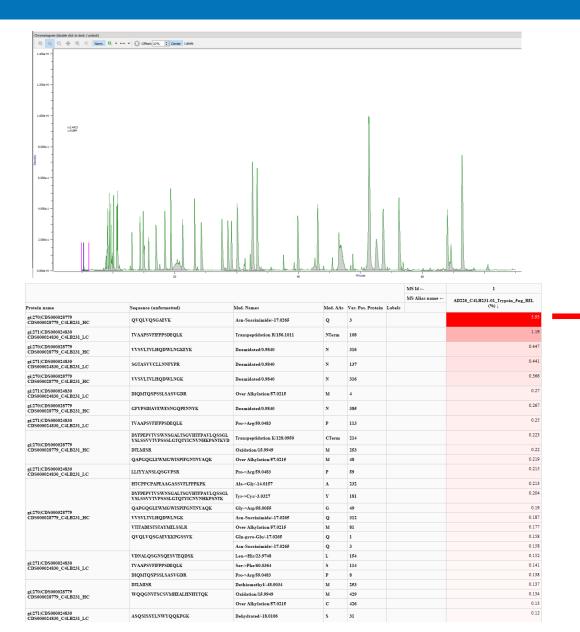
LC-MS based Spent Media Analysis

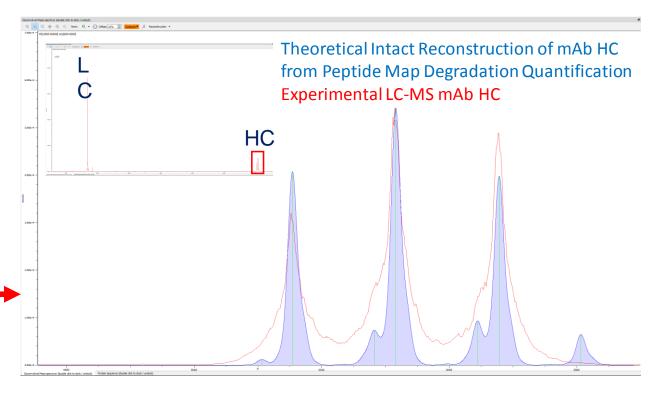
Allows for the quantitative measure of different classes of metabolites & amino acids in a 20 min LC-MS run.

Implementation into Clone Selection

Verifying of misincorporation observed in peptide map analysis. Monitoring amino acids and metabolites profiles of different clones.

Intact Mass Reconstruction with Peptide Mapping Data

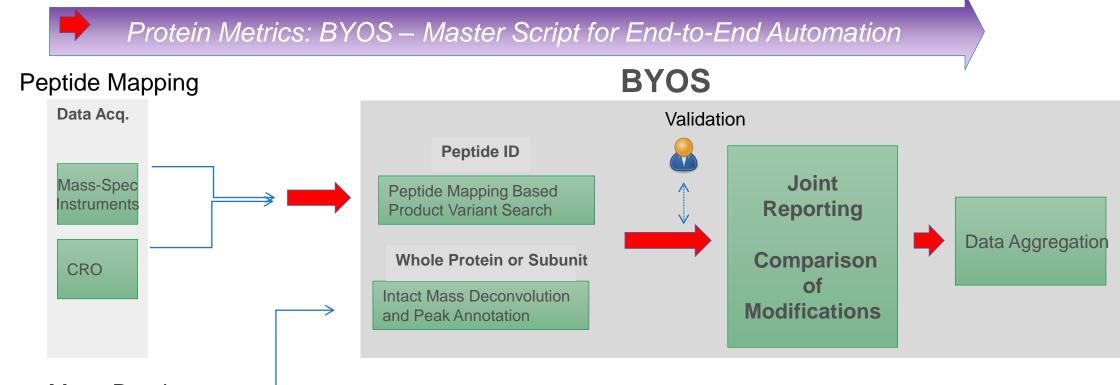




- Can help determine if modifications are stochastic or not.
- Quickly compare quantification between bottom up and intact data.
- Can elucidate underlying modifications that contribute to Intact LC-MS peak shape, particularly combinations of modifications.
- Can be used to quickly evaluate analysis parameters.

P-173-T: Andrew C Nichols

Integrating Both Workflows Into One Data Analysis Pipeline



Intact Mass Database



- 1. Automated data sweep into search software Vendor Agnostic
- Extensive Product Variant Search
- 3. Reduce manual validation time Define Criteria to flag false-positives
- 4. Automated export of results
- 5. Aggregate data with molecule information to build 'In-house' knowledge base

Summary

- 1. The need for fast sequence variant analysis in cell line development.
- 2. Automated analysis workflow reduced sequence variant analysis time.
- 3. LC-MS based spent media analysis provides complimentary information.

Team



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