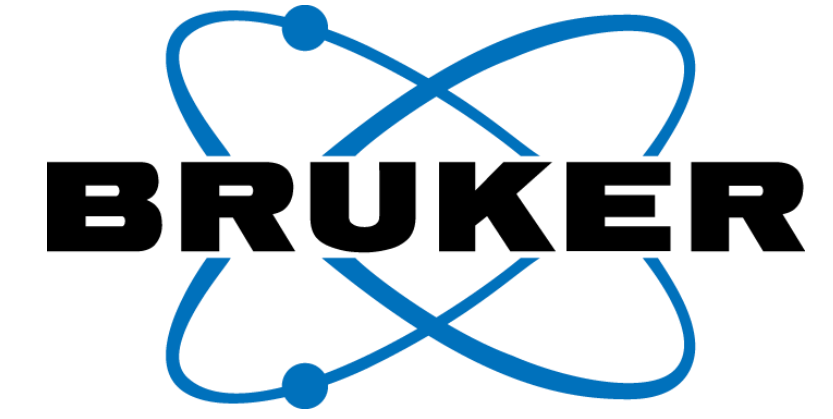


Validating Higher Order Structure of Biologics using Nuclear Magnetic Resonance (NMR)



Dr. Christian Fischer, Senior Staff Scientist, Bruker BioSpin GmbH

CASSS HOS 2019, April 10, San Mateo CA



Outline



- Introduction
- Precision, Sensitivity, ...
- Data Acquisition
- Availability

Christian Fischer



- Biologics HOS Software

Mike Bernstein



Emerging Technology

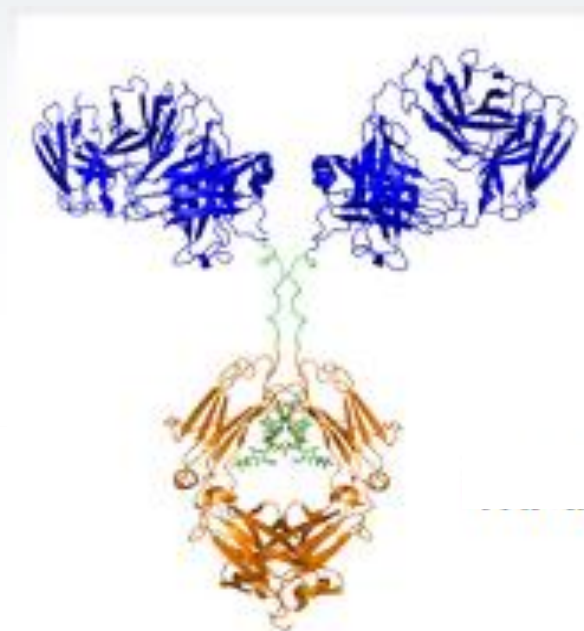


Solution for high precision, high resolution
routine assessment of HOS

Evaluation by NMR: How

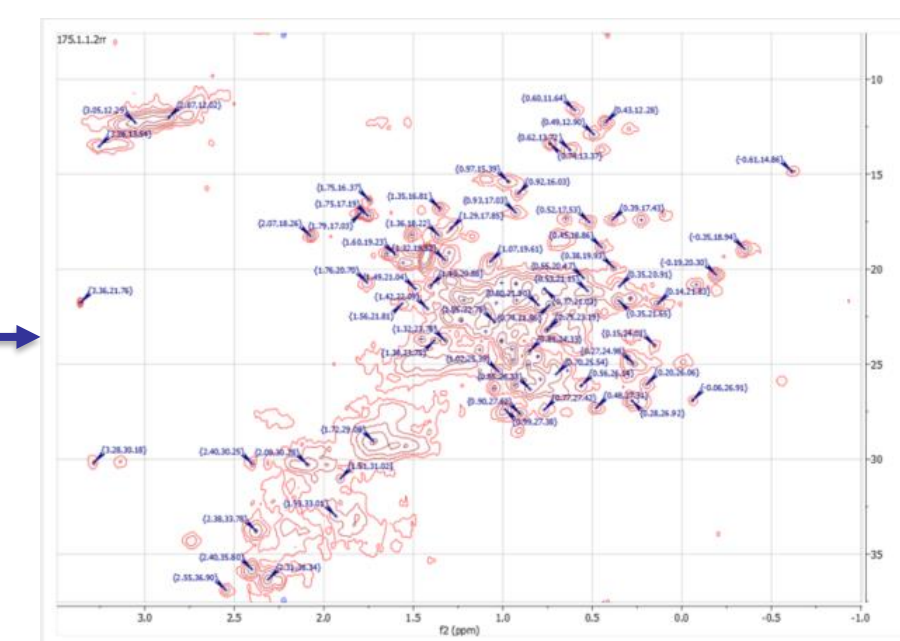
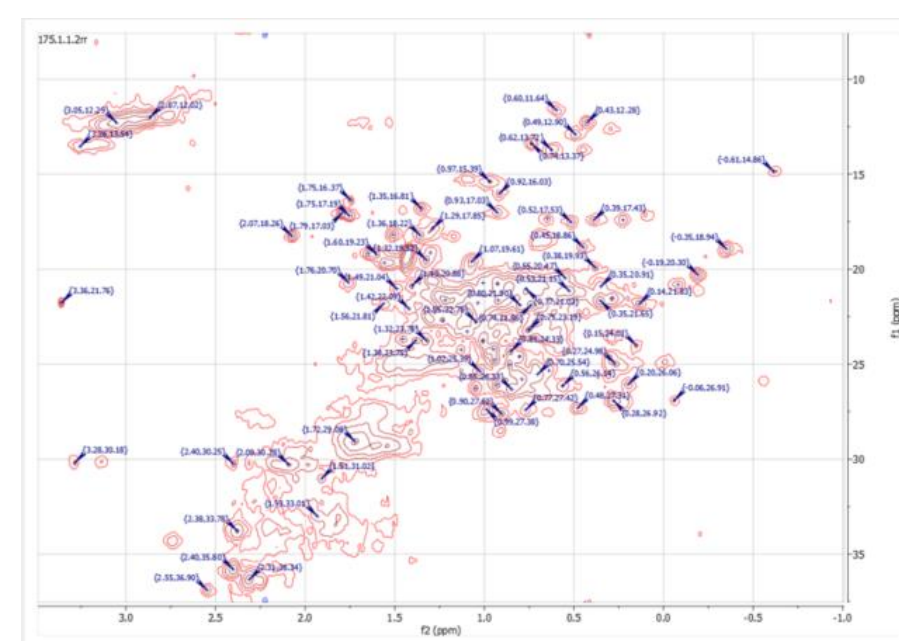


Validated Material



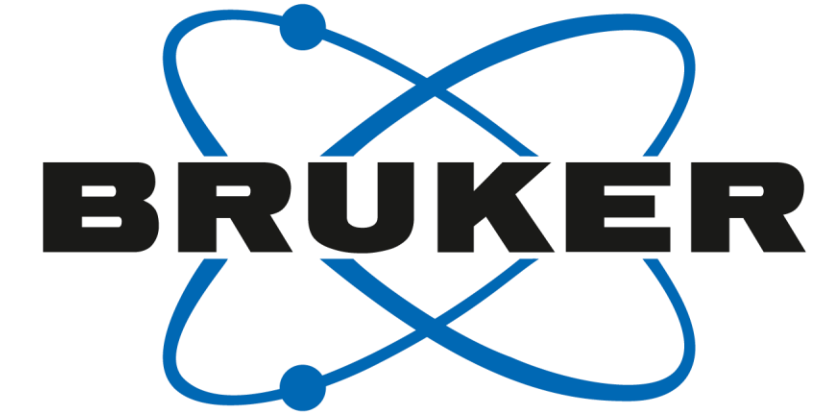
New Batch
- Production
- R&D, optimized conditions

Correct Structure ?



BiologicsHOS SOP's
intact molecule at **natural abundance**

BiologicsHOS Software
evaluate differences at
atomic resolution

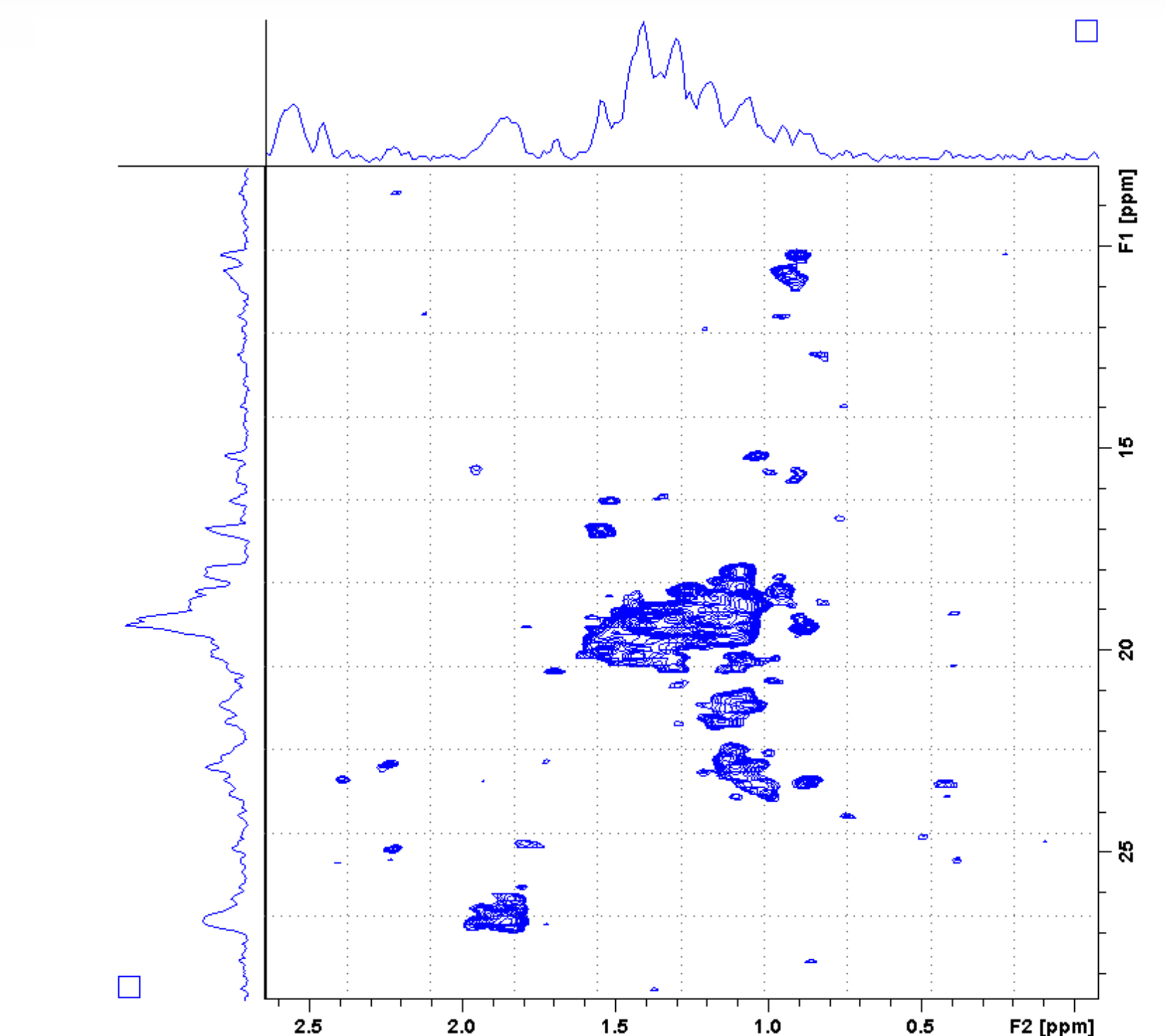
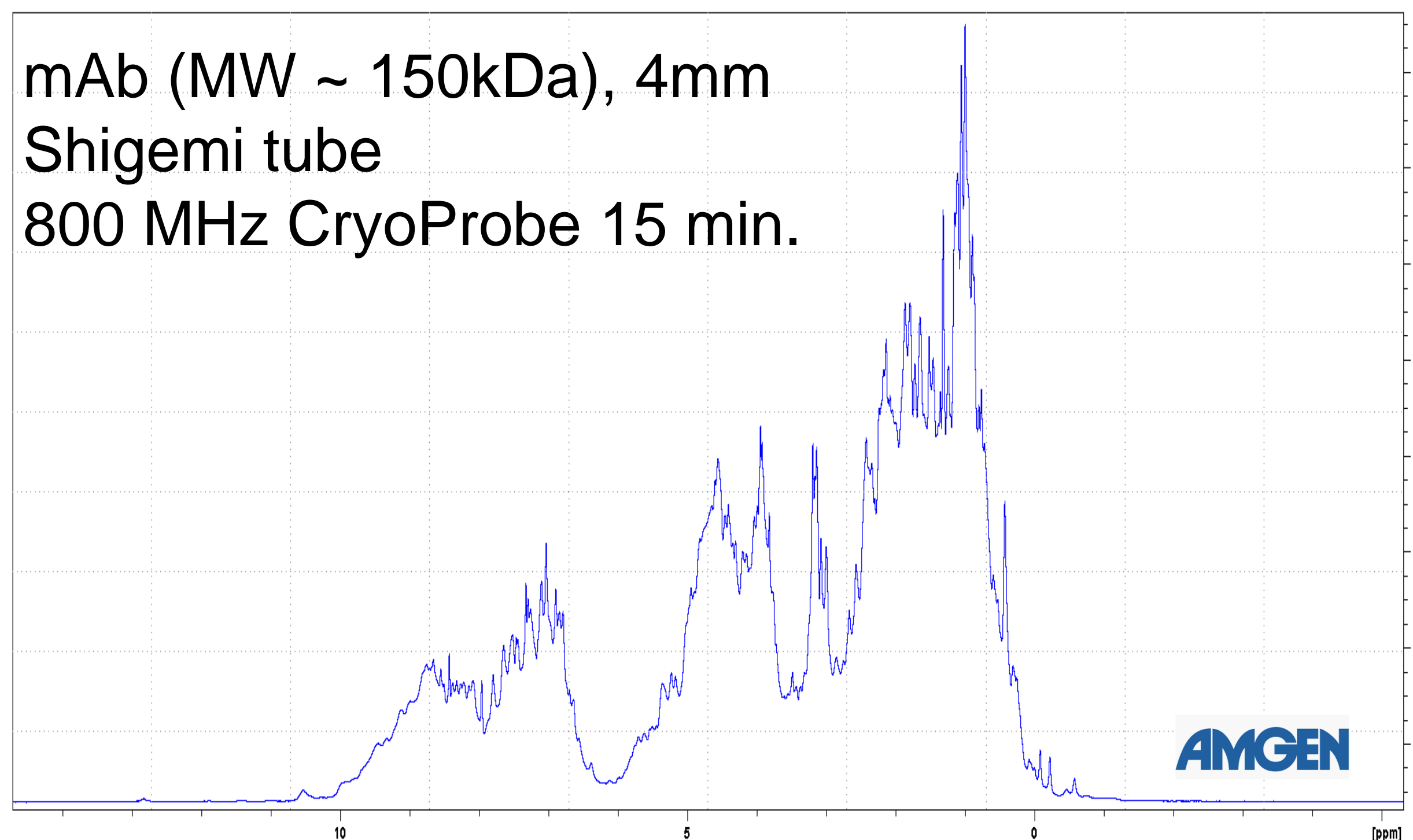


- NMR provides a solution to the need for **atomic resolution** in HOS characterization;
- NMR can be applied to **intact molecules** at **natural abundance**, with acquisition times reasonable for **routine** analysis;
- NMR is a **high precision** analytical technique that is the ideal input for **robust statistical** tools required for HOS evaluation;

1D and 2D NMR



HOS different?



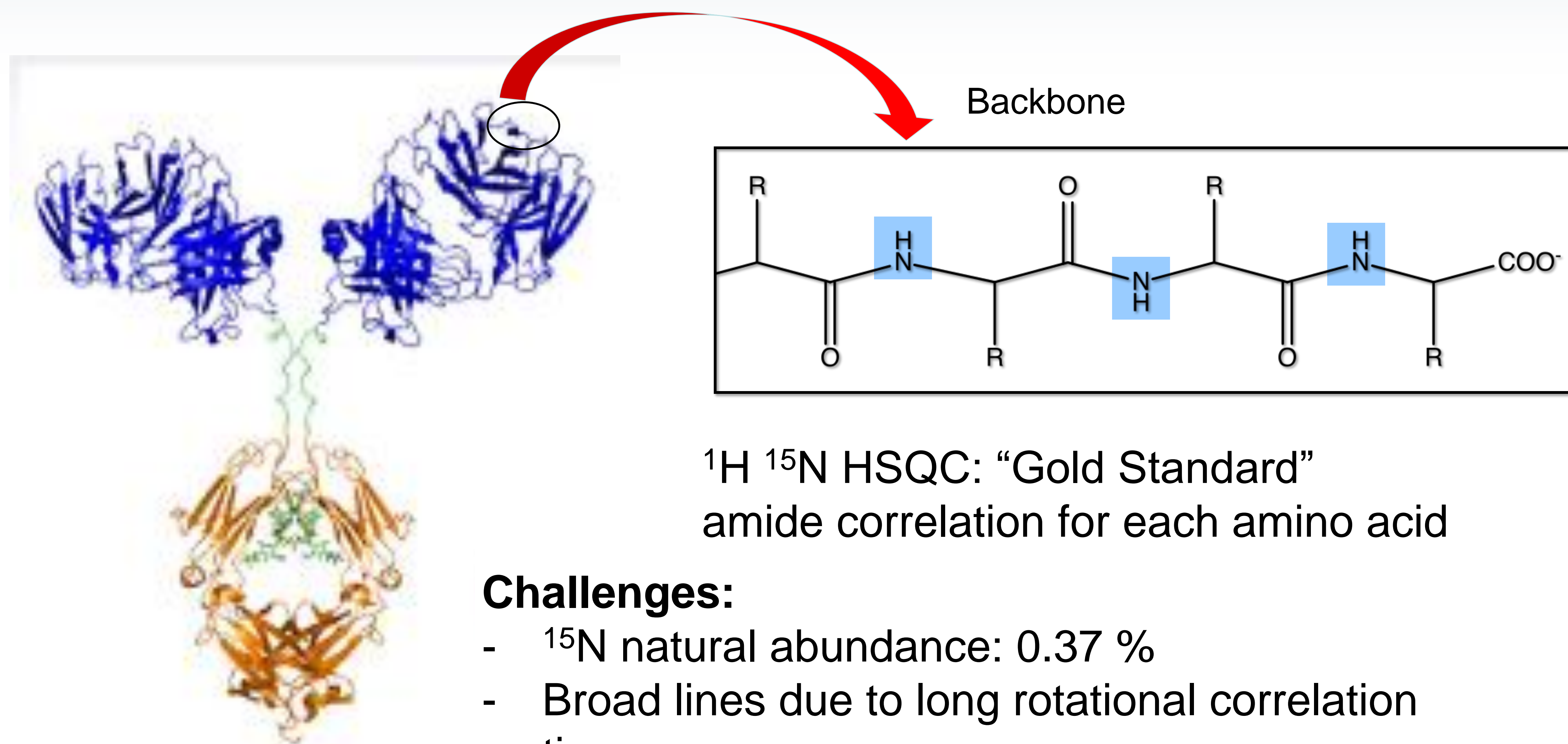
200 μM IgG (MW ~ 150kDa)

600 MHz CryoProbe 4.5 hr

Where are they different?

2D NMR

Protein Fold Detection



2D NMR: Focus on Methyl Signals

Amino Acids containing Methyl groups:
Ala, Ile, Leu, Met, Thr, Val

Methyl groups present throughout the primary sequence and the spectral dispersion of the 2D methyl fingerprint spectrum is a sensitive monitor of HOS at atomic resolution

*John Marino, AT-Europe CASSS, 2016

Advantages ^1H ^{13}C HSQC of Methyl Signals

- Natural abundance
 - ^{13}C : 1.1 %
 - ^{15}N : 0.37%
- Methyl groups: sharp signals

Challenges

- Additions like Tween (Polysorbate) overlap with methyl signals

Highly Reproducible – 2D ^1H - ^{13}C HSQC Spectra



Enabling adoption of 2D-NMR for the higher order structure assessment of mAb therapeutics: a multi-national, inter-laboratory comparison*

Robert G. Brinson^{1,*}, John P. Marino¹, Frank Delaglio¹, Luke W. Arbogast¹, Ryan M. Evans², Anthony Kearsley², Geneviève Gingras³, Houman Ghasriani³, Yves Aubin³, Gregory K. Pierens⁴, Xinying Jia⁴, Mehdi Mobli⁴, Hamish G. Grant⁵, David W. Keizer⁵, Kristian Schweimer⁶, Jonas Ståhle⁷, Göran Widmalm⁷, Edward R. Zartler⁸, Chad W. Lawrence⁹, Patrick N. Reardon^{9,†}, John R. Cort⁹, Ping Xu¹⁰, Feng Ni¹⁰, Saeko Yanaka¹¹, Koichi Kato¹¹, Stuart R. Parnham¹², Desiree Tsao¹³, Andreas Blomgren¹⁴, Torgny Rundlöf¹⁴, Nils Trieloff¹⁵, Peter Schmieder¹⁵, Alfred Ross¹⁶, Ken Skidmore¹⁷, Kang Chen¹⁸, David Keire¹⁸, Darón I. Freedberg¹⁹, Thea Suter-Stahel²⁰, Gerhard Wider²⁰, Gregor Ilc^{21,22}, Janez Plavec^{21,22}, Scott A. Bradley²³, Donna M. Baldisseri²⁴, Mauricio Luis Sforça²⁵, Ana Carolina de Mattos Zeri²⁶, Julie Yu Wei²⁷, Christina M. Szabo²⁸, Carlos A. Amezcua²⁸, John B. Jordan²⁹, Mats Wikström³⁰

26 industrial, government and academic laboratories worldwide, 39 spectrometers, 451 2D spectra

Identical samples

Identical acquisition parameters

500 – 900 MHz spectrometers, virtually all with cryoprobes

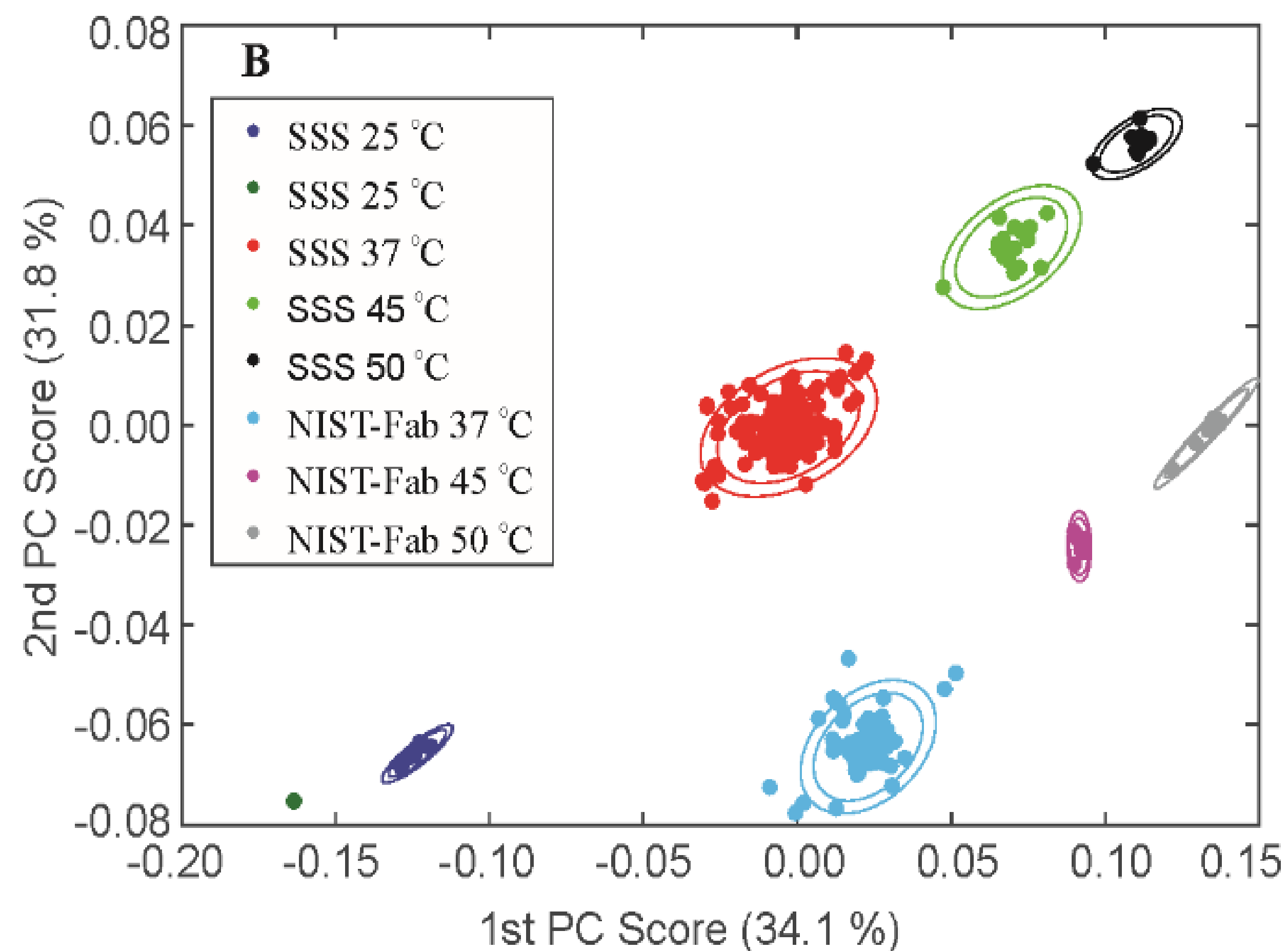
***mAbs Vol. 11, 2019, issue 1, pp. 94-105**

High Precision: 2D methyl HSQC

NIST inter-laboratory results



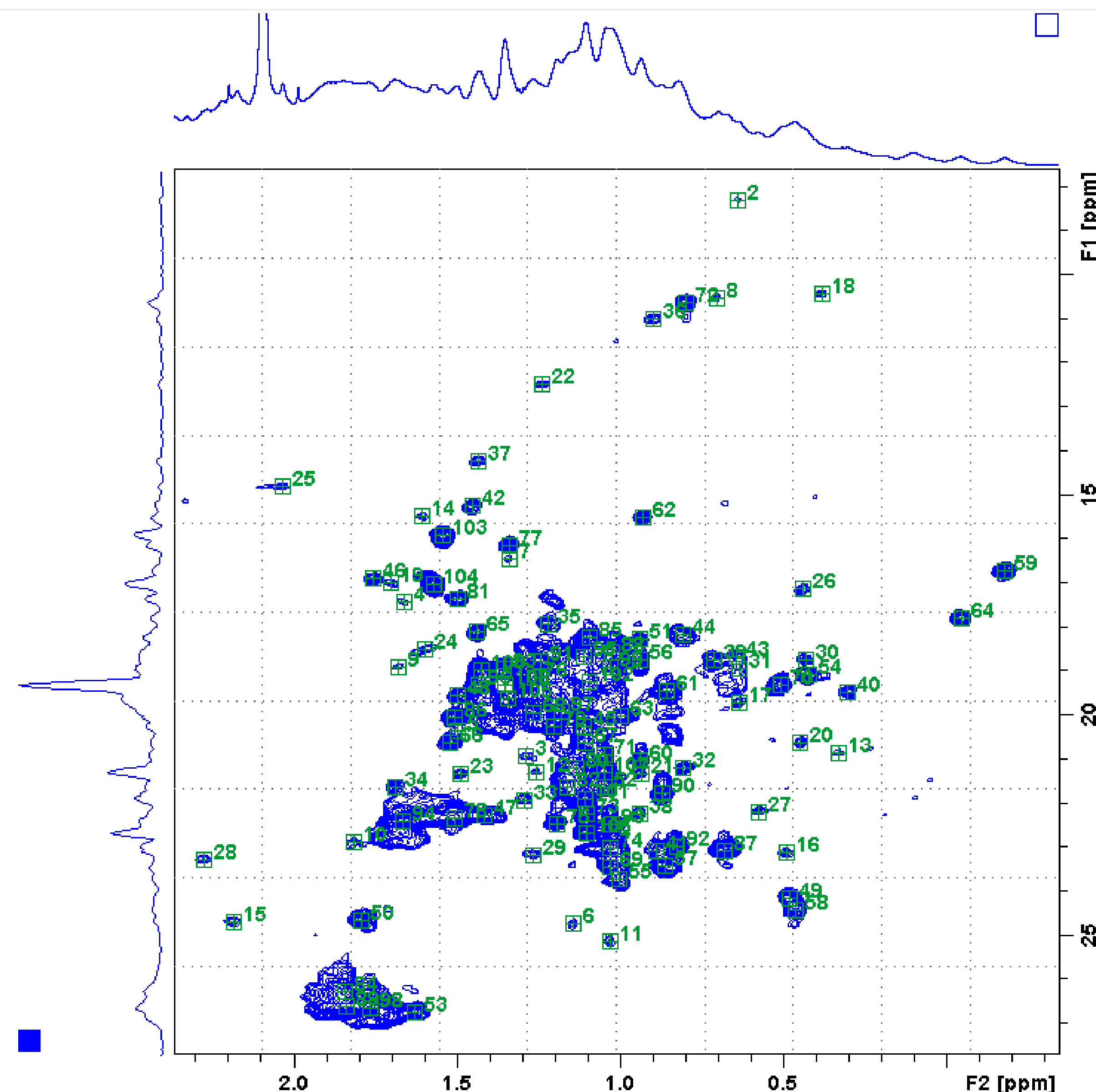
PCA on peak positions



Clustered PCA scatter plots of all peak lists from 354 ^{13}C -HSQC

Outliers from T deviations, inadequate S/N or resolution (sfHMQC)

2D NMR methyl fingerprint intact mAb



~300 μ M ~ 150kDa mAb at 600MHz
TCI-F CP
15hr US ALSOFAST-HMQC
108 peaks

Excipient signal at 2.1, 23.1 ppm
removal by SIERRA filter*



Journal of Biomolecular NMR (2018) 72:149–161
<https://doi.org/10.1007/s10858-018-0214-1>

ARTICLE



Selective suppression of excipient signals in 2D ^1H – ^{13}C methyl spectra
of biopharmaceutical products

Luke W. Arbogast¹ · Frank Delaglio¹ · Joel R. Tolman² · John P. Marino¹

Further Improvements in Acquisition

~300 μ M ~ 150kDa

15 h

600 MHz

First version of a script
for automated setup of
SIERRA filtered experiment
available

7.5 h

600 MHz + 50% NUS

5.15 h

800 MHz + 50% NUS

~400 μ M ~60 kDa Protein; no excipient removal; **1.5h / 1h**

NMR Sensitivity Compared to Other Methods

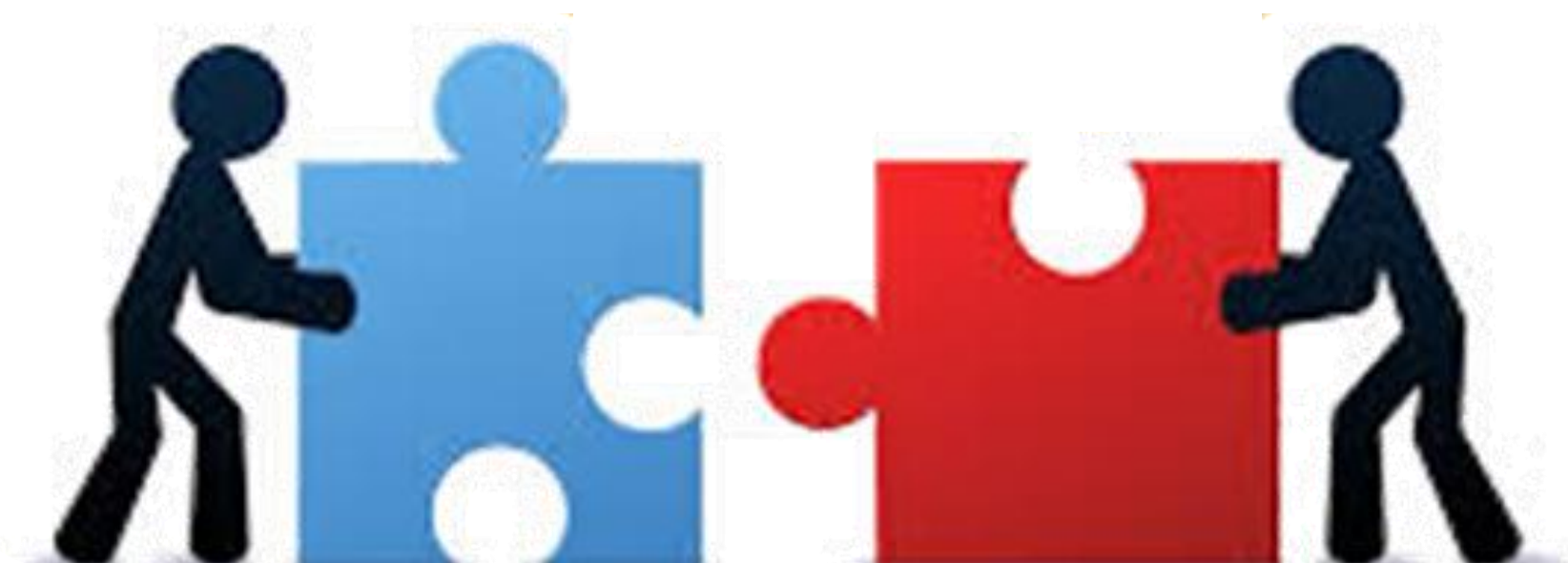
Talk by Fabio Baroni, EMD Serono

“Application of 1D and 2D NMR to HOS Characterization Studies:
How to Make NMR a Routine Technique”

Software: Our Vision for the Future



Automated
and intelligent
acquisition



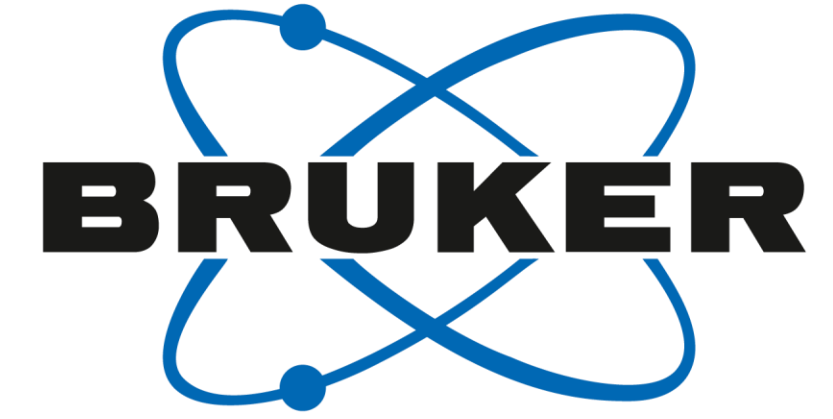
Common Library

Arxpan



Data analysis
Vendor
independent

Development Teams



Acquisition

- Donna Baldisseri (US)
- Francesca Benevelli (IT)
- Daniel Mathieu (DE)
- Matteo Pennestri (UK)
- Martial Piotto (FR)

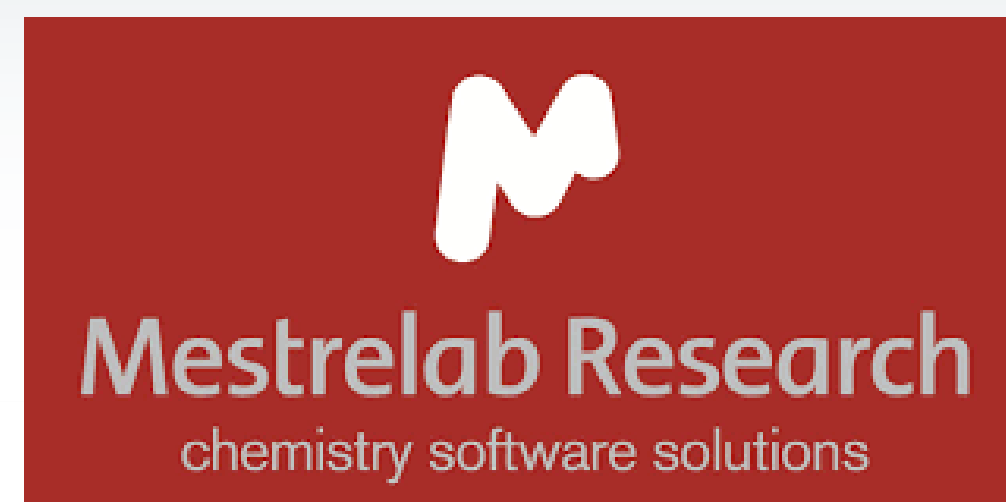
Analysis

Mike Bernstein (UK)
Ian Clegg (UK)
Christian Fischer (DE)
Michael Fey (US)

Software (Mestrelab, Spain)

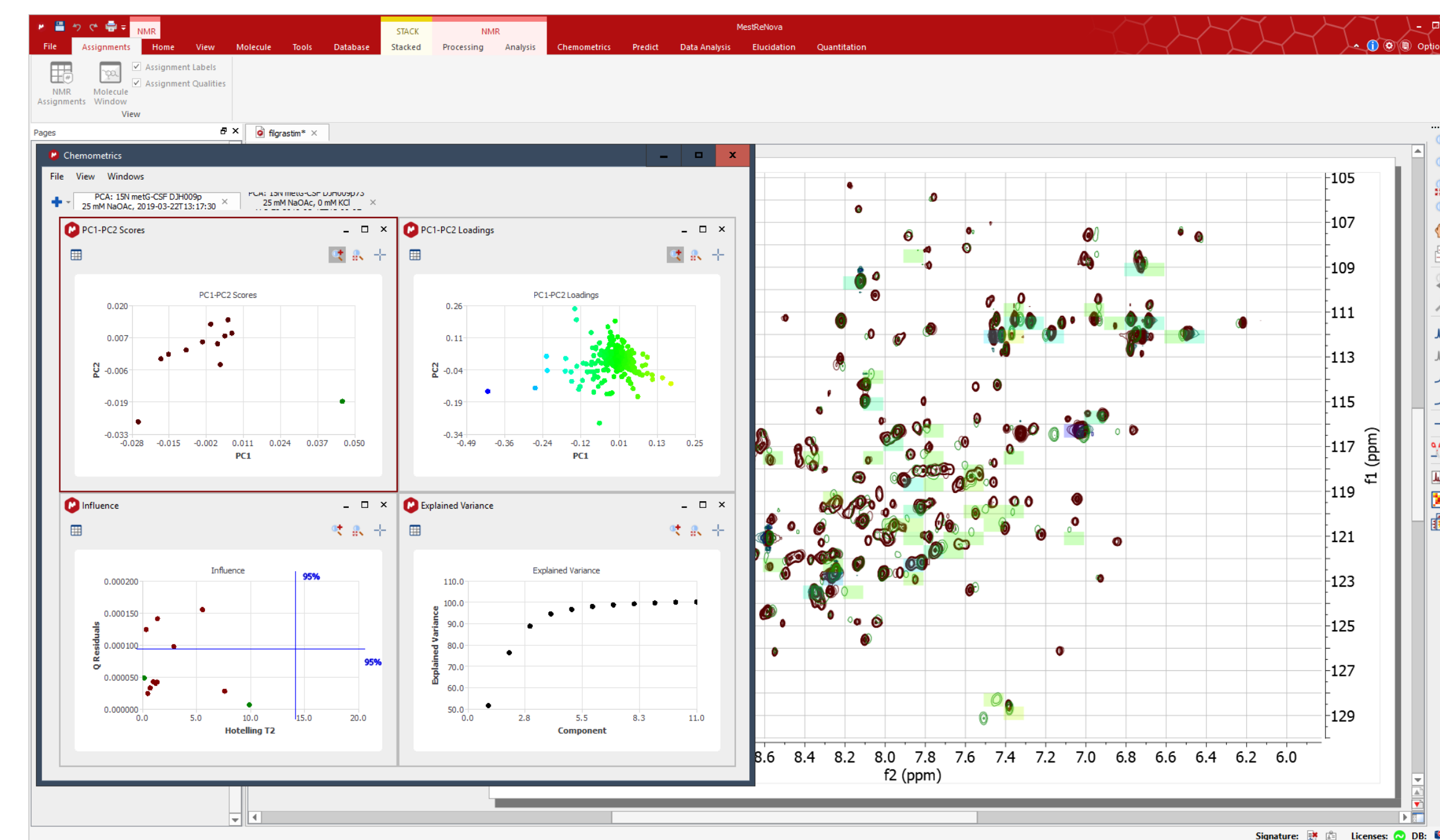
- Agustin Barba
- Noa Campos
- Isaac Iglesias
- Nikolay Larin
- Joaquín Ossorio

BiologicsHOS Software



Three published and accepted methods are available (2D NMR)

- **ECHOS** – simple representation of spectral differences
- **CCSD** – represents shifts in peak positions
- **PCA** – unsupervised chemometrics



1D PROFILE method Amgen



Profiling Formulated Monoclonal Antibodies by ^1H NMR Spectroscopy

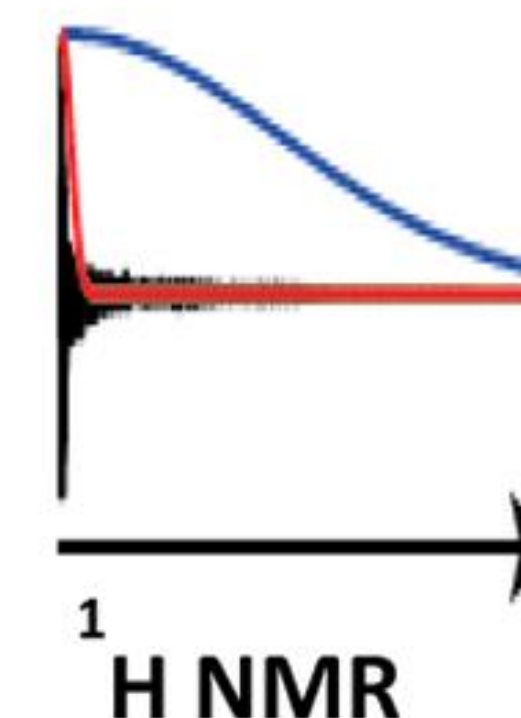
Leszek Poppe,^{†,*} John B. Jordan,[†] Ken Lawson,[‡] Matthew Jerums,[‡] Izydor Apostol,[‡] and Paul D. Schnier[†]

[†]Molecular Structure and Characterization and [‡]Process and Product Development, Amgen Inc., One Amgen Center Drive, Thousand Oaks, California 91320, United States

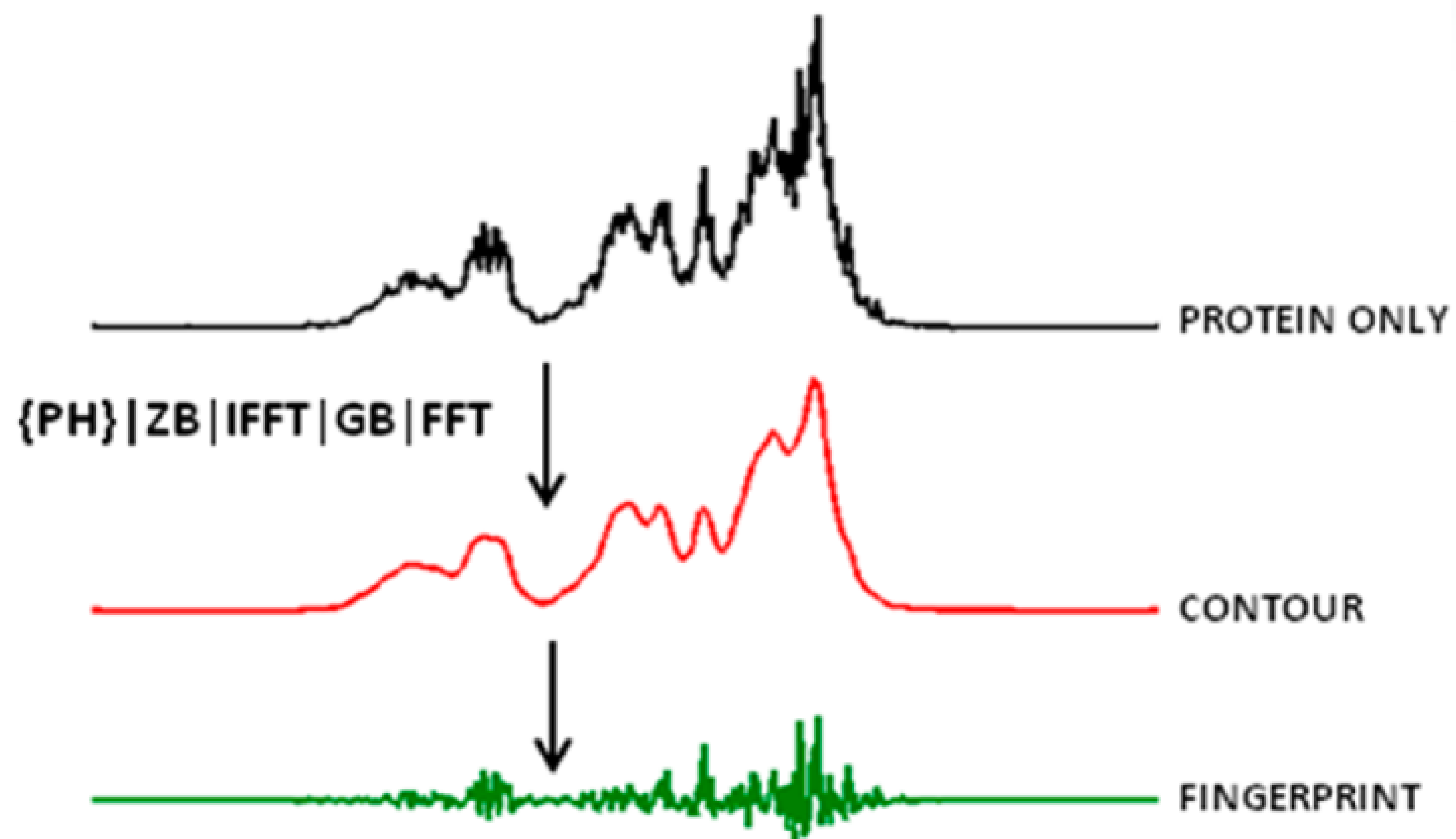
Anal. Chem. 2013, 85, 9623–9629

Already Available
AssureNMR

PROtein **FI**ngerprint by
Line shape **E**nhancement
method (**PROFILE**)

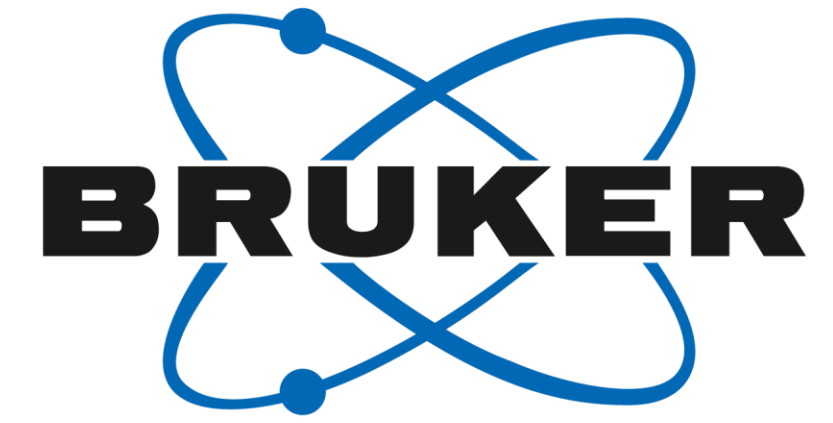


HOS of Biologics – 1D PROFILE method



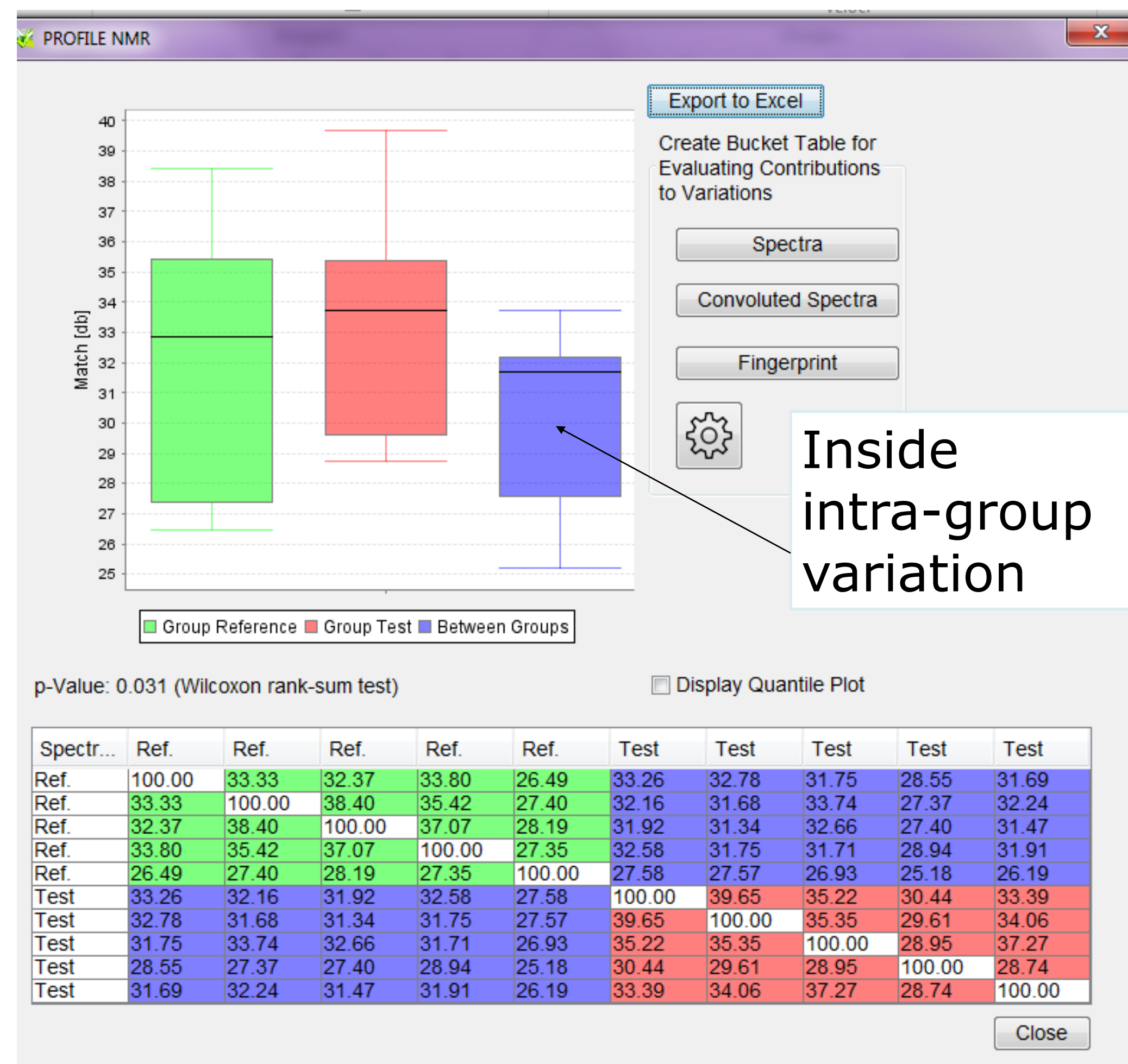
HOS of Biologics – 1D PROFILE method

Compare “Pass” and “Fail” Samples

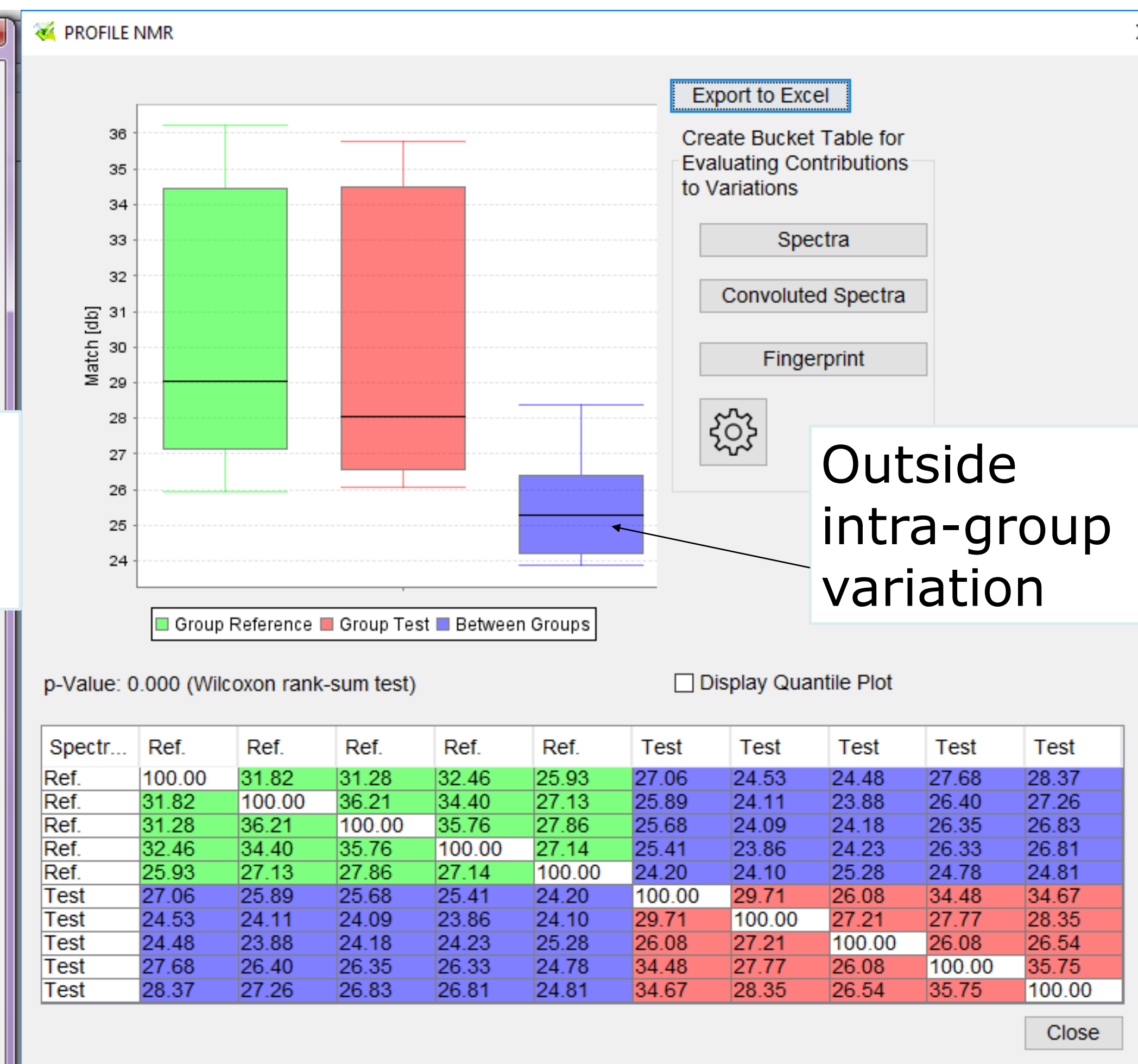


5 reference spectra and 5 test spectra

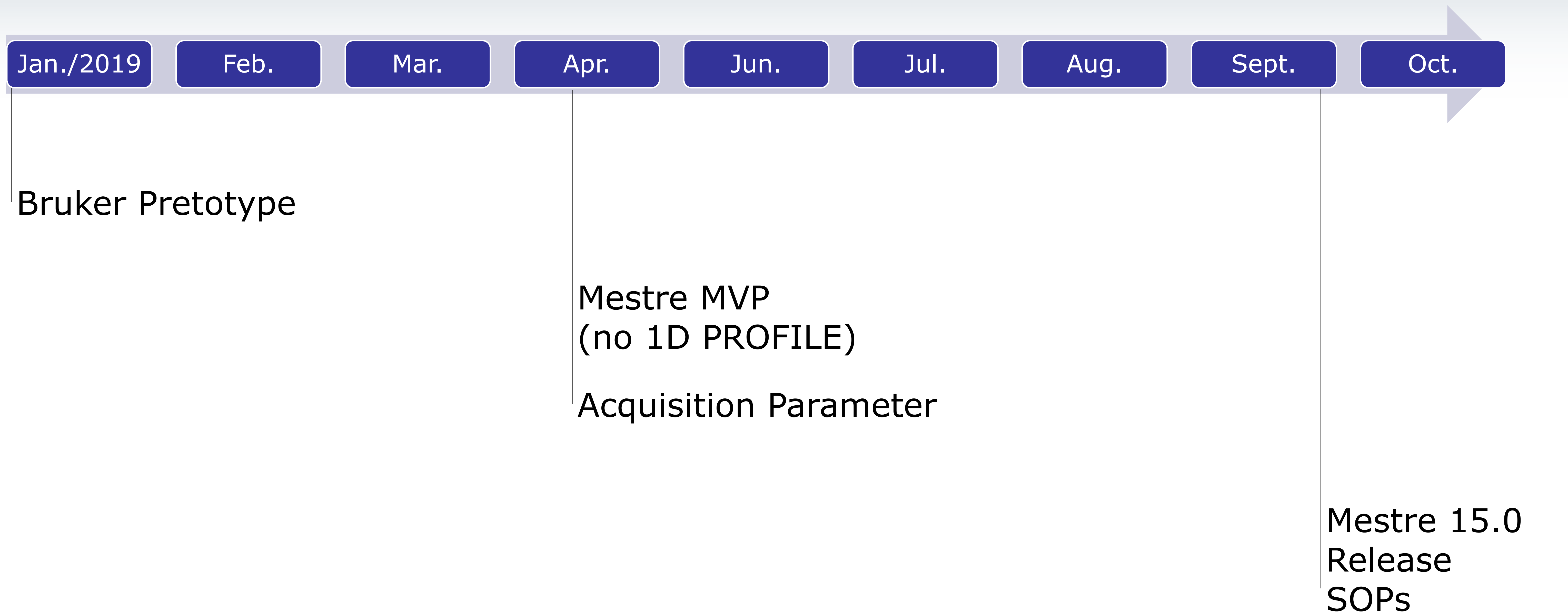
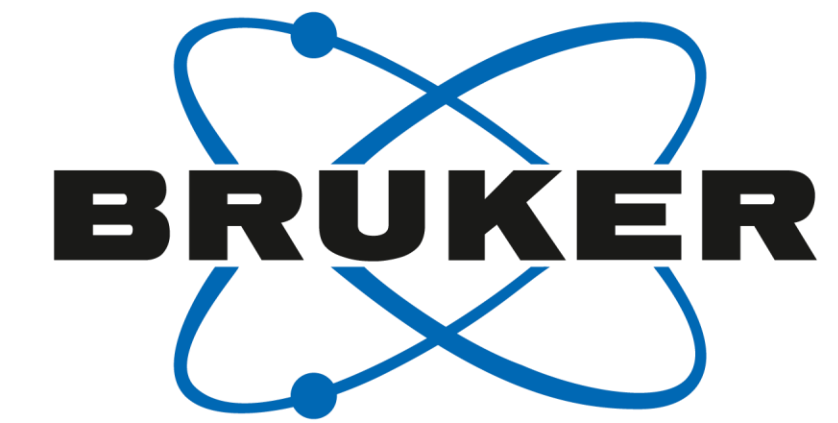
‘Pass’ Spectra



‘Fail’ Spectra



Availability

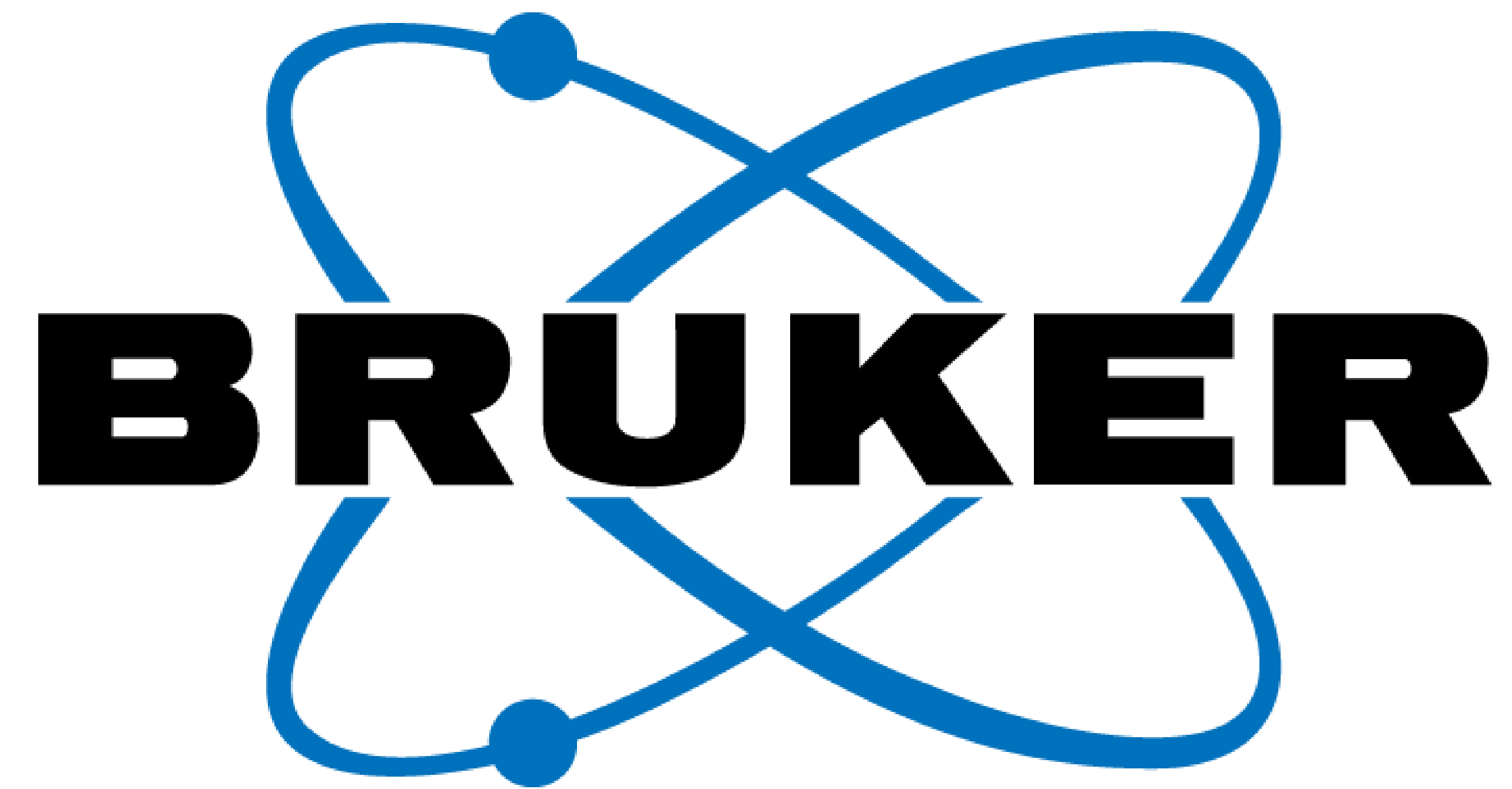


Do you want more information on BiologicsHOS ?
Do you want to test it now?

biologicsHOS@bruker.com

Mestrelab: <http://mestrelab.com/software/biologicals-hos/>

Bruker: <https://www.bruker.com/products/mr/mr-in-pharma/quality-assessment-of-biologics-drugs.html>



Innovation with Integrity