# "Advancing Targeted LNP Platforms"

# Analytical Challenges and Strategies in Development and Characterization

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**EDITAS MEDICINE** 

CASSS 2025 - CONSULTANTS' NETWORK - LIPID NANOPARTICLES

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### **Disclosure**

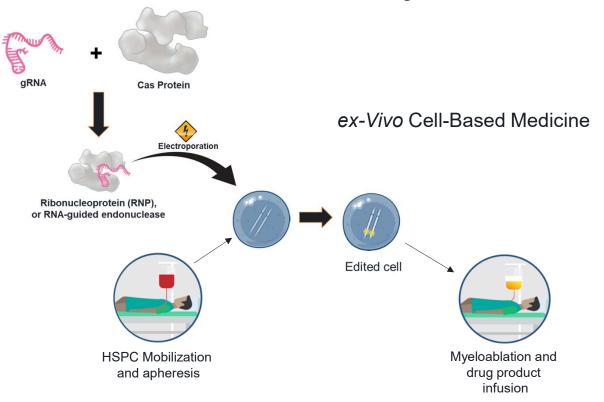
• I am an employee and shareholder of Editas Medicine, Inc.



# **CRISPR Application for Gene Editing**

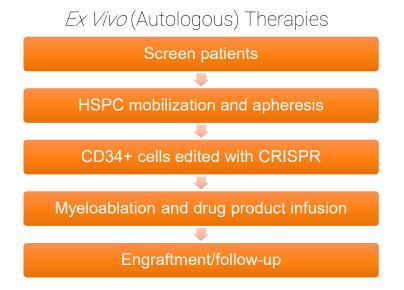
CRISPR is a gene editing technology derived from the bacterial adaptive immune system that can revise, remove, and replace genes in a highly targeted manner using a ribonucleoprotein (RNP).

In a therapeutic context, CRISPR is used to edit disease-related genes:





# In Vivo Gene Editing: Transformative Potential



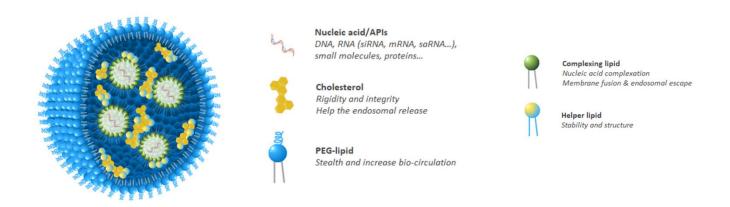
*In Vivo* Therapies

Patient is infused with drug product to edit their HSPCs *in vivo* and then discharged home

ex vivo	in vivo
<ul> <li>Significant cell processing and hospital infrastructure</li> <li>Difficult to scale up and very expensive</li> </ul>	<ul> <li>One manufacturing process for many patients</li> <li>Simpler, scalable and lower COGs</li> </ul>
<ul><li>Multiple hospital stays for patients</li><li>Side effects of hospitalization and depletion steps</li></ul>	Potentially single administration
Not readily exportable to multiple international markets	Exportable worldwide



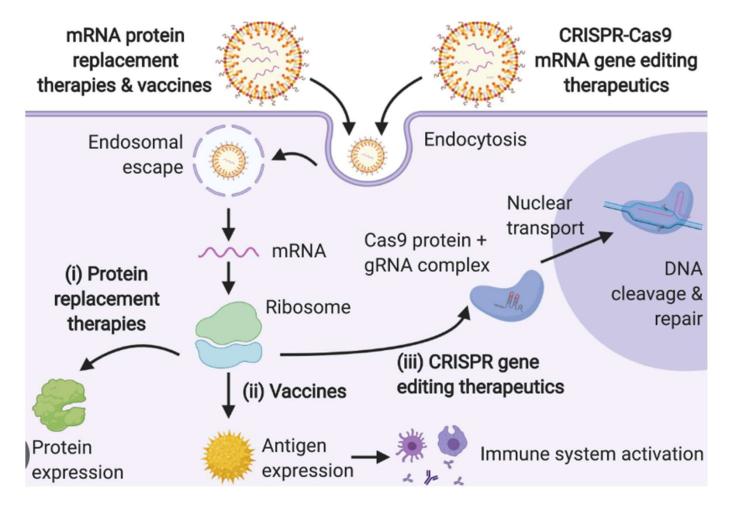
# Lipid Nanoparticles: Delivery Vehicle for in vivo Gene Editing



- Efficient delivery: Protect cargo from rapid degradation and help them get into cells.
- Biocompatibility: lipids (fats), generally well tolerated by the body.
- Controlled release: structure can be tweaked so the cargo is released at the right time and place.
- Scalability: Can be produced cell-free and scaled relatively quickly for new therapeutic designs (e.g., vaccines)
- Versatility: Deliver multiple components together (e.g., Cas9 mRNA + gRNA in one package)
- Low immunogenicity: Lower immunogenicity compared to viral vectors
- Non-viral: avoids permanent genome integration risk of viral vectors



# **LNP Therapeutic Delivery Applications**





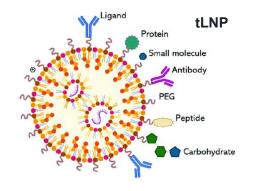
# tLNPs for Extrahepatic Targeting

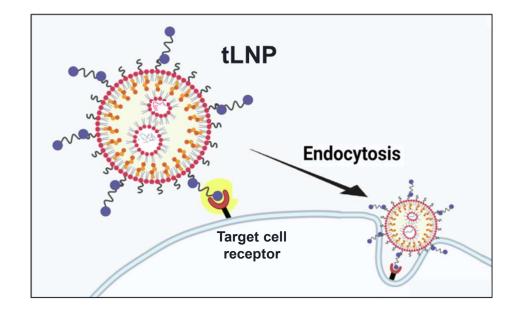
- LNPs shine for **liver-targeted** GE therapies (biology & design) (metabolic & rare genetic liver disorders)
- Many disease targets require extrahepatic delivery (e.g., to bone marrow, muscle, brain, or lungs)

One solution: decorating LNPs with ligands that bind to specific receptors on target cells

- Requires optimization of:

   Linkers, ligand affinity & density
   tLNP assembly/conjugation chemistry)
- Requires development of tLNP-specific analytics for: Targeting components
   Conjugation efficiency, binder density
   Binding competence of targeting moiety

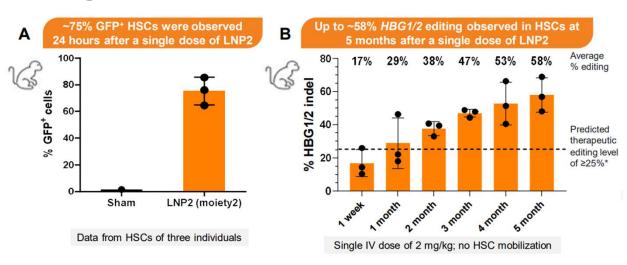


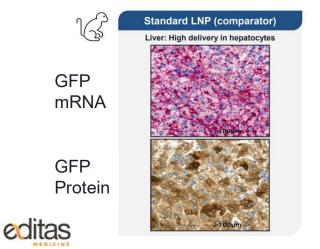


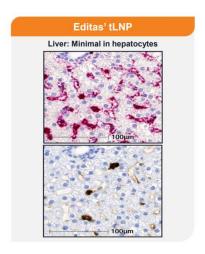


# tLNP Delivery – Recent Progress

tLNP delivery in NHP enables in vivo HBG1/2 promoter editing for β-hemoglobinopathies



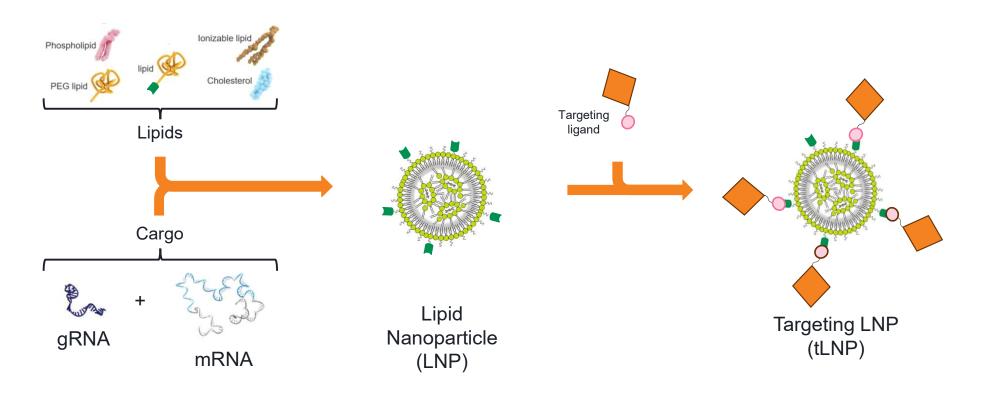




Biodistribution in NHPs shows significant de-targeting of the liver vs. standard LNPs

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# tLNP Analytics – a Broad, Complex Landscape



tLNP: complex assembly of many components which all need characterization, in-process and/or release testing



### **Regulatory Considerations**

#### Limited Guidance

- · This field is new & rapidly advancing
  - we are building the plane as we are trying to fly it
  - we need to work together with the agencies, opportunity to advise/educate, establish credibility
- Specific analytical guidance not yet in the ICH guidelines, but some guidance available
  - WHO Guidance for Vaccines
  - Human Gene Therapy Products Incorporating Human Genome Editing (Draft Guidance, MAR2022)
  - Potency Tests for Cellular and Gene Therapy Products (JAN2011)
- Consortia/white papers
  - DIA Consortium for oligonucleotides (Dan Capaldi et al.)
  - USP guidance for mRNA/LNP (v2 out June 2023)
  - BioPhorum guidance for mRNA/LNP (v1 out July 2023)
  - NIST Gene Editing Consortium



WHO, World Health Organization



# **Cargo Analytics**





# pDNA

Purity	A <sub>260</sub> /A <sub>280</sub> , CE, PAGE
Concentration	A <sub>260</sub>
% SC	CE, HPLC

### Linear pDNA

Linearization	CE
efficiency	

#### mRNA

Identity	PCR, Sanger, NGS
Purity % Full Length % capped polyA n, dist	CE, HPLC HPLC-MS HPLC-MS
Impurity DNA temp. NTP Enzymes Solvents dsRNA Endotoxin	PCR AEX ELISA GC-FID ELISA LAL
Potency	Case-by- case
Strength	UV/Vis, PCR

#### gRNA

Identity	Sanger, NGS LC/MS
Purity % FLP	IP-RP-HPLC
Impurity % impurities Solvents Endotoxin	IP-RP-HPLC GC-FID LAL
Activity	Spectroscopy
Strength	UV/Vis

AEX: Anion exchange chromatography ELISA: enzyme-linked immunosorbent assay GC-FID: Gas chromatography-flame ionization detection

LAL: Limulus amebocyte lysate

CE: capillary electrophoresis

PAGE: Polyacrylamide gel electrophoresis

HPLC: high performance liquid chromatography

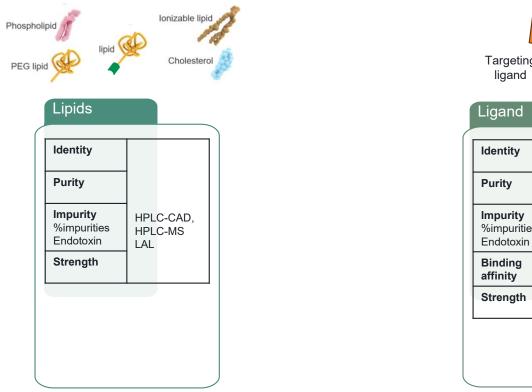
IP-RP: Ion-pairing reverse phase

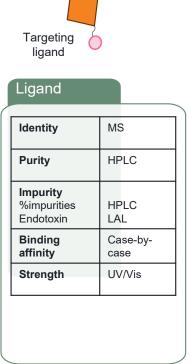
PCR: Polymerase chain reaction NGS: Next-generation sequencing

MS: mass spectrometry UV/Vis: Ultra-violet/visible



# **Lipids and Targeting Ligand Analytics**







CAD: charged aerosol detection

# tLNP Analytics

Attribute Category	Attribute	Method
General	Appearance	Visual Evaluation
	рН	USP <791>
	Osmolality	USP <785>
	Sub-Visible Particles	USP <788>
	Extractable volume	USP <1>
Safety	Endotoxin	USP <85>
	Sterility	USP <71>
Identity	mRNA Identity	Sequencing
	gRNA Identity	Sequencing
	Ligand Identity	HPLC-MS
	Lipid Identity	HPLC-CAD

Attribute Category	Attribute	Method
Content /	Total RNA Concentration	Ribogreen
Strength	Total Lipid Concentration	HPLC-CAD
	gRNA/mRNA Ratio	IP-RP-HPLC
Purity	%Encapsulation	Ribogreen
	mRNA Integrity/Purity	CE
	gRNA Integrity/Purity	IP-RP-HPLC
	Zeta potential	ELS
	Particle Size	DLS
	Polydispersity	DLS
	Residual Solvents	GC-FID
	Unconjugated Ligand	HPLC-MS
	Conjugation Efficiency	HPLC-MS
Potency	Binding Competency	TBD
	Biochemical Activity in Target Cells	TBD

ELS: electrophoretic light scattering DLS: Dynamic light scattering



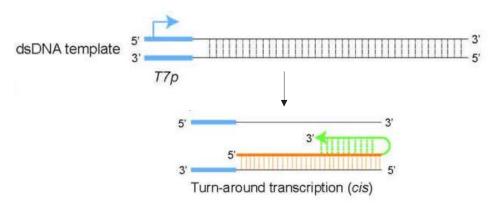
# tLNP Analytical Challenges & Opportunities



### **Double-stranded RNA Quantitation**

#### **Background**

- dsRNA is immunogenic to cells and is undesirable in therapeutics.
- dsRNA is an impurity/by-product of IVT
  - Turn-around transcription generated late in transcription reaction
  - Turn-around transcription products are difficult to remove chromatographically
- Amount of dsRNA generated by in vitro transcription varies greatly based on:
  - template sequence and length
  - enzyme concentrations
  - buffer conditions
- Reduction during transcription is better than downstream purification
- Accurate quantitation of dsRNA is needed



#### **Assay Options:**

- Dot blot
- Ab assays (ELISA)
- Acridine orange assays
- HTRF based assays
- MDA5-ATPase assay
- Cell-based assays (activation of immune response)
  - TLR or IFN receptor-based

HTRF: Homogeneous Time Resolved Fluorescence

TLR: Toll-like receptor IFN: interferon

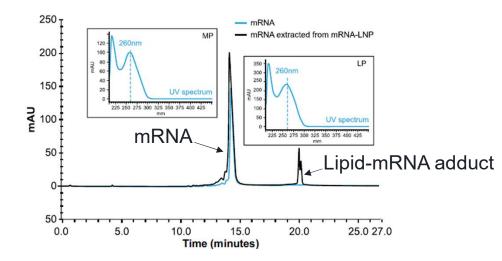
IVT: in-vitro transcription

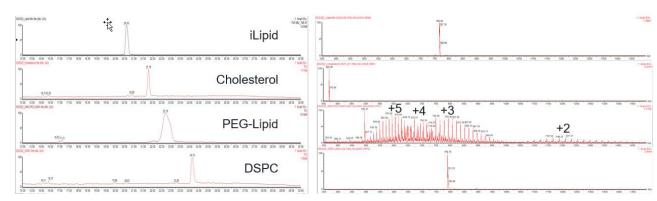


# **Lipid Impurity/Degradant Quantitation**

#### **Background**

- The Moderna story (Packer et al., 2021)
  - Formation of covalent lipid-mRNA adduct from lipid impurity
- Upfront impurity/degradant characterization via LC/MS (and/or LC-CAD)





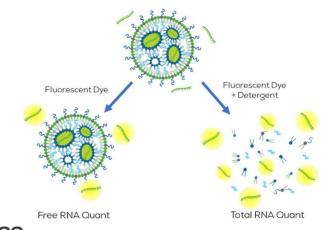
LC-ELSD/CAD and MS analysis of lipids



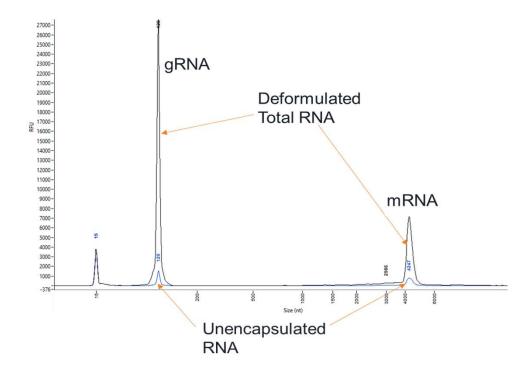
### **Encapsulation Efficiency (EE) and RNA ratio (CRISPR Cargo)**

#### **Background**

- · Current standard is the Ribogreen assay
- · Fluorescent dye that binds nucleic acid
- Measure intact LNP to get Free RNA, then deformulate to get Total RNA
  - Encapsulated RNA = Total RNA Free RNA
  - %EE = Encapsulated RNA/Total RNA
- Does not tease out gRNA from mRNA (CRISPR)
  - Can be done via UPLC or CE



Capillary electrophoresis allows to differentiate between % encapsulation of gRNA and mRNA



# **Potency Determination**

### **Potency Assays**

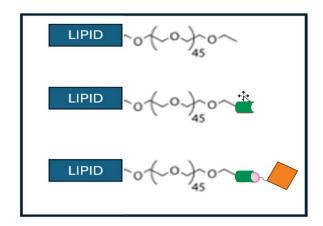
- Four levels to measure potency
  - editing (on target)
    - · Genomic sequencing
  - mRNA
    - RNA-seq, Fluorescent In Situ Hybridization (FISH)
  - protein
    - MS or epitope-based assays (e.g., ELISAs)
  - phenotype
    - Case-specific assays
    - e.g., for sickle cell therapies, reduction of RBC sickling
    - Regulators typically prefer this data, but not always feasible (MOA not understood and/or assay doesn't exist)
- Develop phase-appropriate assay

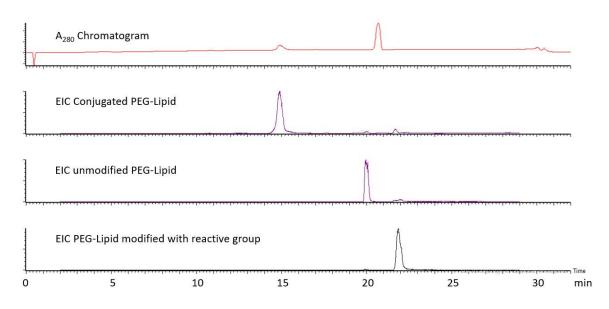


# **Ligand Conjugation Efficiency**

#### **Characterization of Conjugation**

- LCMS assays for % conjugation (may require a de-formulation step)
  - Pre-conjugation:
    - Unmodified PEG lipid
    - Modified PEG lipid for conjugation reaction
  - Post-conjugation:
    - Unmodified PEG lipid
    - Modified PEG lipid for conjugation reaction
    - Conjugated PEG lipid
    - Also, residual unconjugated moiety (impurity)
  - Note:
    - LC/MS method gives average over distribution
    - Is more granular data needed?



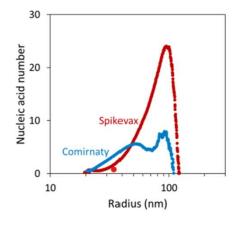




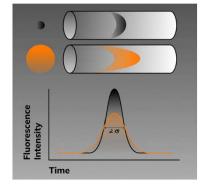
### tLNP Areas for Additional Development - 1

### **Development of LNP Assays**

- Size distribution
  - AF4-MALS for more granular size-based analysis (content vs. size)
  - TRPS: tunable resistive pulse sensing (true statistical size distribution)
- Assessment of empty LNPs
  - AF4 –MALS
- Binder density
  - NanoFCM
  - FIDA/NanoTemper (average binder density)
- Binding competency
  - FIDA/NanoTemper



Average number of mRNA per LNP as a function of LNP size by aF4-MALS



FIDA: binding detected as change in hydrodynamic radius

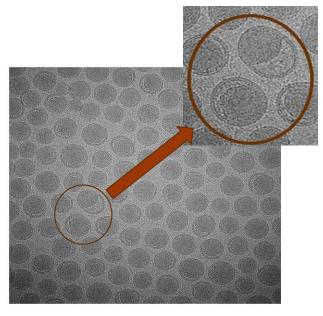


Kurnik Waters App Note AN2615 FIDA: flow induced dispersion analysis (www.fidabio.com)

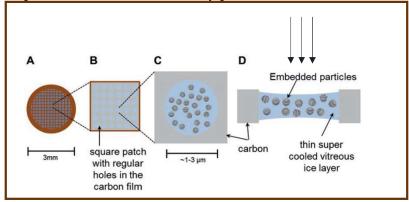
AF4 - asymmetric flow field flow fractionation

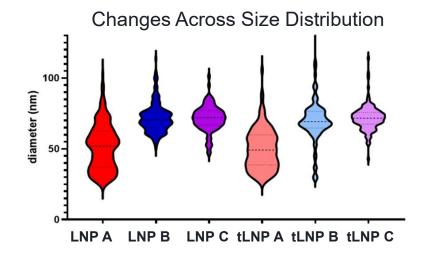
# tLNPs: Areas for Additional Development - 2 Morphology Assessment

Shape/Morphology (e.g., elliptical shapes, blebbing)



Cryo-Electron Microscopy



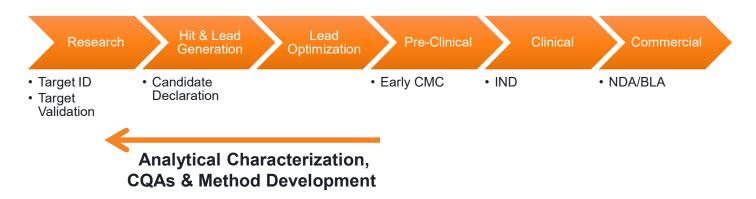




Orlova et al. 2017. Methods in Molecular Biology, Quentin et al. 2018. Journal of Molecular Medicine. Hok Yan Chen et al. Adv. Mat. 2023 Wolk (2024) mRNA QC and Compliance Summit

### **Final Thoughts**

- 1. Analytical front-loading:
  - Early method development & qualification
  - Thorough product characterization
  - · Critical quality attribute (CQA) definition and monitoring
  - · Risk assessment and mitigation
  - Process understanding & efficiency in scale-up
  - Regulatory alignment (data packages)



2. As an emerging modality, tLNPs lack widely established analytical capabilities across most CTOs/CDMOs.



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