



Making Harmonization a Reality

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Alphabet Soup of Reliance



IDMP FHIR ICMRA EAEU KASA CTD QbD **ORBIS FDA EMA ICH** PIC/S WHO **OPEN** PQ/CMC



Paper to Electronic to the Cloud



"Process is the Product" to Predictive Modeling





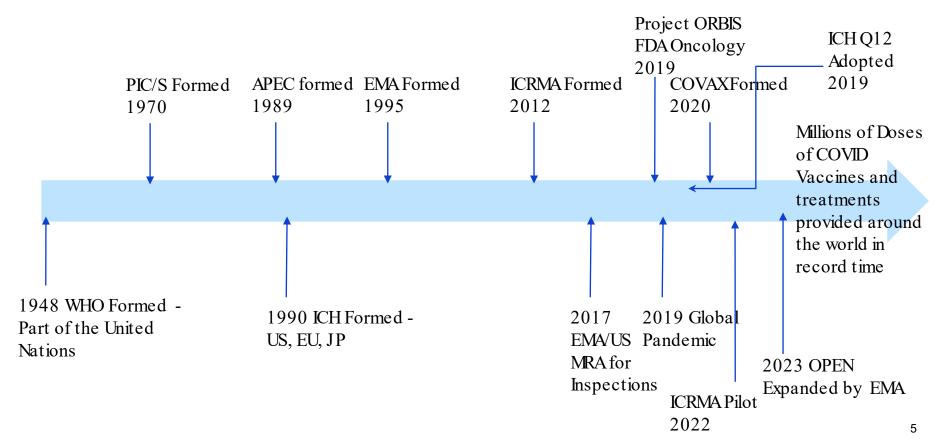


- Process was the Product
- Patient Focused Drug Development
 - QTPP/CQAs
- Specifications
 - No longer solely reliant manufacturability
 - Platform/Prior Knowledge
 - QbD
 - PAT
- Robust Analytics
- Use of Predictive Modeling





Selected History of Harmonization (Not Quite Reliance)







"Alone we can do so little, together we can do so much." Helen Keller

Reliance



- Collaboration
 - Across Industry and Regulators
 - WHO and ICRMA
 - Access Consortium
 - EMA OPEN Framework
 - ORBIS
- Electronic Tools
 - Cloud Based submissions
 - Structured Data
 - Goal of one submission to many Health Authorities
- Innovative Science and Regulatory Strategies
 - Risk-Based Submissions and Reviews
 - Acceptance of new science
 - Requires transparency
 - Understanding the Why and the What behind HA requests and requirements



