



Plasmid-Free mRNA Synthesis on a Reusable Solid-Phase IVT Platform

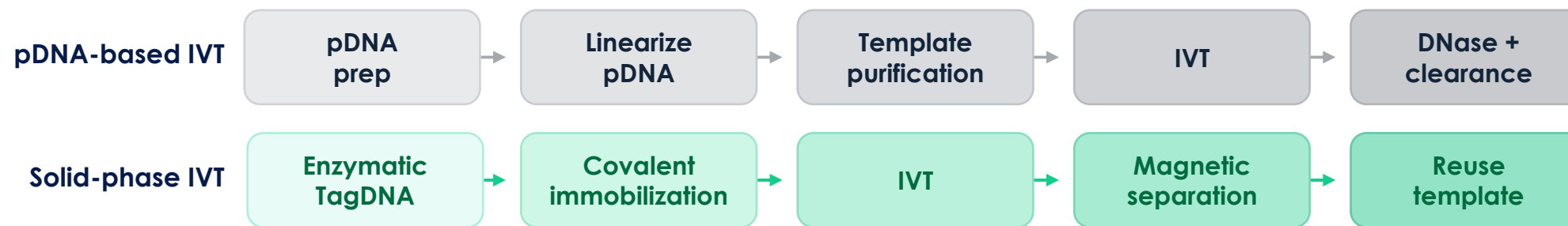
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Why move beyond pDNA-based IVT?

The platform shifts template DNA from a soluble contaminant to a reusable solid-phase reagent.



pDNA-based IVT

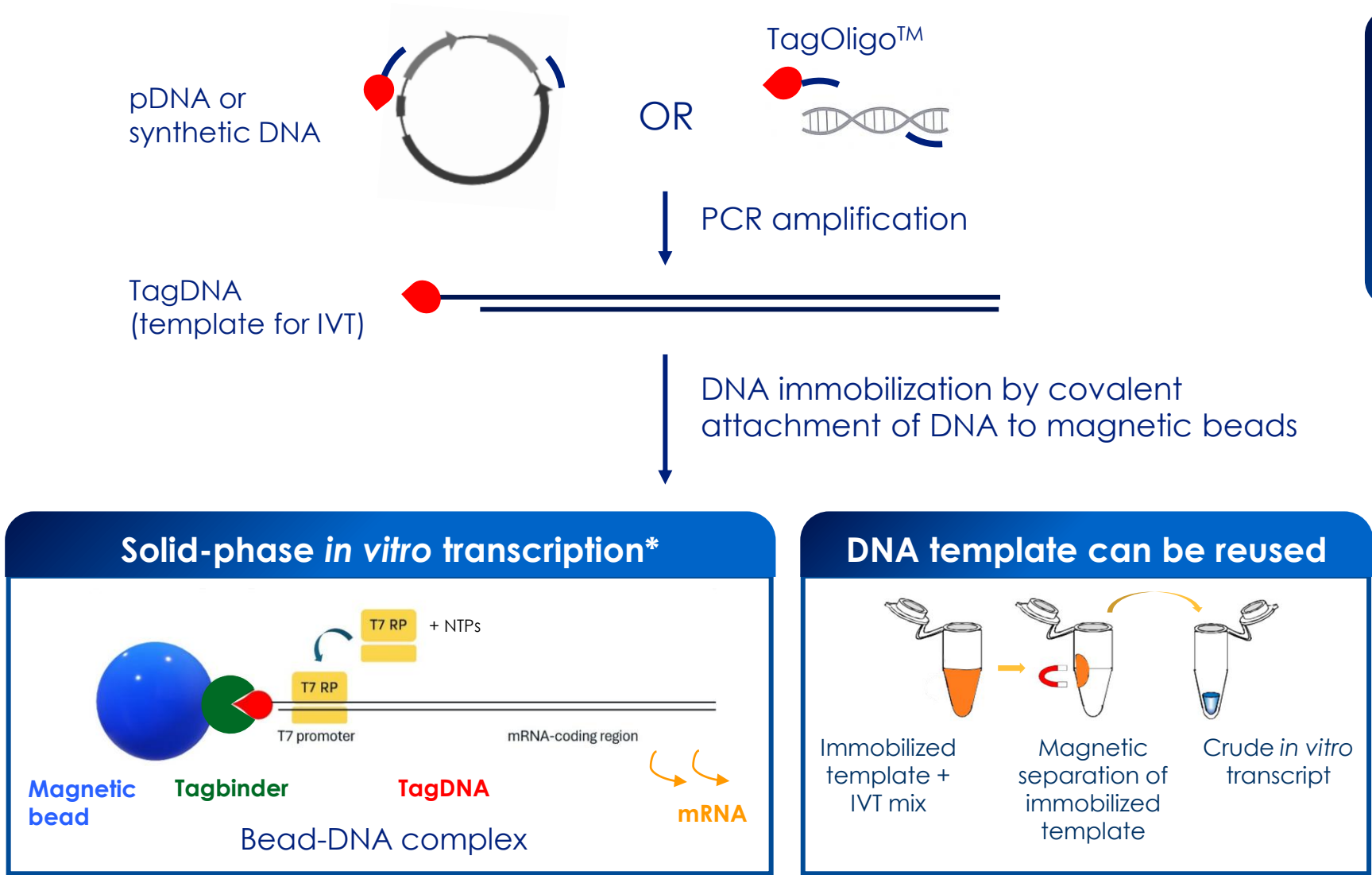
- 1. pDNA**
 - Analytics load: plasmid isoforms (supercoiled/linear/open-circular)
 - Safety optics around antibiotic-resistance sequences
 - Bacterial-origin impurities
- 2. Linearized pDNA (template)**
 - Linearization dependence & efficiency
 - Template-end-driven dsRNA
- 3. Residual DNA**
 - Clearance burden
 - Incomplete DNase digestion

Solid-phase IVT*

- 1. Plasmid-free**
 - Enzymatic amplification
 - No extraneous sequences
 - No antibiotic-resistance sequences
 - 2. Linear, double stranded TagDNA (template)**
 - No linearization step
 - Immobilized DNA → **Reduced dsRNA**
 - 3. Cleaner reaction matrix**
 - TagDNA stays on solid-support
- ✗ No DNase step, reduce risks of DNA fragments ✓ Simplify separation

Solid-phase IVT step to help accelerate mRNA process development

A reusable bead-DNA complex enables repeat IVT cycles and built-in template separation.

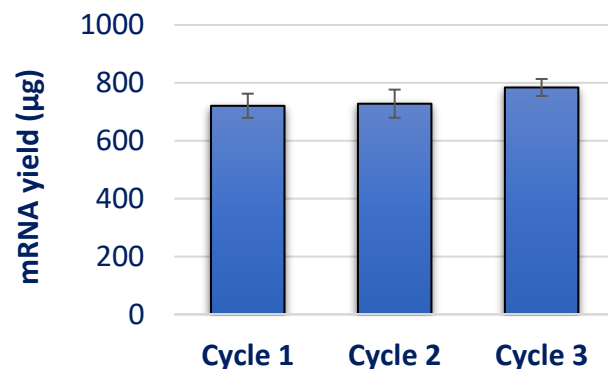


Avantor developed TagOligo™ and magnetic beads

Data snapshot: mRNA output maintained, dsRNA reduced

Across reuse cycles, the platform preserves mRNA output while reducing impurity burden.

Reusable TagDNA output



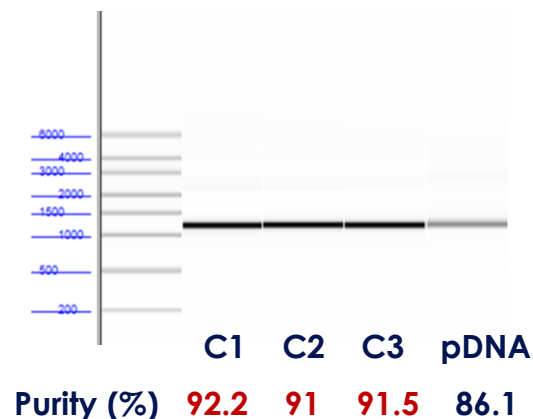
9.2 g/L

2.2 mg total mRNA from 2 ug TagDNA over 3 IVT cycles

1.2 to 4.6 kb

Transcript length diversity

Integrity and purity of mRNA



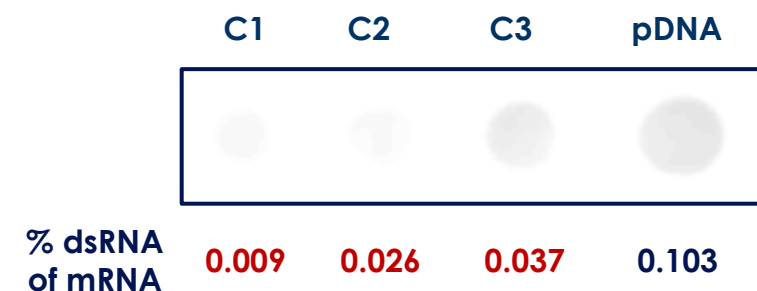
91-92% Purity

High mRNA purity across cycles (c.f. pDNA: 86.1%)

Co-transcriptional: 92-99%
Post-transcriptional: 85-88%

Compatibility with 5' capping of RNA and good capping efficiency

dsRNA reduction



3 to 11x lower

Significant reduction of dsRNA impurity

< 0.0006%

Low template leaching from beads during IVT cycles

Plasmid-free solid-phase IVT platform

Key Features



Cost-effective and Speed

Reduced pDNA consumption:
13,750x less

- Template for IVT is generated using enzymatic methods
- Fewer unit operations
- Smaller upstream footprints
- Reduce fermentation process volumes and material e.g., antibiotics



Improved Purity and Yield

Higher RNA yield per DNA template unit:
2.75x more

- Template immobilization enables reuse for multiple IVT cycles
- **Lower dsRNA impurities**
- Eliminate DNA fragments



Flexibility of Scale

Suitable for rapid multi-construct screening

- Supports scale-down models for rapid DoE and comparability
- Can be scaled out depending on demand



Streamlined workflow

Elimination of certain steps required for conventional workflow

- Linearization step is omitted since pDNA is not used
- TagDNA purification step is not required
- Built-in DNA template removal via magnetic separation eliminates DNase digestion step

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