



Transparency-Driven Partnerships for Shared Success – iPSC journey

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Cell and Gene Therapy Network



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CDMO Expertise & Scale to Help you Succeed

1,400



ACTIVE DEVELOPMENT PROGRAMS

25+



R&D TEAMS WITH OVER 2,500
SCIENTISTS & TECHNICIANS

ASSISTED NEARLY 50%
OF FDA APPROVALS IN LAST 10 YEARS

70+

BILLION DOSES



BIOLOGICS

45+

COMMERCIALY APPROVED PRODUCTS
MANUFACTURED & PACKAGED

700+ ANTIBODIES

80+ RECOMBINANT PROTEINS DEVELOPED

EXPERIENCE WITH 100+

CELL & GENE THERAPY PROGRAMS



PHARMACEUTICALS



GENERICS



BIOTECHS



EMERGING BIOTECH
CUSTOMERS

WE SERVE

CLINICAL SUPPLY

320,000+

PATIENT KITS ASSEMBLED ACROSS 1,200+
DIFFERENT PROTOCOLS EACH YEAR

150,000+

SHIPMENTS EVERY YEAR

Our CGT Campuses in EU and US

BALTIMORE, MD
U.S. CAMPUS GT/pDNA



BWI -1

BWI-2



Biopark



PRINCETON, NJ
U.S. CAMPUS CT



GERMANY, BELGIUM
E.U. CAMPUS CT/pDNA



Gosselies West

Gosselies East

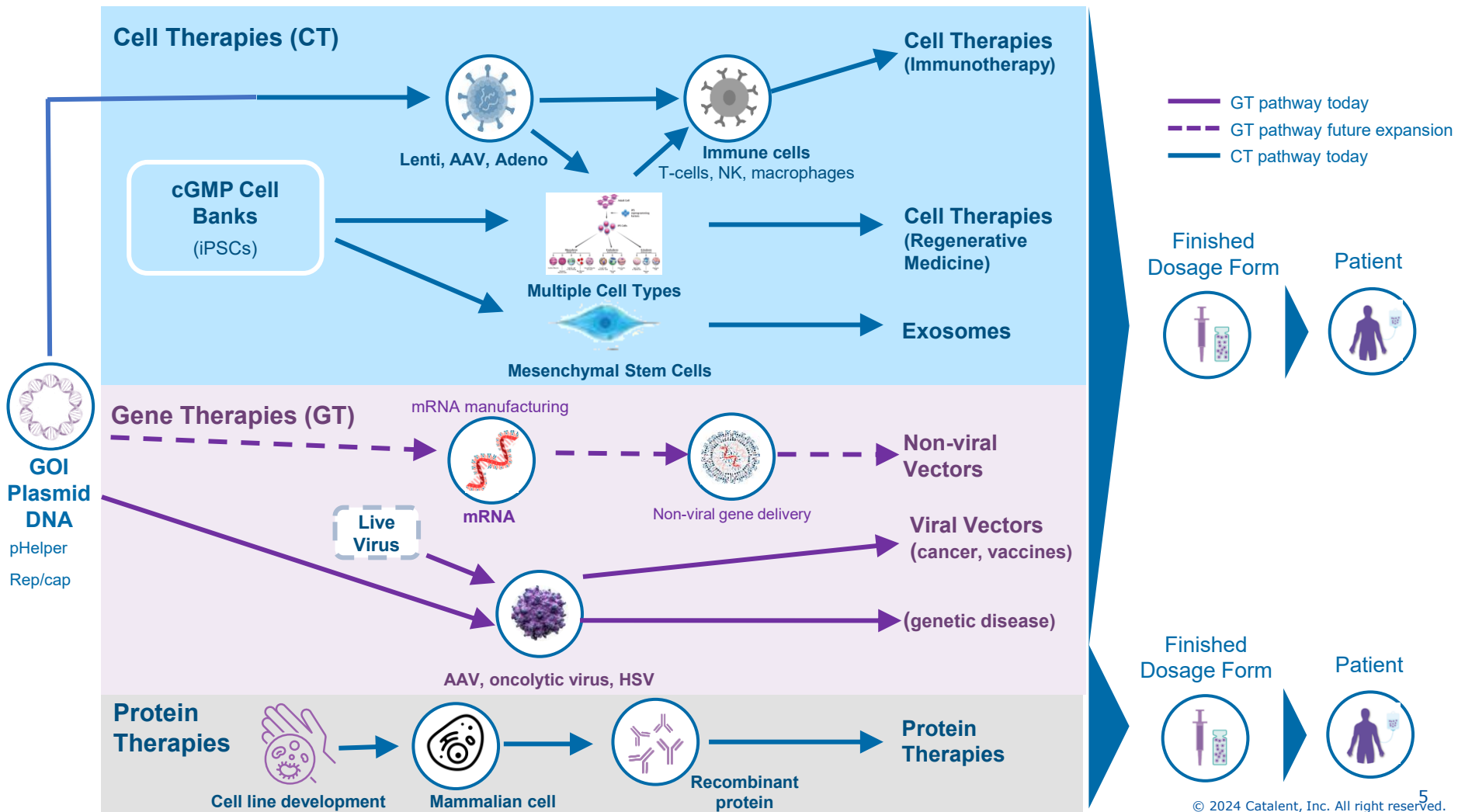
Gosselies CATC



Gosselies Plasmid

NEW:
Dusseldorf, Germany





iPSC overview



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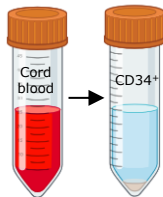
Developed process

**GMP process
to transfer**

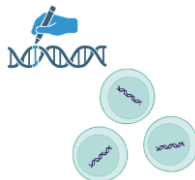
hiPSC line
MCB
generation

**10 weeks in
cleanroom**

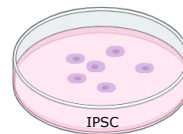
Donor collection
and CD34⁺
selection



Reprogramming



hiPSC line
generation &
characterization



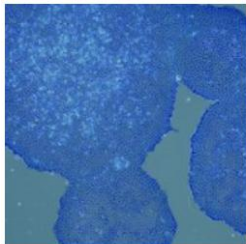
hiPSC line MCB
and storage



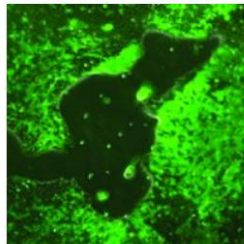
Characterization Assays

- | | |
|--------------------------|--------------------------------|
| ▪ Sterility | ▪ Cell identity |
| ▪ Endotoxin | ▪ Cytogenetic analysis |
| ▪ Mycoplasma | ▪ Mutational burden |
| ▪ Viral safety | ▪ Flow cytometry |
| ▪ Vector elimination | ▪ Immunofluorescence |
| ▪ Cell recovery from MCB | ▪ RT-qPCR analysis |
| ▪ Morphology | ▪ 3-germ layer differentiation |

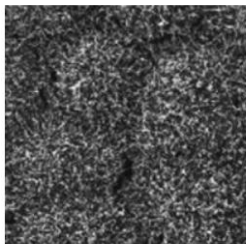
Differentiation potential



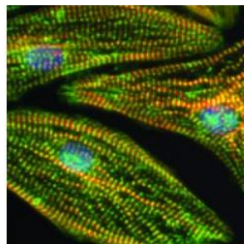
Off-the-Shelf GMP iPSC Lines



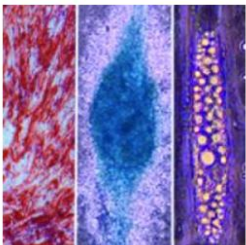
Gene Editing of iPSCs



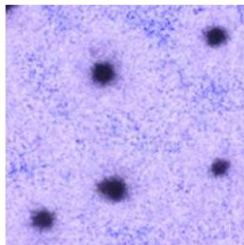
RPE Differentiation of iPSCs



Cardiac Differentiation of iPSCs



iPSC-Derived MSCs



Immune Cells

iPSC line	Smooth muscle	Renal	Cardiac	MSCs	NK cell	T cells	MΦ	Endothelial	Hepatic	Pancreatic	Neural	RPE cells	Gene editing
R23	+	+	+	+	+	+	+	+	+	+	+	+	+
R26	+	+	+	+	+	+	+	+	+	+	+	+	+
R34	+	+	+	+	+	+	+	+	+	n/d	+	+	+
R35	+	+	+	+	+	+	n/d	+	+	n/d	+	+	n/d
R36	+	+	+	n/d	+	+	n/d	+	+	n/d	+	+	n/d

Cell lines available

iPSC line	Donor origin	HLA type	Sex	Blood group	Status	Remarks regarding donor eligibility
R23	EU	homozygous	female	A Rh negative	GMP cell bank released; R&D evaluation stocks available	EMA-compliant, mitigation testing addressing FDA regulations performed
R26	EU	homozygous	male	0 Rh negative	GMP cell bank released; R&D evaluation stocks available	EMA-compliant, mitigation testing addressing FDA regulations performed
R34	EU	heterozygous	male	A Rh positive	GMP seed stocks produced, QC pending, R&D evaluation stocks available	EMA, FDA, and PDMA-compliant (strategic donation)
R35	US	heterozygous	male	0 Rh negative	GMP seed stocks produced, QC pending, R&D evaluation stocks available	FDA-compliant, assessment for EMA-specific regulations pending
R36	US	heterozygous	female	0 Rh negative	GMP seed stocks produced, QC pending, R&D evaluation stocks available	FDA-compliant, assessment for EMA-specific regulations pending

Challenges



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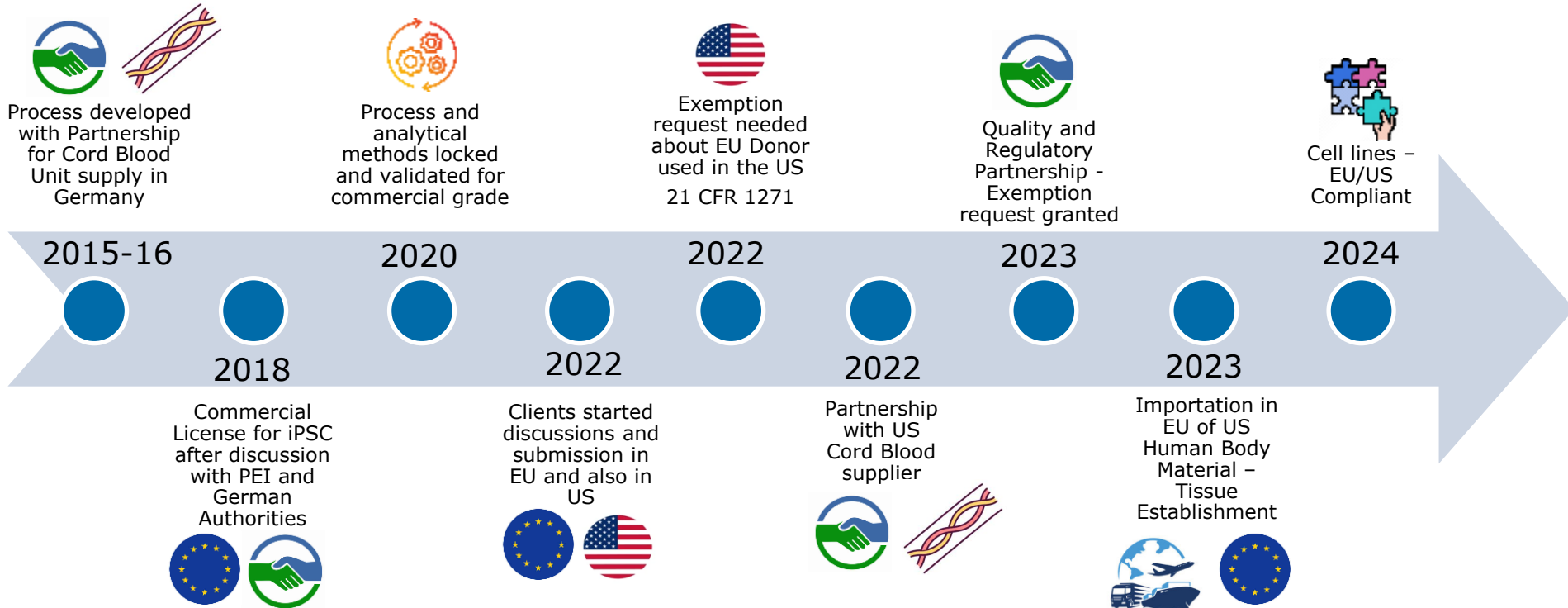
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Timeline iPSC



1. Donor Eligibility



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Exemption Request – US Requirements

CONTEXT:

“Request for Exemption under **21 CFR Section 1271.155(a)** for the use of the iPSC line in the manufacture of cell therapies”

21 CFR Section 1271.155(a) → General. You may request an exemption from or alternative to any requirement in subpart C or D of this part.

→ Subpart C: DONOR ELIGIBILITY

(a) *Testing for relevant communicable diseases is required.* To adequately and appropriately reduce the risk of **transmission** of relevant communicable diseases, and except as provided under § 1271.90, if you are the establishment that performs donor testing, you must test a donor specimen for evidence of infection due to communicable disease agents in accordance with **paragraph (c)** of this section. You must test for those communicable disease agents specified in § 1271.85. In the case of a donor 1 month of age or younger, you must test a specimen from the birth mother instead of a specimen from the donor.

- (b) *Eligible donor.* A donor is eligible under these provisions only if:
- (1) Donor screening in accordance with § 1271.75 indicates that the donor:
 - (i) Is free from risk factors for, and clinical evidence of, infection due to relevant communicable disease agents and diseases; and

Partnership Sponsor - Manufacturer

Exemption dossier included :

- Full Medical History and Screening Questionnaire
- All certificates, licenses, FEI, CE Marked, ...
- Donor testing performed equivalent to 21 CFR 1271 at the time of material collection
- Two tests on cord blood were conducted using in-house tests approved by PEI (German)

Focus was on West Nile Virus, Zika Virus and Transmissible Spongiform Encephalopathies.

- At the time of donation, testing not required
- Evaluation needed and CLIA certified laboratory
- Samples from Mother blood and Cord Blood

WNV
ZIKV
TSE



Exemption dossier

Partnership Sponsor - Manufacturer

WNV

- Medical Questionnaire – No travel
- Literature used for isolated WNV cases
- WNV testing required in 2018
- First case in Germany reported in 2019
- Testing performed by a CLIA lab on the iPSC material

ZIKV

- Medical Questionnaire – No travel
- Literature used
- No report case in Germany
- Germany does not have the mosquito that can spread Zika
- Testing performed by a CLIA lab on the iPSC material

TSE

- Medical Questionnaire :
 - presence of Creutzfeldt-Jakob disease (CJD) within the family
 - received transplants or substances (e.g., hormones) of human origin
 - suffering from diabetes
- Up to and including 2020, no cases of variant CJD have been observed in Germany
- Manufacturing compliant to EMA/410/01

Risk determined as very low



2. Intermediate Structure for GMP



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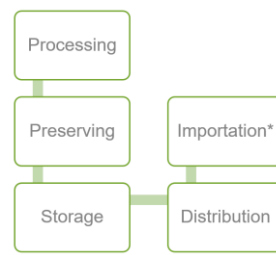
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Intermediate structure



Where HBM come from?

- Deceased donor/patient
- Living **consentient** donor/patient

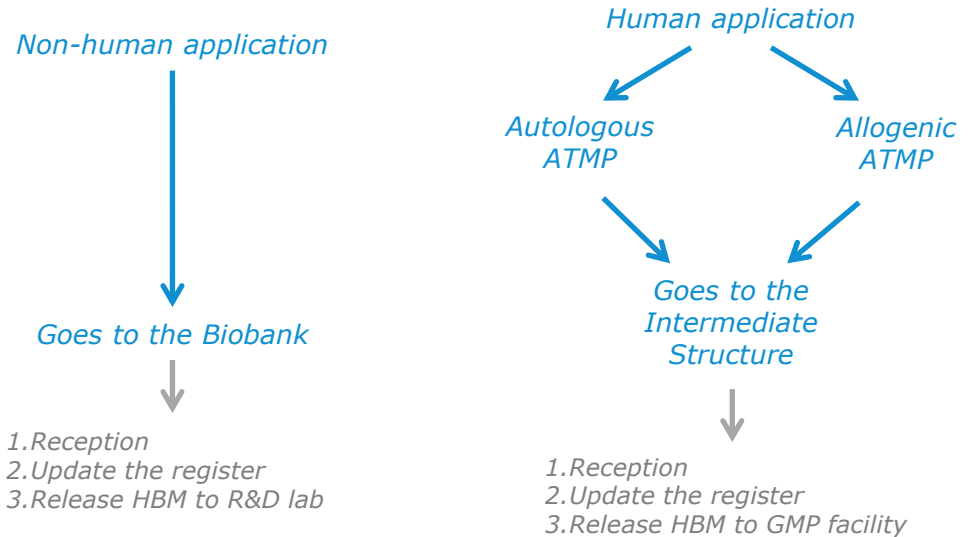
Safety issue

HBM carries the risk of spreading communicable diseases (e.g. hepatitis, AIDS, etc), which should be avoided with a severe selection of donors and ensuring traceability.

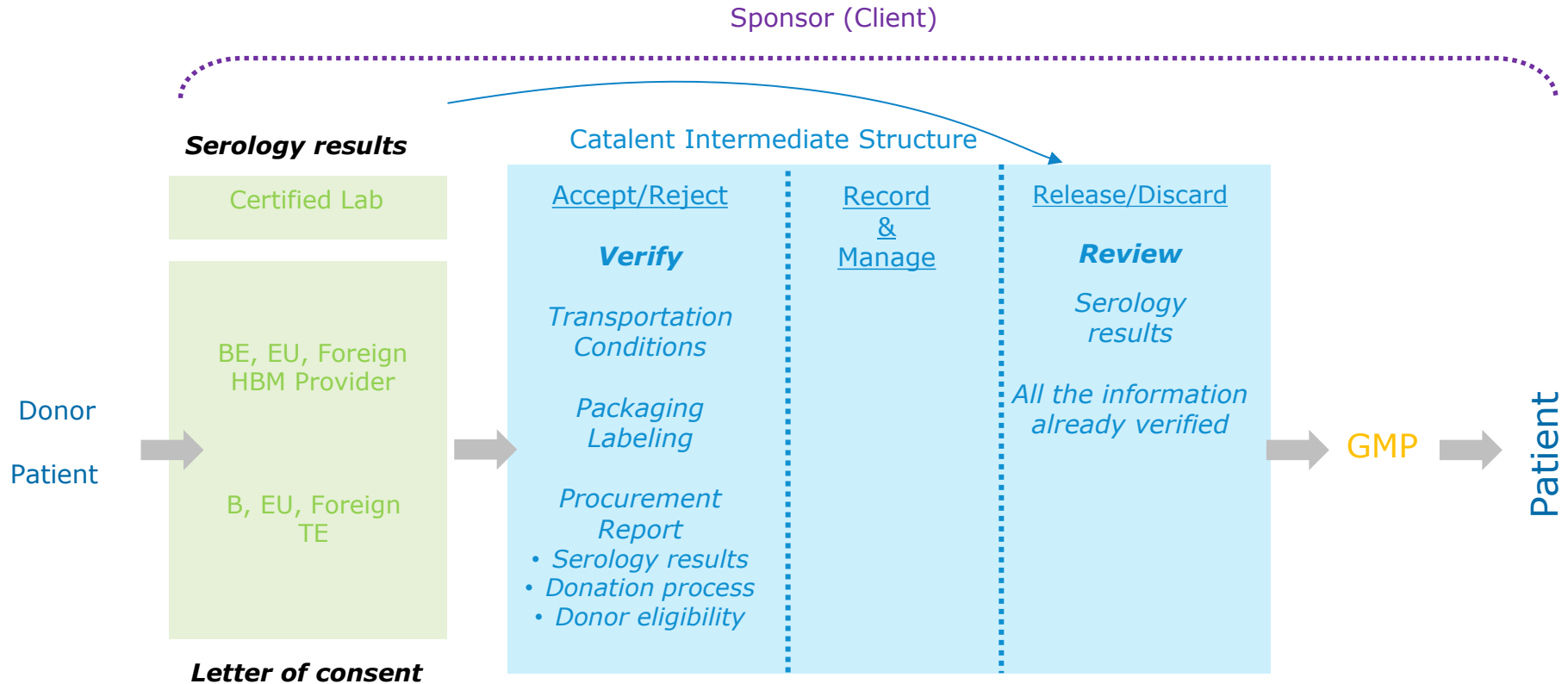
Ethical issue

Donor/patient have to know what the material they are donating will be use for
And confidentiality on their identity and any other sensitive information should be respected

Questions to ask: What the HBM will be used for?



Intermediate structure



Intermediate Structure Challenge – EU Importation

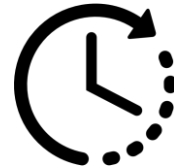
In Europe

The specific technical quality and safety requirements for samples of cord blood are regulated by four directives (2004/23/EC, 2006/17/EC, 2006/86/EC and 2002/98/EC)

Directive 2004/23/EC of the European Parliament and of the Council of 31 March 2004 on **setting standards of quality and safety for the donation, procurement, testing, processing, preservation, storage and distribution of human tissues and cells** → Main for US Cord Blood importation topic.

Step for importation to Catalent Gosselies

- **Quality questionnaire** answered by US Supplier
- **Audit** of the Cord Blood supplier
- **Testing** requirements EU – US in a QTA (with client and HBM supplier – Three-Way QTA feasible)
- **Submission** of the request to the authorities
- **Questions** from authorities about the request
- **Acceptation or Rejection** by the EU authorities



6 months process

Applicable by **AUG 7, 2027**, we have the new **EU SoHO Regulation 2024/1938** (published on **JUL 17, 2024**) as it consolidates and modernizes the legal framework for all **Substances of Human Origin (SoHO)**, including cord blood cells.



Empowering Innovation



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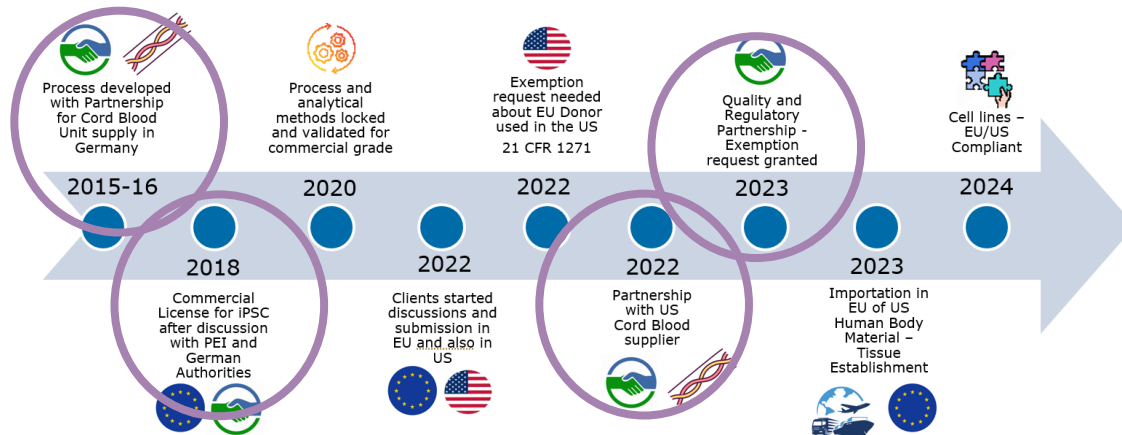
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Partnership is key



True partnership thrives on the foundation of transparency, where open communication and mutual trust illuminate the path to shared success



Thank you

discover more.

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