

U.S. FDA's Perspective on Delivery Devices Used to Administer Cell and Gene Therapy Products

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CASSS Cell & Gene Therapy Products (CGTP): Manufacturing, Quality and Regulatory Considerations June 27, 2023





- FDA Organization
- Delivery Device Considerations and Regulatory Requirements
- Regulatory Submissions and Interacting with OTP
- Summary



FDA ORGANIZATION

FDA Organization











Diversity of Products Regulated by



Office of Therapeutic Products (OTP) in CBER

- Gene therapies (GT)
 - Ex-vivo genetically modified cells
 - Non-viral vectors (e.g., plasmids)
 - Replication-deficient viral vectors (e.g., adenovirus, adeno-associated virus, lentivirus)
 - Replication-competent viral vectors (e.g., measles, vaccinia)
 - Microbial vectors (e.g., Listeria, Salmonella)
 - Genome-edited products
- Stem cells/stem cell-derived
 - Adult (e.g., hematopoietic, neural, cardiac, adipose, mesenchymal)
 - Perinatal (e.g., placental, umbilical cord blood)
 - Fetal (e.g., neural)
 - Induced pluripotent stem cells (iPSCs)

- Products for xenotransplantation
- Functionally mature/differentiated cells (e.g., retinal pigment epithelial cells, pancreatic islets, chondrocytes, keratinocytes)
- Therapeutic vaccines and other antigen-specific immunotherapies
- Blood- and Plasma-derived products
 - Coagulation factors, fibrinogen, thrombin
 - Fibrin sealants
 - Plasminogen
 - Immune globulins
 - Anti-toxins
 - Snake venom antisera
- Combination products
 - Engineered tissues/organs
- Devices
- Tissue-based products



DELIVERY DEVICE CONSIDERATIONS AND REGULATORY REQUIREMENTS

What is a Device?

FDA

Definition of "Device" 201(h)

The term "device" means an instrument, apparatus, implement, machine, contrivance, implant, in vitro reagent, or other similar or related article, including any component, part, or accessory, which is –

- (1) recognized in the official National Formulary, or the U.S. Pharmacopoeia, or any supplement to them,
- (2) intended for use in the diagnosis of disease or other conditions, or in the cure, mitigation, treatment, or prevention of disease, in man or other animals, or
- (3) intended to affect the structure or any function of the body of man or other animals, and which <u>does not achieve its primary intended purposes through</u> <u>chemical action</u>... which is <u>not dependent upon being metabolized for the</u> <u>achievement of its primary intended purposes.</u>



*Not including scaffolds, wound coverings, or encapsulation materials which are typically considered to provide more than a delivery function



- Safety and effectiveness of the delivery device is **critical** for safety and efficacy of the biological product
- Performance requirements for the delivery device determined by the Sponsor
- Submissions should include information on the device(s) used to administer the biological product

Delivery Device Information



Information to assess the safety & effectiveness of the delivery device

Device Description	Shelf Life	Labeling
Sterilization	Biocompatibility	Human Factors
Endotoxin	Device Performance	Clinical Protocol
Packaging	Regulatory Status	Quality Systems
S	oftware/Electrical/EMC	

Delivery Device Performance



- Testing to ensure the delivery device meets specified performance/function requirements (design verification) and achieves its user needs and intended use (design validation)
 - Bench testing
 - Pre-clinical animal testing using the same or representative delivery device and procedure
 - Clinical studies in intended population, use environment, etc. (validation)
- Relevant performance metrics should also be included in drug product stability program

Delivery Device Performance

- Important to identify and control the design outputs necessary to deliver the intended drug dose to the intended delivery site, including product preparation and dose delivery initiation, progression, and completion
- Biologic/device compatibility testing
 - Ensure drug product quality and device performance maintained when used together
 - Should use worst case clinical parameters

FD/4

Delivery Device Regulatory Status

- Proposed device may have been previously cleared (510(k)), classified (De Novo) or approved (PMA, HDE, or with a BLA/NDA))
- May address some safety information (e.g., sterilization, biocompatibility, software, electrical safety, EMC, etc.) if the same or similar:
 - Intended use/indication for use
 - Users and use environment
 - Route of administration (ROA)
 - Contact classification
- Modifications to the device require additional information to address new risks
- Compatibility with the investigational biological product is always needed



REGULATORY SUBMISSIONS AND INTERACTING WITH OTP

Regulatory Submissions

- Device information may be provided in an IND (Section 3.2.R) for investigational biological product or in a Master File (MF or MAF)
- Letter of authorization from MF holder needed
 - Signed/dated and should identify specific information cross referenced and specific location of the information in the MF or MF amendment
- MF holder and authorized cross-referencing party need to communicate
 - MF holder should inform cross referencing biologic sponsor(s)/applicant(s) when changes are made to the device
 - Sponsor/applicant should assess the impact of this change on the delivery of their biologic and submit additional information to FDA

Combination Products

Combination of biologic, drug, and/or device constituents as defined in 21 CFR 3.2(e)

(1) Physically, chemically, or otherwise combined or mixed and produced as a **single entity**



(2) Two or more separate products packaged together in a single package or as a unit (**co-packaged**)

(3) Packaged separately and **cross-labeled** for use only with an *approved product* (approved product labeling must be changed)



(4) Packaged separately and **cross-labeled** with another *investigational* product



Current Good Manufacturing Practice (cGMP) Requirements



Constituents retain their regulatory Each constituent's respective CGMP status (i.e., as a drug, biologic, or requirements apply to the overall device) when they are combined combination product Drug **Drug + Device** 21 CFR 210, 211 21 CFR 210, 211 AND 21 CFR 820 Device 21 CFR 820 **Biologic + Device** 21 CFR 210, 211, 600 - 680 (and 1271 if HCT/P) **Biologic** AND 21 CFR 210, 211, 600 - 680 21 CFR 820 (and 1271 if HCT/P)

Guidance for Industry and FDA Staff: Current Good Manufacturing Practice Requirements for Combination Products

FINAL GUIDANCE



https://www.fda.gov/media/90425/download

Drug CGMPs and subset of device QSR		
(i) 21 CFR 820.20 Management responsibility		
(ii) 21 CFR 820.30 Design controls		
(iii) 21 CFR 820.50 Purchasing controls		
(iv) 21 CFR 820.100 Corrective and preventive action		
(v) 21 CFR 820.170 Installation		
(vi) 21 CFR 820.200 Servicing		

cGMPs: Streamlined



Approach (21 CFR 4.4)

Can meet requirements of both drug CGMPs* and device quality system regulations (QSR) with a CGMP operating system that complies with...

* Biologics are also subject to 21 CFR 600 - 680 (and 21 CFR 1271 if biologic is an HCT/P)

R		Device QSR and subset of drug CGMPs
nsibility	OR	(i) 21 CFR 211.84 Testing and approval or rejection of components, drug product containers, and closures
		(ii) 21 CFR 211.103 Calculation of yield
5		(iii) 21 CFR 211.132 Tamper-evident packaging requirements for over-the- counter (OTC) human drug products
eventive		(iv) 21 CFR 211.137 Expiration dating
		(v) 21 CFR 211.165 – 211.167 Testing and release for distribution, stability testing, special testing requirements
		(viii) 21 CFR 211.170 Reserve samples

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Investigational combination products that include device constituent parts are subject to design controls under 21 CFR 820.30 (i.e., during investigational phases)

Pharmaceutical development practices (e.g., ICH Q8/9/10, QTPP, CQAs) can be leveraged and built upon when demonstrating compliance with design controls for a combination product.

Design Controls



Design controls should start as early as possible



Early Phase/Feasibility IND

- (At minimum) risk analysis with supporting data/information demonstrating safety risks have been identified and sufficiently mitigated
- Supporting data includes performance verification data (e.g., from bench testing, pre-clinical testing) demonstrating investigational product functions as intended

Final Combination Product Marketing Application

- Documentation of design inputs, outputs, verification, validation, risk management (e.g., DHF, RMF)
- Identification, verification, validation of Essential Performance Requirements (EPRs)
- EPR control strategy, EPRs maintained at expiry and after shipping 21

Interacting with OTP



FDA

Summary



- Device design verification and validation is critical for delivery devices used to administer biological products to patients
 - Delivery devices should be compatible with the final biological product
- Delivery device information should be provided in investigational applications for biological products or cross-referenced to Master Files
 - Sponsors using delivery devices to administer cell and gene therapy products are responsible for ensuring delivery devices meet appropriate requirements
- Each constituent's respective cGMP requirements apply to the overall combination product
- Seek FDA advice early and throughout product development





- References for the Regulatory Process for the Office of Tissues and Advanced Therapies (OTAT): http://www.fda.gov/BiologicsBloodVaccines/GuidanceComplianceRegulatoryInformation/OtherRecommendationsf orManufacturers/ucm094338.htm
- Cellular & Gene Therapy Guidances: <u>https://www.fda.gov/vaccines-blood-biologics/biologics-guidances/cellular-gene-therapy-guidances</u>
- Combination Products Guidances: <u>https://www.fda.gov/regulatory-information/search-fda-guidance-documents/combination-products-guidance-documents</u>
- Interactions with Office of Tissues and Advanced Therapies: <u>https://www.fda.gov/vaccines-blood-biologics/cellular-gene-therapy-products/interactions-office-tissues-and-advanced-therapies</u>

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- OTAT (OTP) Learn Webinar Series:
 FDA Heal
 http://www.fda.gov/BiologicsBloodVaccines/NewsEvents/ucm232821.htm
- CBER website: www.fda.gov/BiologicsBloodVaccines/default.htm
 Phone: 1-800-835-4709 or 240-402-8010
- Consumer Affairs Branch: <u>ocod@fda.hhs.gov</u>
- Manufacturers Assistance and Technical Training Branch: <u>industry.biologics@fda.gov</u>
- Follow us on Twitter: https://www.twitter.com/fdacber



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