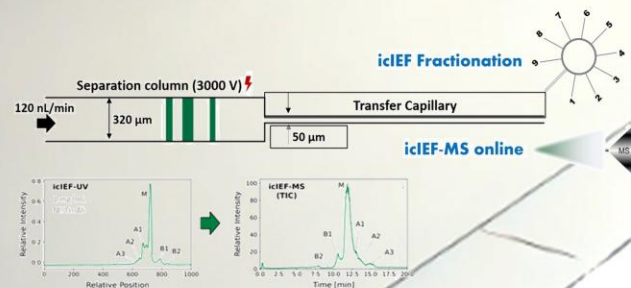


30-year Development of icIEF Technology

30-Year Evolution of icIEF Technology in Biopharma Industry

- ❖ Protein Heterogeneity Characterization
- ❖ Bio-interaction and Structure Study
- ❖ Chemical Manufacturing and Control (CMC)



1990

- icIEF Early Development
- icIEF developed in academics (1992)
- First commercial icIEF280 introduced (1999)
- The first icIEF method was successfully validated under ICH Q2 guidelines for a GMP environment (2005)

- Sensitive icIEF development
- In 2016, fluorescence detection for icIEF was introduced

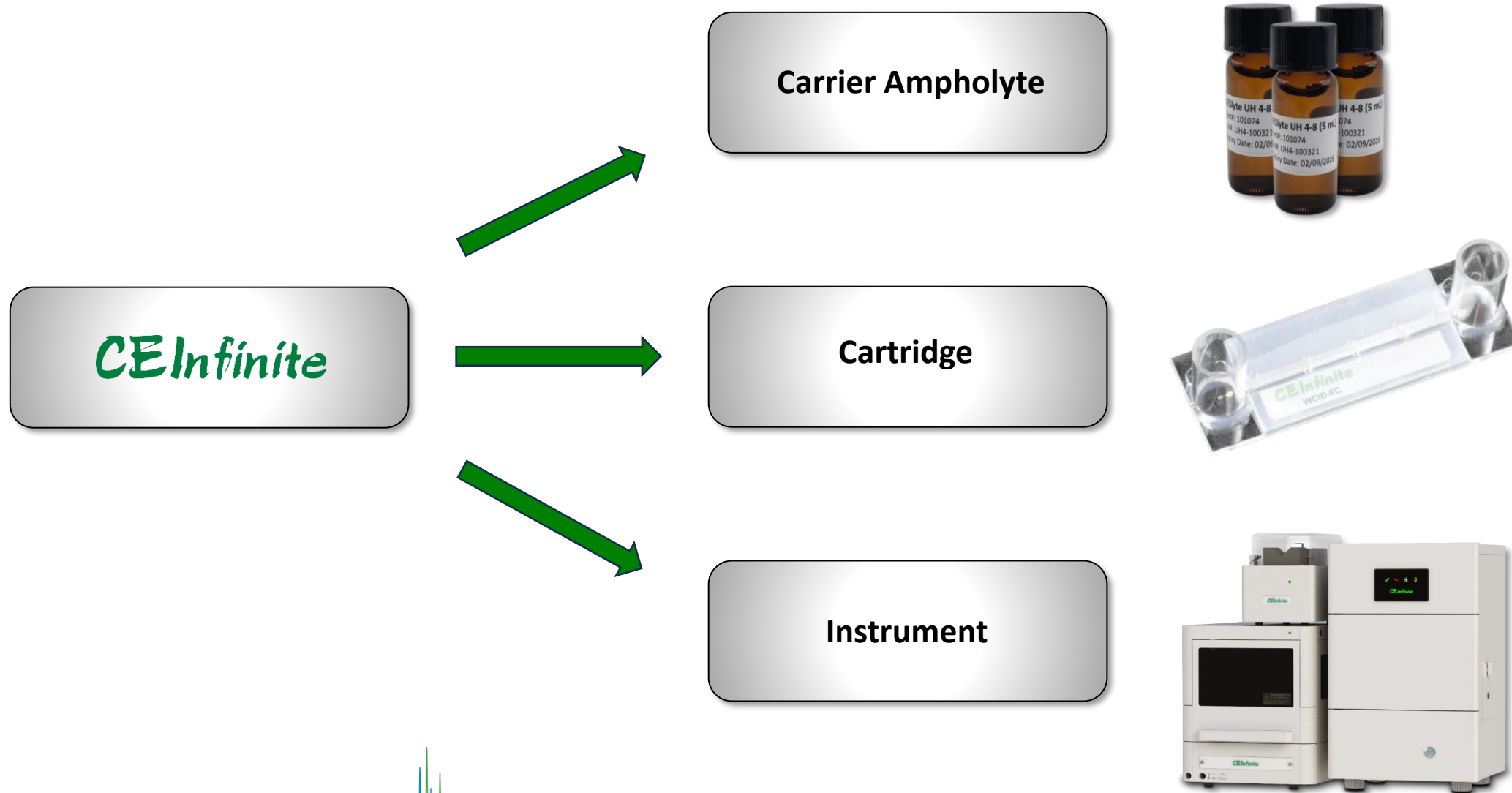
- Chemistry Development
- Comprehensive pI marker
- High-resolution carrier ampholyte (AESlyte®)
- Capillary coating (FC, AD, MC)

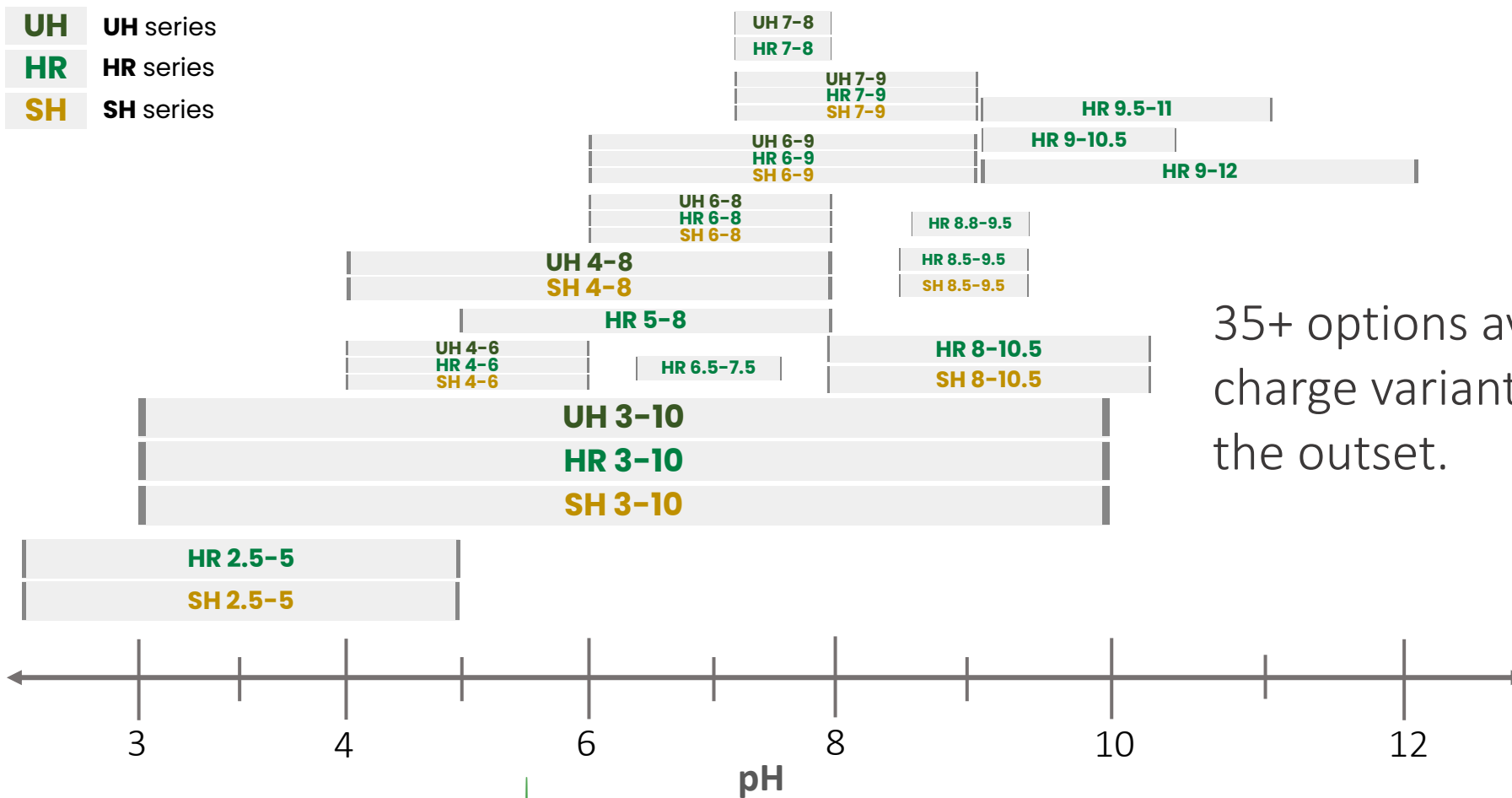
- Recent Breakthrough
- Fractionation
- MS online
- Compliance software

- Latest Development
- Multi-functional icIEF
- Large-scale fractionation
- Seamless icIEF-MS

2025

AES – 15 Years of Dedication in icIEF





35+ options available to optimize your charge variant characterization from the outset.

AES – Whole Column Imaging Detection (WCID) Cartridges



CEInfinite Cartridges with Static Coated Capillaries

- Fluorocarbon (FC)
- Acrylamide Derivative (AD)
- Methylcellulose (MC)

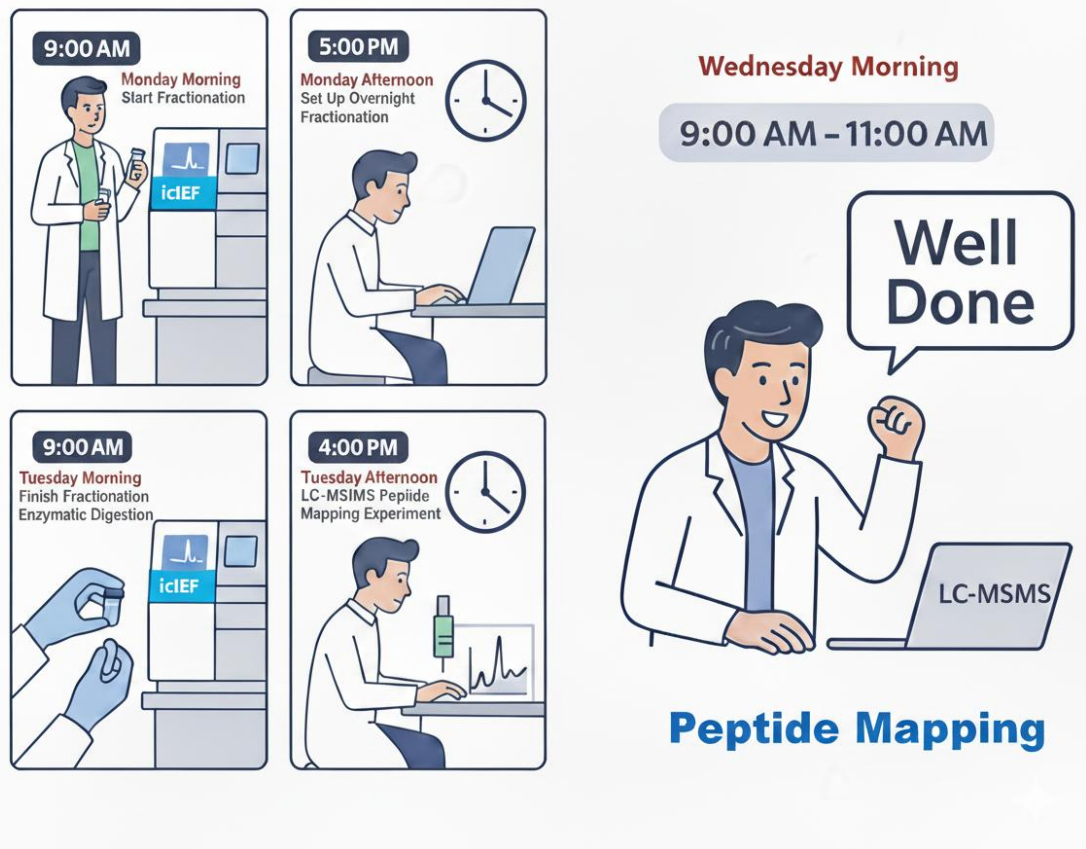
AES – CEInfinite System



A Hesitation in System Integration

- Learning curve VS. robustness & flexibility
- Chromeleon & Empower driver
- High yield, peak-based fractionation
- “Reverse Polarity” setup for optimal acidic side purity
- Auto-fractionation and online-MS coupling Capabilities

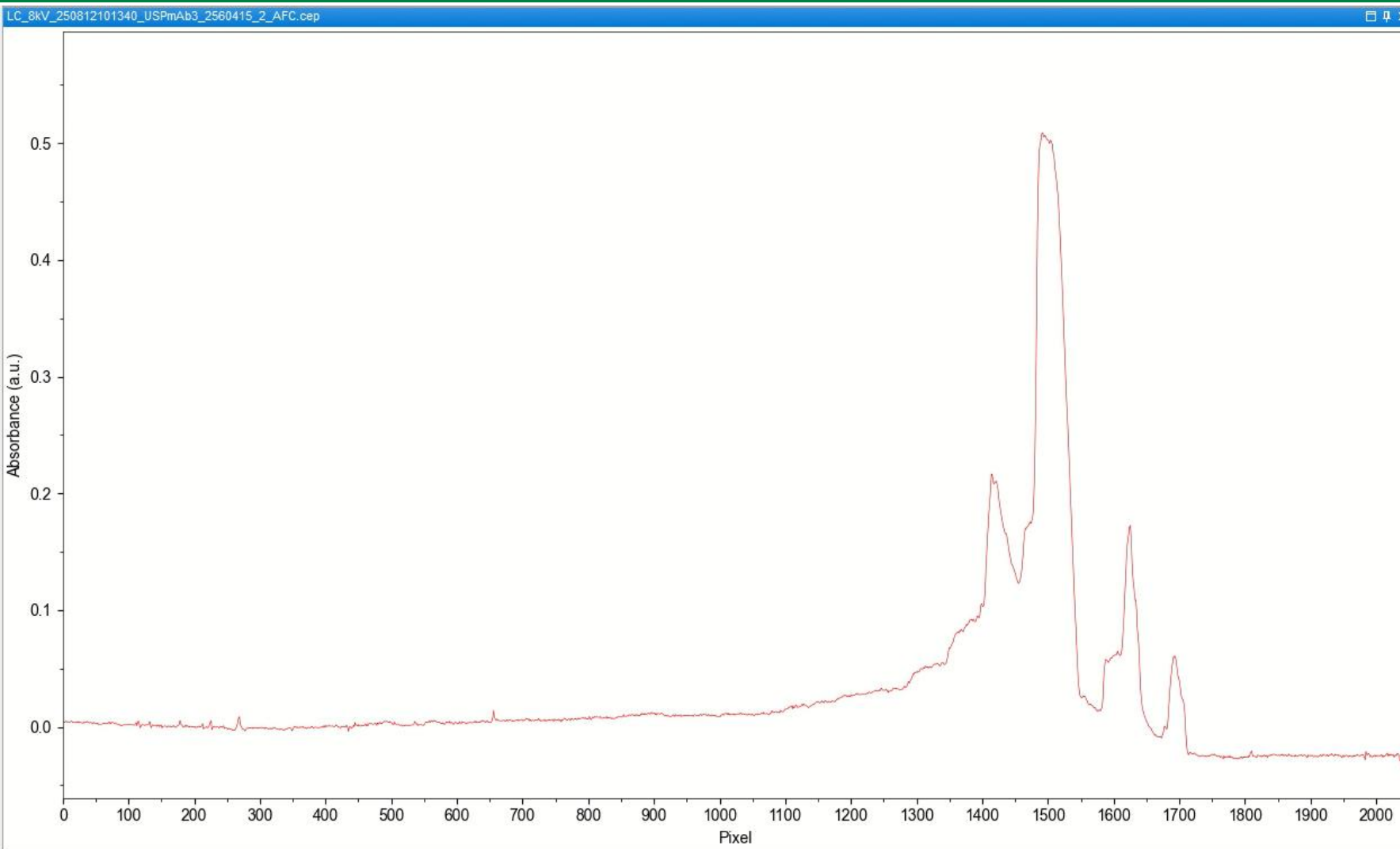
The Next-gen Ultra-high Yield Feature



Ultra-high Yield for the “Agile” Style

- 2 - 3X higher resolution than the short-cartridge setup
- 4 - 5X yield than the old model
- Overnight fractionation for peptide mapping
- Hands-free auto-fractionation

The Next Gen Ultra-High Yield Feature



Focusing Finished
B2 Fraction
B1 Fraction
M Fraction
A1 Fraction
A2 Fraction

A 12-run Fractionation for Another Reference Protein

(n=12runs)	Concentrate 1 (mg/mL)	Concentrate 2 (mg/mL)	Concentrate 3 (mg/mL)	Concentrate Average (mg/mL)	Volume(μ L)	Amount(μ g)
Basic Peak	0.035	0.045	0.038	0.039	140	5.5
Main Peak	0.371	0.492	0.468	0.444	140	62.2
Acidic Peak1	0.159	0.174	0.235	0.189	110	20.8
Acidic Peak2	0.075	0.069	0.088	0.077	150	11.6
Acidic Peak3	0.028	0.031	0.033	0.031	105	3.3