

Automation Friendly Assay Design

Christopher Hepler
R. Edward Benson

08May2017



DEVELOPMENT



DELIVERY



SUPPLY

more products. better treatments. reliably supplied.™

Why Automation?

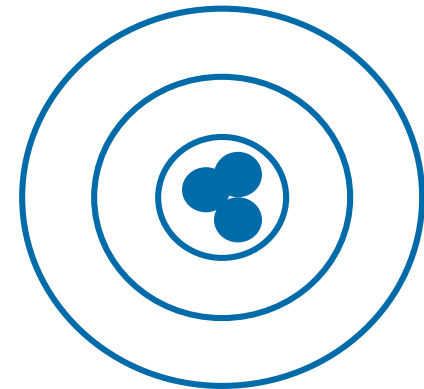
Automated instrumentation creates important advantages



Reduced
risk of
repetitive
motion
injuries

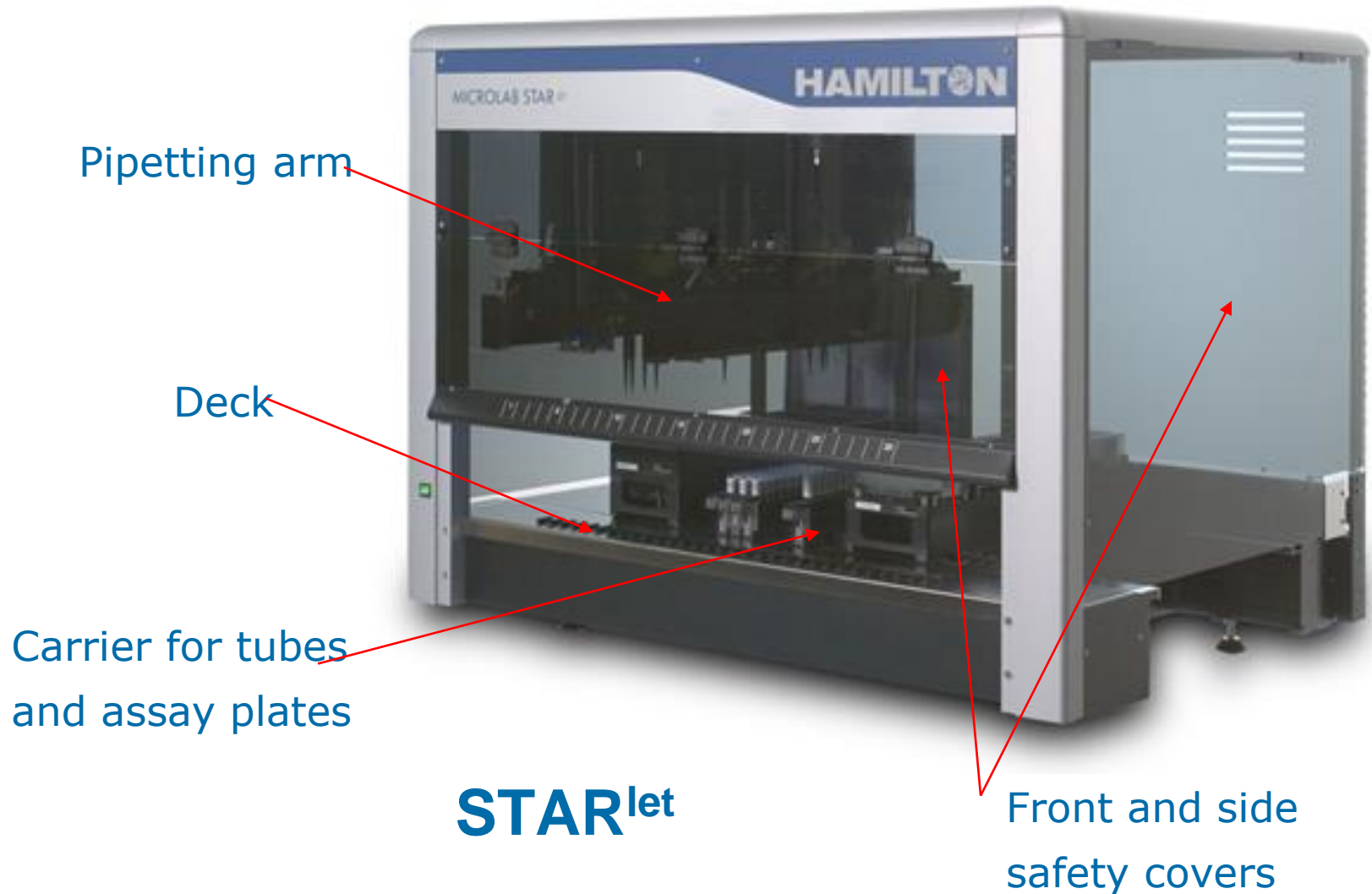


Maximize:
Output
Minimize:
Time and Effort



Reliable, Accurate
and Precise

Automated Liquid Handlers at Catalent



Case Study

Product

- Naturally derived bioactive antagonist to virus infection/replication

Challenge

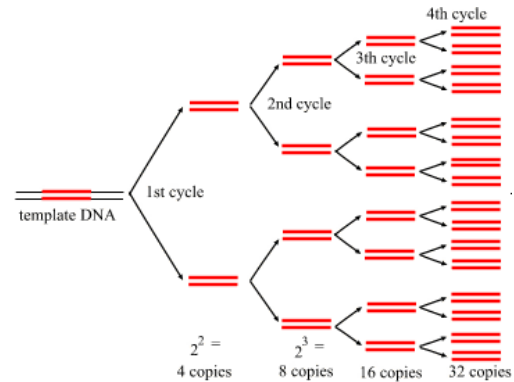
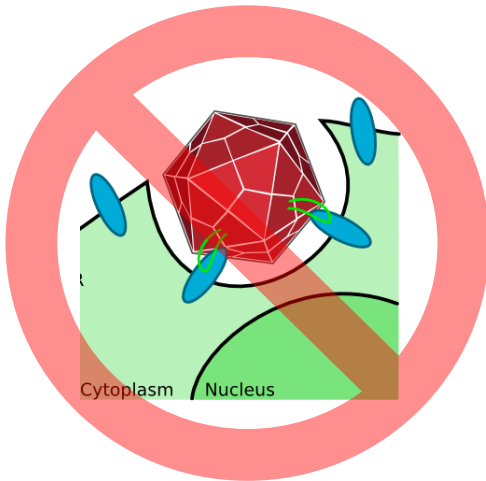
- Rapidly identify antagonist samples with high neutralizing activity

Current process

- Complex
- Cumbersome
- Very slow
- Low-throughput
- Prone to false positives and negatives

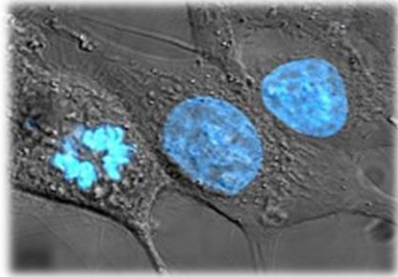
Conceptual Solution

- A qPCR assay could quantitate viral replication
- Antagonist should block infection, depress replication



- Simpler and faster assay

Quantitative PCR



Cells



RNA extraction



Reverse transcription



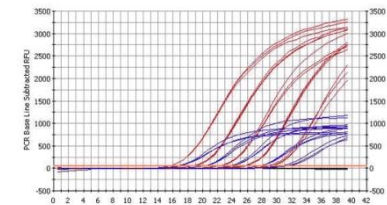
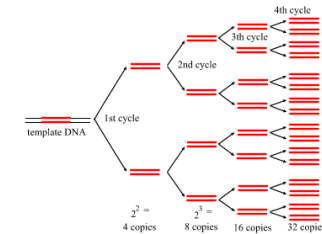
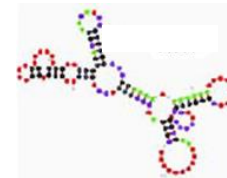
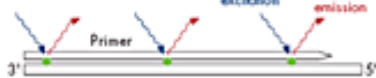
qPCR



Fluorescent-label product



Quantitate product



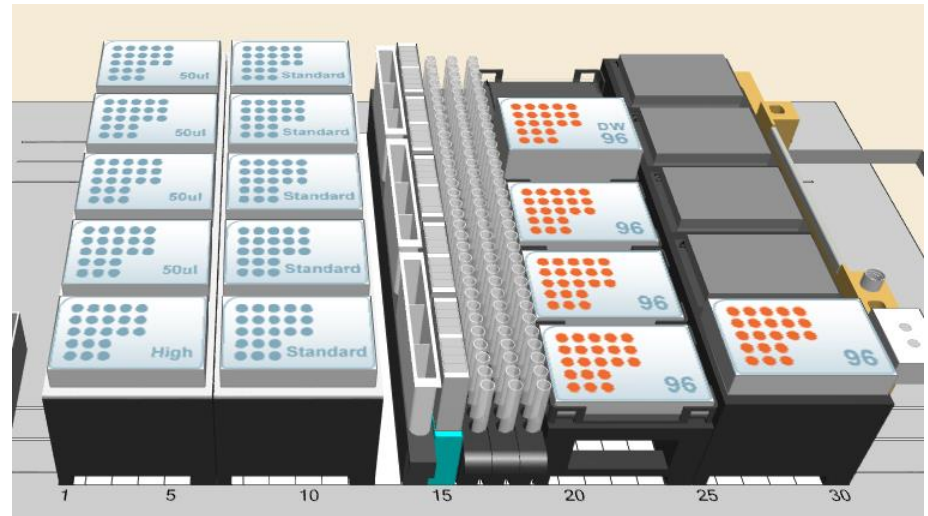
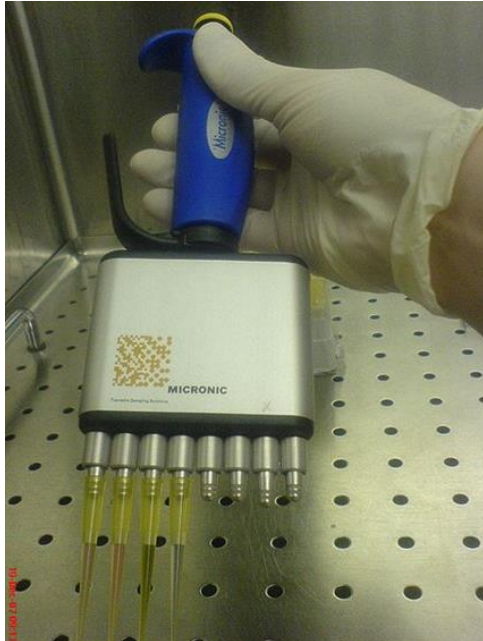
Modernization of 'Classical' Technique

Old Assay

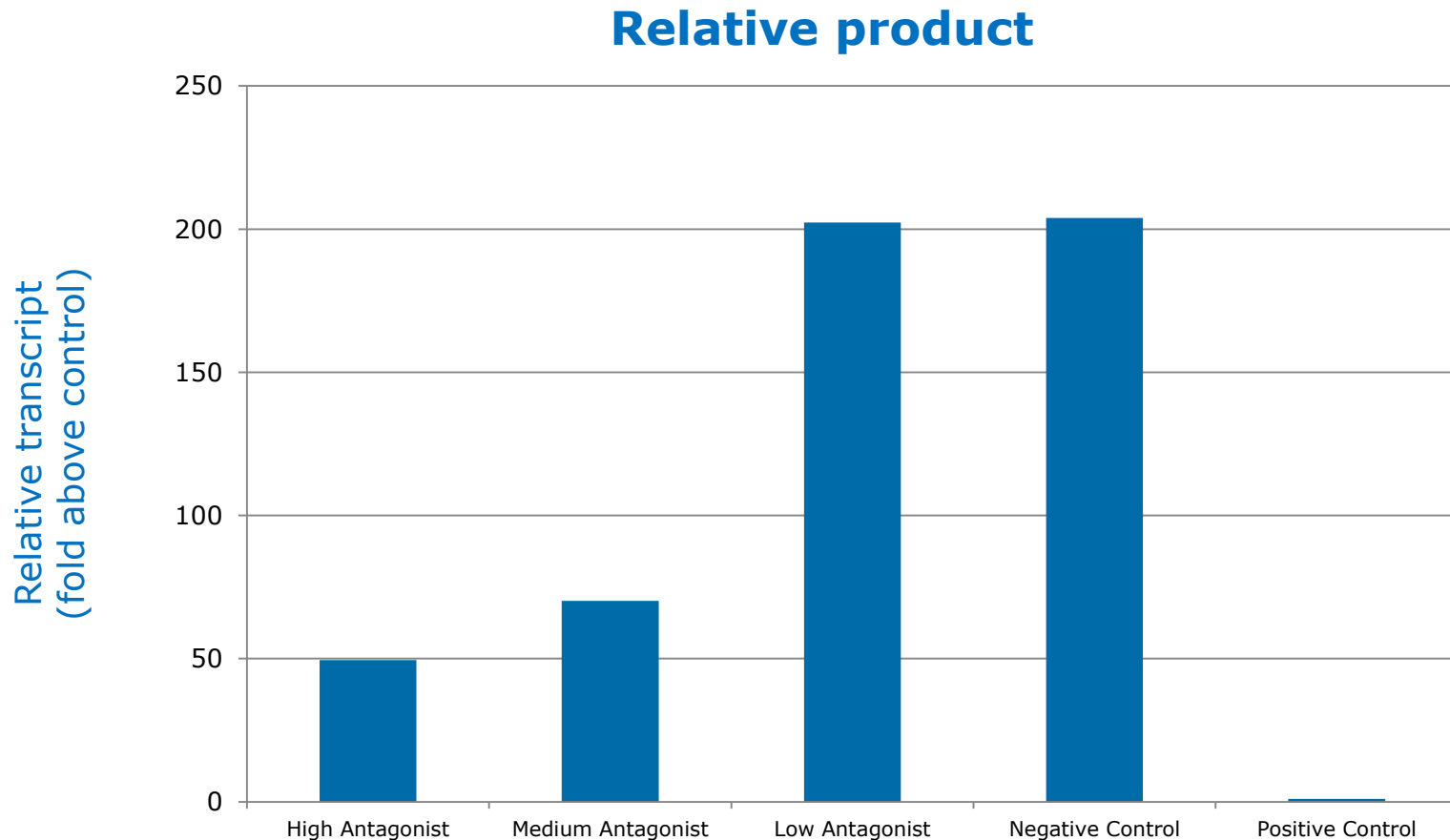
- 'Classical' but complex assay
- 8 Steps
- High resource

New Assay

- Simple modern assay
- 5 steps
- Lower resource

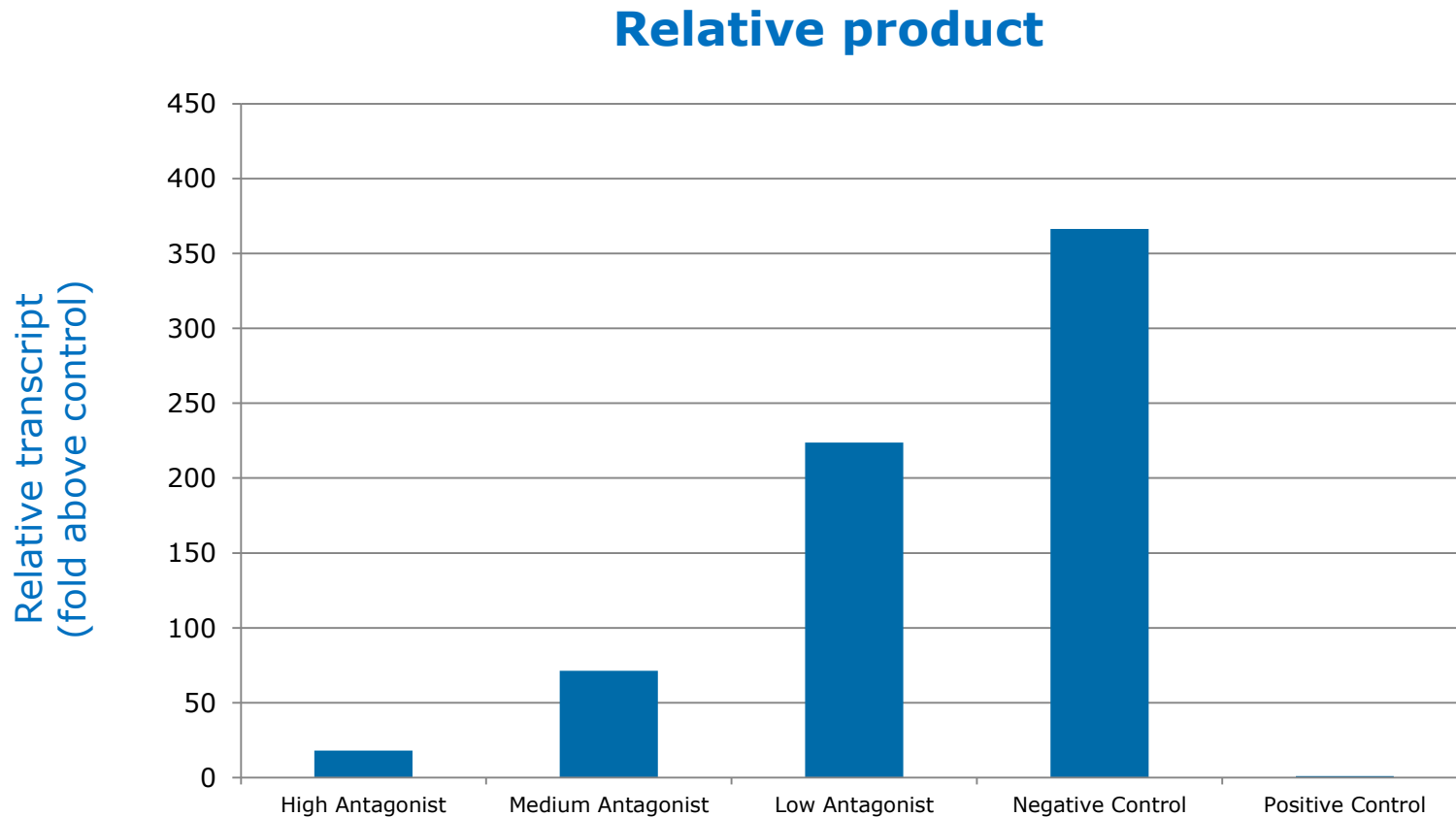


Manual qPCR Method Results



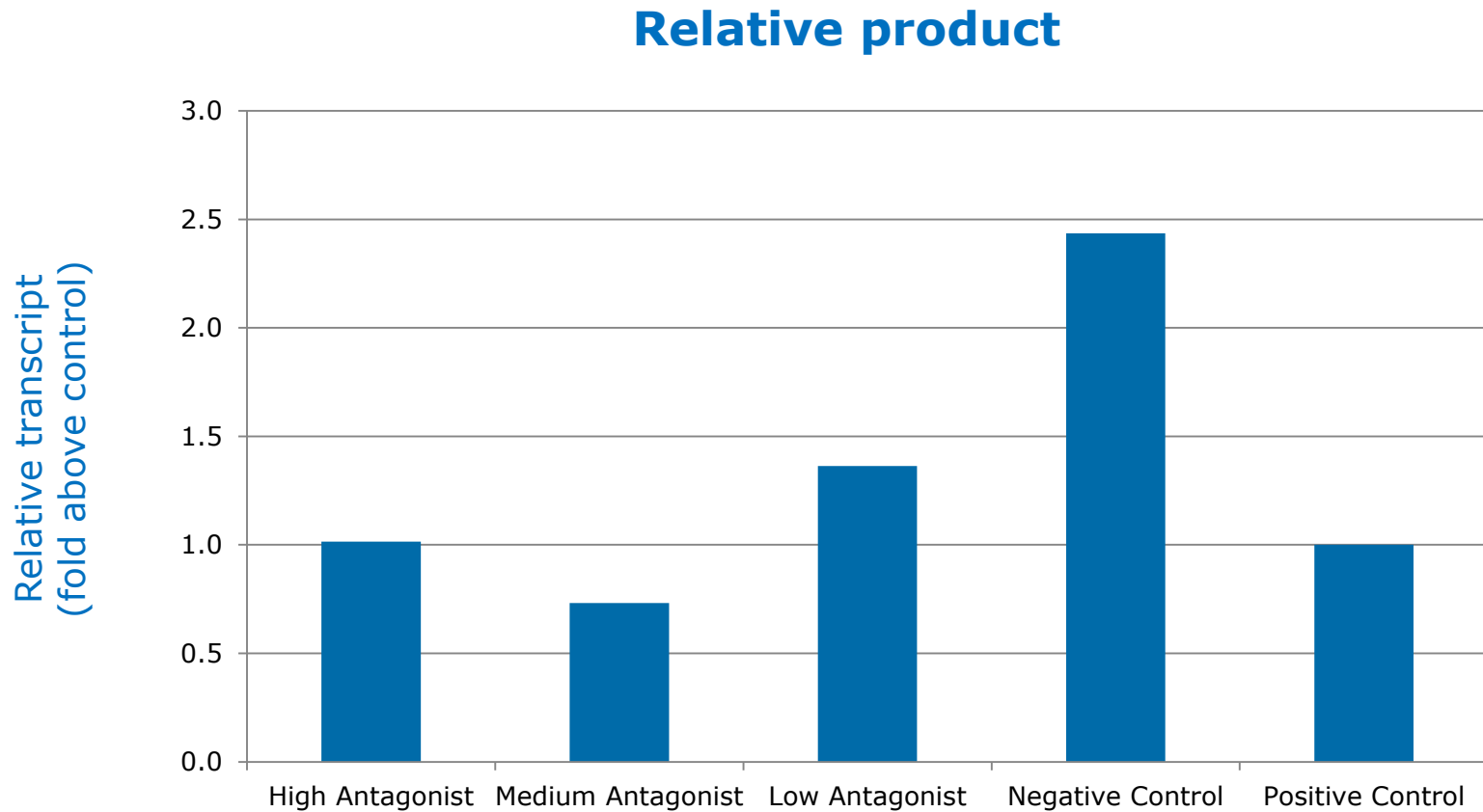
2 Analysts: 30 minutes to load 96 well plate with master mix and samples

Automated qPCR Method Results



1 Analyst, 7 minutes to load 96 well plate with master mix and samples

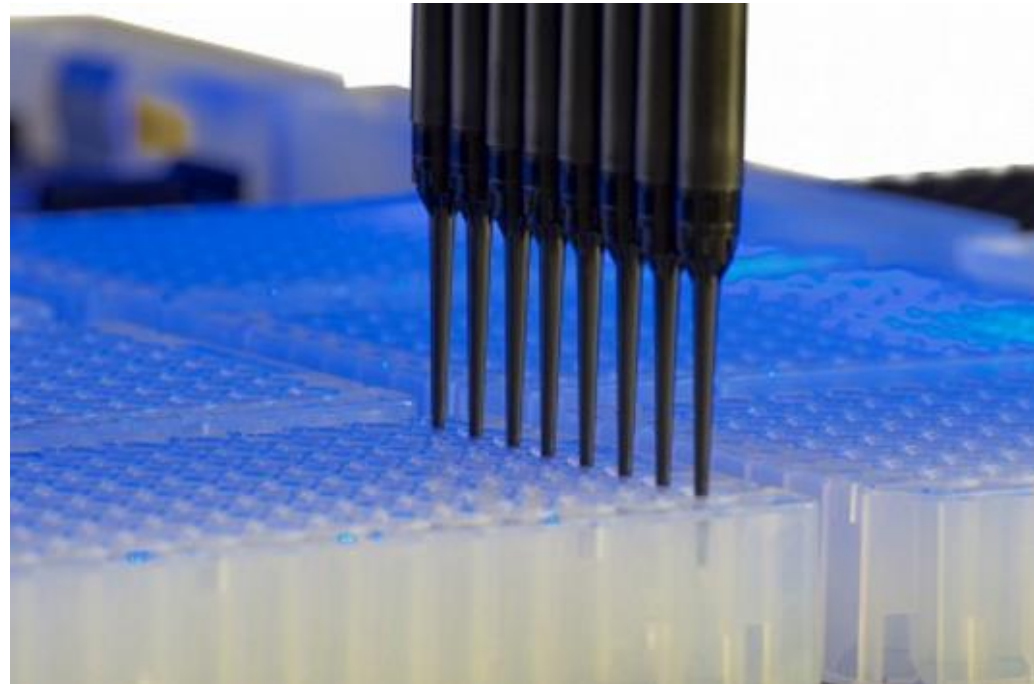
First Attempt at Complete Automation



Speed Pitfalls

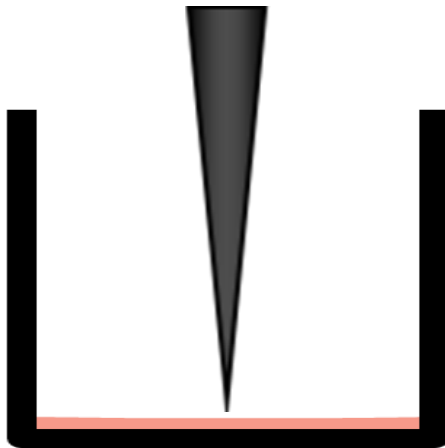


Use of the 96 well head for transfers from 96 well block to mixing plate and from mixing plate to cell plate

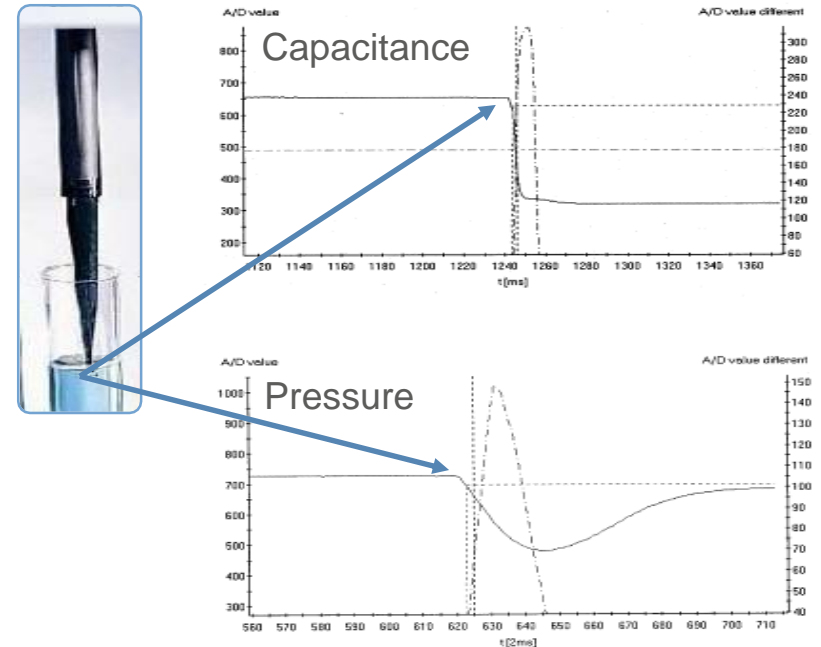


Larger volume tip for multi well dispensing when no mixing is required

Low Liquid Level Pitfalls



Insufficient volume to account for retained liquid on tips or reservoir/plate




Conductivity detection errors through graphite tips to the reservoir/plate


Pressure sensing errors due to bubbles or low volumes

Low Liquid Level Corrections

Aspirate from sequence:
ResourceUnit:Res_PLT_CAR_Deep_Well_Plait Auto increment
Use Ctrl + left mouse to drag & drop a sequence from system deck

Volume [µl]: Sample_Vol Tip type: 300ul Standard Volume Tip

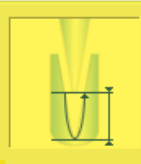
Pipetting cycle settings
Dispense mode: [Liquid:] Jet Empty Tip Water 

Liquid class: "StandardVolume_Water_Dispen... 

Pick up tips from sequence:
ML_STAR.MIStar300ulStandardVolumeTip Auto increment
Use Ctrl + left mouse to drag & drop a sequence from system deck

Use tip counter
Tip counter: ST_TipCounter

Aspirate position

cLLD Submerge depth [mm]: 2 

pLLD From container bottom [mm]: 0

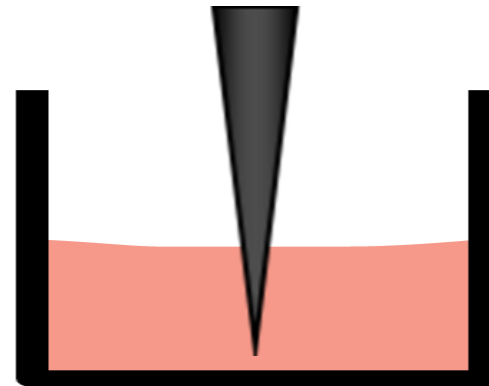
Fix height

Touch off Aspiration position above touch [mm]: 0.5

Retract distance for transport air [mm]: 10

Customize... Error settings...

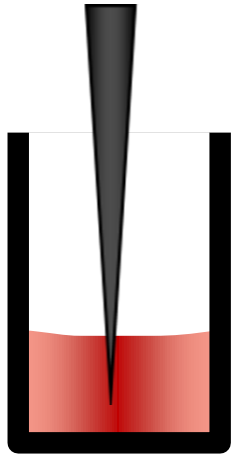
OK Cancel Help



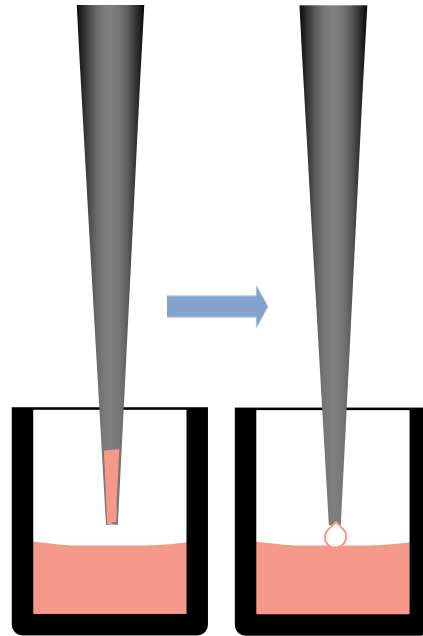
Adjusted 'dead volume'

Program "Touch off" to prompt the robot to touch the bottom of the well before pulling up the required volume

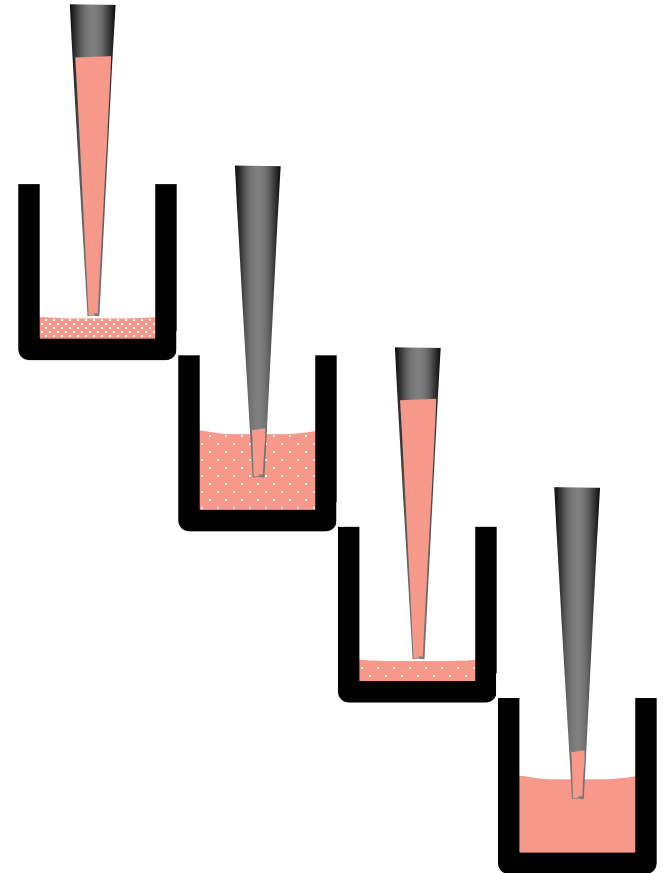
Pipetting Adaptations for Consistent Sample Preps



Slower aspiration when drawing up viscous fluid

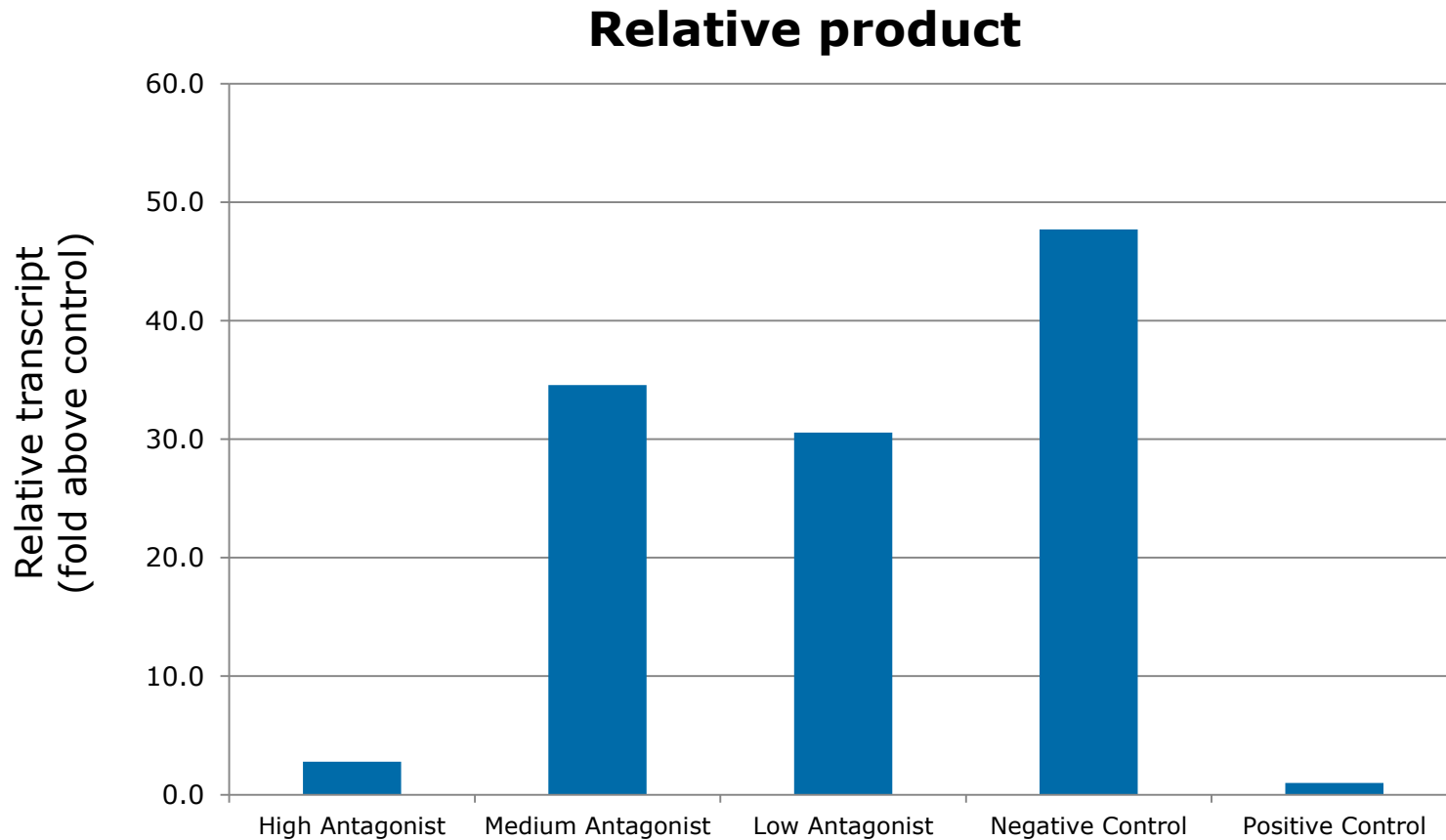


Program for 'blow out' of fluid when dispensing

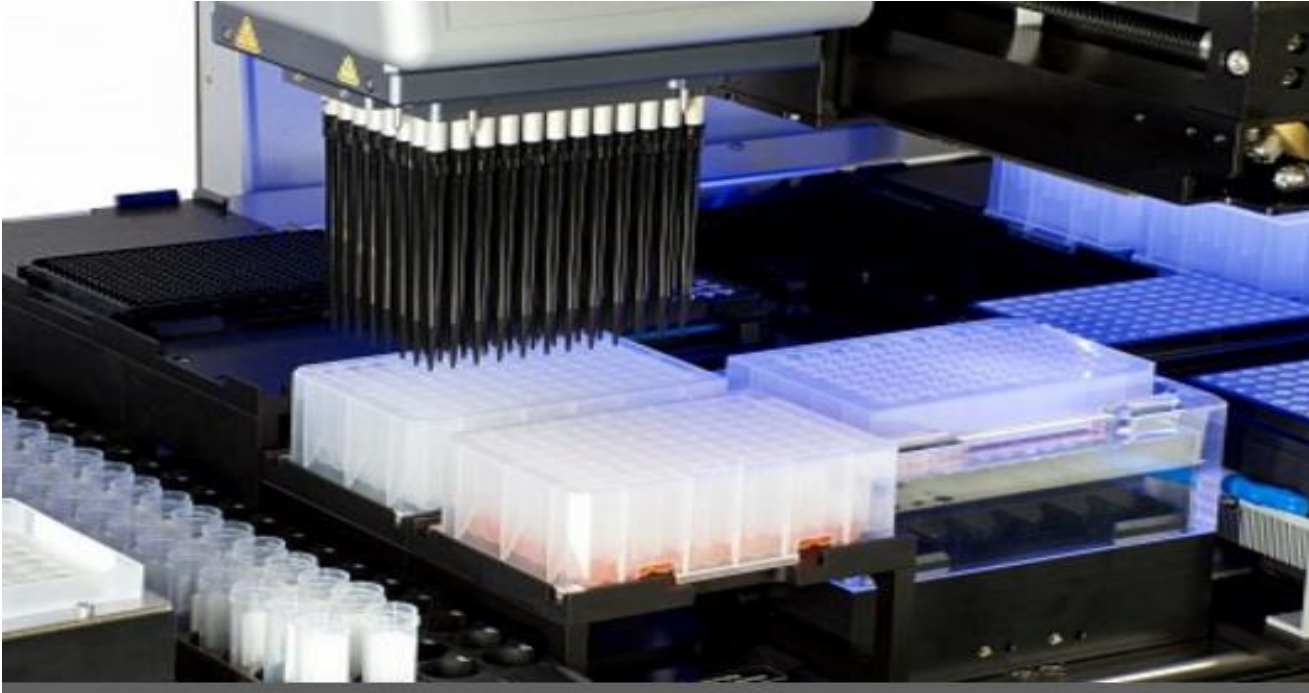


Additional mixing steps added

Second Attempt – Partial Success

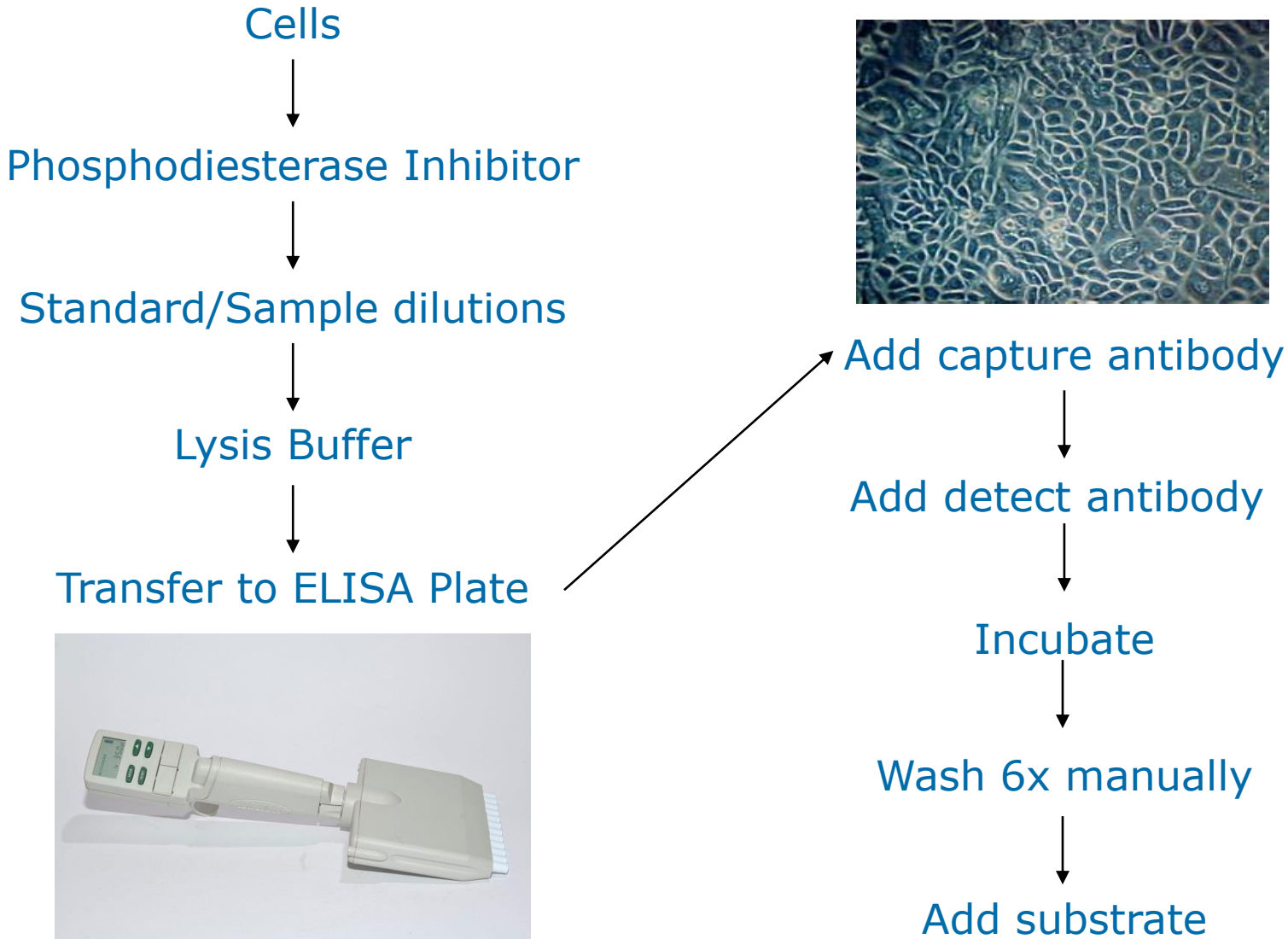


Next Steps

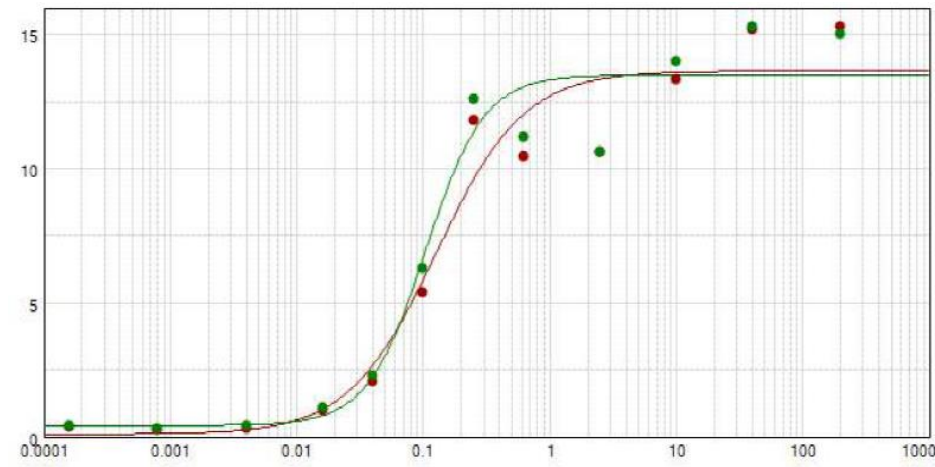
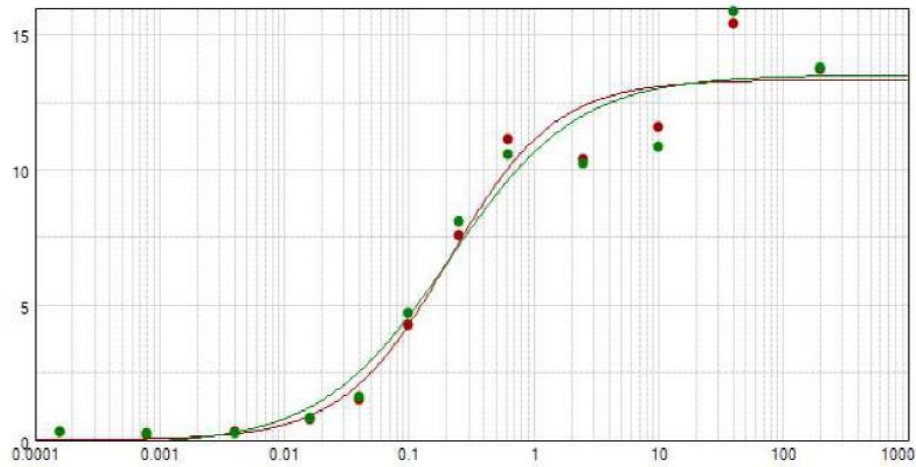
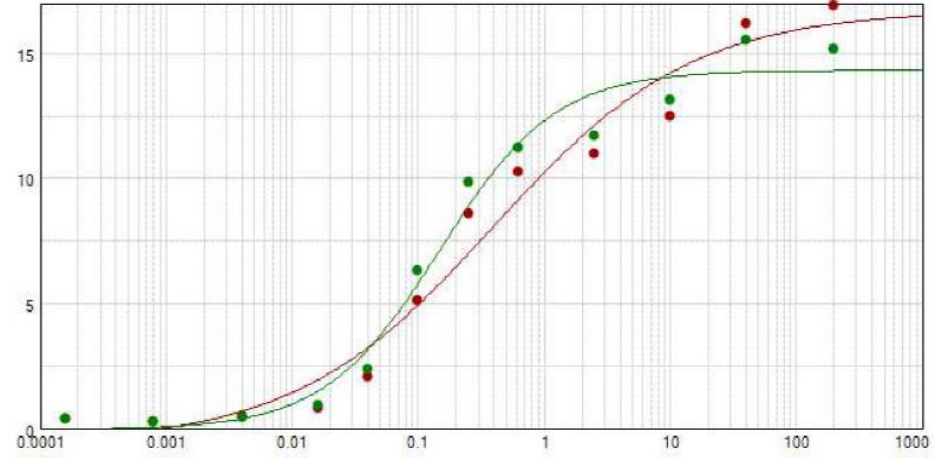
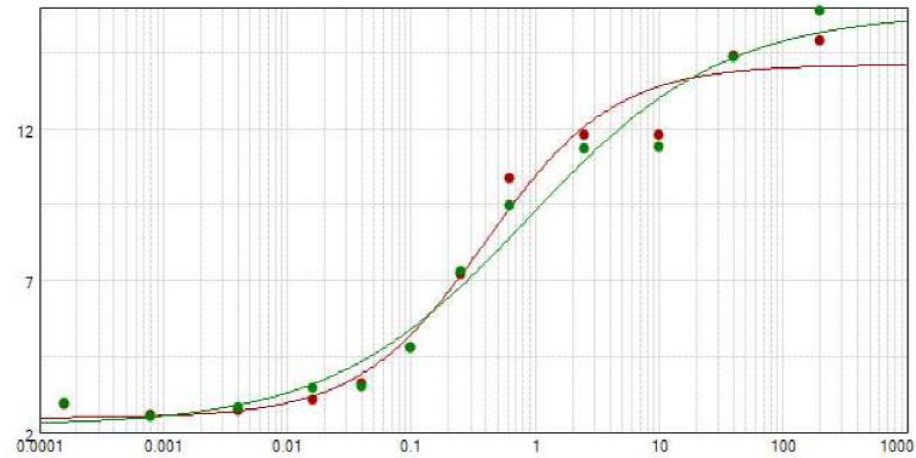


- Aggregation challenges
- Mix immediately
- Tip Touch and pre-wetting

Case Study: Chemiluminescent cAMP Potency Assay



Manual Results

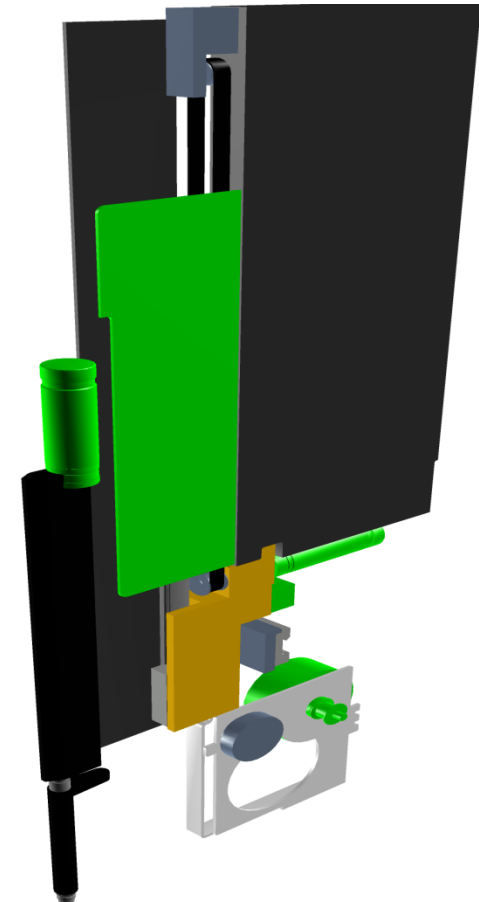


Difficult assay with manual transfers: 30% fail rates, and high sample load

Automation Friendly Assay Design: Can This Thing Be More Accurate and Precise?

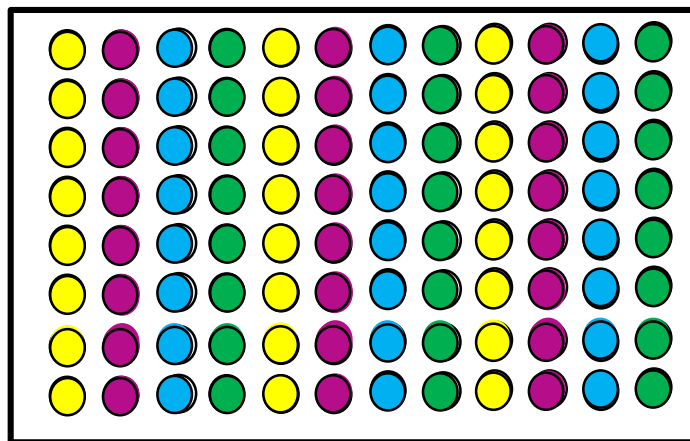
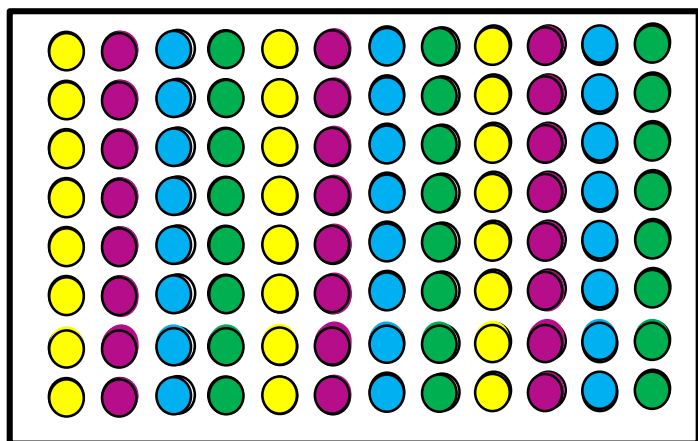
Single pipetting channel

	1	2	3	4	5	6	7	8	9	10	11	12
A												
B	150 uL Smp	160 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	160 uL AB	160 uL AB
C	150 uL Ref	160 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	160 uL AB	160 uL AB
D	150 uL Smp	160 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	160 uL AB	160 uL AB
E	150 uL Ref	160 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	160 uL AB	160 uL AB
F	150 uL Smp	160 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	160 uL AB	160 uL AB
G	150 uL Ref	160 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	120 uL AB	160 uL AB	160 uL AB
H												

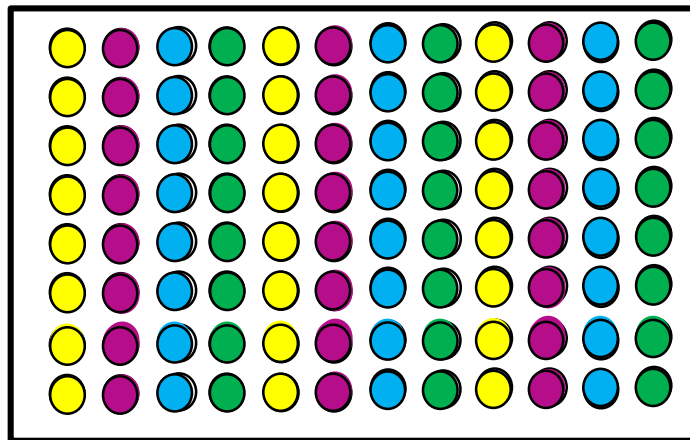
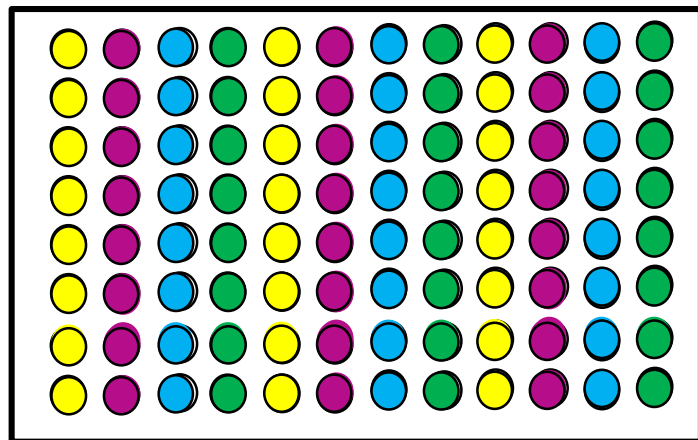


Automation Friendly Assay Design: Can This Thing Go Any Faster?

Column-to-column transfer (Manual or Robotic)

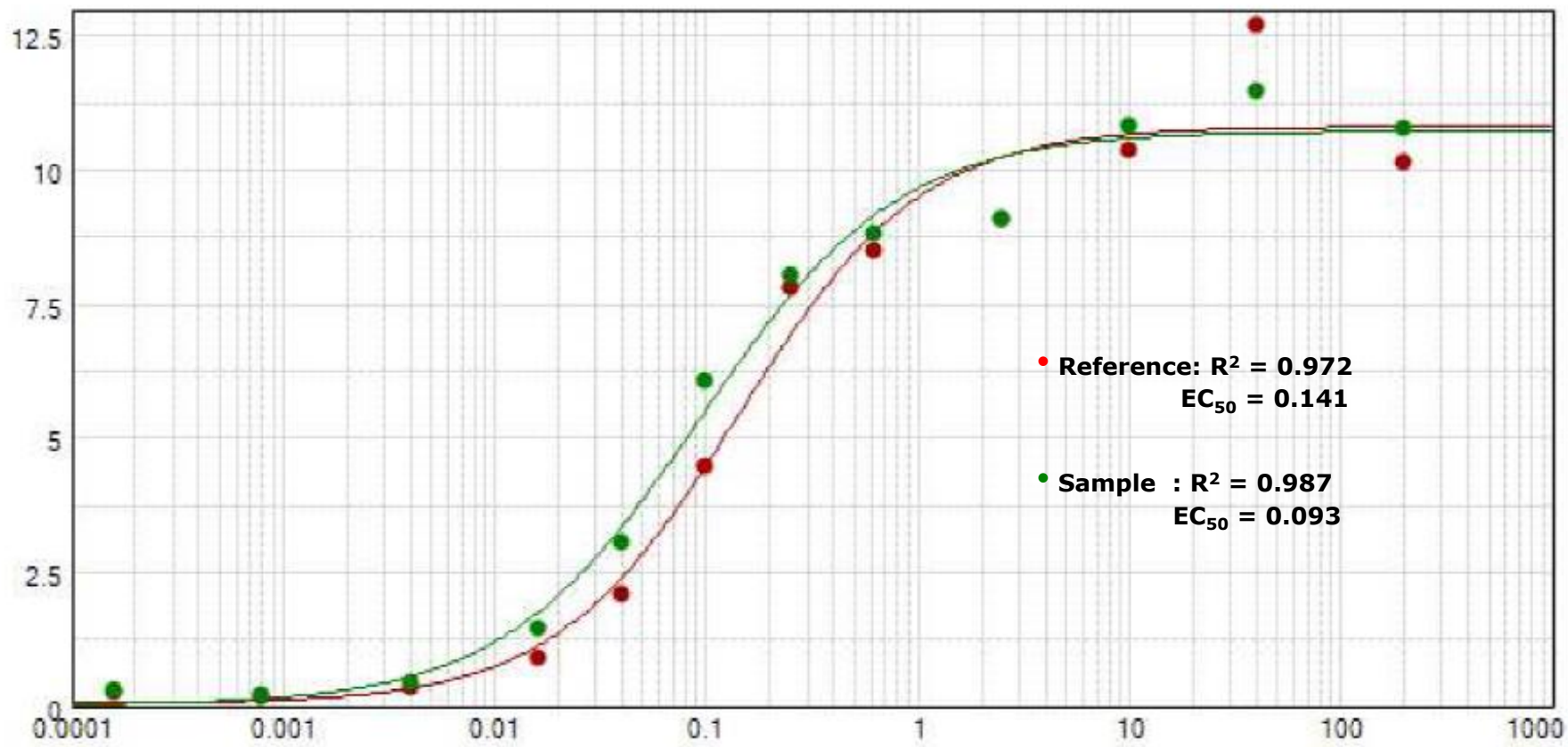


96-well Transfer (Robotic)



96 well
Probe Head

First Attempt

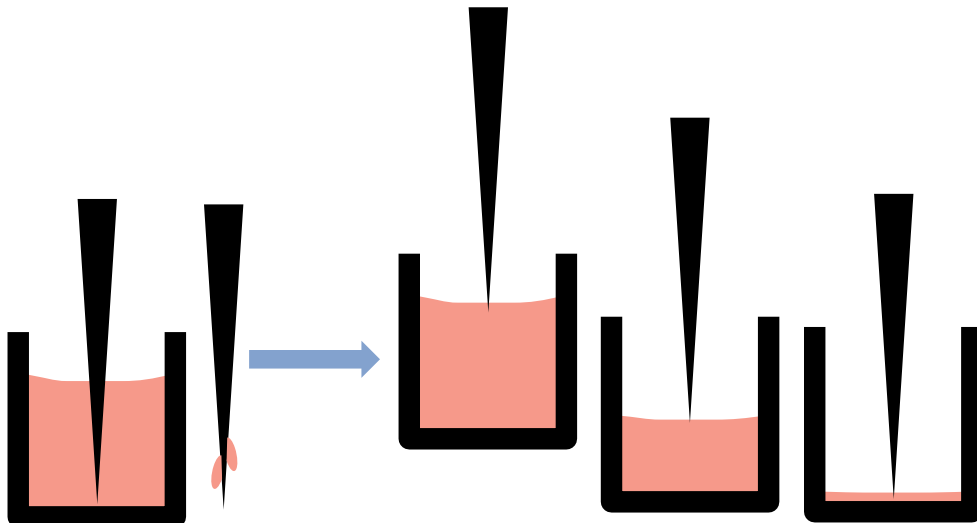


It's all in the Delivery (and Removal)

Variability and carryover

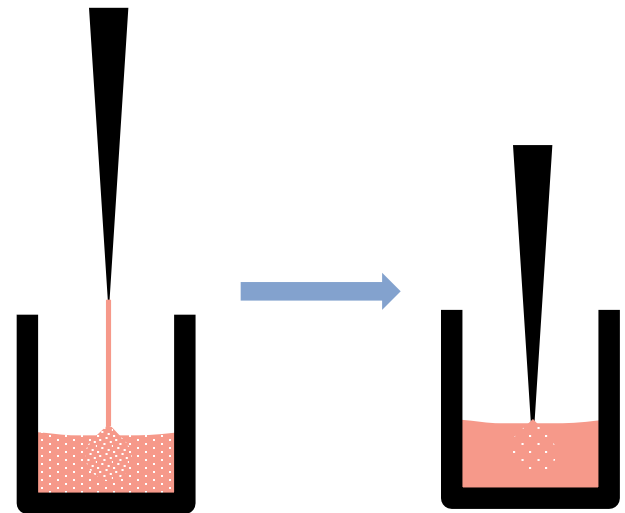


Switch to regular tips and aspirate to liquid level sensing

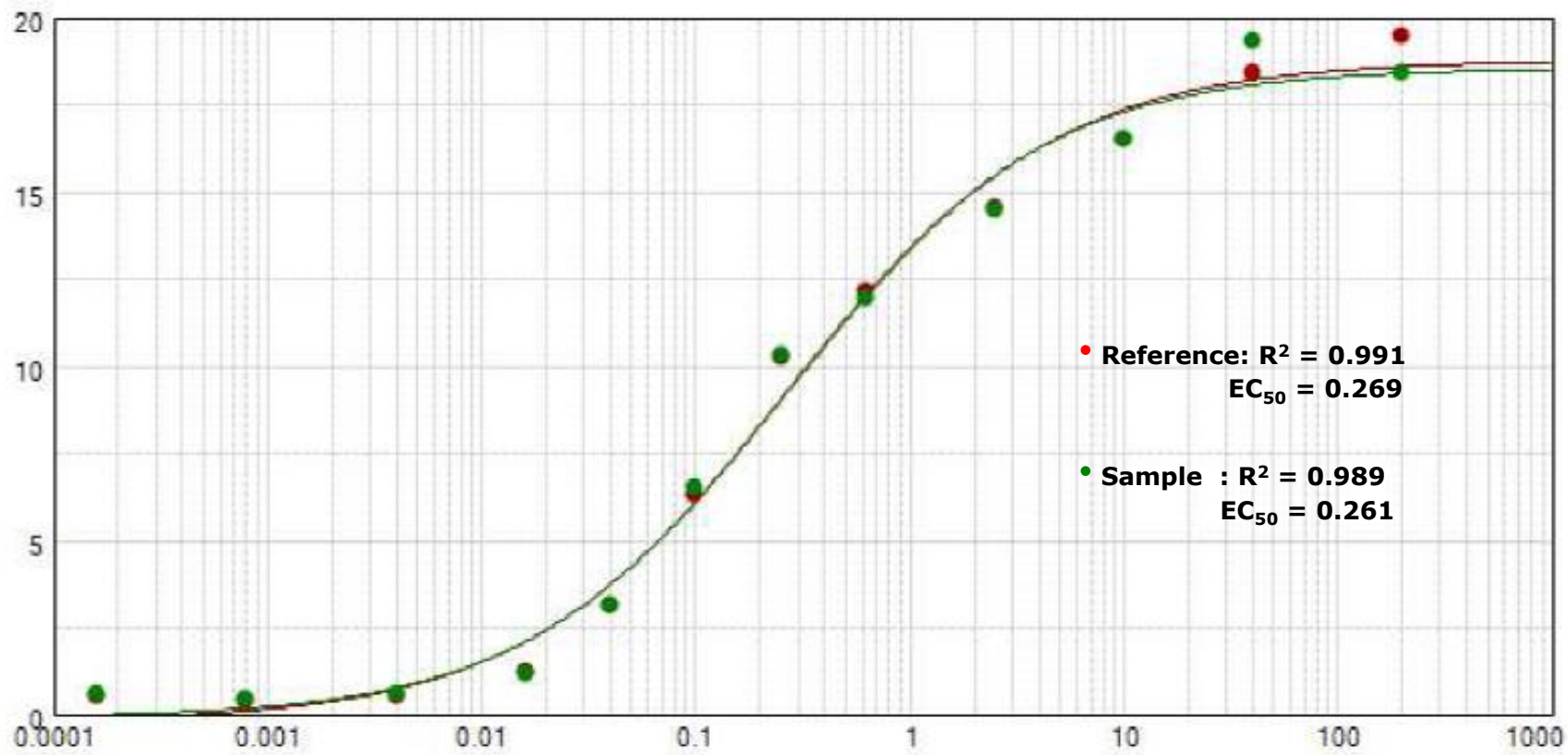


Bubbles in the plate

Adjusted addition speed and tip height



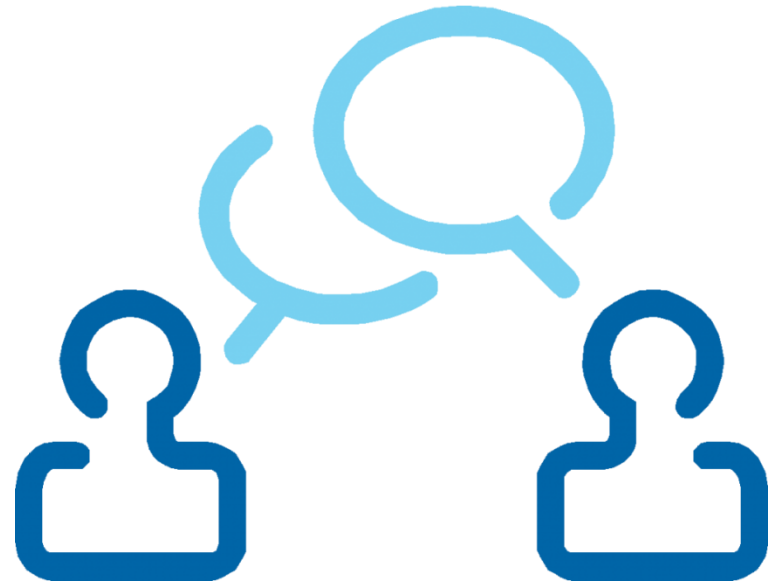
Current Process



Next Steps

Discussions with Partner:

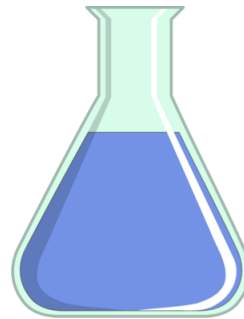
- Incorporate automation
- Method Revision
- Validation



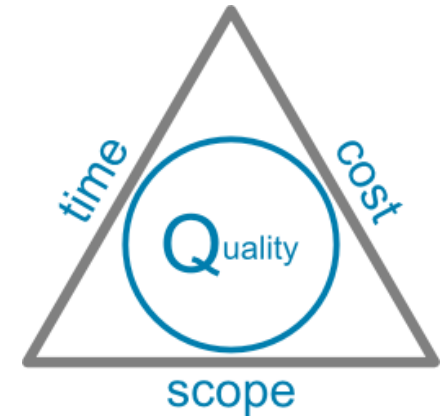
Lessons Learned



Engage early



Liquid Properties are Important
Aggregation, viscosity, density



Time constraints

Conclusions

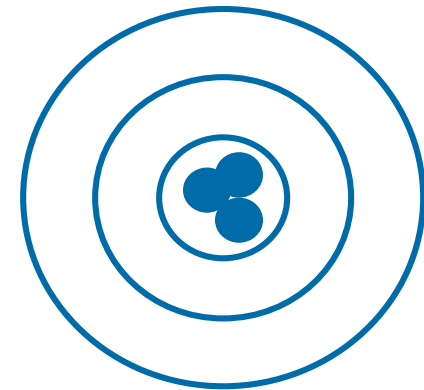
Automated instrumentation creates important advantages



Reduced
risk of
repetitive
motion
injuries



Maximize:
Output
Minimize:
Time and Effort



Reliable, Accurate
and Precise



Acknowledgements



Catalent[®]

Catalyst + Talent.
Our name combines
these ideas.

www.catalent.com

Christopher Hepler
Group Leader, Cellular and
Molecular Technologies
Biologics Analytical
Christopher.hepler@catalent.com
(919) 465-8057