

Novel High-Throughput Assay for Polysorbate Quantification in Biopharmaceutical Products by Using the Fluorescent Dye Dil

CASSS AT Europe 2020

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04 Nov. 2020

Provide 5 answers about the Dil assay

01

What is the purpose?

02

How does it work?

03

Why does it work?

04

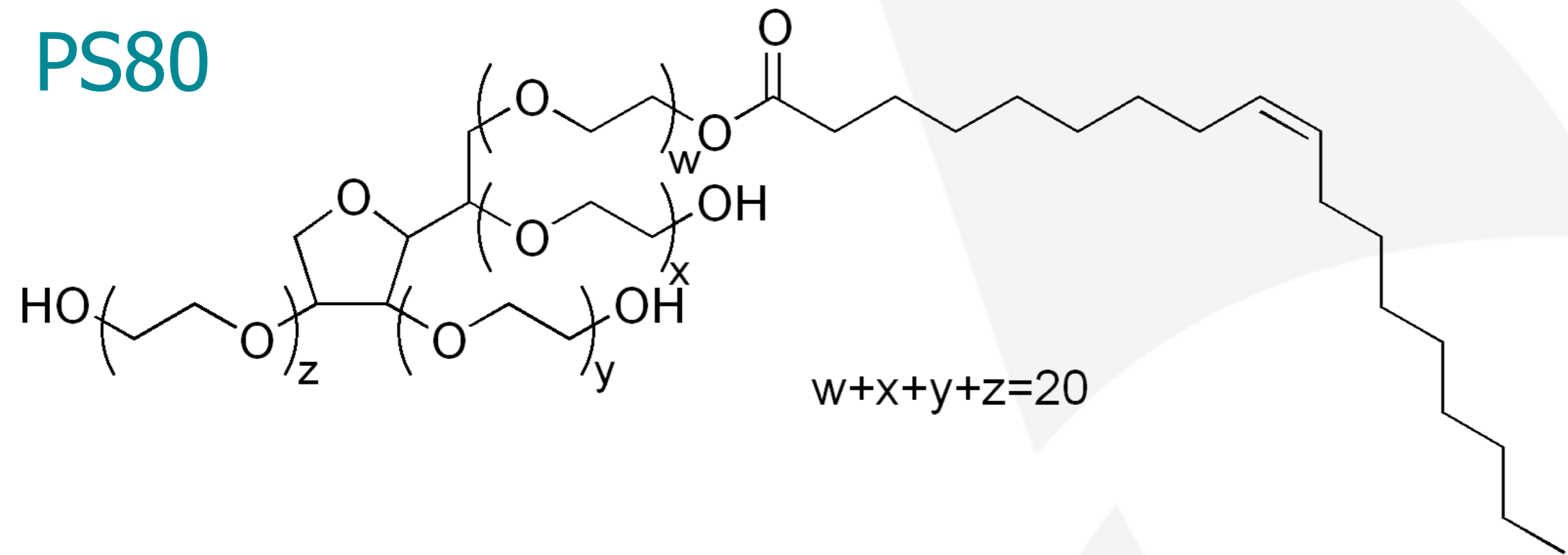
How does it perform?

05

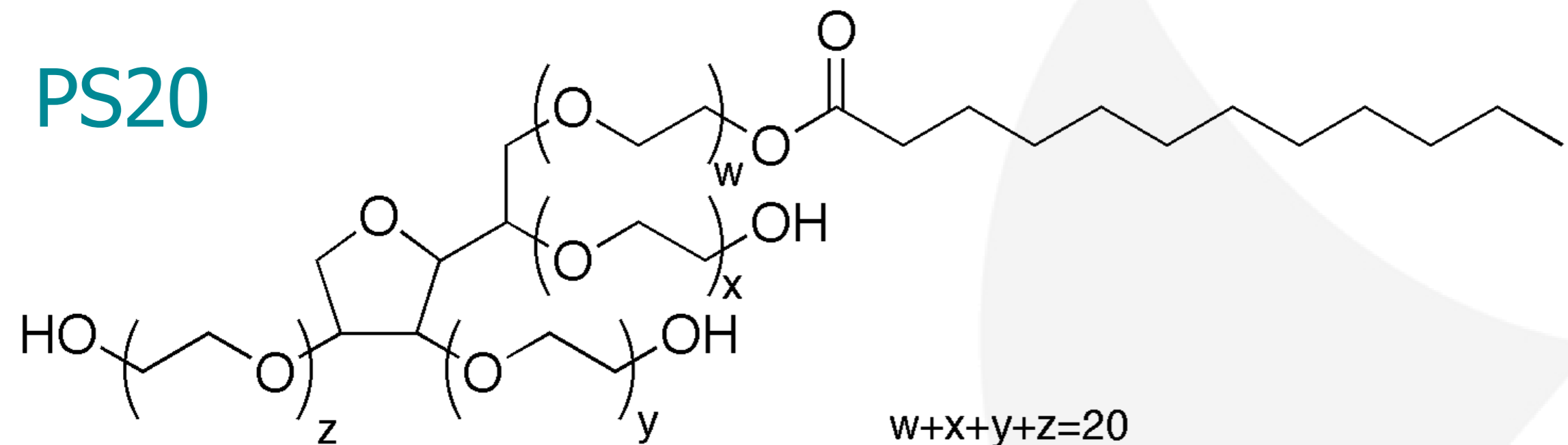
Why do we like it?

Polysorbates (PS) as excipient and their degradation products

PS80



PS20



Hydrolysis

- Non-esterified species
- Free fatty acids

Oxidation

- Peroxides
- Oxidized fatty acids
- Alkanes
- Short chain organic acids
- Aldehydes, ketones, ...

- Common excipients to stabilize biopharmaceutical drug products
- Prevent proteins from adsorption to surfaces and interfaces

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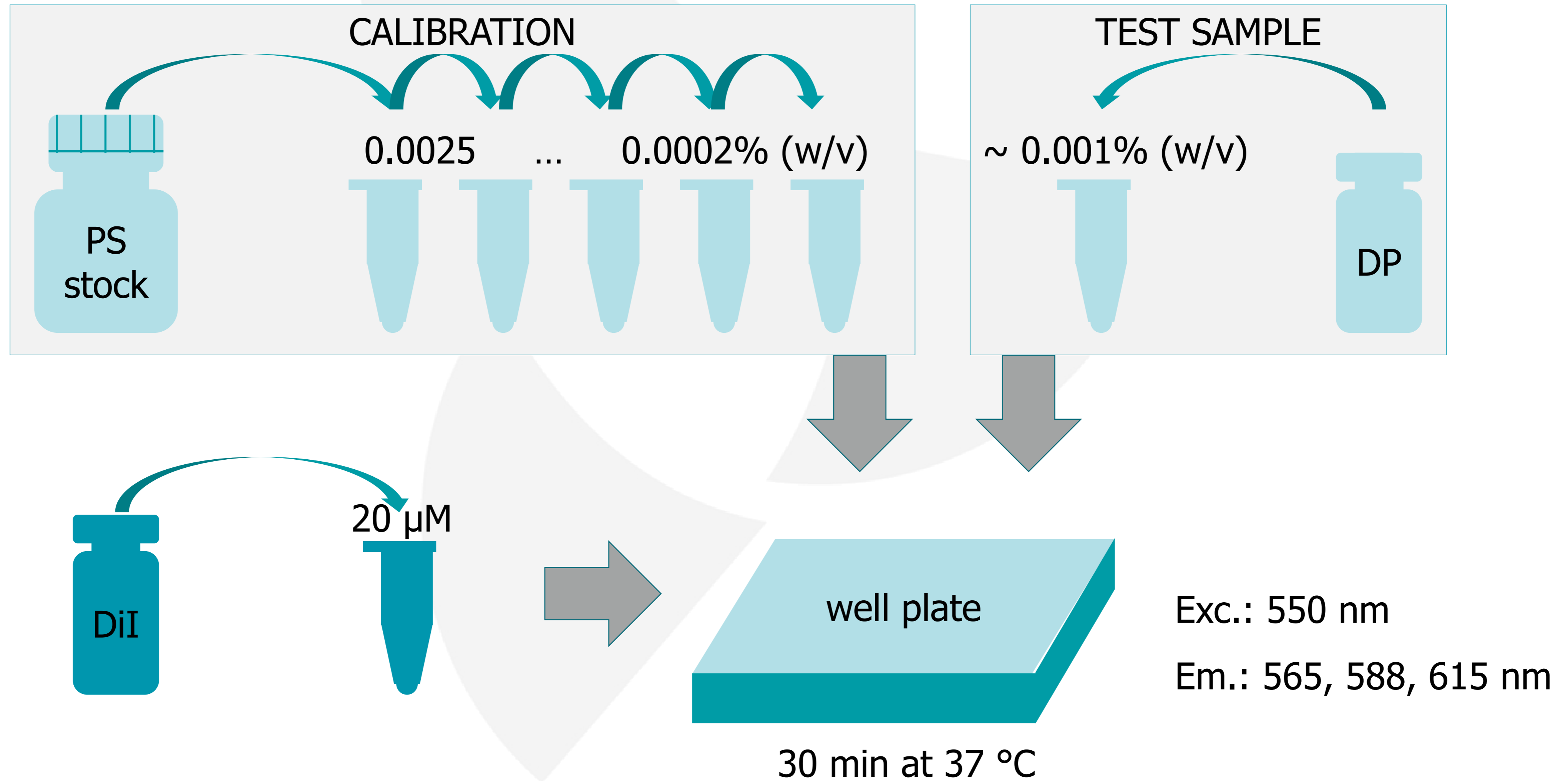
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Why do we like it?

How Dil assay works



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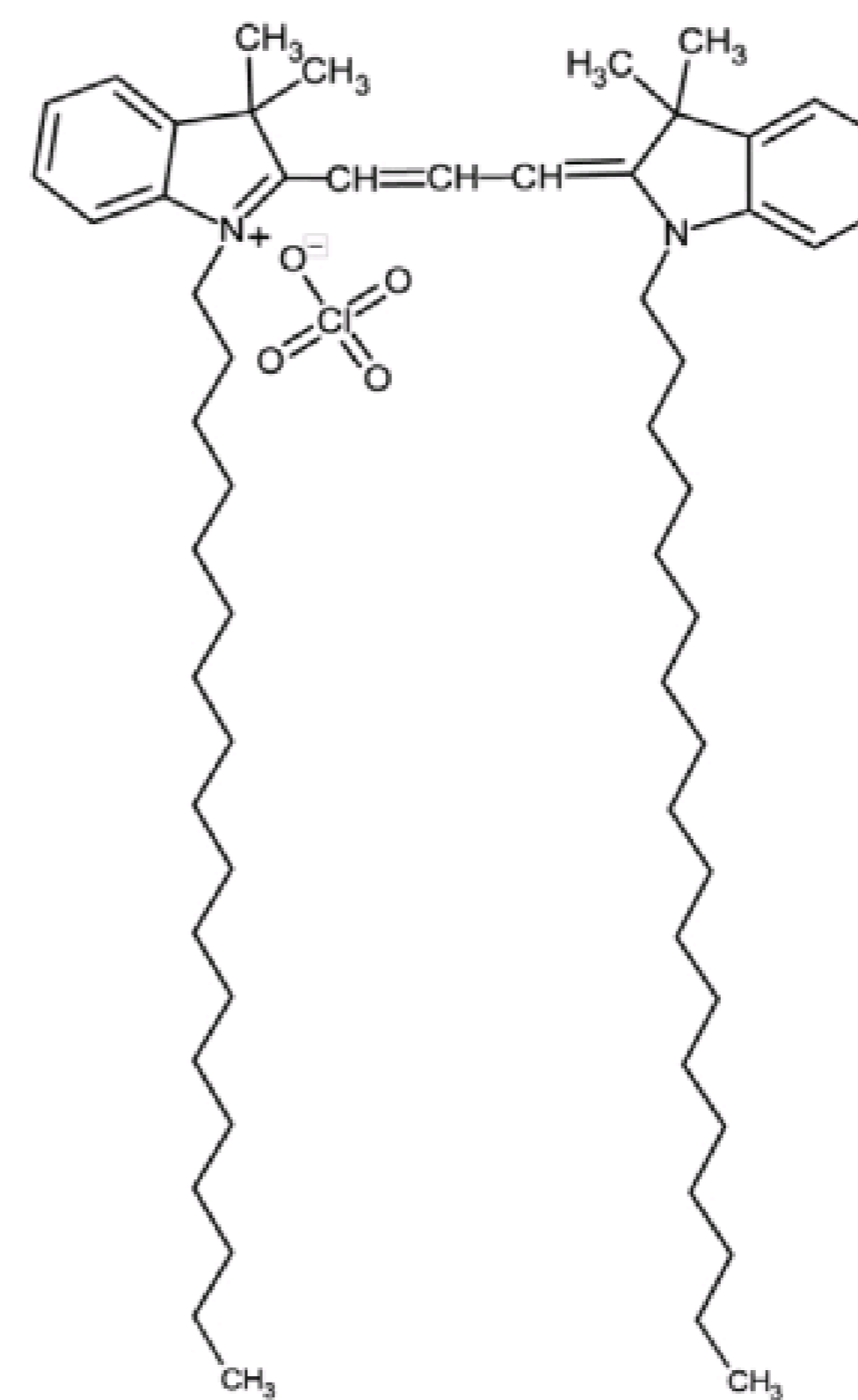
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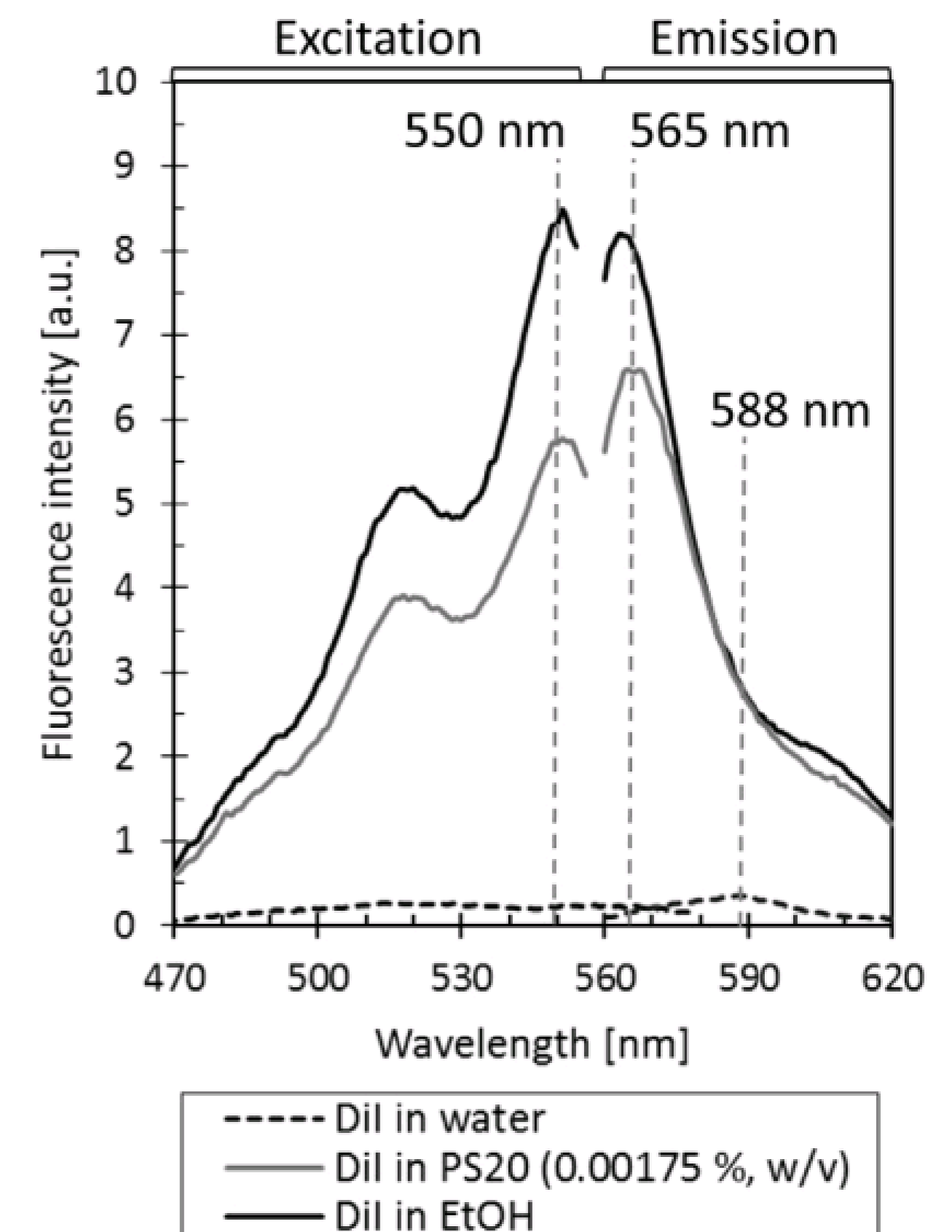
Why do we like it?

Fluorescent dye: DiI to quantify polysorbate

- 1,1'-dioctadecyl-3,3,3',3'-tetramethylindocarbocyanine perchlorate (DiI)
 - Sensitive to the polarity of the environment: weakly fluorescent in water but highly fluorescent when incorporated into non-polar environments
- DiI is typically used for staining of cells/membranes

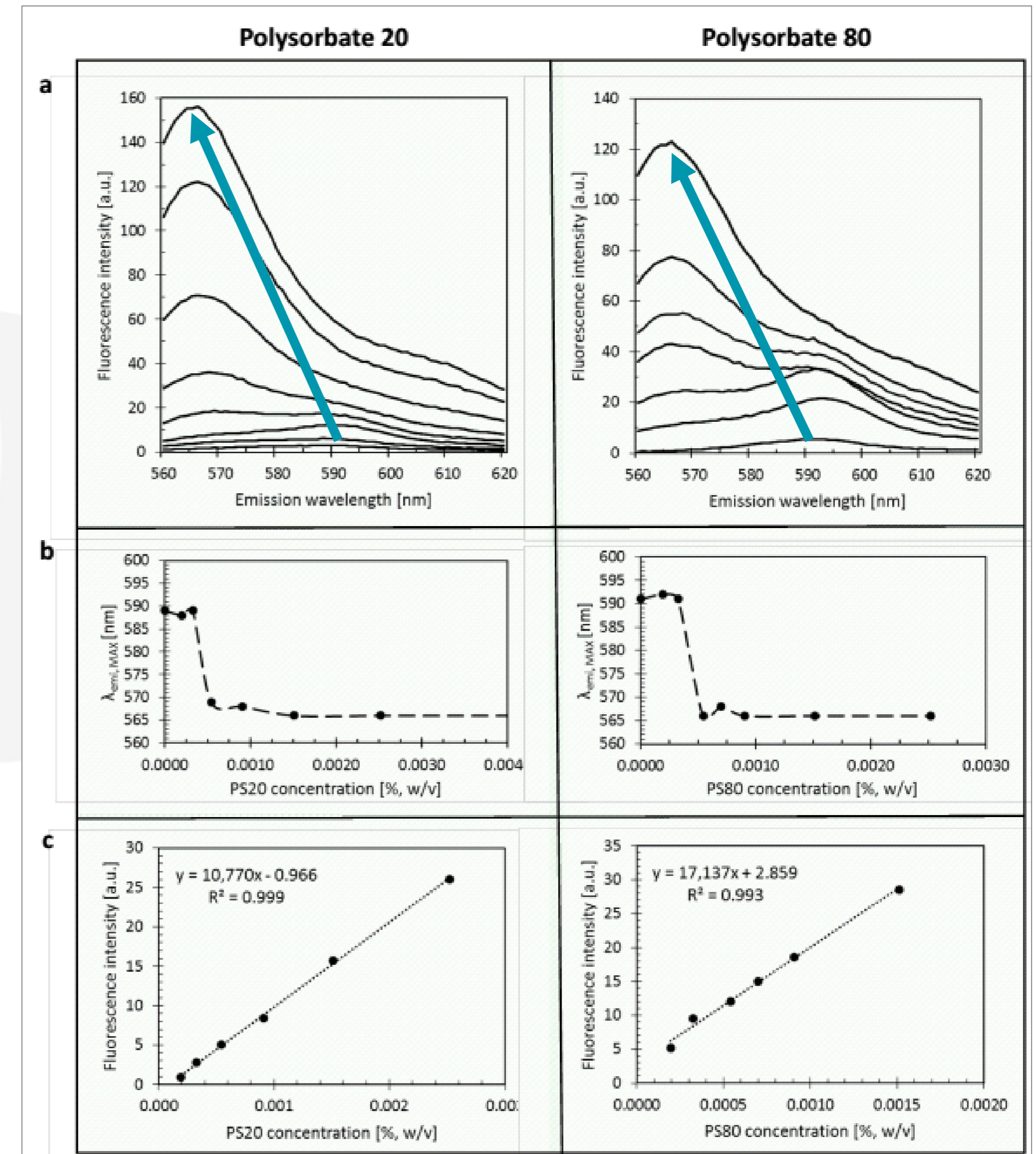


DiI



Dil assay: principle

- Quantification of PS below the CMC in liquid pharmaceutical formulations
→ dilution of sample to linear range
- Exc.: 550 nm
Em.: 565, 588, and 615 nm



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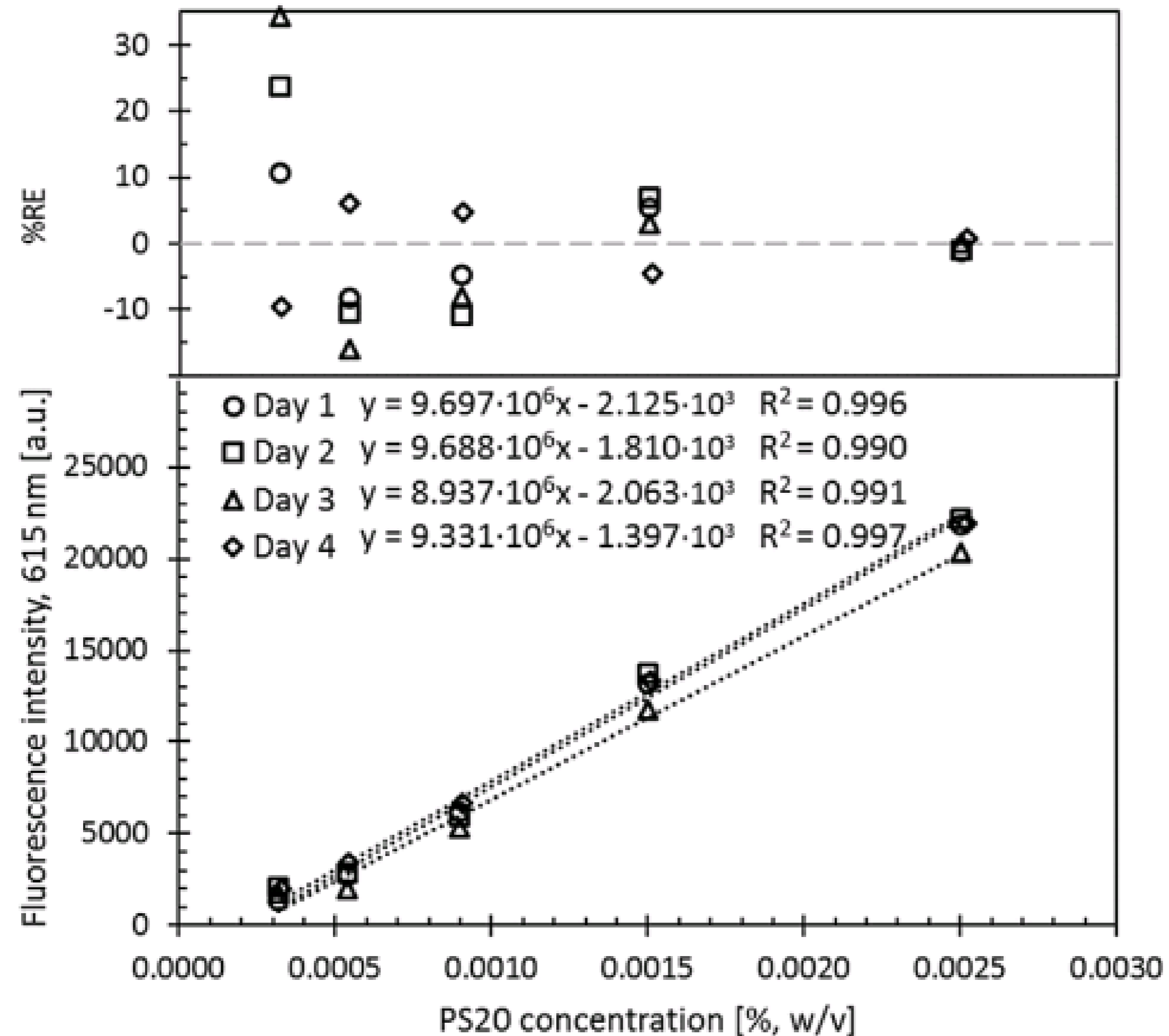
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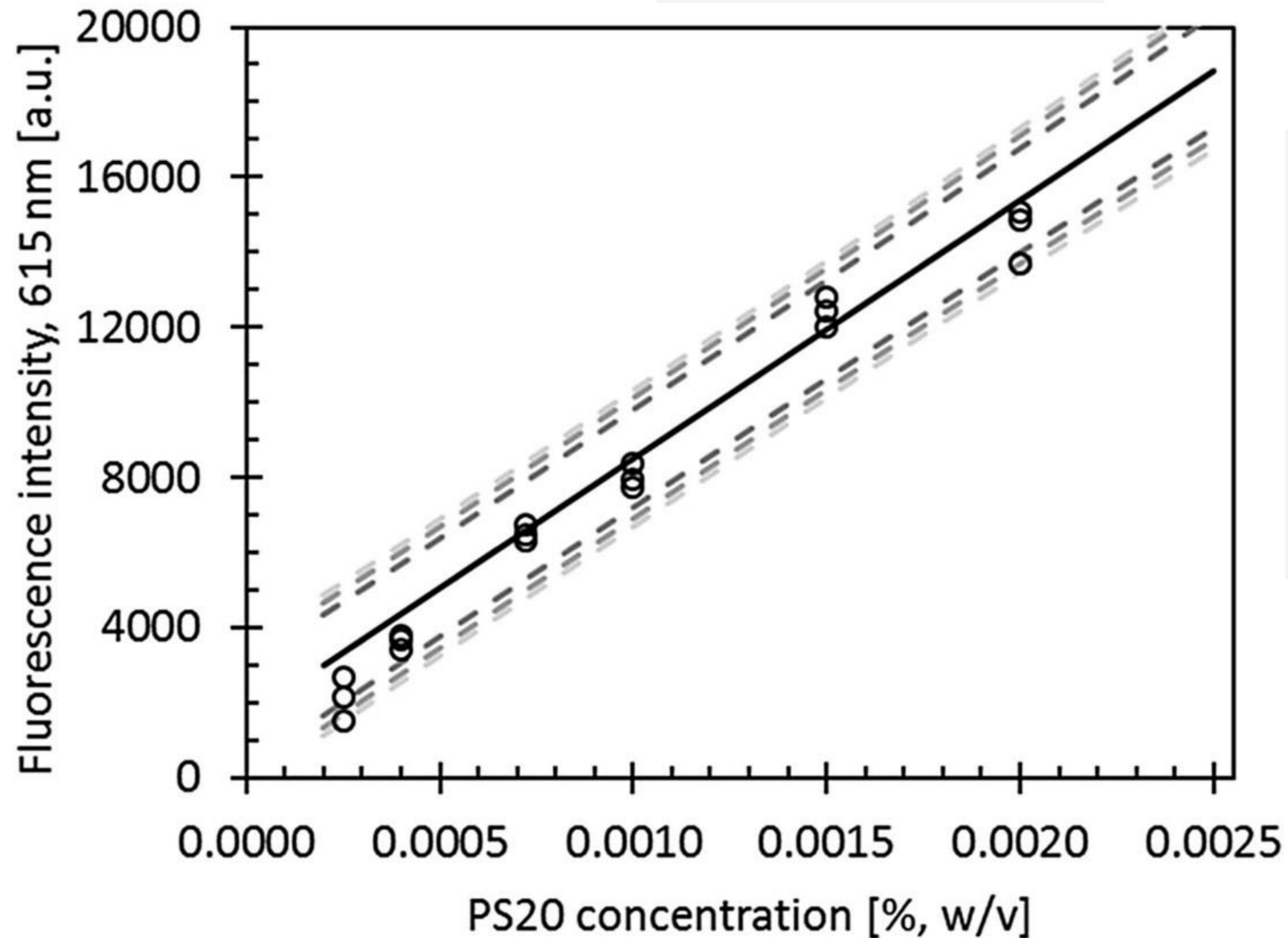
Why do we like it?

Dil assay performance (96-well plates) (i)



- PS20 linear range: 0.0002 - 0.0025% (w/v)
- LOD: 0.00020% (w/v)
- LOQ: 0.00055% (w/v)

Dil assay performance (96-well plates) (ii)



- Recommendation: Ideally use same PS material for calibration
- But two different batches of PS20 used for calibration led to similar results

Comparison of Dil with NPN and LC-CAD

Case Study

Sample	Dil Assay	
	Calculated [PS20]% (W/V)	%Recovery
PS20	0.039	99 ± 4
IgGA-PS20	0.036	91 ± 4
IgGB-PS20	0.042	104 ± 10
IgGC-PS20	0.040	100 ± 5

Sample	FMA (NPN)		LC-CAD	
	Calculated [PS20]% (W/V)	%Recovery	Calculated [PS20]% (W/V)	%Recovery
PS20	0.044	110 ± 1	0.041	102 ± 4
IgGA-PS20	0.145	362 ± 1	0.041	102 ± 6
IgGB-PS20	0.201	502 ± 1	0.040	99 ± 3
IgGC-PS20	0.115	288 ± 1	0.039	98 ± 3

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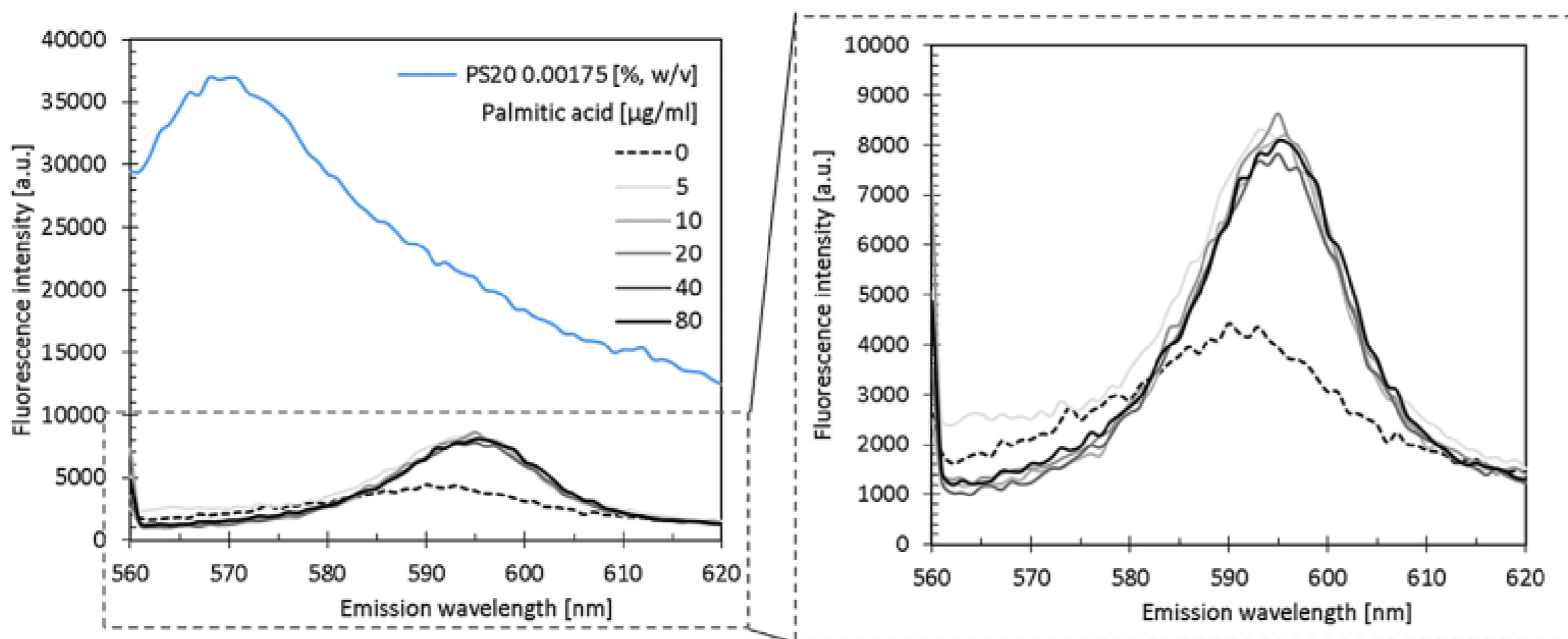
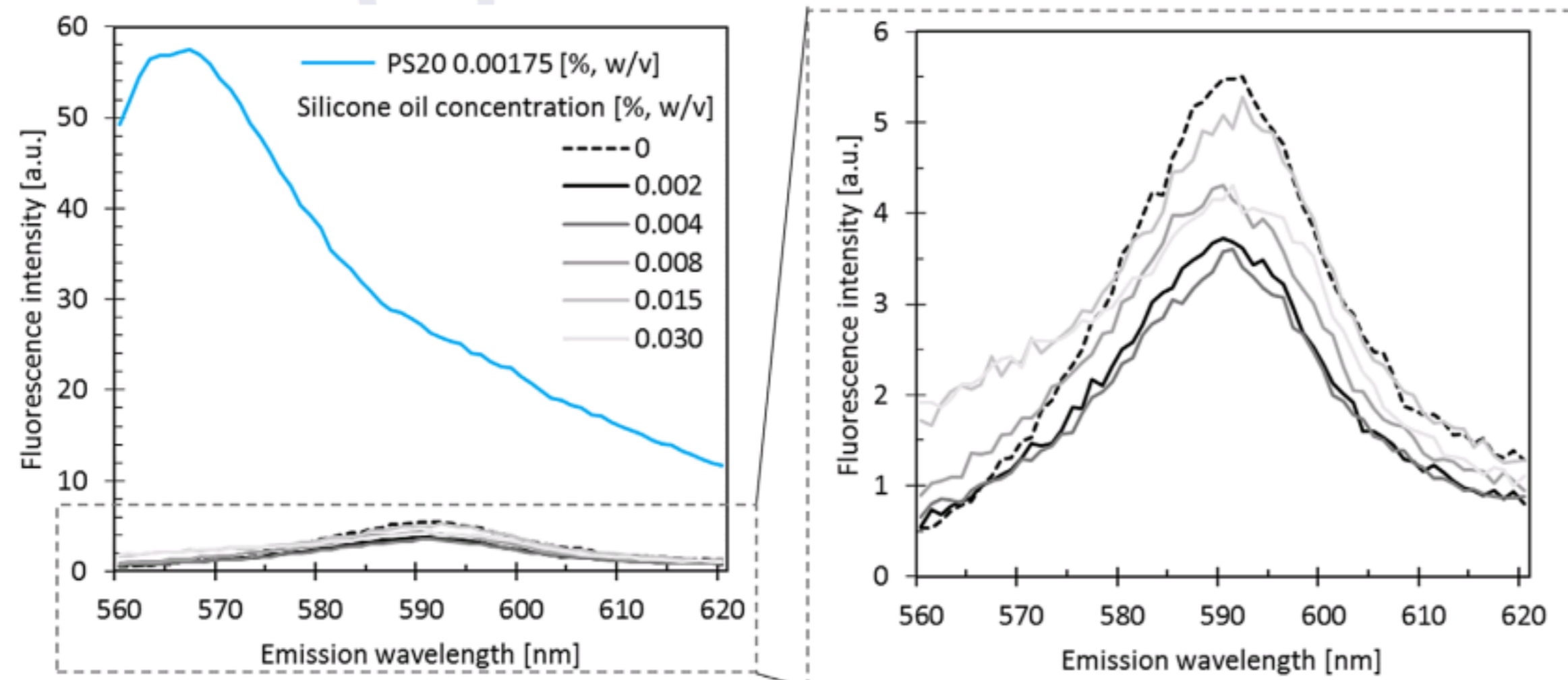
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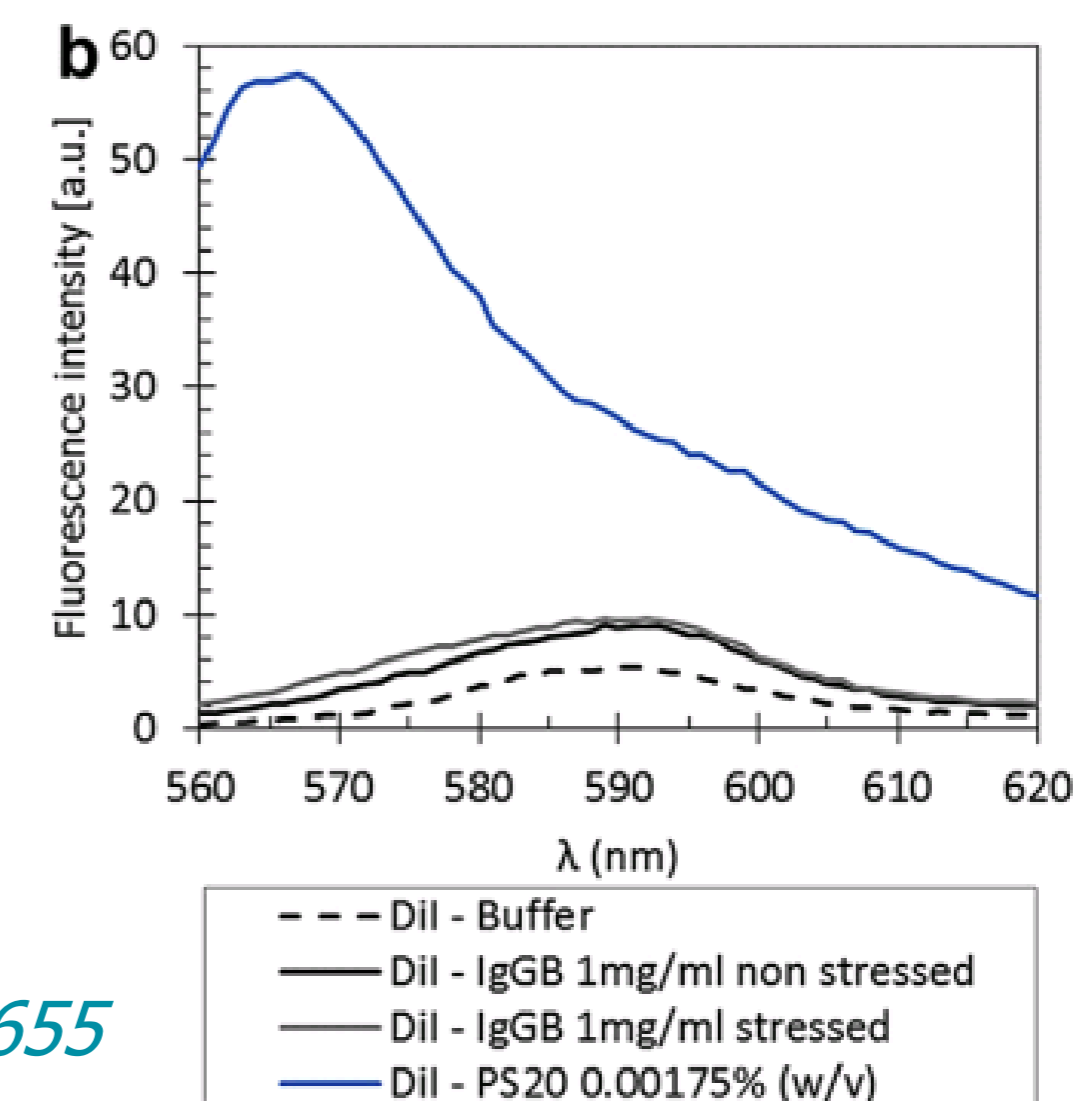
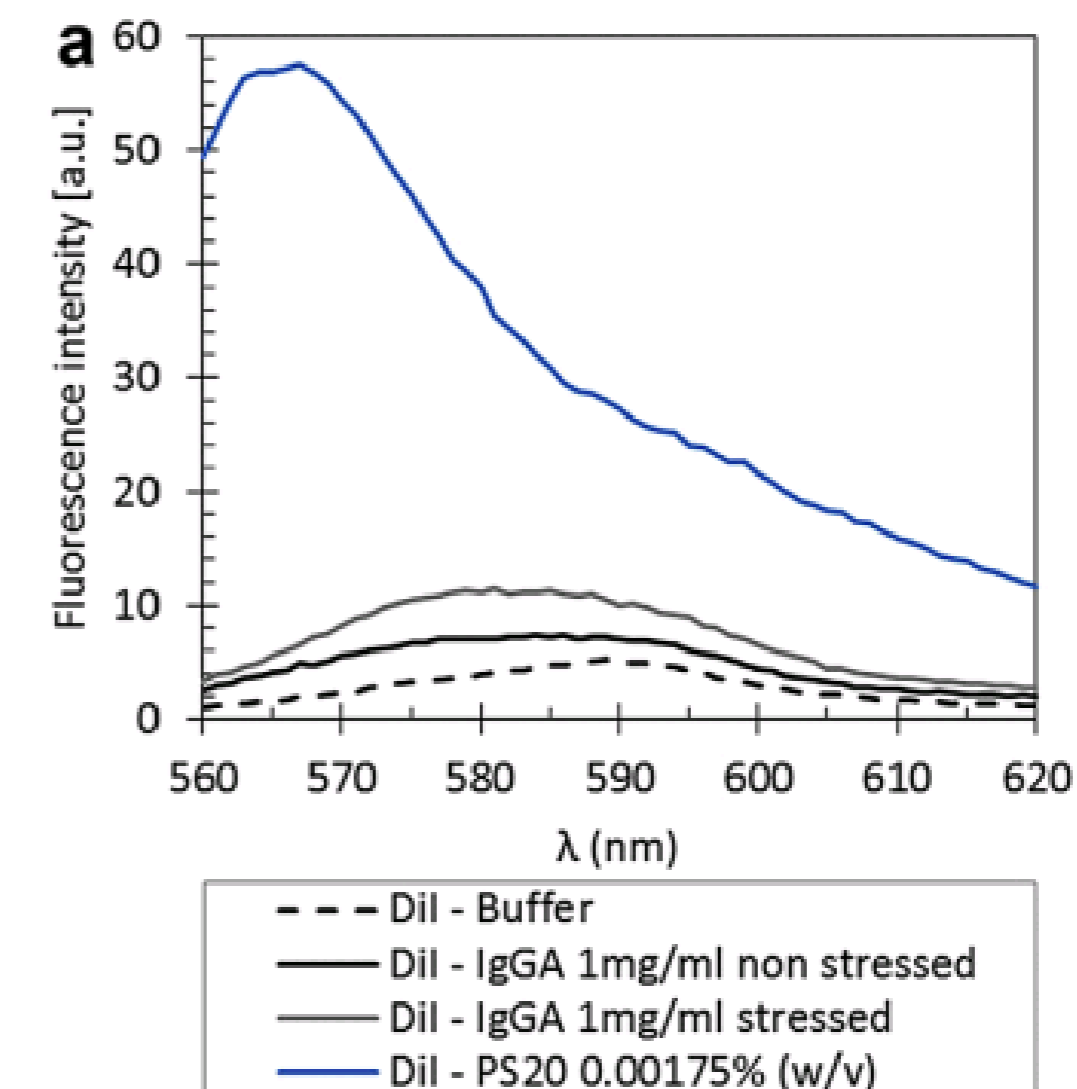
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Dil: compatible with protein formulations

Negligible interference of silicone oil and fatty acids



Compatible with IgG

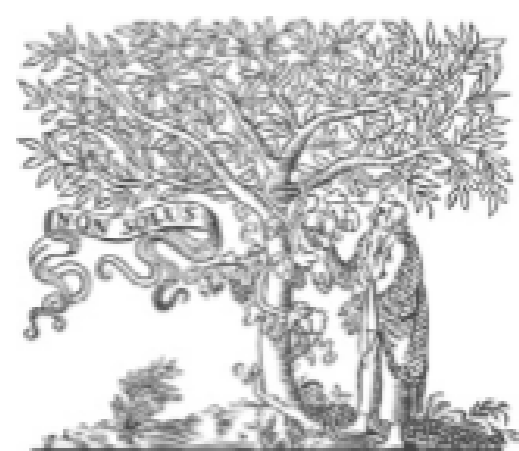


Conclusion: Why we like the Dil assay

- ✓ No removal of protein required
- ✓ Use of conventional spectrofluorometer
- ✓ High-throughput, low volume ready (well plates & liquid handling)
- ✓ Works with usual formulations (presence of silicone oil)
- ✓ Acceptable limitations (high protein + low PS concentrations)

Acknowledgments

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Novel High-Throughput Assay for Polysorbate Quantification in Biopharmaceutical Products by Using the Fluorescent Dye DiI



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MEETING



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