

Towards the use of reaction-modulators in an integrated multi-dimensional liquid chromatography system

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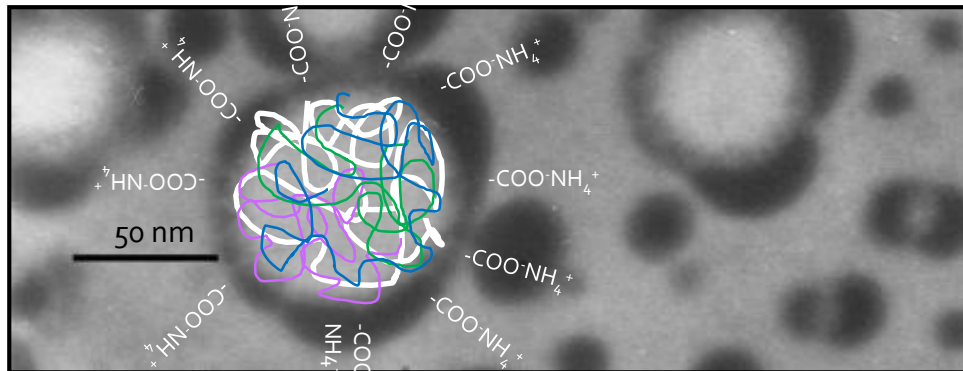


Presentation outline

1. The MAnIAC project
2. Immobilized-enzyme reactors
 1. Prototyping of polymer-based microfluidic devices
 2. Enzyme-immobilization process
 3. Proof-of-principle: offline digestion of protein samples
 4. Proof-of-principle: online digestion of polymer nanoparticles
3. Towards 3D-printing glass microfluidic devices

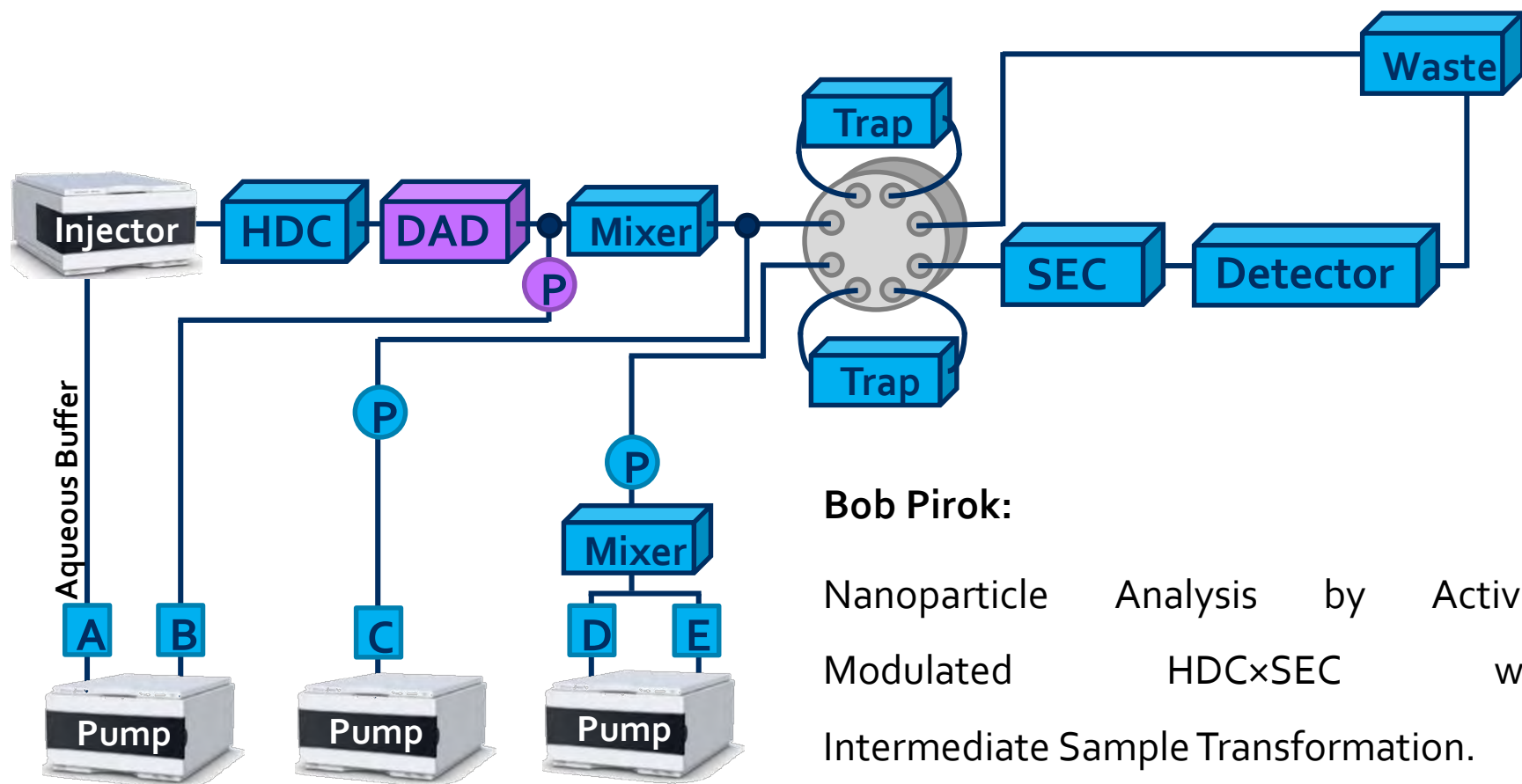
MAnIAC: Making Analytically Incompatible Approaches Compatible

- Comprehensively obtain multiple types of information on industrially-relevant samples.
- **Example:** nano-sized polymeric particles dispersed in water.

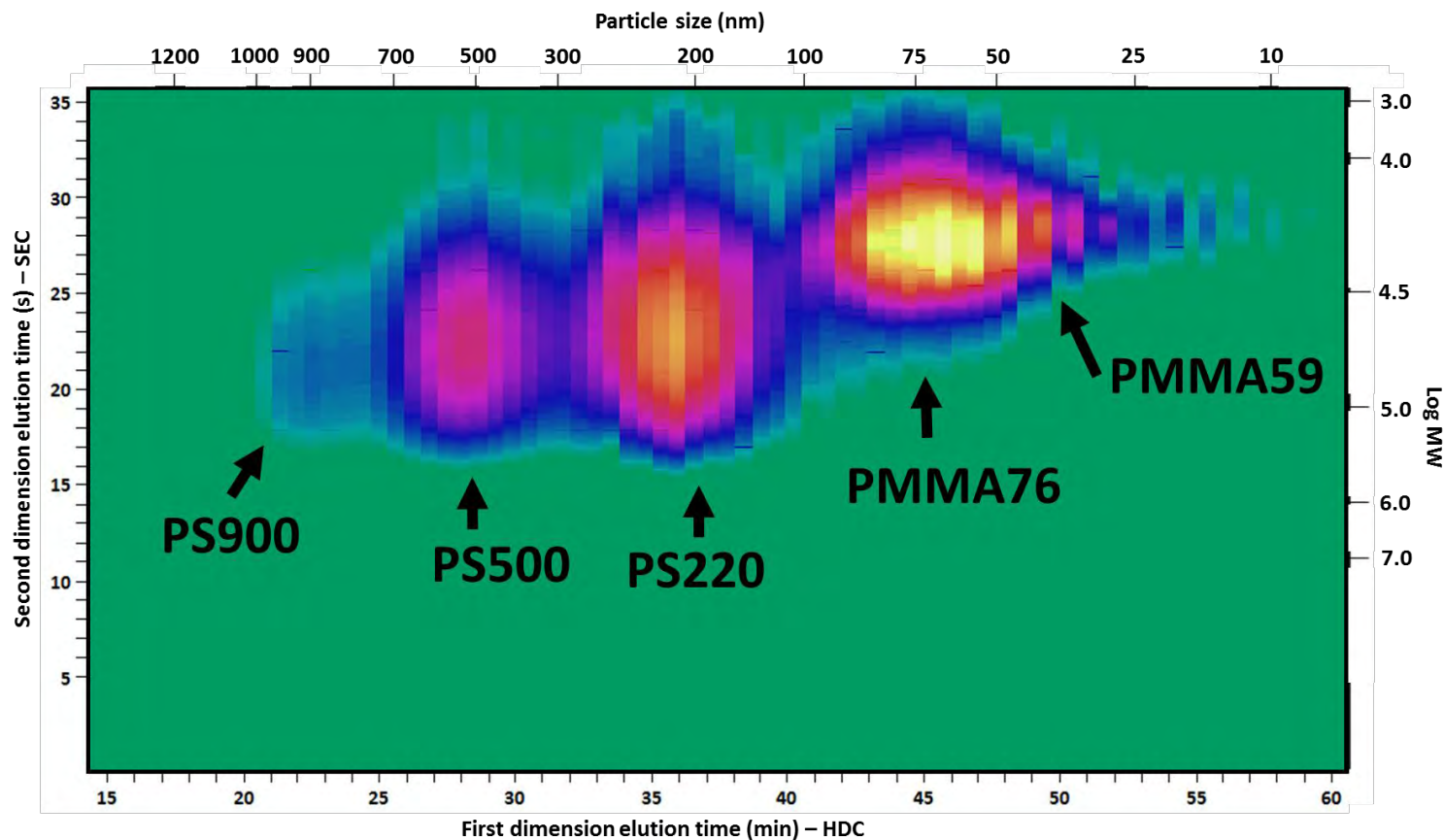


- Molecular weight distribution (**MWD**), sequence distribution (**SD**), particle size distribution (**PSD**), *etc.*

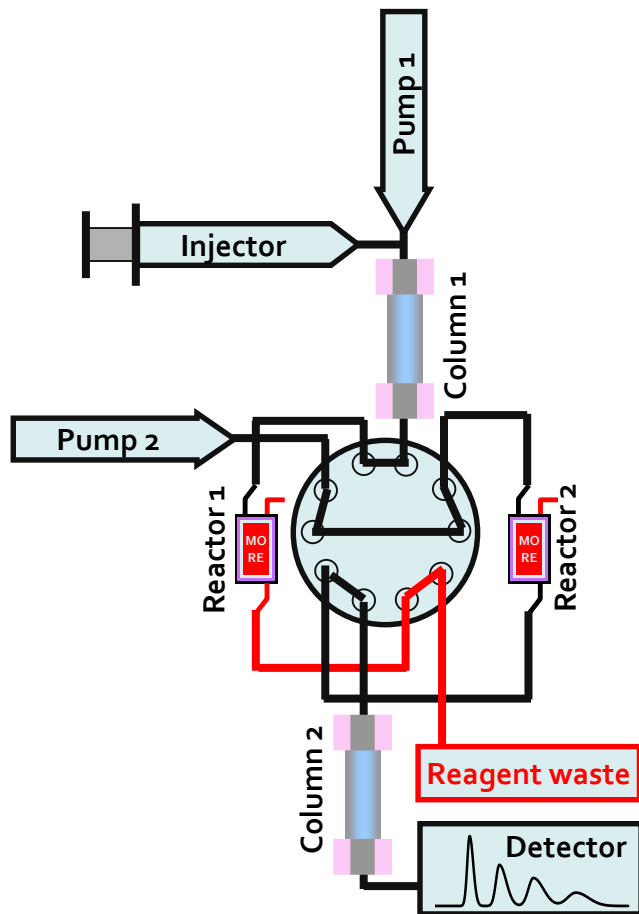
Comprehensive 2D-LC of polymeric nanoparticles



Particle size distribution (PSD) and molecular weight distribution (MWD)

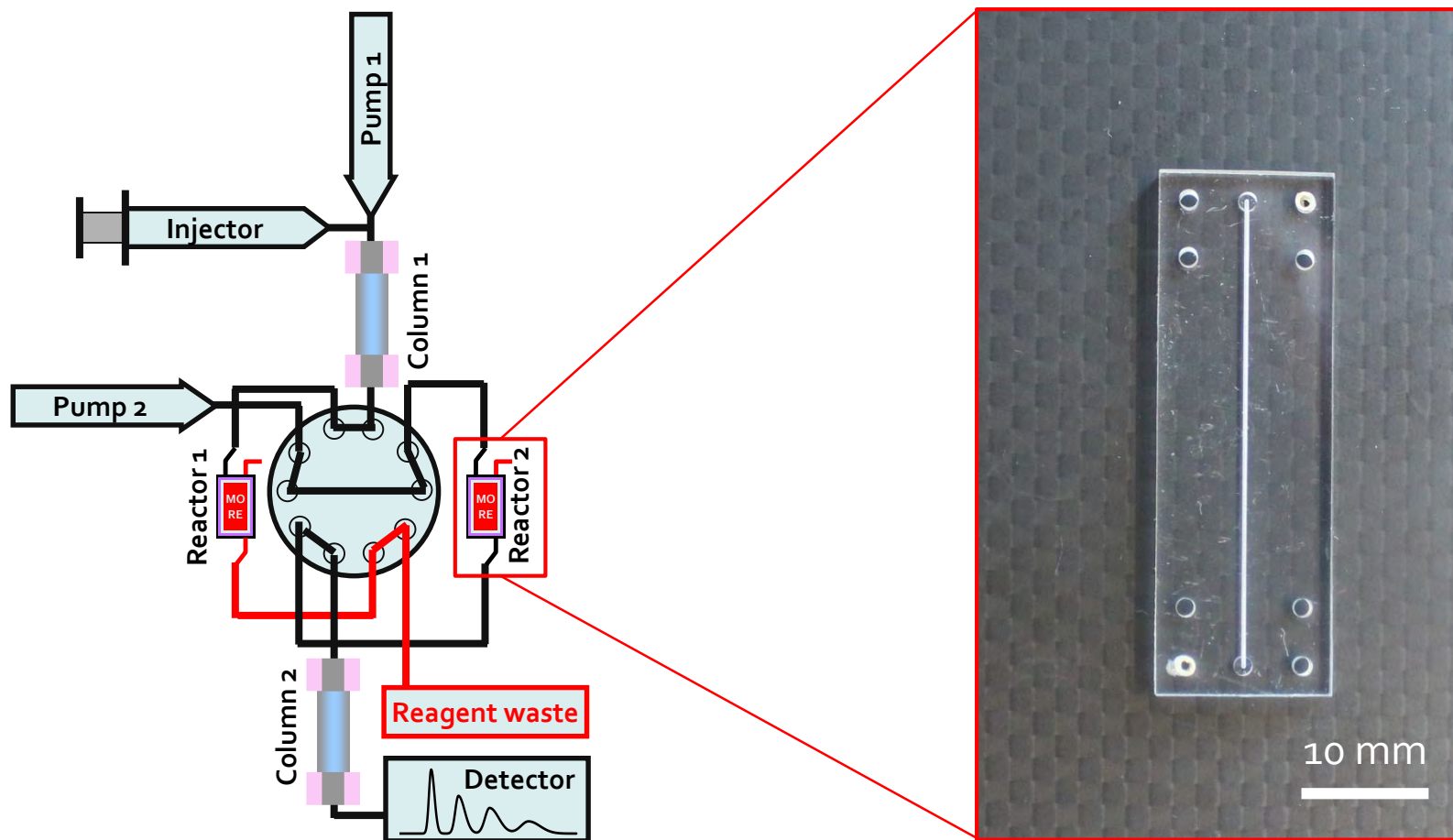


Reaction modulators for online enzymatic degradation



- **Reaction-modulators** as an interface in a multi-dimensional liquid chromatography system.
- Specific reactions during sample transfer, *e.g.* online **enzymatic degradation** of various macromolecules .
- Insight into sequence distribution by **studying degradation products** during ²D separation.
- *e.g.* Molecular Weight Distribution (**MWD**) and Sequence Distribution (**SD**) in a single 2D-LC run.

Reaction modulators for online enzymatic degradation



Why use an immobilised-enzyme reactor (IMER)?

In-solution enzymatic digestion:

Mixing proteolytic enzymes (*e.g.*, trypsin) and proteins in a typically low ratio.

Disadvantages:

- **Long digestion times** (typically multiple hours or overnight).
- Difficult to implement in LC×LC workflow.
- **Non-reusability** of the enzymes.

Immobilized-enzyme reactor (IMER):

High concentrations of enzymes immobilised in a confined space.

Advantages:

- **Degradation** in order of minutes, due to faster mass transfer and **higher enzyme-to-substrate ratios**
- **Online** implementation in LC×LC workflow and reactor can be **reused**.

Prototyping of polymer-based microfluidic devices

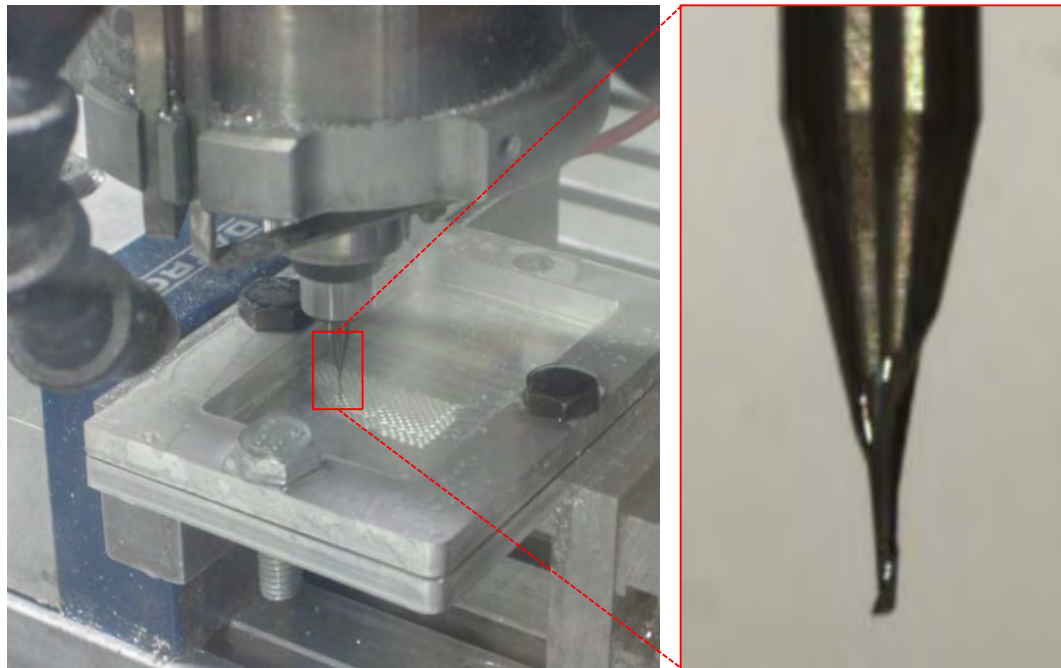
Prototyping of COC-based microfluidic devices

Substrate: cyclic olefin copolymer

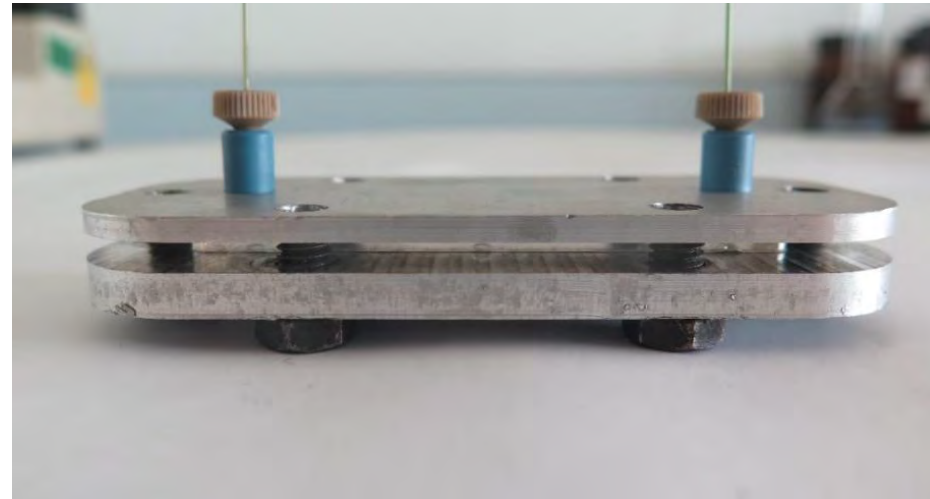
- Compatibility with organic solvents and biomolecules.
- Good optical properties.
- Relatively low cost.

Prototyping:

- Channel dimensions $\geq 100 \mu\text{m}$.
- Solvent-vapour-assisted bonding.



First-generation microfluidic reactor for MAnIAC

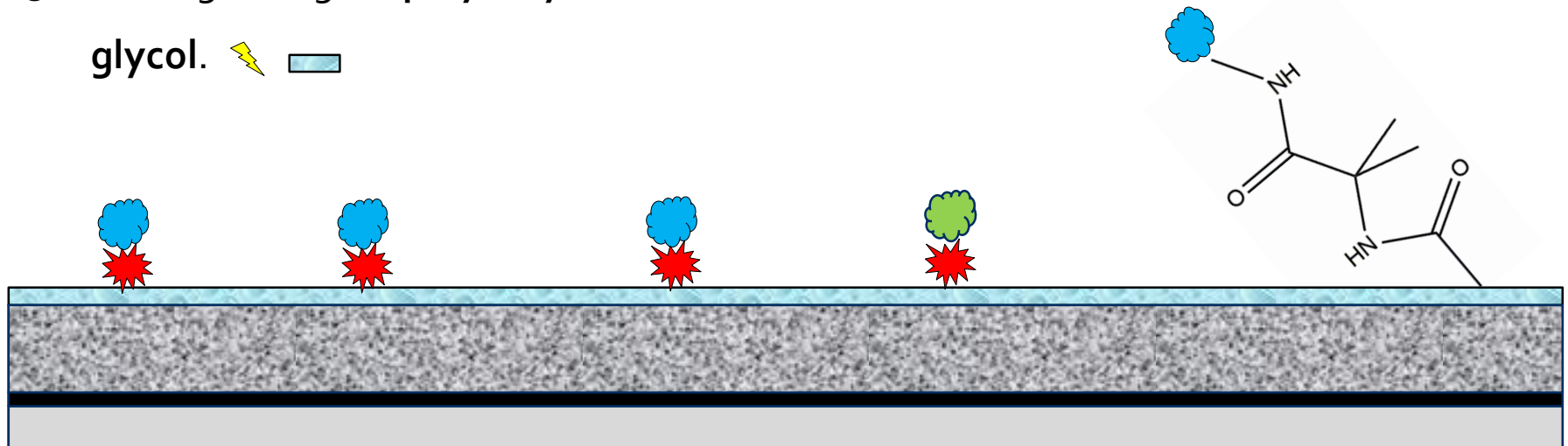


- Two layers of cyclic-olefin-copolymer bonded through solvent-vapour.
- Microchannel: 300 μm internal diameter, 60 mm length.
- Assembled chip holder consisting of two aluminum plates and six bolts.
- Connecting the chip with flat-bottom NanoPort connections.



Enzyme-immobilization process

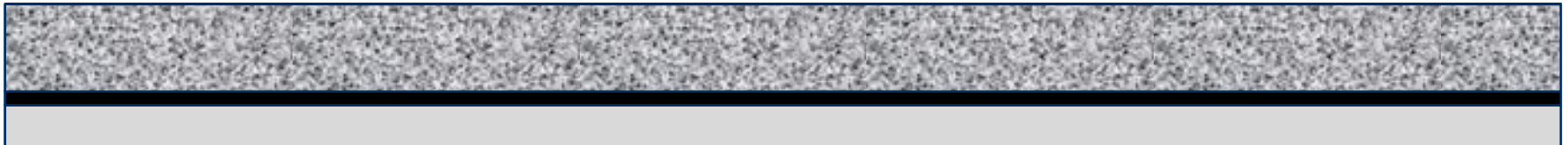
Enzyme-immobilisation process

1. Pre-treatment of COC. ⚡ ■
2. Polymerization of monolithic support. ⚡ ■
3. Photografting of polyethylene glycol. ⚡ ■
4. Photografting of vinyl azlactone. ⚡ ✨
5. Enzyme immobilisation. ☁
6. Quenching of azlactone groups. 🌿






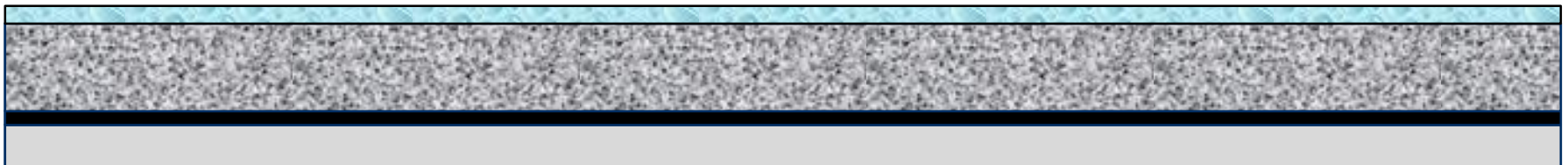
Enzyme-immobilisation process

1. **Pre-treatment** of COC. ⚡ 
2. **Polymerization** of monolithic support. ⚡ 



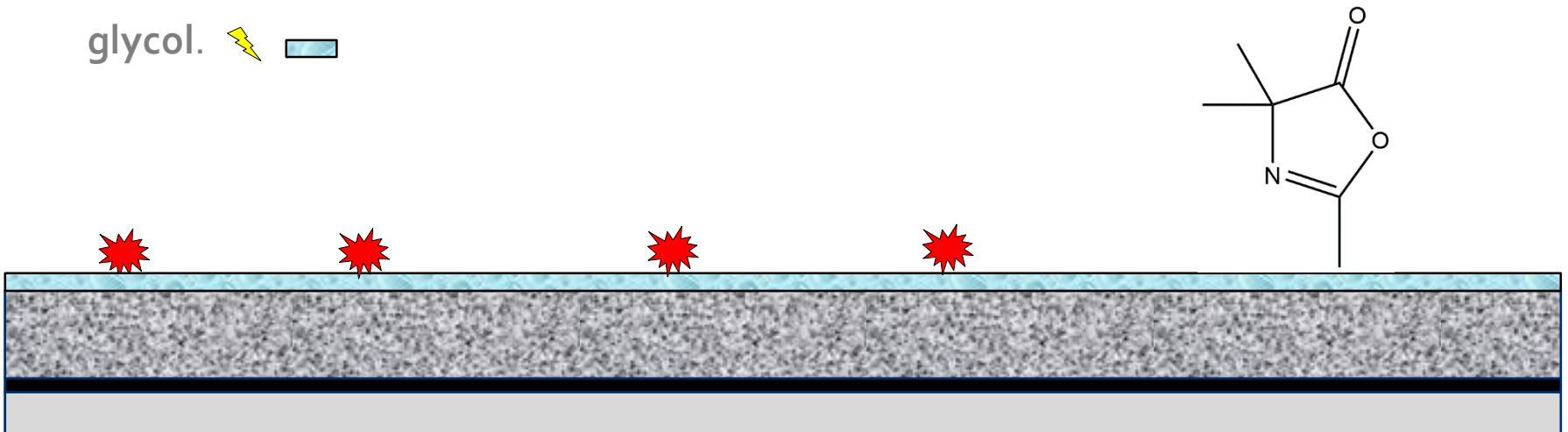
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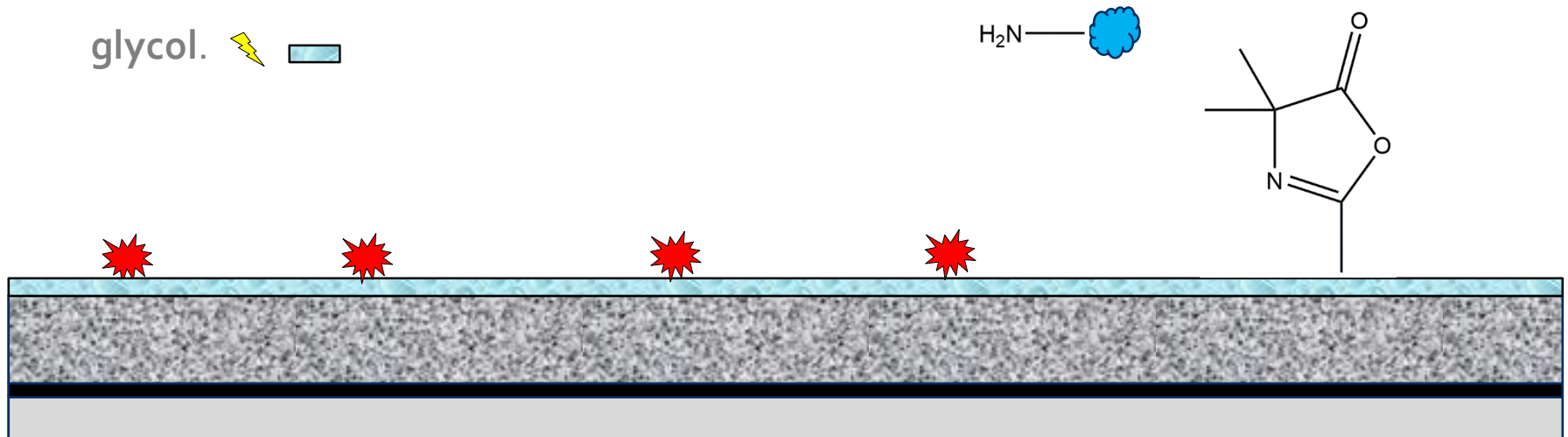
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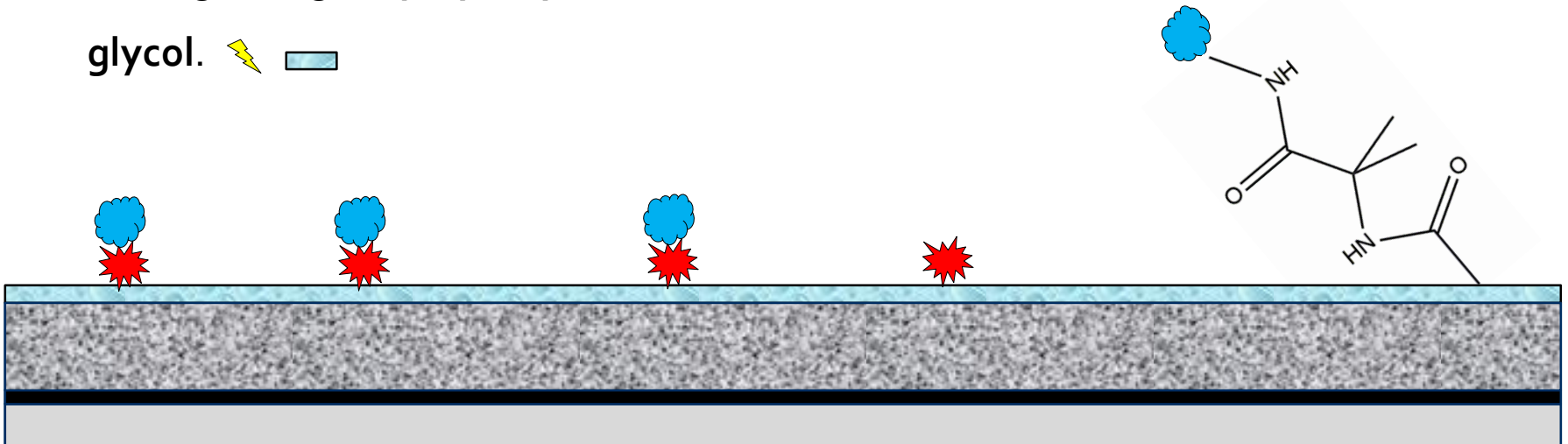
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5. Enzyme immobilisation. ☁













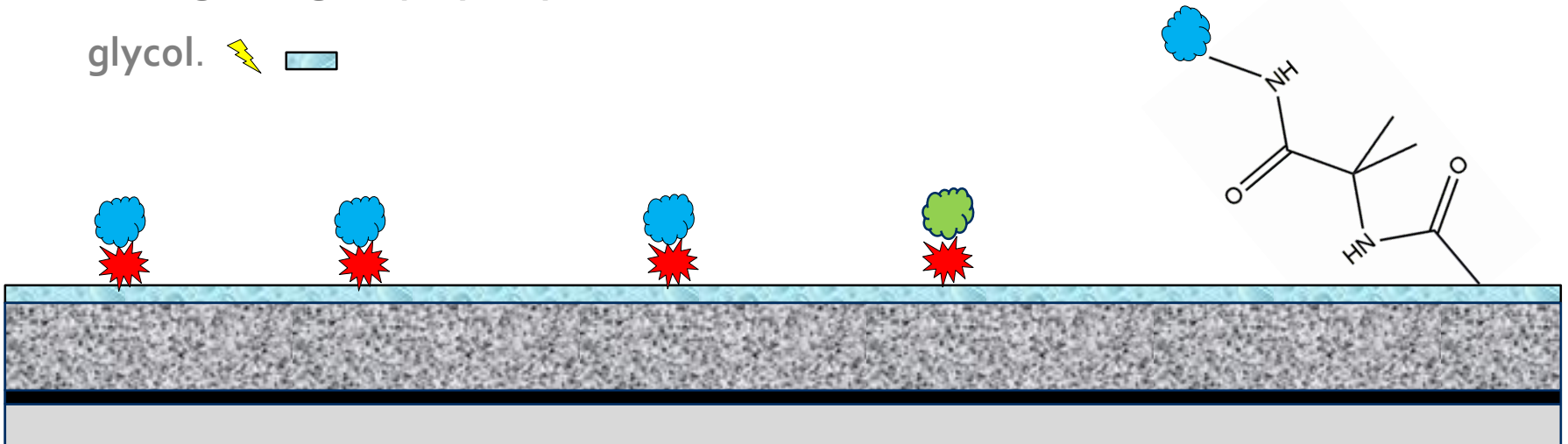
Enzyme-immobilisation process

1. Pre-treatment of COC. ⚡ ■
2. Polymerization of monolithic support. ⚡ ■
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4. Photografting of vinyl azlactone. ⚡ ✨
5. Enzyme immobilisation. ☁



Enzyme-immobilisation process

1. **Pre-treatment of COC.**  
2. **Polymerization** of monolithic support.  
3. Photografting of **polyethylene glycol**.  
4. Photografting of **vinyl azlactone**.  
5. **Enzyme immobilisation**. 
6. **Quenching** of azlactone groups. 

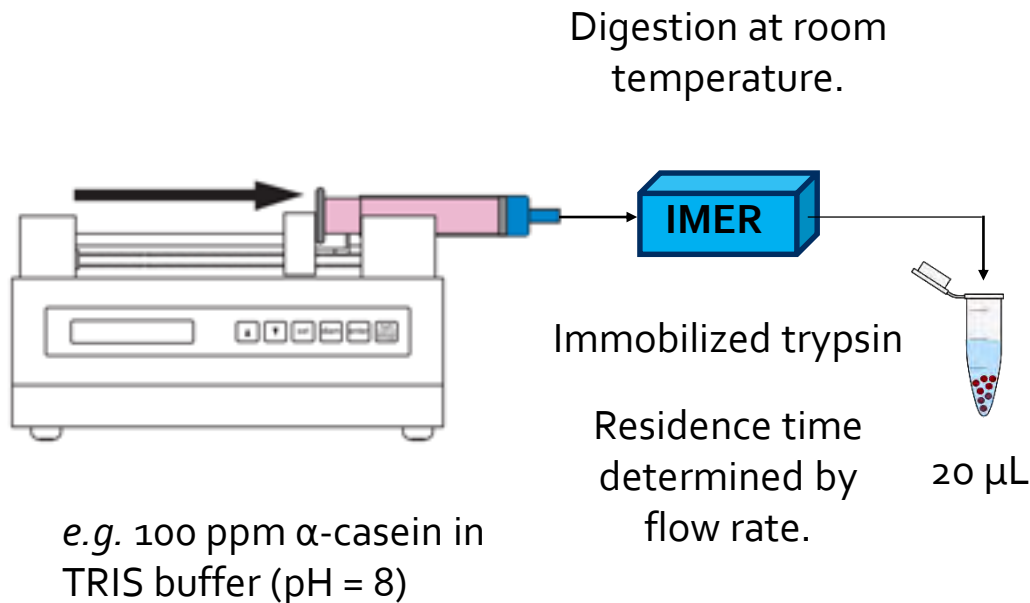


Proof-of-principle:

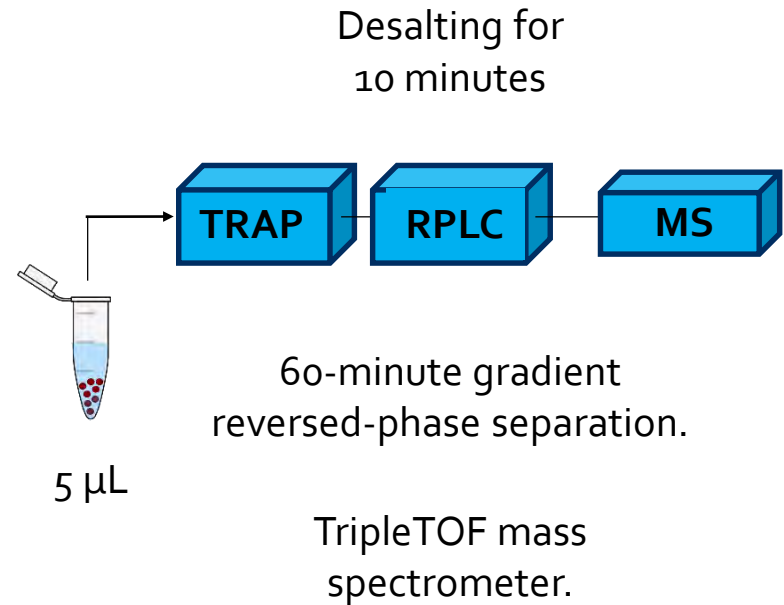
Offline digestion of protein samples

Proof-of-principle: Offline digestion of protein samples

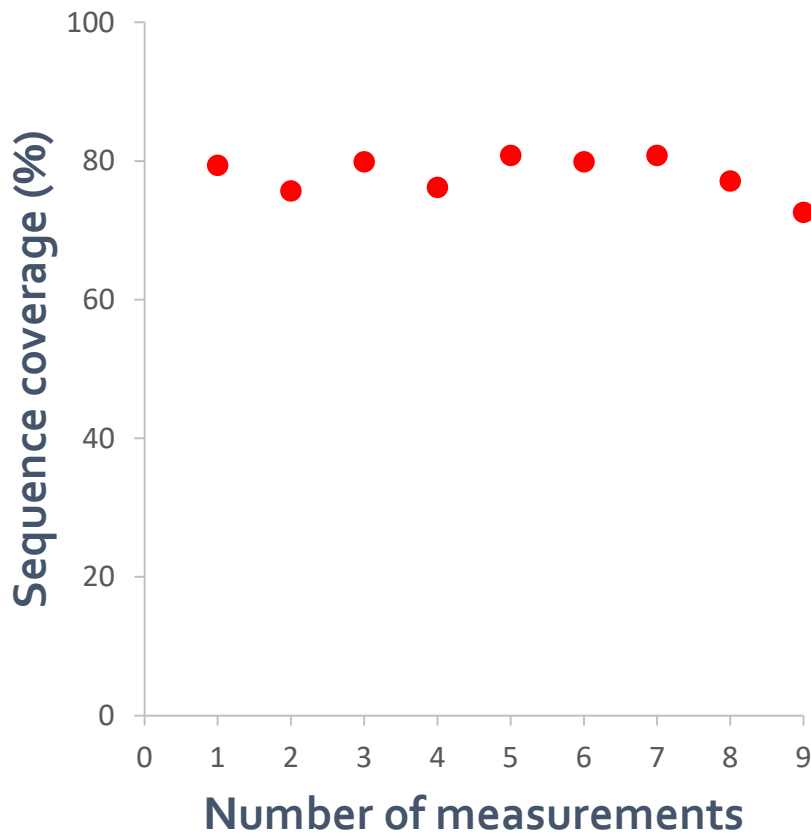
IMER-facilitated protein digestion



LC-MS analysis



Proof-of-principle: Offline digestion of protein samples



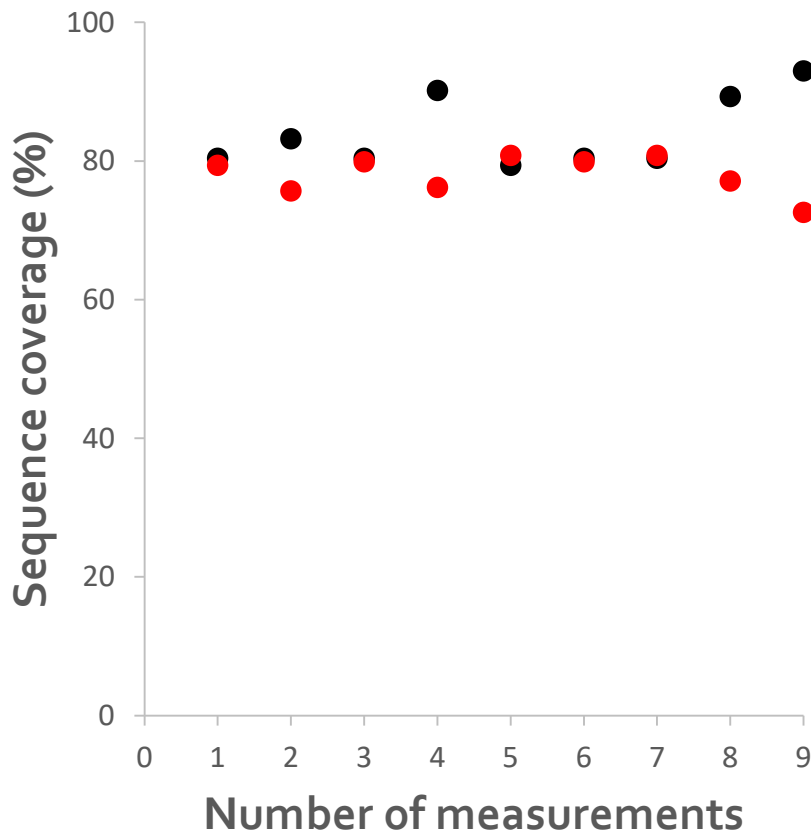
Traditional in-solution digestion:

- 18 hours, 37 °C, protein pre-treatment.
- 78.0 % average sequence coverage with RSD of 3.8 % (n=9).

IMER-facilitated digestion:

- 1 minute, room temperature, no protein pre-treatment.

Proof-of-principle: Offline digestion of protein samples



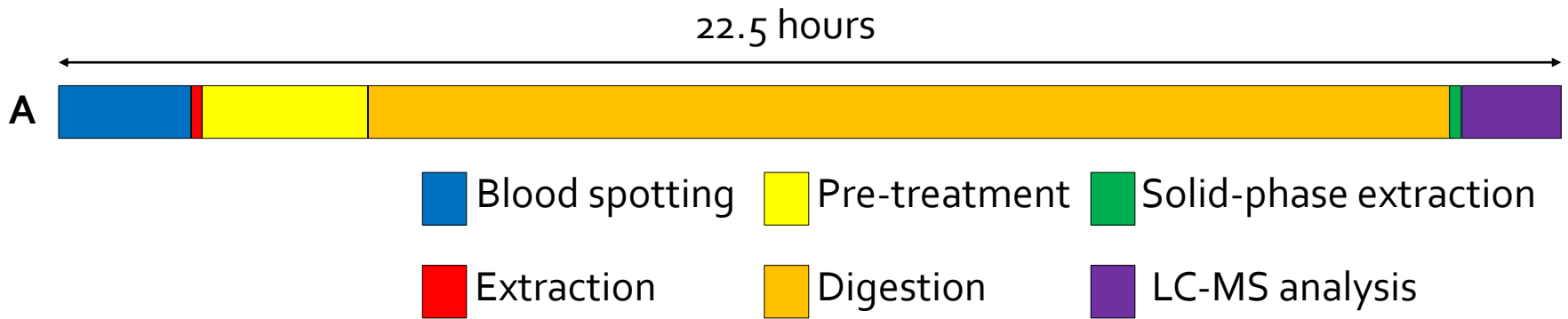
Traditional in-solution digestion

- 18 hours, 37 °C, protein pre-treatment.
- 78.0 % average sequence coverage with RSD of 3.8 % (n=9).

IMER-facilitated digestion:

- 1 minute, room temperature, no protein pre-treatment.
- 84.1 % average sequence coverage with RSD of 6.3 % (n=9).

Dried-blood-spot analysis

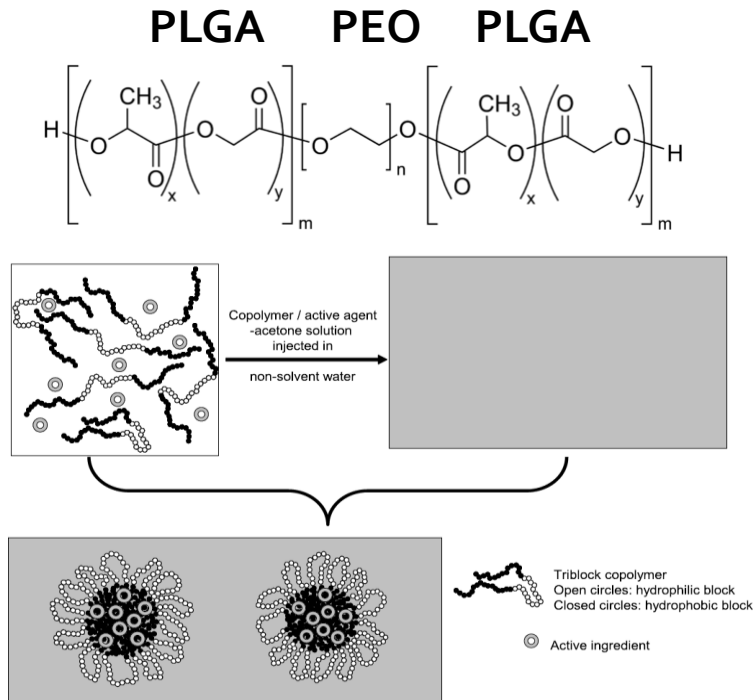


- Time needed for protein digestion reduced **from 16 hours to 5.6 minutes**.
- **Omission of protein pre-treatment step**, saving additional 2.5 hours.
- **Comparable number of protein identifications** (156 versus 142).
- **Similar trends** in terms of molecular weight and hydrophobic character.

Proof-of-principle:

Online degradation of polymeric nanoparticles

Bio-degradable triblock copolymers



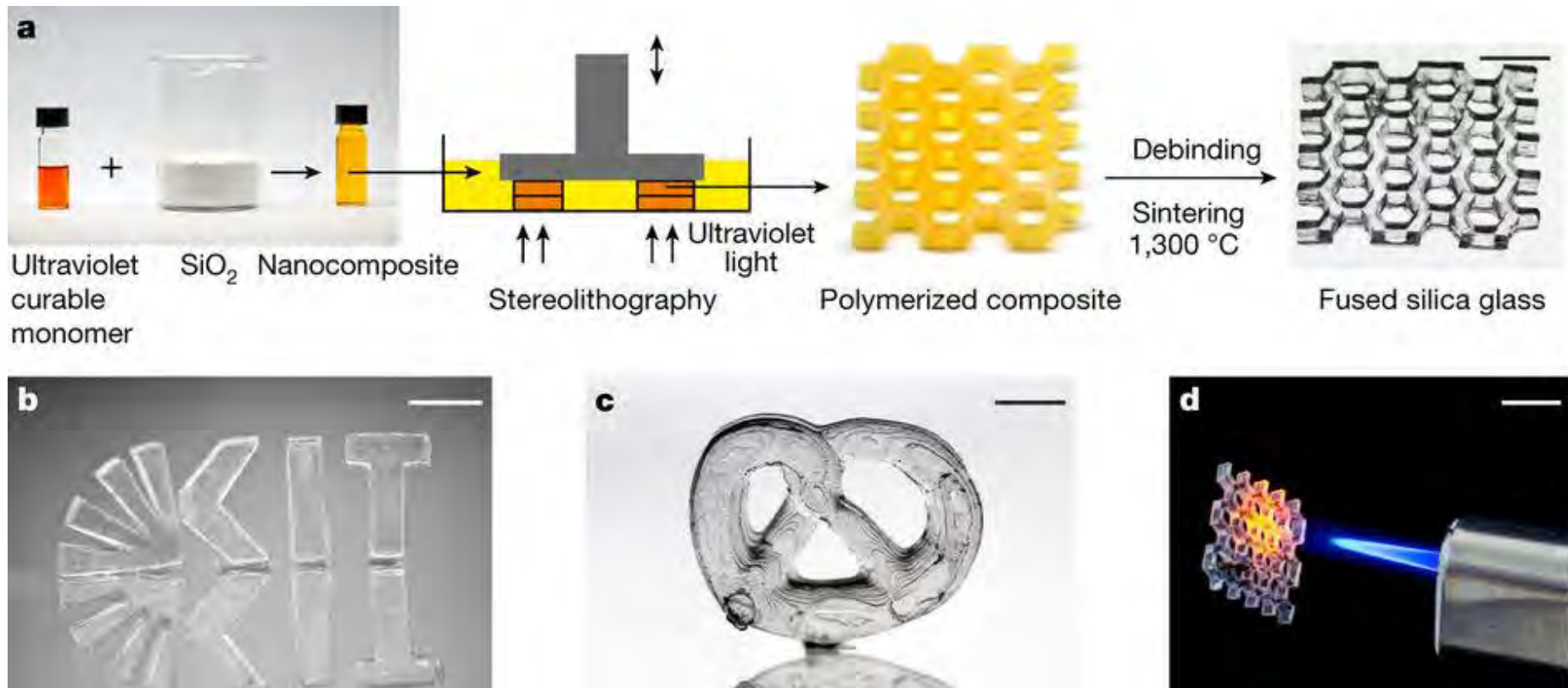
- Triblock copolymers of poly(lactic-co-glycolic)acid (**PLGA**) and polyethylene oxide (**PEO**).
- **Nanoprecipitation process** for non-water soluble triblock copolymer micelles.
- Can be used for **drug-delivery** in human body; hydrophobic active ingredients in nanoparticle with hydrophilic outer layer.

Towards 3D printing glass microfluidic devices

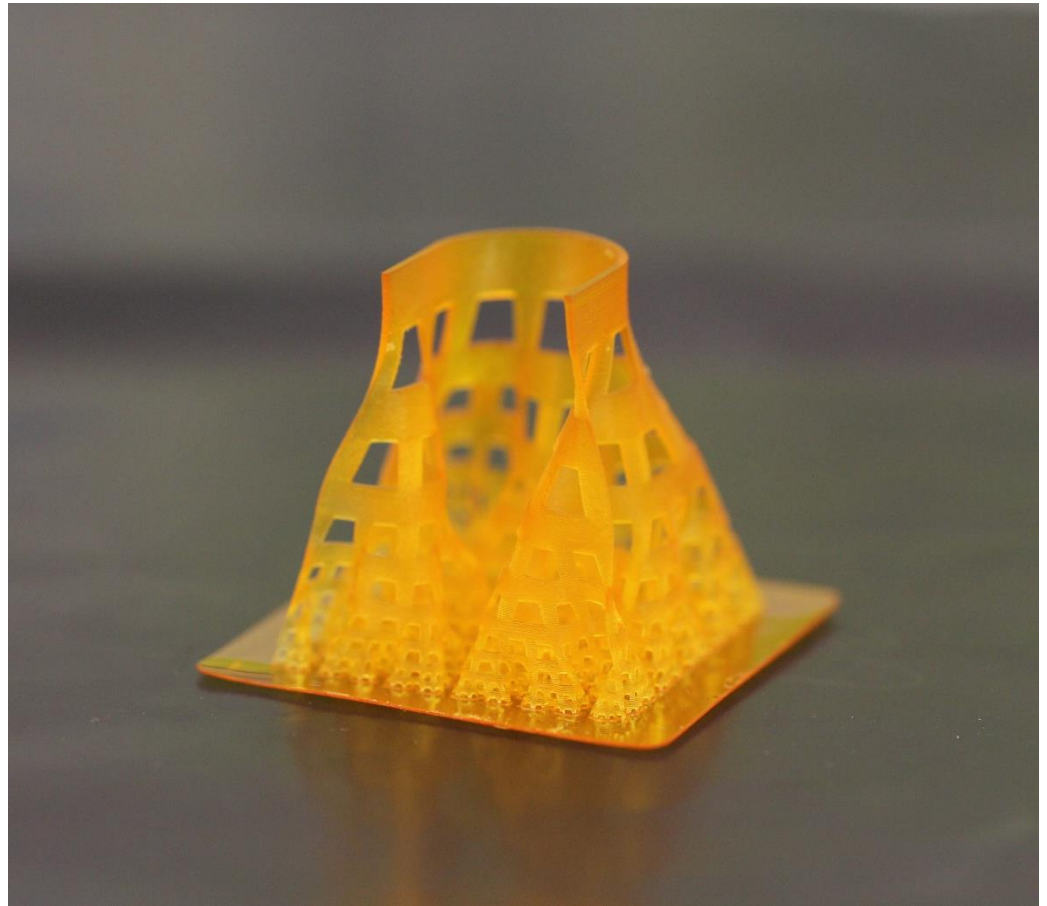
Bottlenecks for polymer-based microfluidics

- **Optical** transparency in the UV range (photografting, photo-polymerization).
- **Chemical resistance** (toluene, tetrahydrofuran, *etc.*).
- **Operating pressure** (pressure-driven liquid chromatography).
- Limited **geometries** (2 or 2.5 D, aligning of layers).
- Limited **operating temperature**.

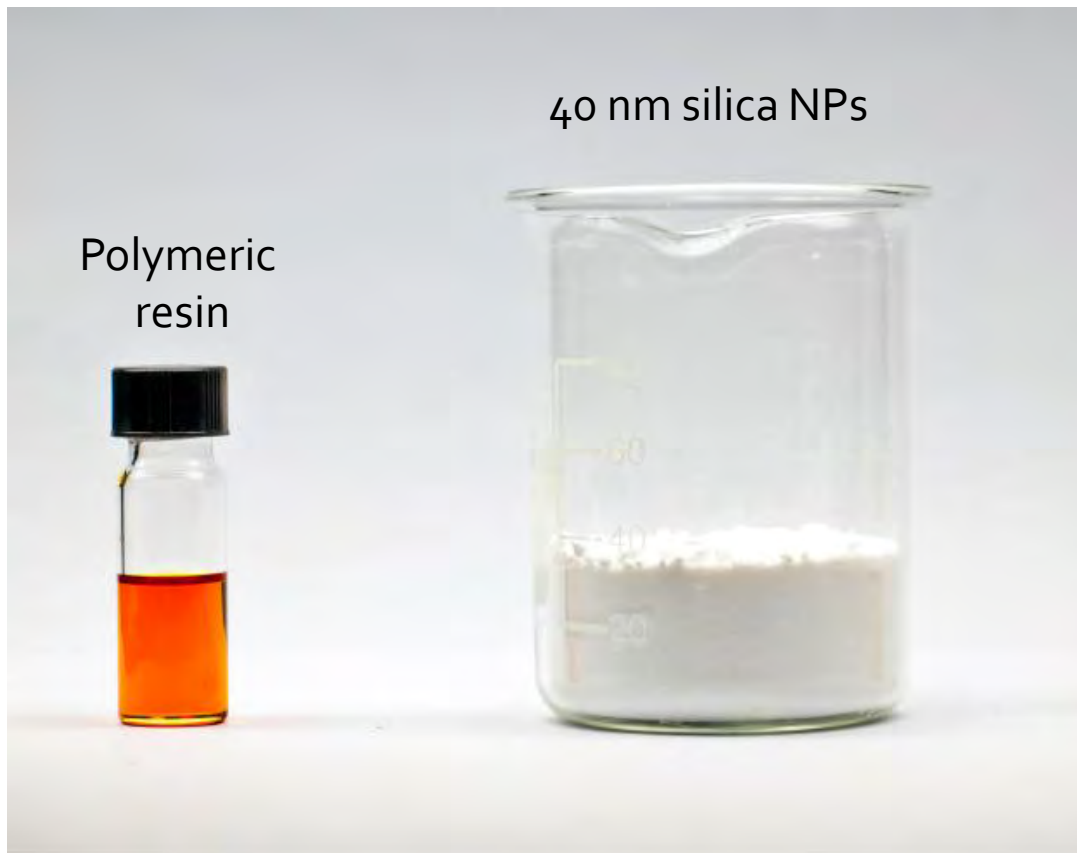
Inspiration: Letter to Nature by Rapp and co-workers



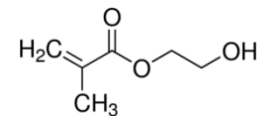
Printing with a commercially-available resin



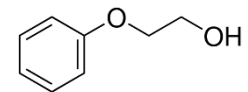
Mixing the resin



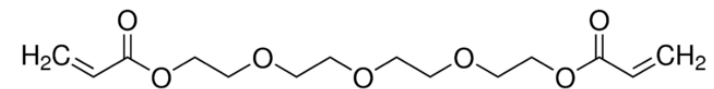
Hydroxyethyl
methacrylate
(HEMA)



Phenoxyethanol
(POE)

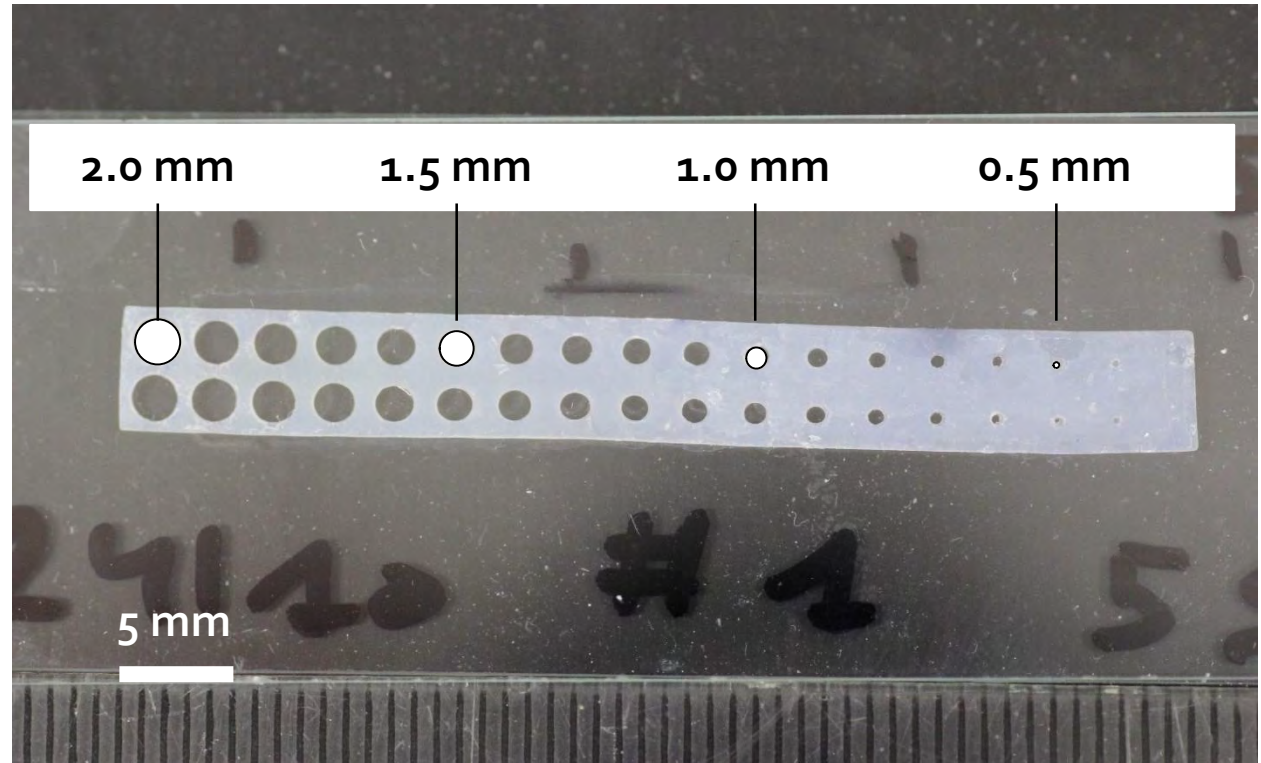
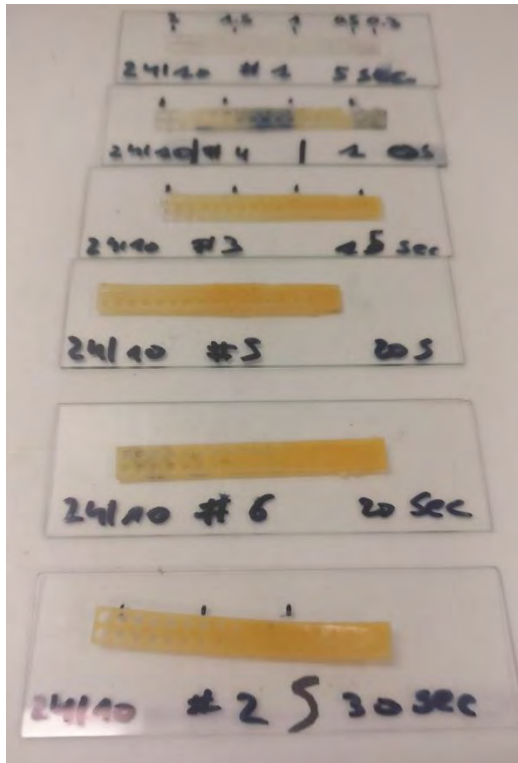


Tetra(ethylene glycol)
diacrylate (TEGDA)

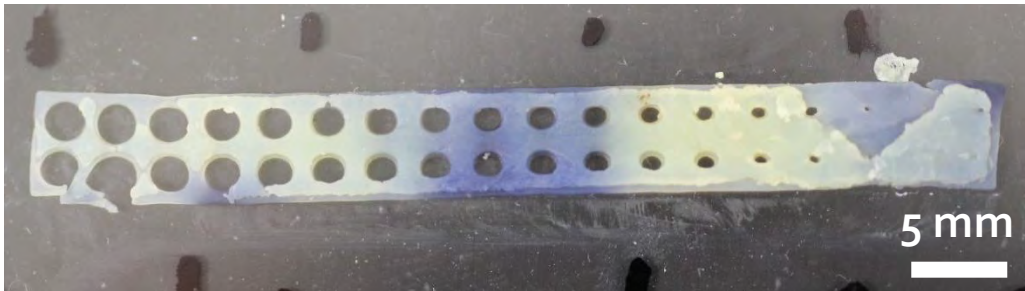


- Mixing with mechanical stirrer.
- Degassing of resin.

Resolution tests: vertically-orientated holes



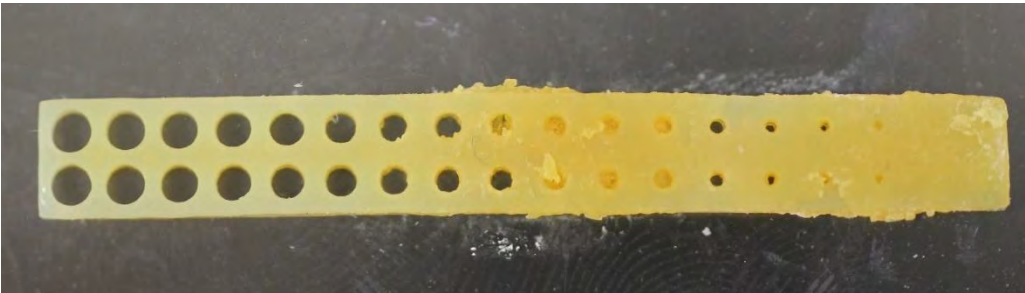
Resolution tests: vertically-orientated holes



- 3 minute exposure for attachment layer.
- **5 seconds** exposure for subsequent layers.



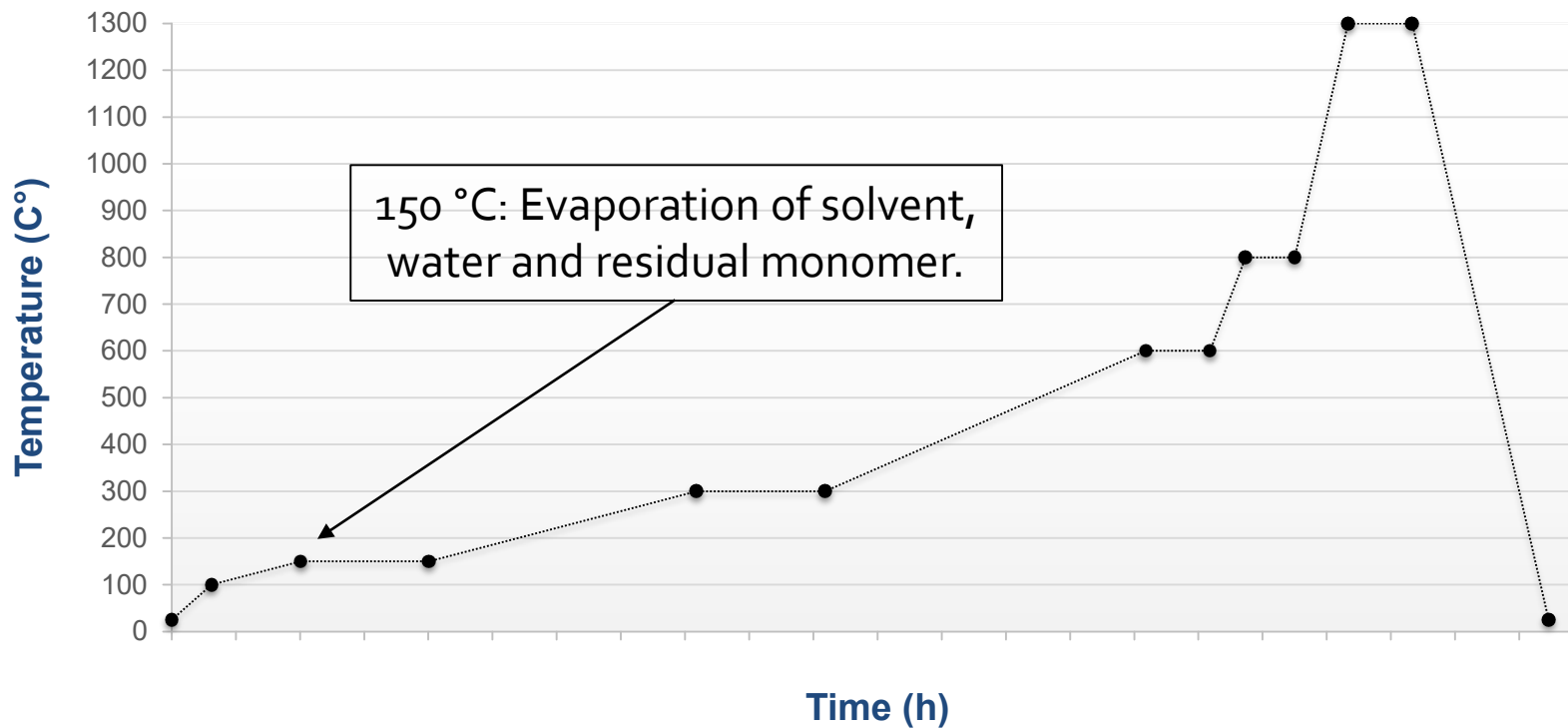
- 3 minute exposure for attachment layer.
- **30 seconds** exposure for subsequent layers.



- Inadequate post-processing.

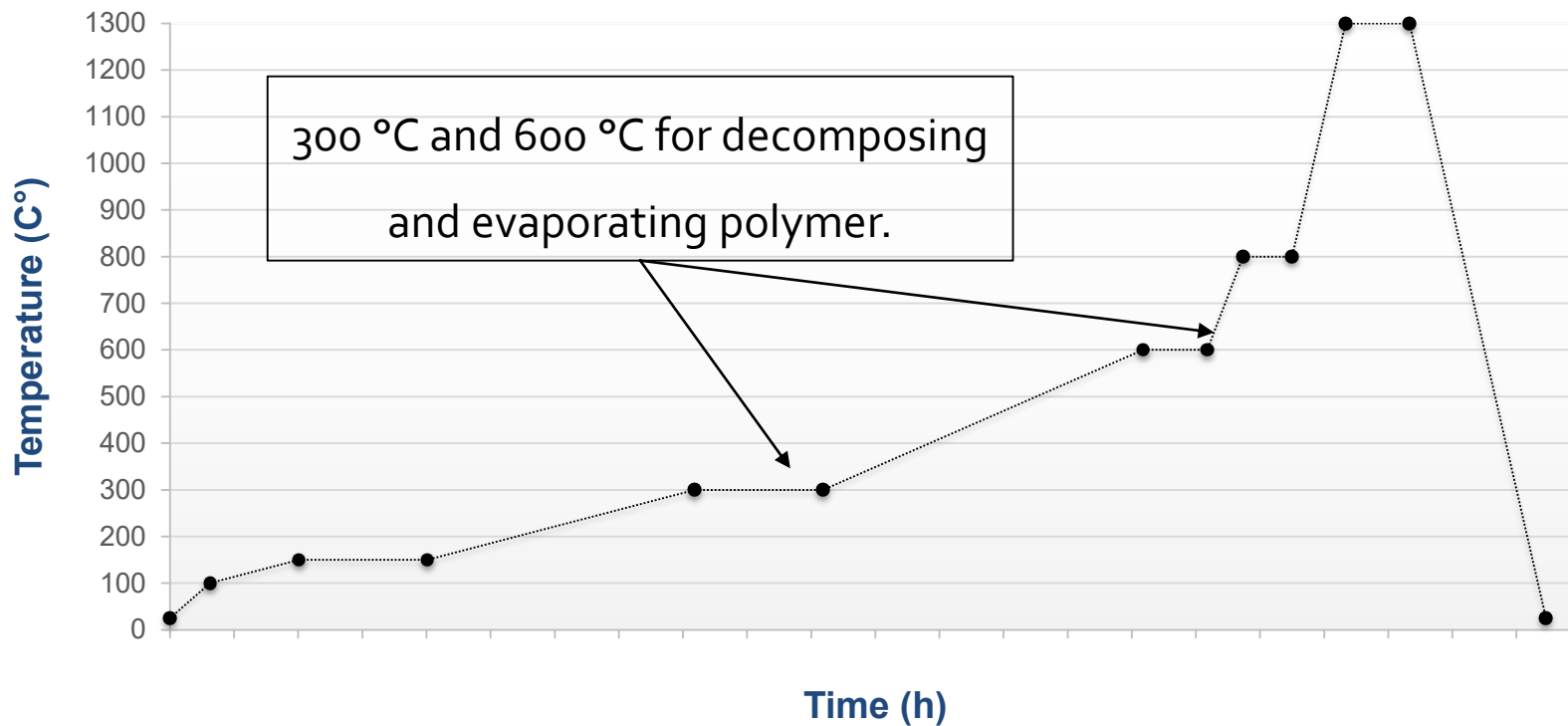
Decomposition and sintering

Step 1: Decomposition



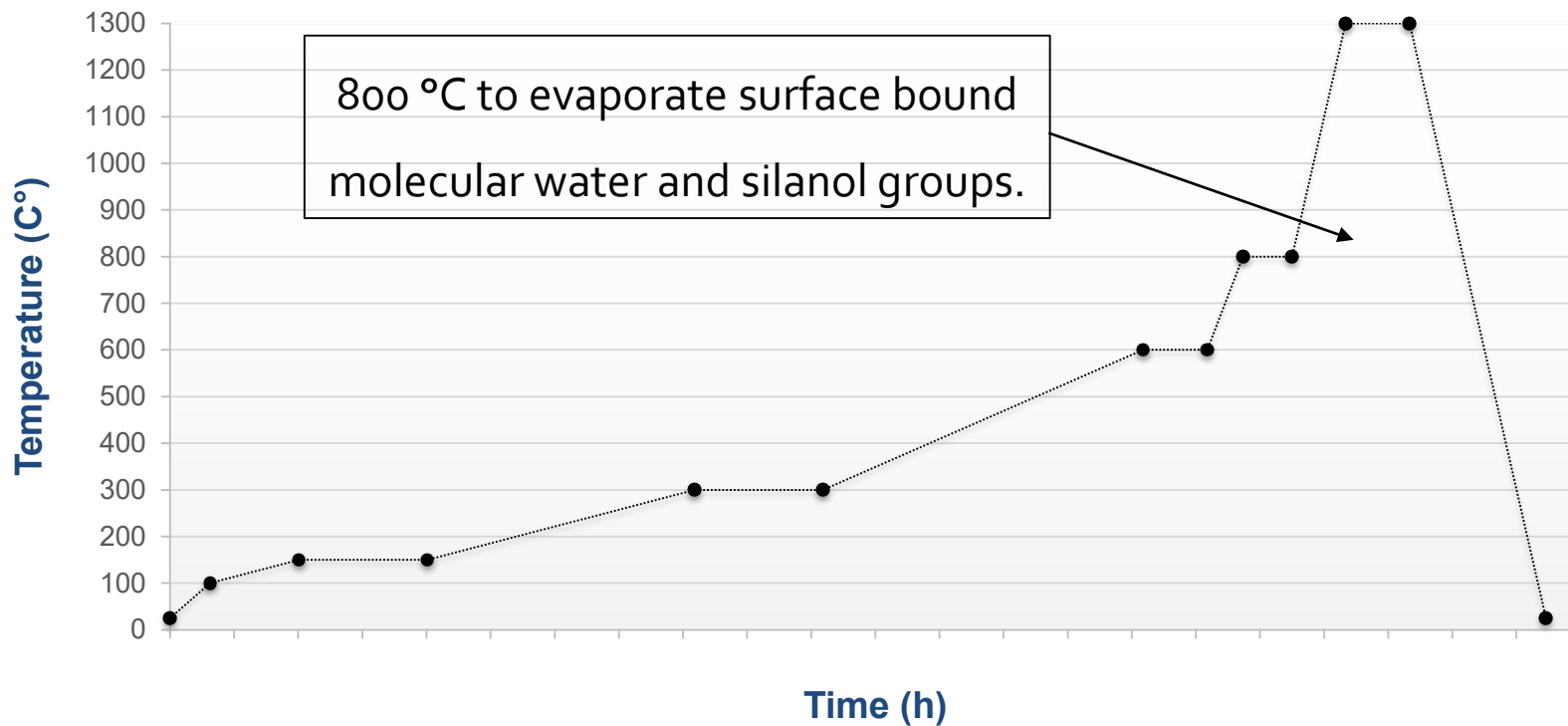
Decomposition and sintering

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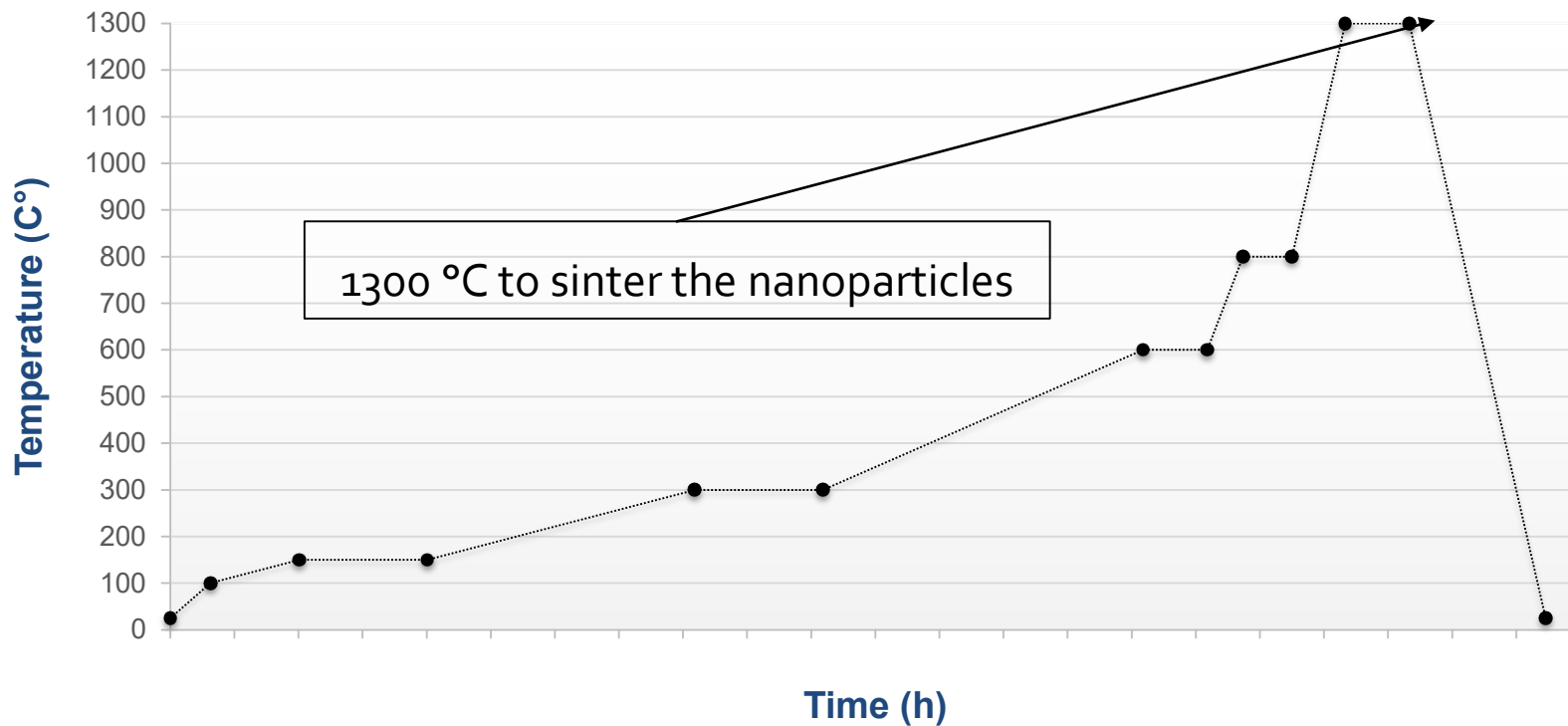
Decomposition and sintering

Step 2: sintering

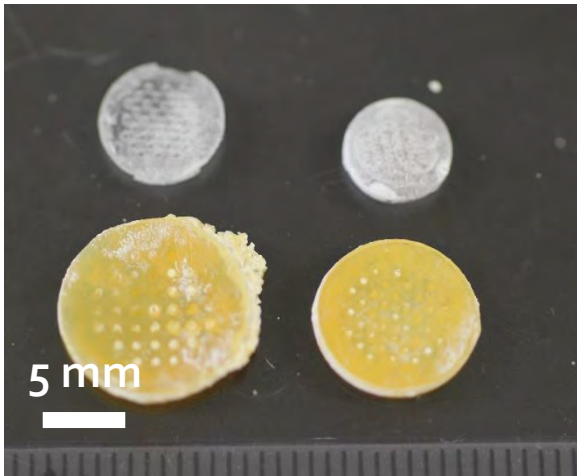
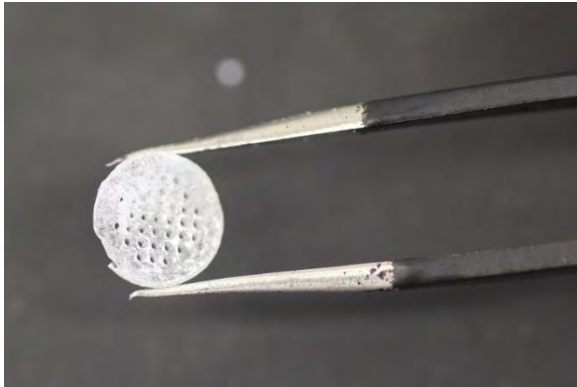


Decomposition and sintering

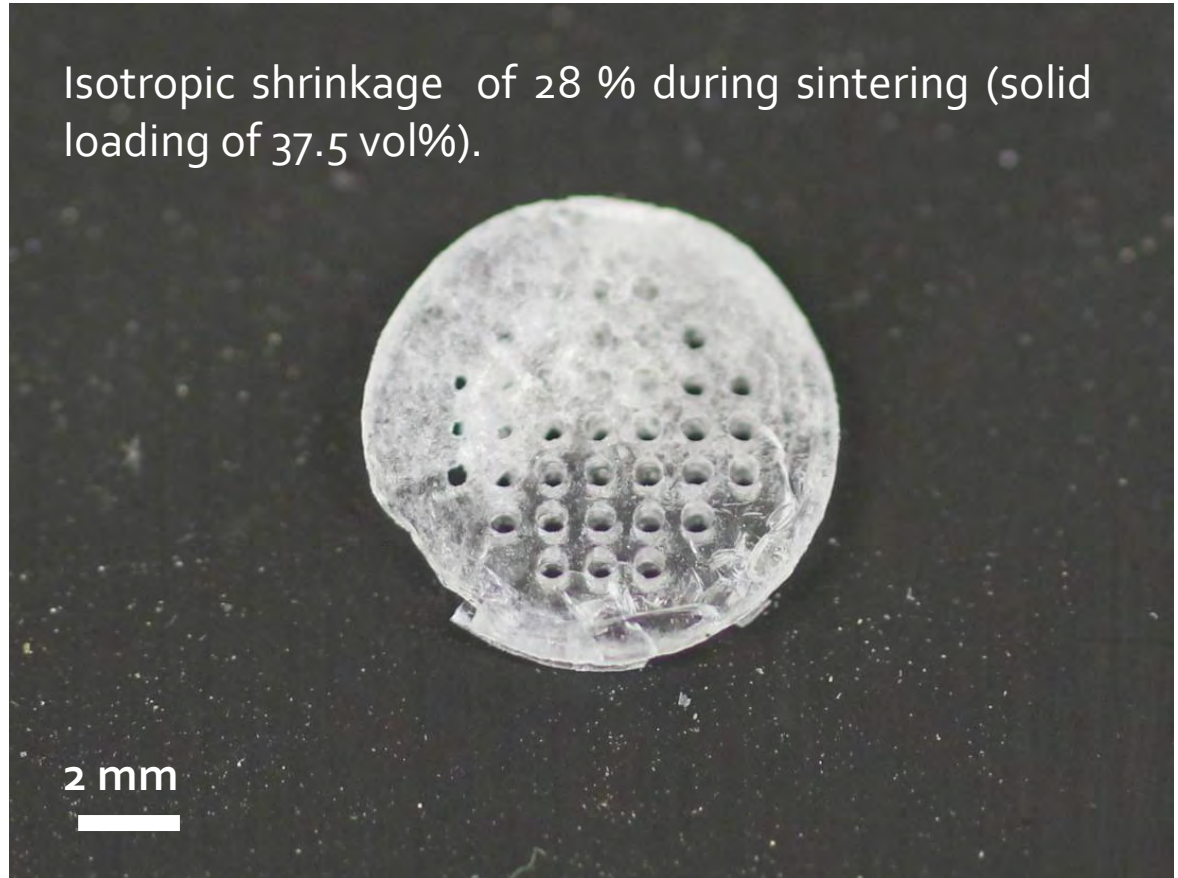
Step 2: sintering



Sintered glass pieces

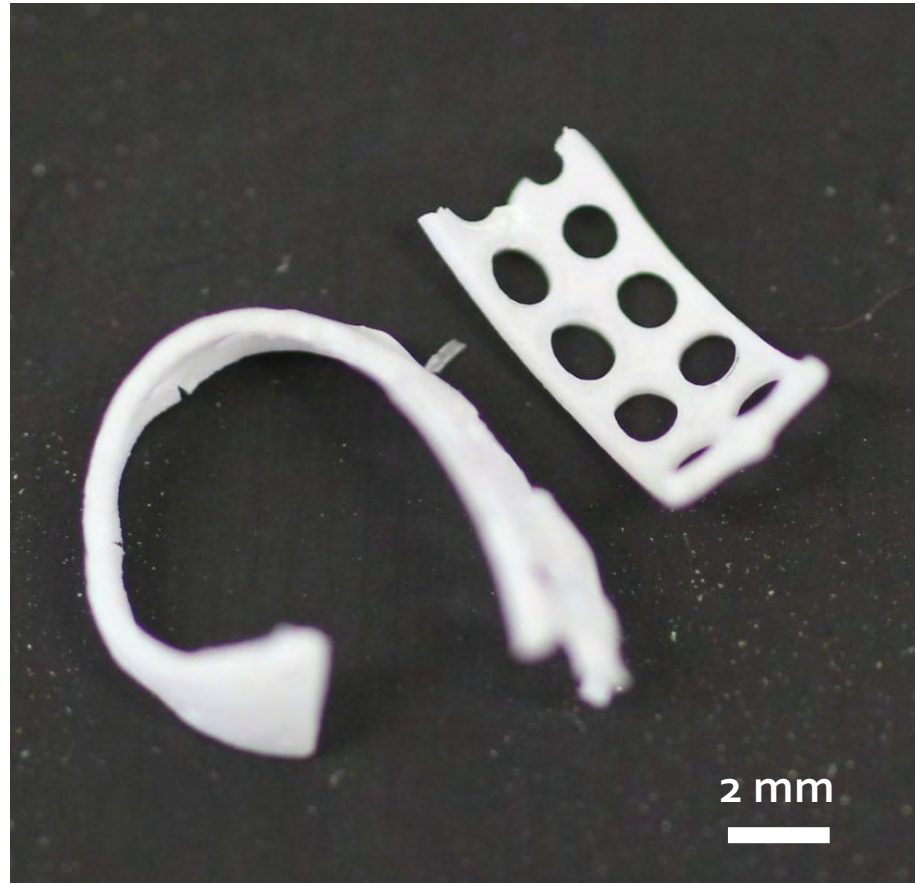
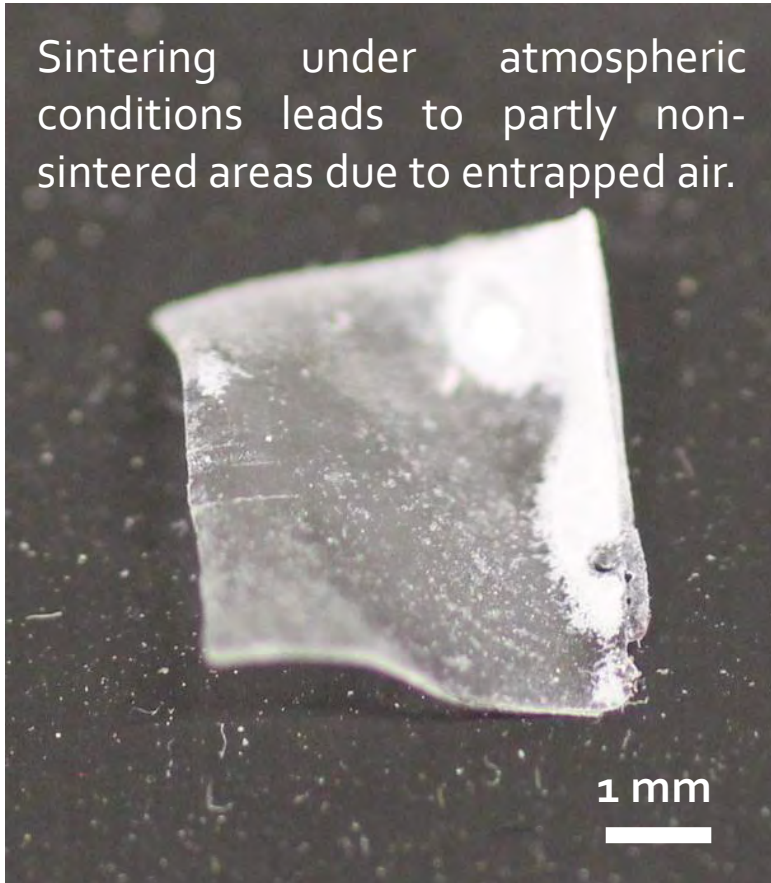


Isotropic shrinkage of 28 % during sintering (solid loading of 37.5 vol%).

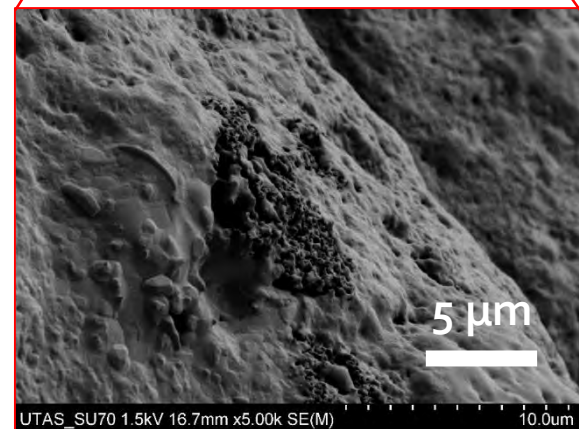
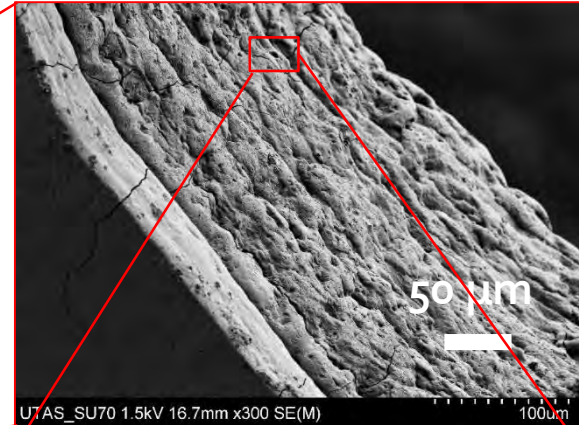
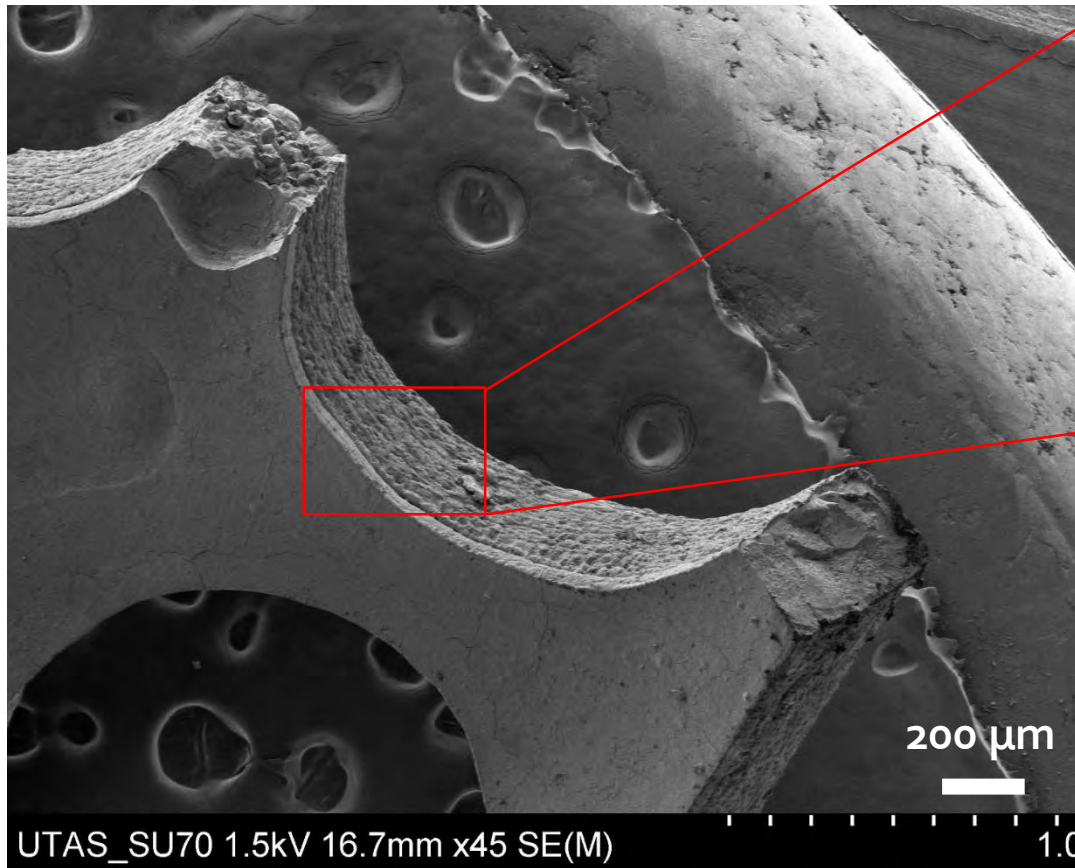


Sintering under atmospheric conditions

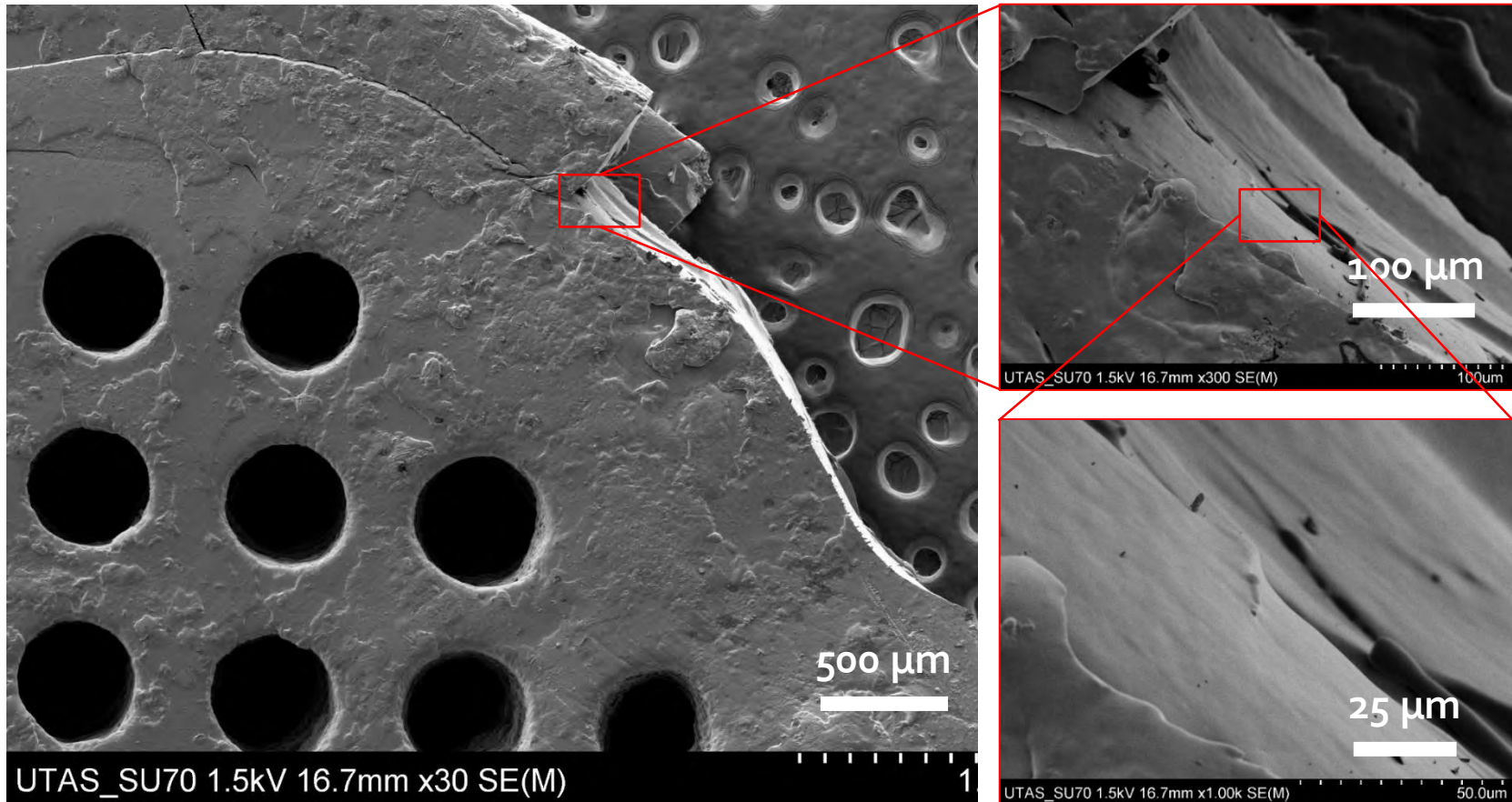
Sintering under atmospheric conditions leads to partly non-sintered areas due to entrapped air.



Scanning electron microscopy: layers

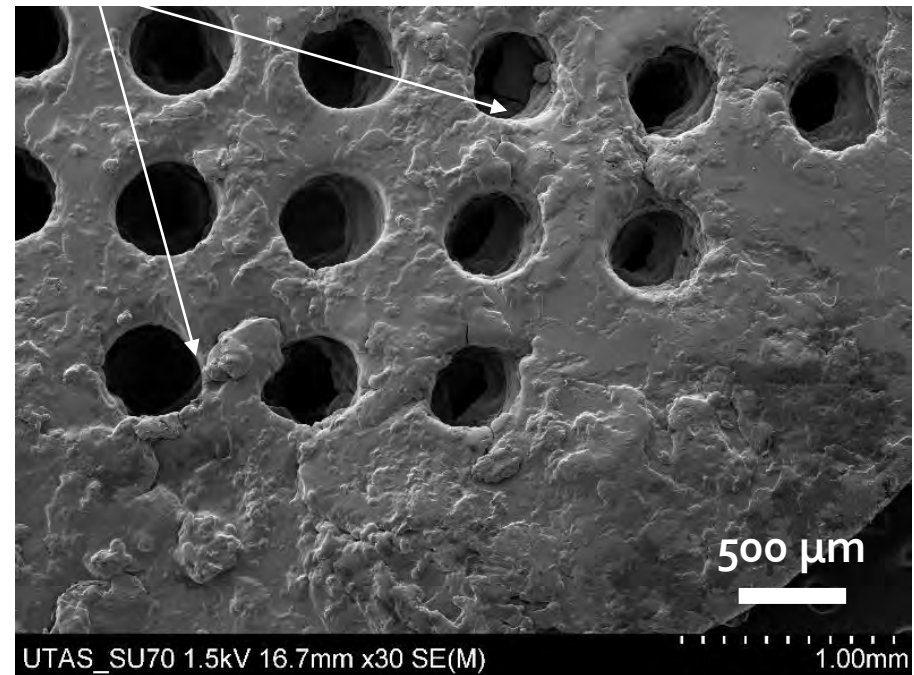
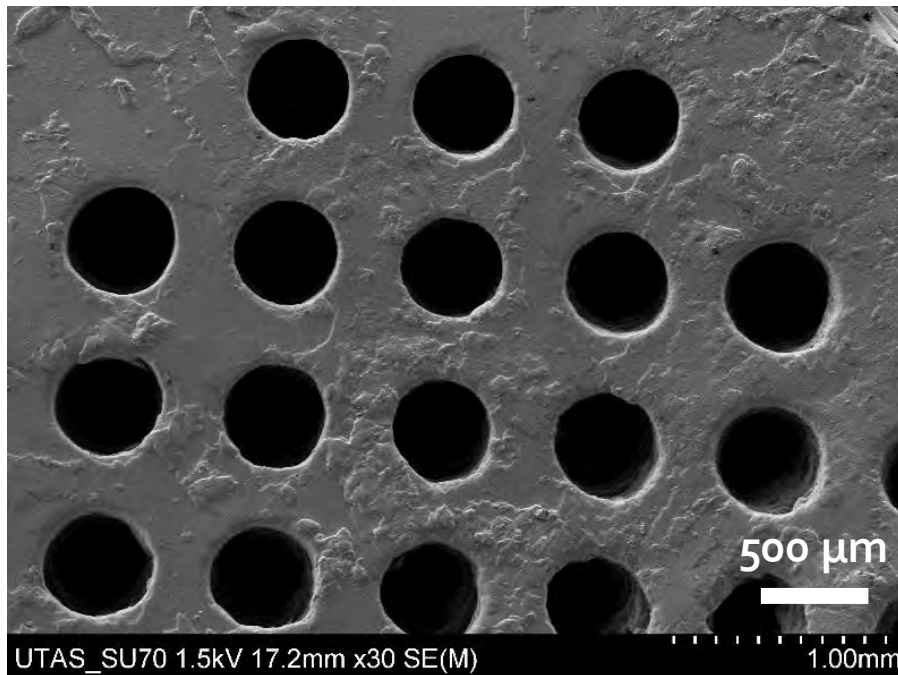


Scanning electron microscopy: smooth surfaces



Scanning electron microscopy: artefacts on surface

Insufficient removal of polymer after printing leads to artefacts after sintering.



Challenges and bottlenecks

Preparation:

- Difficult to mix enough nanoparticles into resin, always some loss during transfer.
- Working with nanoparticles tricky, difficult to clean, potential health risks.

Printing:

- Printing is difficult and slow due to viscosity and need for long exposure; limited resolution for now (down to 400-500 μm ID holes).
- Resin gets more viscous during printing, repeatability issues.

Debinding and sintering:

- Sintering under atmospheric conditions: trapped air, glass opaque. Need for vacuum.
- Pieces very fragile, some break in oven. Macro- and micro-cracks appear.

Summary

- Aim to **comprehensively obtain multiple types of information** in a single 2D-LC run, for instance Molecular Weight Distribution (**MWD**) and Sequence Distribution (**SD**) of polymer nanoparticles.
- Developed a **microfluidic platform with generic enzyme-immobilization strategy**.
- Established proof-of-principle for IMER with **offline protein digestion** and applied this to analysis of dried-blood-spots. Preliminary results for **enzymatic degradation of polymer nanoparticles**.
- Exploring use of **3D-printing fused-silica glass** as an prototyping method alternative to micromilling.

Future perspectives

- Ovens have been purchased for new **3D-printed glass** microfluidic devices.
- Extending the microfluidic platform to include **mixer** and IMER, as an interface between analytical processes.
- **Extending the range of applications** to various macromolecules, *e.g.* various polyesters, protein samples, lignin.
- Implementing **online immobilised-enzyme microfluidic reactors** in a two-dimensional liquid chromatography system.

Acknowledgements

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