

# **Regulatory Challenges: Expediting CMC Development While Ensuring Product Quality**

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# Overview

## **General considerations for vaccines**

- Pre-licensure development
- Approval pathways
- Pathways to expedite review and licensure

## **Development of vaccines against emerging infectious diseases**

- Lessons learned from Ebola virus vaccine development during public health emergency
- Applicability of lessons learned to support the accelerated development of vaccines to prevent COVID-19

# Vaccine Development against Emerging Infectious Diseases

- Follows same paradigm as other preventive vaccines
  - Unique considerations if development occurs in a public health emergency
- Development Strategy
  - Develop and refine manufacturing process to ensure quality product and consistency of manufacture
  - Product-related data and testing plans adequate to support the manufacturing process in an appropriate facility, characterize stability, and ensure consistency of manufacture
  - Pre-clinical data: supportive of initiating clinical studies
  - Human clinical data adequate to support the proposed indication and use
  - Facility data: compliance w/cGMPs, manufacturing controls, QA/QC
  - Post-licensure pharmacovigilance plan

# Vaccine Development: Overview

## Process Development

- Source characterization
- Raw material qualification
- Cell bank characterization
- DS/DP characterization
- Assay development
- Formulation development
- Process controls

## Process Optimization

- In-process controls
- DS/DP characterization
- Formulation optimization
- Assay qualification
- Specification development
- Stability

## BLA Supplement:

- Manufacturing changes
- Formulation changes

Incremental approach CMC/cGMP

IND STAGE

R&D

Pre-clin

Phase 1

Phase 2

Phase 3

BLA

Phase 4

Proof of concept  
Pre-clinical safety

Manufacturing process validation  
Assay validation  
Final product specification  
Final formulation  
Stability

# Vaccine Development: Expedited Development Pathway

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# Vaccine Development: Super Expedited Development Pathway

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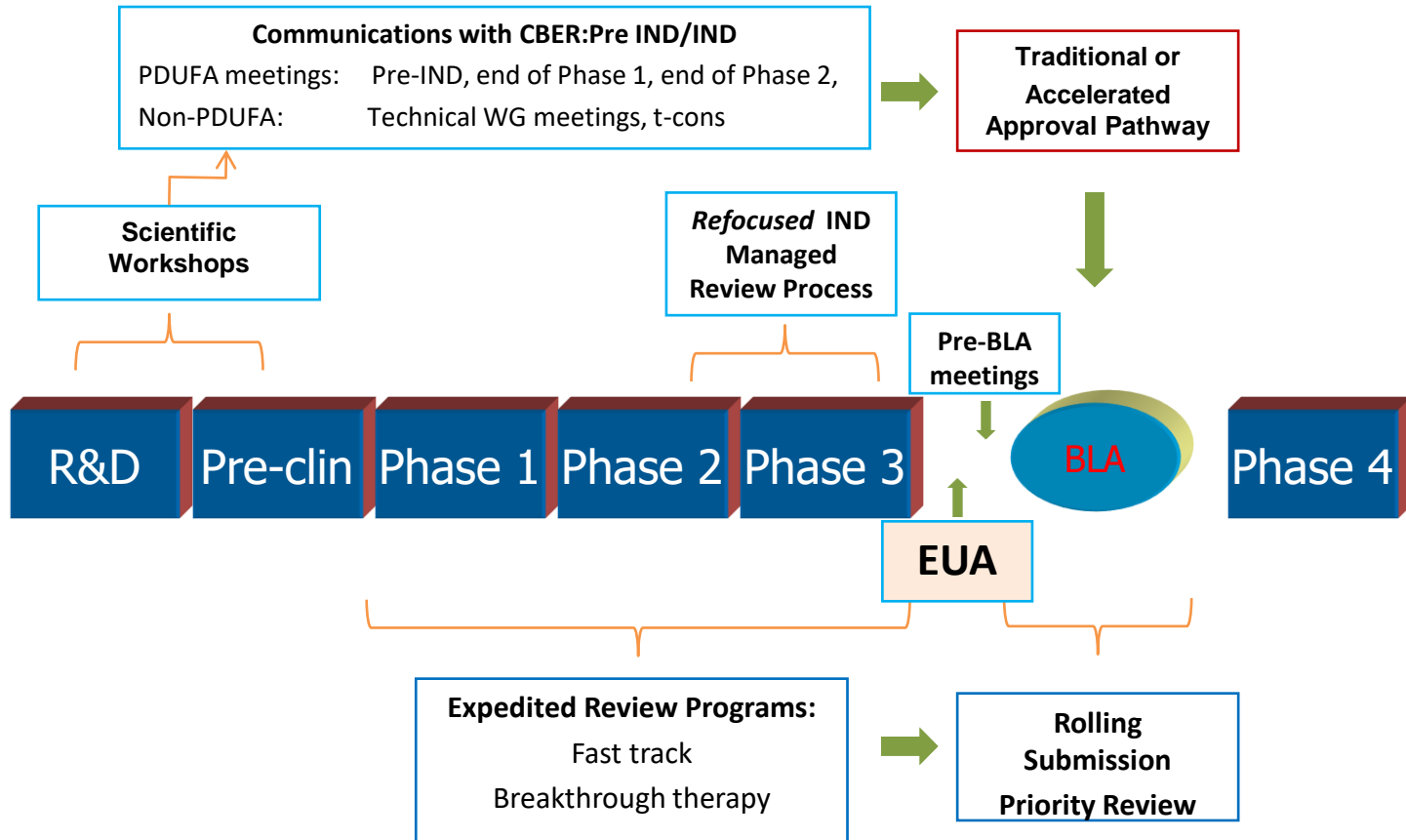
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Incremental approach CMC/cGMP

Pre-clinPhase 1Phase 2Phase 3

Manufacturing process validation  
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# Strategies for Accelerating Vaccine Approval



# Ebola Virus Vaccine Development



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# Facilitating Ebola Vaccine Development - Role of FDA

When confronted with an emerging disease with significant public health impact:

- FDA provided expedited review of chemistry, manufacturing and controls (CMC) information, preclinical and clinical protocols, and clinical trials data, where available
- Numerous meetings with sponsors to discuss CMC issues, clinical development programs, and pathways to licensure for Ebola virus vaccines

# Facilitating Ebola Vaccine Development - Role of FDA (cont.)

- International collaboration among regulatory agencies in review, with goal of regulatory convergence
- Participation in WHO organized joint reviews with African regulators
- Scientific workshop (Dec 2014) on Ebola virus and vaccine immunology
- FDA Vaccines Advisory Committee public meeting (May 2015) to discuss clinical development of Ebola vaccine candidates

# Key Considerations for Ebola Vaccines

- Vaccine approval was based on validated and well-controlled manufacturing process
- Vaccine approval was based on adequate and well-controlled studies demonstrating safety and effectiveness
- Future Ebola vaccines have been/may be licensed based on
  - Clinical benefit
    - Disease endpoint efficacy studies;
    - Studies that show an effect on a surrogate marker (e.g., immune response) reasonably likely to predict clinical benefit; and/or
  - Animal studies
- The regulatory review of each vaccine was/will be data-driven and licensure pathways might differ

# Regulatory and Scientific Issues in Ebola Vaccine Development - Animal models

- Nonclinical studies: NHP models important
  - Provide initial safety data to support Phase 1 studies
  - Where applicable, the use of animal models can be important to understanding disease and mechanisms of protection
  - Support use of animal rule for licensure
  - However, vaccine doses that induce comparable immune responses may differ between humans and NHPs and may need additional studies in some cases

# Regulatory and Scientific Issues in Ebola Vaccine Development - Assays

- Critical to evaluate serology samples derived from pivotal trials using validated assays
  - For both human and NHP studies
- Assays for case ascertainment and immune response
  - Comparability of data across studies desired
  - Review of study data from multiple potential sponsors with concurrent clinical studies
  - Review of study data from multiple studies done with a single product
  - Assay comparability, standardization, validation
    - Use of Master Files to facilitate information submission across multiple sponsors/products

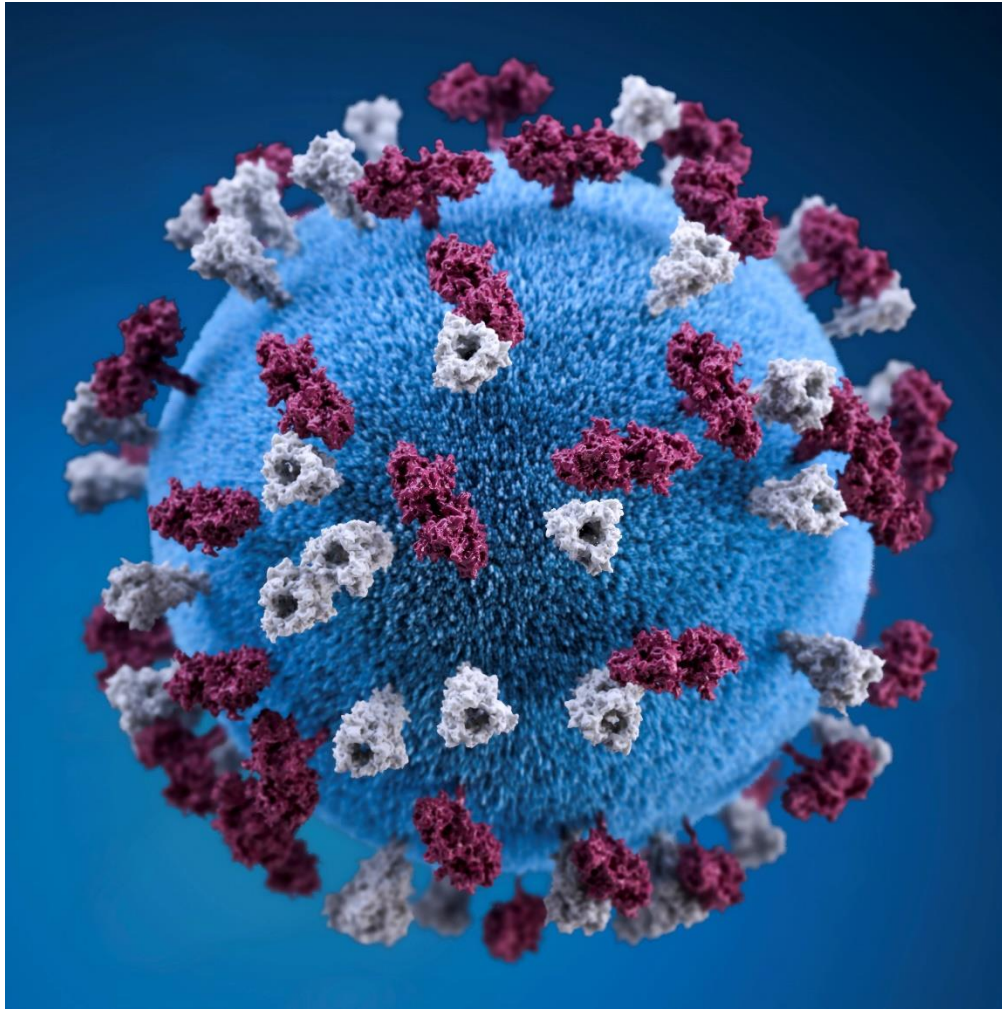
# Regulatory and Scientific Issues in Ebola Vaccine Development - CMC

- Product characterization and testing
  - Supportive data from platform-related products
  - Exceptions to testing of extraneous agents (viral pathogens, mycoplasmas)
    - Suitability and safety of product otherwise established (adventitious agent testing)
- Specifications for some assays based on related products (same vector backbone but different insert)
- Abbreviation of certain aspects of process validation
  - Supportive validation data from platform-related products
  - Full validation of critical assays
    - Justification for validation of non-critical assays after product approval
- Product use prior to availability of real time stability data, especially for early clinical trials
- Challenge was/is to keep pace with clinical development

# Summary of Regulatory and Scientific Issues in Ebola Vaccine Development

- Multiple vaccine candidates
  - Parallel review of clinical studies for regulatory decision making
  - Communicating with different sponsors testing the same vaccines while maintaining confidentiality
  - Studies of a given vaccine may not have been conducted under oversight of the same regulatory authority, yet their outcomes needed to be considered in decision making
- Coordination of CMC and clinical development
- Pathways to licensure
- Post-marketing studies

# COVID-19 Vaccine Development





# US Regulatory Framework to Make COVID-19 Vaccines Available

## Licensure

Traditional Approval

Accelerated  
Approval

Animal Rule

## IND

Unapproved product  
with no, or limited,  
human safety and  
effectiveness data

Expanded access use  
options

## EUA

Unapproved product,  
or unapproved use of  
an approved product,  
in response to a  
public health  
emergency

# Unique and Critical Considerations for COVID-19 Vaccines

- Global nature of the pandemic
  - Changes the risk benefit equation
- Expedite the expedited....
- No prior knowledge
  - Limited information from SARS and MERS
- Continue efforts to learn whatever we can about the virus, disease pathology, relevant immune responses, **while we are manufacturing and testing vaccines in an accelerated fashion**
- Establish minimum CMC, safety, clinical endpoints
- Use of EUA

# COVID-19 Vaccine Development

- Development, authorization and licensure of vaccines against COVID-19 are critical to mitigate the current SARS-CoV-2 pandemic and to prevent future disease outbreaks
- Numerous COVID-19 candidate vaccines based on different platforms and technologies
  - E.g., RNA, DNA, protein subunit, inactivated virus, non-replicating and replicating viral vector, live attenuated, VLP
  - Express the spike protein or parts of the spike protein, i.e., the receptor binding domain (RBD), as the immunogenic determinant
- Many vaccine candidates have entered Phase 1 and 2 clinical trials around the globe and some have advanced to Phase 3 clinical trials to evaluate their efficacy and safety

# COVID-19 Vaccine Development and FDA Regulatory Activities

- COVID-19 vaccine development may be accelerated based on knowledge gained from similar products and platform technologies
- Adaptive and/or seamless clinical trial designs allow for more rapid progression through the usual phases of clinical development
- **FDA must ensure that vaccines that are approved or authorized under EUA are supported by adequate scientific and clinical data**
- FDA is facilitating COVID-19 vaccine development by
  - Providing expedited reviews of CMC information, preclinical and clinical protocols and clinical trials data
  - Providing timely advice and guidance to sponsors to expedite proceeding to Phase 3 clinical trials
  - Directing efforts at generating adequate data to support access to investigational COVID-19 vaccines

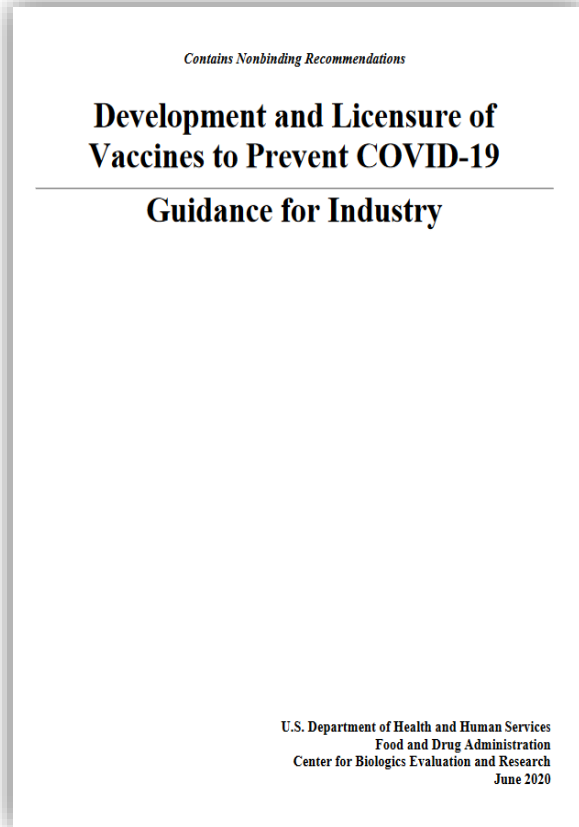
# Considerations for COVID-19 Vaccines

- COVID-19 vaccines will be widely deployed and administered to millions of individuals, including healthy people
- Public expectation that COVID-19 vaccines will be safe and effective
  - Low tolerance for vaccine-associated risks
- **COVID-19 vaccines that are licensed in the US or authorized under EUA must meet applicable legal requirements**
  - **FDA will apply the same standards to grant a biologics license for a COVID-19 vaccine as for other preventive vaccines**
- Vaccine development can be expedited; however, there needs to be sufficient time to accrue adequate manufacturing, safety and effectiveness data to support potential widespread use of these vaccines

# COVID-19 Vaccines: Development Strategy & Data Required to Support Licensure

- Manufacturing process to ensure product quality and consistency
- Product-related data and testing plans adequate to support the manufacturing process in an appropriate facility, characterize stability and ensure consistency of manufacture
- Nonclinical data
  - Nonclinical safety studies
  - Characterization of the immune response
  - Address the potential for vaccine-induced enhanced respiratory disease
- Adequate clinical data to support the proposed indication and use
  - Efficacy and safety
  - Characterization of the immune response
- CMC and facility data: compliance with cGMPs requirements
- Post-licensure pharmacovigilance plan

# FDA Guidance for Industry: Development & Licensure of Vaccines to Prevent COVID-19 (June 2020)



- Helps facilitate the timely development of safe and effective vaccines to prevent COVID-19
- Reflects advice the FDA has been providing over the past several months to companies, researchers and others
- Describes the agency's current recommendations regarding the data needed to facilitate clinical development and licensure of vaccines to prevent COVID-19

<https://www.fda.gov/regulatory-information/search-fda-guidance-documents/development-and-licensure-vaccines-prevent-covid-19>

# Emergency Use Authorization

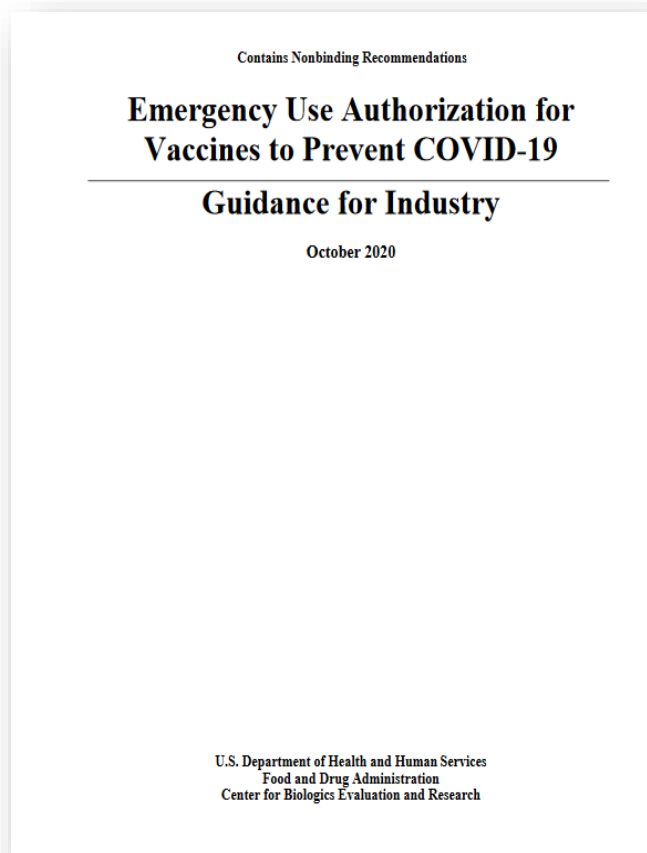
- An Emergency Use Authorization (EUA) may be issued only after several statutory requirements are met (section 564 of the FD&C Act (21 U.S.C. 360bbb-2))
- Issuance of an EUA requires a determination that the known and potential benefits of the **investigational** product outweigh its known and potential risks
- Use of an **investigational** COVID-19 vaccine under an EUA is not subject to informed consent requirements but vaccine recipients need to be provided a fact sheet that describes:
  - The investigational nature of the product
  - The known and potential benefits and risks
  - Available alternatives
  - Option to refuse vaccination



# Emergency Use Authorization (cont.)

- An EUA for a COVID-19 vaccine may allow for rapid and widespread deployment for administration of the investigational vaccine to millions of individuals, including healthy people
- Issuance of an EUA for an investigational COVID-19 vaccine would require
  - Adequate manufacturing information to ensure the product's quality and consistency
  - A determination that the benefits outweigh its risks based on data from at least one well-designed Phase 3 clinical trial demonstrating safety and efficacy
- Any assessment regarding an EUA would be made on a case-by-case basis considering the proposed target population, the product characteristics, preclinical and human clinical data, and the totality of the available scientific evidence relevant to the product

# FDA Guidance for Industry: Emergency Use Authorization for Vaccines to Prevent COVID-19 (October 2020)



- Reflects advice the FDA has been providing to vaccine developers
- Describes the agency's current recommendations regarding the data needed to support issuance of an EUA for vaccines to prevent COVID-19

<https://www.fda.gov/regulatory-information/search-fda-guidance-documents/emergency-use-authorization-vaccines-prevent-covid-19>

# Summary Remarks

- FDA approves vaccines based on data derived from adequate and well-controlled studies demonstrating the safety and effectiveness of the vaccines.
- Only those vaccines that are demonstrated to be safe and effective, and that can be manufactured in a consistent manner will be licensed by the FDA (or approved for use under EUA).
- Vaccines against emerging infectious diseases will be licensed based on clinical endpoint efficacy studies, studies that show an effect on a marker *reasonably likely* to predict clinical benefit, or animal studies.
  - Licensure pathway is dependent on disease incidence and data available.

# Summary Remarks (cont.)

- Immunological data collected in ongoing and planned studies will play an important role in vaccine evaluation and licensure.
- Each disease and vaccine candidate has its own considerations. FDA is committed to make safe, efficacious vaccines available during public health emergencies.
- Continued engagement with stakeholders, e.g., vaccine manufacturers, clinical trial sponsors, national and international partners is critical for successful CMC and clinical development and licensure of vaccines against emerging infectious diseases.

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# Thank You